人造金刚石磨料与制品专利定及公童资料





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PATENT NO.: +CS-9004132A(920318).

: DIAMOND PARTICLES PURIFICM .--- BY SEPARATING FROM WASTE GRINDING DISCS, TREATMENT WITH

NITRIC ACID, HYDROFLUORIC ACID AND SULPHURIC ACID.

PATENTEE : CRYSTALEX SP.

PATE CODS : CRYS-

: B08B00700 ; B24D01800 ; 008J00514 ;

009K00314. D.W. NO. : J01; L02; P43; P61.

ACCE. NO : 92-332536. LW/FW : 09241, 09241. PRIORITY : 90082490CS-0004132.

专利号: (捷克)(S9004132A 专利权人: Crystalex Sp

优先权日: 1990.8.24 公开日: 专利简介: 金刚石颗粒净化,从皮弃的磨盘中分离后经硝酸,氢氧酸和硫酸处理

PATENT NO.: +JP04238884A(920826).

TITLE : DIAMOND-CONTAINING SINTERED MATERIAL FOR

CUTTING FOOLS, DIES, ETC.—HAS DIAMOND FORMED BY VAPOUR PHASE SYNTHESIS ON SURFACE OF

SINTERED COMPACT CONTG. UP TO 40 VOL. PER CENT

DIAMOND POWDER.

PATENTEE : IDEMITSU PETROCHEM CO.

PATE CODS : IDEM.

IPC : B23P01528 : 004B04187.

D.W. NO. : LO2; P56.

ACCE. NO : 92-335367.

LW/FW : 09241, 09241.

PRIORITY : 91011191JP-0002336.

ABS. : MATERIAL HAS DIAMOND FORMED BY VAPOUR PHASE
SYNTHESIS ON THE SURFACE OF A SINTERED COMPACT CONTG. UP

TO 40 VOL.% DIAMOND POWDER. USE - FOR CUTTING TOOLS, AND DIES, HAVING GOOD ADMERSING THE SINTERED COMPACT, AS A MATRIX, AND THE DIAMOND FILM, AND HAVING GOOD CUTTING AND POLISHING PERFORMANCE. DWG.O/O.

专利号: (日本) JP04238884A 专利权人: Idemitsu Petr ochem Co.

优先权日: 1991.1.19

专利简介:用于刀具,模具等含烧结物的金刚石—这种金刚石是在金刚石粉末占

PATENT NO.: +JP04260694A(920916).

TITLE : SMCOTHING OF DIAMOND-LIKE COAT LAYER---

COMPRISING MACHINING GUTTING TOOL USING METAL WHICH FORMS SOLID SOLN. OF CARBONOR CARBONATE.

PATENTER : SUMITUMO ELEGIRIO CO.

PATE CODS : SUME.

IPC : B23B02714 ; B23P01528 ; C30B02904.

D.W. NO. : LO2; M13; P54; P56. ACCE. NO : 92-360571.

LW/FW : 09244, 09244.

PRIORITY : 91021891JP-0045732.

: FOR CUTTING TOOLS WITH DIAMOND-LIKE COATING. THE TOOL IS MACHINED AT HIGH SPEED WITH A METAL CAPABLE OF FORMING SOLID SOLN. OF CARBON OR CARBONATE, OFT. AFTER HEATING (THE TOOL), SO THAT THE COAT LAYER BE SMOOTHENED CHEMICALLY. OTHERWISE THE TOOL IS HEATED AND RUBBED INTERMITTENTLY AGAINST A SURFACE OF SUCH METAL HAVING A CONTOUR MATCHING THE TOOLS SURFACE. AN 8 MICRONS THICK DIAMOND LAYER WAS COATED OVER THE SURFACE OF THROWAWAY CHIPS CONSISTING OF SINTERED SIRNA CONTG. Y203, AL203. ZRO2, AND ALM. USING A CHROMIUM-MOLYBDENUM STEEL (SOM-415), THE SURFACE WAS MACHINED AT A CUTTING SPEED OF 400 M/MIN. FOR 20 SECONDS ON A MILLING MACHINE. ADVANTAGE - THE SMOOTHENING IS IMPLEMENTED IN A TOOLS NORMAL USE ENVIRONMENT, WITHOUT RESTORING TO A SPECIAL APPTS. OR A SPECIAL ATMOS. THE SMOOTHENING OF ONLY NECESSARY PARTS SUCH AS THE CONTACT SURFACE OR CUTTING EDGE REQUIRES VERY SHORT TIME. DWG.O/O.

