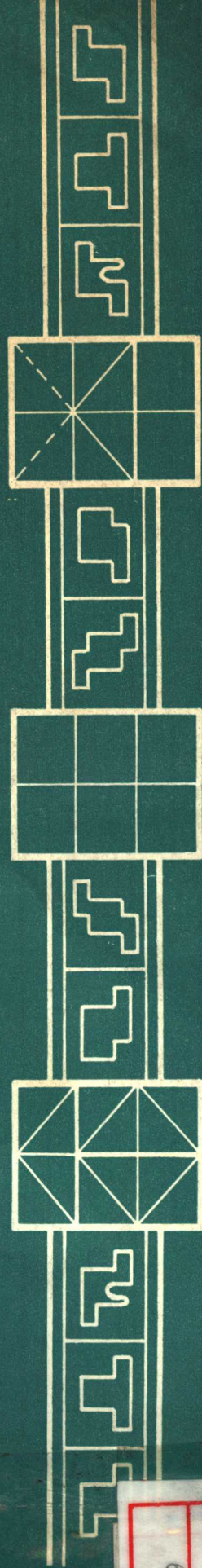


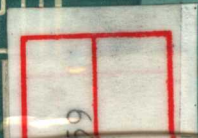
# 集 窗 密 鋼 門 窗 圖 集

京J 802



北京市鋼窗廠

1980



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# 编制说明

1. 本图集代替我厂1975年版《空腹钢门窗图集》(京J66),与《空腹钢窗安装说明书》(1980年版)配合,供设计和施工单位使用。
2. 本图集适用于一般工业建筑、民用建筑及公用建筑。
3. 为提高钢窗的生产效率、更好的满足社会需要,本图集精简了基本窗的种类。凡选用本图集以外的基本窗,均按非标准对待。若组合窗立面不够时,可按基本窗自行组合。在选用钢窗立面时应尽量压缩,以利于生产和施工。
4. 本图集钢门窗采用外立面画法,开启线用细实线表示向外开,虚线表示向内开。节点图仍按我厂习惯的内立面画法。
5. 本图集钢门窗立面均按上过梁有预埋件其余三面留洞绘制。选用时如不是这样应注明。
6. 一般的平开窗、固定窗、中悬窗及钢门按图集编号直接选用。如有其他要求应注明。
7. 平开窗可带纱和密闭。为提高钢窗的使用性能,应尽量选用带纱、密闭的平开窗。中悬窗不能带纱和密闭。选用带型窗(宽6000)要注明装在几面。
8. 平开窗零件除钢质的外,还有铜质零件。选用铜质零件时应注明。中悬窗采用J712手摇开窗机开关时,应注明“用手摇机”,并标明墙厚和上、中、下式手摇机的数量。每套手摇机的开窗面积不应大于14平方米。不注明“用手摇机”的均按飞机插销制作。
9. 玻璃尺寸表供裁割玻璃时参考,不要大于参考尺寸,可比参考尺寸小2、3毫米。
10. 关于通用节点图、零件及附件示意图、钢门窗的安装、开关零件的安装、密闭条的安装及钢门窗的维护保养均见《空腹钢窗安装说明书》。
11. 本图集附有钢门窗订货单,订货时请按订货单格式填写。若选用本图集以外的立面时,应附图并加必要的说明。

标准图  
1980

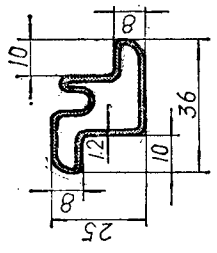
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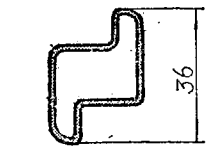
京J802

页

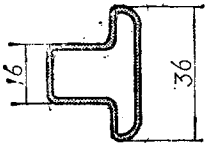
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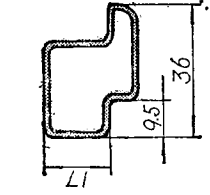
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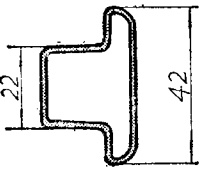
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