专利号: (日本)JP04260694A 专利权人: Sumitomo Electric Co

优先权目: 1991.2.18

公 开。日: 专利简介: 类似金刚石涂层的磨光--用金属形成的碳或碳化物属溶体并以很快的 浆度使涂层表而露光

PATENT NO.: +JP04254584A(920909).

TITLE : CONTED SINTER FOR CUTTING TOOLS——COMPRISES

GERAMIC SINTER BASE MATERIAL OF E.G. TUNGSTEN

CARBIDE, DILMOND CONTING FILM AND INTERMEDIATE

TITANIUM CARBIDE LAYER.

PATENTEE : SEIKO INSTR INC.

PATE CODS : DASE.

TPC

: B23B02714 ; B23F01528 ; C04B04189 C23C01406 ; C23C01622 ; C23C01626

C3OBO2904. D.W. NO. : LO2: M13: P54: P56.

ACCE. NO : 92-353057. LW/FW : 09243, 09243. PRIORITY : 91020791JP-0016667.

ABS. : THE COATED SINTER COMPRISES CERAMIC SINTER AS
THE BASE MATERIAL MAINLY CONSISTING OF TUNGSTER CARBIDE

OR TITANIUM TUNGSTEN; COATING FILM OF DIAMOND OR HARD CARBON FORMED ON THE BASE MATERIAL AND INTERMADIATE LAYER CONSISTING OF TITANTUM CATBIDE WITH A NON-STOICHIOMETRIC COMPSN. BETWEEN THE BASE MATERIAL AND THE COATING FILM. USE/ADVANTAGE - USED FOR CUTTING TOOLS, ANTI-ABRASION TOOLS, ANTI-ABRASION PARTS, AND ORNAMENTS. THE PROD. HAS GOOD ADHESIVENESS, ANTI-ABRASION, ANTI-SHOCK OWING TO THE CHARACTERISTICS OF INTERMEDIATE LAYER. EXAMPLE, A HARD THROW-AWAY TIP OF TUNGSTEN CARBIDE -COBALT (4WT.%) WAS COATED BY 1 MICRON OF TITANIUM CARBIDE OF NON-STOICHIOMETRIC COMPSN. HAVING A FACE CENTRED CUBIC STRUCTURE USING ION PLATING METHOD. THE COATING WAS COVERED BY THE 5 MICRON FILM MAINLY CONSISTING OF DIAMOND USING CHA AND H2 GASES AB THE RAW MATERIALS APPLYING MICROWAVE CVD METHOD. THE X-RAY DIFFRACTION SHOWED THAT THE TOP COATING MAINLY CONSISTING OF DIAMOND HAD A HIGHLY CRYSTALLINE STRUCTURE COMPARED WITH THE CASE OF FILM-FORMING WITROUT USING THE TITANIUM CARBIDE INTERMEDIATE LAYER. DWG.O/O.

专利号: (日本)JP04254584A 专利权人: Seiko Instr Inc.

优先权日: 1991.2.7 公开日: 专利简介: 用于切削

14

专利简介: 用于切削工具的涂层烧结体--包含陶瓷烧结体基片材料如碳化钨,金刚石涂层和碳化钛中间媒介层

此为试读,需要完整PDF请访问: www.ertor

PATNET NO.: +JP03271109A(911203),

PITLE : PRODUCING DIAMOND BY EXPLOSION OF ORGANIC COMPSN. IN WATER-EXPLOSIVE AND ORGANIC COMPSN. WITH REGATIVE OXYGEN BALANCE IS EXPLODED IN WATER AND TREATED WITH ACIDS TO

GIVE DIAMOND. PATENTEE : AGENCY OF IND SCI TECH.

PATE CODS : AGEN.

: BO1J00308 ; CO1B03106. IPC

D.W. NO. : E36: LO2. ACCE. NO : 92-021407.

LW/FW : 09203, 09203.

PRIORITY : 90032290JF-0072655.

ABS. : DIAMOND IS PRODUCED BY EXPLODING AN ORGANIC COMPOSITION WHICH HAS NEGATIVE OXYGEN BALANCE (OB) IN WATER. OB IS GIVEN BY THE AMT. OF OXYGEN LEFT AFTER ONE GRAM OF EXPLOSIVE IS BURNT OUT. IT IS GIVEN BY THE EQ. FOR AN ORGANIC EXPLOSIVE OF CXHYOZNW AS: OB = -16(2X+Y/2-Z)/M. M IS THE MOLECULAR WEIGHT OF THE CPD. THE ORGANIC COMPOSITION IS PREF. EXPLODED IN A TUBE. USE/ADVANTAGE -USED TO PRODUCE DIAMOND IN A TUBE PLACED IN WATER. EXPLOSION CAN BE REDUCED AS COMPARED WITH CONVENTIONAL PRODNS. CARRIED OUT IN AIR. IN AN EXAMPLE THE GRAMS OF A MIXT. WHICH CONTAINS 76.2 WT.% HMX EXPLOSIVE (CYCLOTETRAMETHYLENE TETRANITRAMINE), 19.5% OF 2,6-DIBROM-4-NITROPHENOL, AND 4.3 WT.% PARAFFIN WERE MOULDED AND LOADED IN A 2 CC TUBE; THE CYLINDER WAS PUT IN A STEEL CYLINDER AND IMMERSED IN WATER 1.2 MM DEEP: THE MIXT. WAS EXPLODED. THE RESULTAN MIXT. WAS TREATED WITH AQUA REGIA, A MIXT. OF HOL AND HNO3, THEN A MIXT. OF HF AND HWO3 TO OBTAIN DIAMOND. 4PP DWG.NO.O/O.

专利号: (日本) JP03271109A 专利权人: Agency of Ind Sci Tech.

优先权日: 1990.3.22 公 开 日: 专利简介: 在水中有机 在水中有机混合物爆炸生产金刚石一含有负氧差额的爆炸物和有机混合物在水中爆炸后经酸处理生产金刚石

PATENT NO.: —JP920591098 (920921) +JP620990824 (870508).
TITLE : DIAMOND CONTG. ABRASIVES USED IN GRINDING PAPER
APR. —OBTD. BY COATING DIAMOND ABRASIVES WITH
METAL E.G. NICKEL, COATING WITH E.G. RUBBER AND

OPT. SILICON CARBIDE.
PATENTEE : SHCKEN KOGYO KK.

PATE CODS : SHOK-

IPC : B24D00328 ; B24D01100.

D.W. NO. : A88; LO2; P61. ACCE. NO : 87-166988. LW/FW : 09242, 08724. PRIORITY : 85102485JP-0239160.

: DIAMOND BEARING ABRASIVES ARE OBTD. BY MIXIING ABS. DIAMOND ABRASIVES WITH AN ORGANIC HIGH MOLECULAR SUBSTRATE SUCH AS NATURAL RUEBER. SYNTHETIC RUBBER. SYNTHETIC RESIN ETC., AFTER COATING THE SURFACE OF DIAMOND ABRASIVES WITH A METAL COATING SUCH AS NI COATING, CU COATING OR LIKE METAL COATINGS OR WITH A SIC COATING. A VULCANISING AGENT COATING MAY BE FURTHER FORMED ON THE METAL COATINGS OR SIC COATING. COATING CAN BE FORMED ON THE SURFACE OF THE DIAMOND ABRASIVES BY KNOWN METAL PLATING MEANS SUCH AS A CHEMICAL PLATING METHOD. SIC COATING CAN BE FORMED ON THE SURFACE OF DIAMOND ARRASIVERS BY CVD PROCESS. USE/ADVANTAGE -THE MIXT. OF DIAMOND ABRASIVES AND HIGH MOLECULAR CPD. MAY BE CAST AS A GRINDING WHEEL IN A METALLIC DIE (MOULD) OF A VULCANISING PRESS AT ABOUT 160 DEG.C FOR ABOUT 10 MIN. UNDER HIGH PRESSURE, OR MAY BE APPLIED (COATED) ON THE SURFACE OF PAPER, CLOTH, ETC., SO AS TO OBTAIN GRINDING PAPER OR CLOTH. DIAMOND ABRASIVES CAN BE TIGHTLY BONDED TO THE HIGH MOLECULAR COMPOUND, BY COATING THE SURFACE OF ARRASIVES WITH METAL COATING OR SIC COATING IN ADVANCE. (J62099082-A).

专利号: (日本)JP92059109B 专利权人: Shoken Kogyo KK.

优先权目: 1985.10.24

公 开 日: 专利简介: 用于制造砂纸的含金刚石磨料一金刚石表面用化学糖法镀镍或铜金属 镀层或作化学汽相沉积法沉积硅涂层,在金属镀层或硅涂层上再涂蘸化物 PATENT NO.: =DE-3781780G(921022) +EP--272418A(880629)E =ZA-87079214(380421) =AU-87819514(380623) =BR-8706982A(880726) =JP63182297A(880727) =IL---84526A(910916) =EP-272418B(920916)E. : CVD PRODN. OF DIAMOND -- USING HEATED HYDROGEN-TITLE HYDROCARBON GAS STREAM, SUBSTRATE AND A WAVE ENERGY SOURCE FOR GENERATING PLASMA. PATENTEE : GENERAL ELECTRIC CO. PATE CODS : GENE. : B01J01912 ; C01B03106 ; C23C01626 PС C23001650 ; C30B02502 ; C30B02510 ; C30B02904. D.W. NO. : E36; LO2; LO3; M13; X25. ACCE. NO: :-88-176587. : 09244, 08826. PRIORITY : 86122286US-0944729. ABS. : APPTS. FOR PRODN. OF DIAMOND BY CVD COMPRISES: A REACTION CHAMBER: AN INLET FOR AN H2/HYDROCARBON GAS STREAM, AN EXHAUST OUTLET, A METALLIC RESISTANCE HEATER ADJACENT THE CAS INLET; A SUBSTRATE ADJACENT THE HEATER SO THAT THE HEATED GAS FLOWS OVER IT; AND A WAVE ENERGY SOURCE (I) WHICH GENERATES A GAS PLASMA INCLUDING H ATOMS. ADJACENT THE SUBSTRATE CAUSING CONDENSATION AND

专 利 号: (篠国 专利权人: General)DE3781780G Electric Co

沈先权日: 1986.12.28 公 开 日: 专利简介: 化学汽相沉 学汽相沉积金陽石生产--加热的氢和碳氢化物流过基片,被能源使 等离子状态,靠近基片时引起凝结和金刚石沉积于基片上

DIAMOND DEPOSITION ON THE SUBSTRATE. (I) IS PREF. A MICROWAVE SOURCE. ADVANTAGE - GOOD PROCESS CONTROL CAN BE ACRIEVED AND A HIGH PROD. YIELD IS OBTD.

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PATENT NO.: =IL--832664(920906) +EP-2549414(880203)G =DE-
            3706868A(880211)
                              =AU-8776228A(880204)
            8705360A(880205)
                              =BR-8703906A(880405)
            =JP63074566A(880405) =DK-8703939A(880131) =PT-
             -35459A(880729)
                              =US-4805586A(890221)
                                                     =CN
            87052124(880330)
                              -DD-270264A(890726)
                                                     =CA-
            12738014 (900911)
                              =EP--254941B(920129)
                                                     =DE-
            3776448G(920312) =ES-2029676T(920901).
          : GRINDING DISC DRESSING TOOL -- HAVING HIGH
TITLE
            PARTICLE DENSITY LAYER OF ARTIFICIALLY
            ROUGHENED DIAMONDS.
                       SOHN
PATENTEE
          * WINTER E
PATE CODS : WINT-
IPC
          : A44002700 ; B24B00300 ; B24B05304
            B24B05312 ; B24D00302 ; B24D00310
B24D00500 ; B24D01800 ; B26D00112
            B28D00104 ; CO4B01432 ; CO9K00314
            C25D00300.
D.W. NO.
          : LO2; P23; P61; P62; P64.
ACCE. NO : 88-030202.
LW/FW
          : 09242, 08805,
PRIORITY
          : 86073086DE-3625754 87030487DE-3706868.
ABS.
          : A GRINDING DISC DRESSING TOOL CONSISTS OF A
  SUBSTRATE WITH A COATING OF DIAMONDS IN A METALLIC
  BINDER, THE NOVELTY BEING THAT THE DIAMOND PARTICLES ARE
  ARTIFICIALLY ROUGHENED SO THAT THEIR SURFACE AREA IS AT
  LEAST TWICE THAT OF THE NATURAL SURFACE AREA. THE
  PARTICLE DENSITY BEING SUCH THAT EACH DIAMOND PARTICLE
  DIRECTLY CONTACTS SEVERAL ADJACENT PARTICLES. ADVANTAGE -
  THE DIAMOND SURFACE TOPOGRAPHY PROVIDES INTIMATE
  ANCHORING OF THE DIAMOND PARTICLES ESP. IN AN
  ELECTRODEPOSITED METAL BINDER. THIS TOPOGRAPHY AND THE
 HIGH PARTICLE DENSITY RESULTS IN IMPROVED PERFORMANCE OF
  THE DRESSING TOOL.
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专利号: (意大利) IL83266A 专利权人: Winter E & Sohn & C

优先权日: 1986.7.30 公 昇 日:

研磨盘修整工具--在基体上用金属粘结剂形成一金刚石涂层,金刚石 表面经过粗化,每粒金刚石与几粒金刚石接触 PATENT NO.: =JP92057633B(920914) +JP59162186A(840913).
TITLE : CCMPGSTES SILTERED BODY NFR. USEFUL FOR S.G.
CUITING TOOLS—INVOLVES SUPERIMPOSING PRESSMOULDED BODY OF DIAMOND AND GRAPHITE ON METAL

FILM.
PATENTEE : SHOWA DENKO KK.

PATE CODS : SHOW.

IPC : B22F00702 ; B24D00316 ; B32B00900 ; B32B01504 ; C04B03552 ; C04B03900.

D.W. NO. : LO2; P53; P61; P73.

ACCE. NO : 84-266274.

LW/FW : 09241, 08443.

PRIORITY: 83030183JP-0031774.

ABS.: FILM OF METAL OF HIGH M.PT. IS OVERLAID ON AN

SS. : FILM OF METAL OF HIGH M.PT. IS OVERLALD ON AN UNITAHAHAD ALLOT SUPPORT (I), AND FRESS MOULDED BODY (II) MADE OF A MIXED FOWDER COMPRISING DIAMOND AND GRAPHITE IS SUPERPOSED ON THE FILM. A THIN LATER OF DIAMOND AND GRAPHITE IS TRANSFORMATION CATALYSER (III) IS INTERLADD BETWEEN (I) AND (II). THE ASSEMBLAGE IS SET IN AN ULTRA-HIGH PHESSURE GENERATING APPTS. AND SUBJECTED TO A TEMP. HIGHER THAN 1300 DEB. C AND HIGH PRESSURE AT WHICH DIAMOND IS STABLE. (III) IS E.G. FF, CO, NI OR AN ALLOY OF THESE METALS AND IS USED IN AMT. (0,5-2)-FOLD (BT WT.) OF GRAPHITE (I) IS PHEF. ALLOY OF WG-CO. USE/ADVANTAGE - COMPOSITE SINTERED BODY HAVING HIGH HARDEDSS AND HIGH ARRASION-RESISTANCE IS USEPIL, FOR VARIOUS CUTTING TOOLS. WIRE

U 专利号: (日本)JP92057633B 专利权人: Showa Denko KK

DRAWING DIES, ETC. (J59162186-A).

优先权目: 1983.3.1

公元日: 1903年 专利简介: 用于切削具的复合烧结体的制造一组硬合金支托,高熔点金属片,触媒 上和金刚石与云属机冷堆压低佐水青春体景,而然点金属片,触媒 PATENT NO.: =JP04231470A(920820) +EP-464012A(920102) =NO-9102305A(911216) =ZA-9104344A(920325). : COATED CEMENTED CARBIDE WEAR RESISTANT BODY FOR TITLE ROCK DRILLING-COMPRISES CEMEMTED CARBIDE CORE AND PART COVERING DIAMOND OR CUBIC BORON NITRIDE COATING LAYER ON METAL CARBIDE-BINDER METAL SUBSTRATE. PATEMPER : SANDVIK AB. PATE CODS:: SANV. : C22C02902 ; C23C01406 ; C23C01626 C23001630 ; C23C03000 ; E21B01046. : HO1; LO2; M13; Q49. ACCE. NO : 92-009570. LW/FW : 09241, 09202. PRIORITY : 90061590SE-0002136. ABS. : BODY HAS A SUBSTRATE CONTG. METAL CARBIDE(S) AND A BINDER METAL, AND IS PARTLY COVERED BY A COATING CONTG. DIAMOND OF CUBIC BORON NITRIDE (CBN) LAYER(S) DEPOSITED BY CVD OR PVD. (I) CORE OF CEMEMTED CARBIDE CONTAINS ETA-PHASE AND TSE SURFACE ZONE OF CEMENTED CARBIDE IS FREE OF ETA PHASE, (II) THE BINDER PHASE CONTENT IN A ZONE CLOSE TO THE ETA-PHASE-CONTG. CORE IS HIGHER THAN TRE NOMINAL BINDER PHASE CONTENT, AND (III) THE BINDER PHASE CONTENT IN THE SURFACE ZONE IS 0.1-0.9 OF THE NOMINAL CONTENT. USE/ADVANTAGE - HIGHLY IMPROVED

WEAR RESISTANCE IN ROCK-DRILLING COMPARED WITH CONVENTIONAL DIAMOND COATED CEMENTED CARBIDE BODIES. 10PP

专利号: (日本)JP04231470A 专利权人: Sandvik Ab.

优先权日: 1990.6.15 公开日:

DWG.NO.O/O.

此为试读,需要完整PDF请访问: www.erto

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PATENT NO.: =JP04232282A(920820) +EP---467404A(920122) =AU-
            9177103A(920123) =CA-2042777A(920121) =ZA-
            9103931A(920429) =BR-9103102A(920428) =US-
            5126207A(920630).
          : DIAMOND WITH MULTIPLE COATINGS FOR IMPROVED
PITLE
            RETENTION IN MATRIX --- HAS DIAMOND SUBSTRATE
            BONDED TO LAYER OF CHROMIUM CARBIDE WITH
            TITANIUM NITRIDE CONTG. LAYER AND TUNGSTEN
            LAYER DEPOSITED ON TOP.
PATENTER
         * NORTON CO.
PATE CODS : NORT.
IPC
          : B23P00500 : B24B00508 : B24D00306
            B24D00310 ; B24D00314 ; 009000168 ;
            009K00314 ; 022002600 ; 023001602
023001608 ; 023002800 ; 030E02904.
D.W. NO.
          : LO2; M13; P56; P61.
ACCE. NO : 92-026242.
          : 09241, 09204,
LW/FW
PRIORITY
          : 50072090US-0556069.
ABS.
          : A DIAMOND ELEMENT HAVING GOOD BONDING
 PROPERTIES COMPRISES: 1) DEPOSITING A LAYER OF CR ONTO
  THE DIAMOND TO FORM A CHRONE CARBIDE LAYER, II)
  DEPOSITING A LAYER OF TI ON TO THE CHROME CARBIDE LAYER.
  III) NITRIDING THE TI-CONTING LAYER TO FORM A LAYER
  CONTING. TITANIUM NITRATE, IV) DEPOSITING A LAYER OF W OR
 MO ONTO THE TITAMINE NITRIDE CONTNG. LAYER. THE
  INTERMEDIATE TITANIUM NITRATE CONTNG. LAYER BONDS WELL TO
  BOTH THE UNDERLYING CHROME CARBIDE AND THE OVERLYING W.
  AND FORMS A PROTECTIVE BARRIER AGAINST ATTACK BY HALIDÉ
  CONTG GAS ON THE CHROME CARBIDE DURING THE W DEPOSITION
 PROCESS. USE/ADVANTAGE - DIAMOND IS USED IN SAWING..
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专利号: (日本)JP04232282A 专利权人: Norton Co.

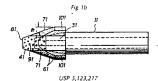
DIAMOND IN A MATRIX. 5PP DWG.NO.O/O.

优先权日: 1990.7.20 公 开 日: 专利简介: 多层镀金质 多层镀金刚石在胎体中提高固结性一在金刚石表面沉积一层 化、格层,再沉积一层、铁形成氮化 似层,其上再沉积一层畅或相

DRILLING. DRESSING AND GRINDING OPERATIONS. IT IS TYPICALLY BONDED TO OR MECHANICALLY HELD IN A METAL OR RESIN MATRIX CONNECTED TO A TOOL BODY. HOWEVER. MECHANICAL BONDS ARE RELATIVELY WEAK AND THE DIAMOND IS EASILY LOST AS THE SURROUNDING MATRIX IS ABRADED AWAY. THE PRESENT INVENTION PROVIDES AN IMPROVED RETENTION OF NOS USP 5.123,217 - 8 pp: T. Ishikawa *et al.*, KK Eujikoshi (Aug 31, 1989—Japan) Drill for use in drilling hard and brittle materials

The drill comprises a shank and a drilling portion attached to one end. The drilling portion, an example or which is shown in Fig. 1b, includes a lapered primary cutting edge 41 located adjacent to a centre of robation or the drill, a first secondary cutting surface 71 extending from, and having an angle of taper of 9, substantially identical to, the primary cutting edge, and a - second secondary cutting surface 101 extending from the first secondary cutting surface and containing a line substantially

parallel to a central axis of the drill. The primary cutting surface



is provided with a first abtasive grain layer and the first and second secondary cutting surfaces are provided with a second abrasive layer. Both first and second abrasive grain layers have a binder made from a material selected from the group consisting of metal, resin and giass. 3 claims, 7 fig.

专利号:(美国)US5123217 专利权人: KX Fujikoshi

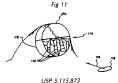
优先权日: 1989.8.31 公开日:

用于硬脆材料的钻头一钻头部分包括位于钻头回转中心的锥形主切削 刃41、锥度为0的第一切削面71和平行于轴的第二切削面101(8页,7图) 157 USP 5,115,873 -11 oo: P. E. Pastusek, Baker Hughes

(Jan 24, 1991)

Method and apparatus for directing drilling fluid to the cutting edge of a cutter

The cutters of a drill bit comprise a lower section including a cutting to and an upper section including one ormer fluid flow channels provided for the purpose of focusing the flow of drilling fluid directed towards the cutting tip for cooling and cleaning thereof. Various embodiments of the cutter are envisaged and include cutters with flow channels for directing the flow of drilling fluid both towards the cutting tip and away from the cutting tip towards a cutting chip formed as the drill bit encounters a formation. Fig 11 shows a PDC cutter 114 with



flow channels 110 formed in the upper section 112 for directing fluid flow at cutting tip 120, 21 claims, 14 fig.

专利号: (美国) USS115873 专利权人: Baker Hughes Inc

优先权日: 1991.1.24

公 开 口: 专利简介: 使泥浆流向切削具刀刃上的方法和器具--切削具上都有多个泥浆通道 可导流衰殖向切削具的踢刃上,起冷却和净化作用(11页,14圈) L58 USP 5,119,714 (9 pp) D. E. Scott, S. R. Jurewicz, Hughes Tool Company

(Mar 1, 1991)

Rotary rock bit with improved diamond filled compacts

The invention relates to roller cone-type earth boring bits and to improvements in gauge and heel row compacts for such bits. Compacts are formed by filling the open interior of a hard metal tacket with diamond material, subjecting the diamond-filled jacket to a temperature and pressure sufficient to sinter the diamond material and form a diamond core integrally within the metal jacket, reducing the outer dimensions of the jacket, the jacket being characterised as having a top surface comprised of exposed diamond surrounded by a ring of jacket material, wherein at least 75% of the top surface of the compact is exposeddiamond, and installing the compact in the insert pocket provided on the rotatable cutter of a roller cone bit. 5 claims, 12 fig.

专利号: (美国)US5119714 专利权人: Hughes Tool Company

优先权日: 1991.3.1 公 开 日: 专利简介: 養有改进 装有改进的金刚石压块的牙轮钻头--金刚石材料装入硬质金属套管中经高温高压烧结,研成有完整金刚石荔柱的压块且出露金刚石至少75% L56 UKPA 2,252,574 (22 pp) M. R. Taylor, A. Keohane, Reed Tool Company Ltd

(Feb 1, 1991)

Rotary drill bits and methods of designing such drill bits

A rotany drill bit, an example of which is shown in Fig. 1, is generally of the type comprising a bit body 10 having a shank for connection to a drill string, a plurality of polycrystalline diamond cutter assemblies 18, 19 mounted on the bit body and a passage in the bit body or supplying drilling fluid. Certain cutter assemblies 19 on the bit body are adapted to exhibit a volume factor (volume of material removed by the cutter per revolution which is significantly greater than the volume factor of other cutter assemblies 18 on the bit body, with increase of rate of



UKPA 2,252,574

penetration, and at least the majority of the cutter assemblies 19 of higher volume factor are better adapted for cutting softer formations than at least the majority of the other cutter assemblies 18, 12 claims, 3 fig.

专利号: (英国)UK2252574 专利权人: Reed tool Company Ltd

优先权日: 1991.2.1 公开日: ____

回转钻头及其设计方法一图1所示,聚晶金刚石切削翼片18,19安装 钻头体上,翼片19的每转切削体积及对软地层和适应性都优于翼片18 E111 USP 5,096, 736 (8 pp) T. R. Anthony et al, General Electric Company

(Aug 7, 1990)

CVD diamond for coating twist drills

A method for coating elongate objects such as twist drills with CVD diamond is disclosed. The coating of the entire outside surface of at least a portion of a plurality of stationary elongate objects comprise passing a feed hydrogen/hydrocarbon misture through an elongate metal tube disposed within a reactor. The true has a plurality of apertures which hold elongate objects disposed radially inwardly and a cooling pipe in thermal contact with the outside of the tube. The gas misture is headed to a temperature adequate to initiate hydrocarbon disassociation by means of a filament located within the tube; whereby the elongate objects to be cruted are also heazed. Cooling fluid is passed through the cooling pipe at a temperature and flow rate to maintain the elongate objects at a CVD diamond-forming temperature. Sciamns, 6 fig.

专利号: (美国)US5096736 专利权人: General Elec. Company

优先权日: 1990.8.7 公开日: 专利衛介: 化学汽相:

专利简介: 化学汽相沉积金刚石涂层的麻花钻头—加热反应器中氢/碳氢化合物的混合气体到—适宜温度、混合气体起燃分解,在细长物体上沉积(8页

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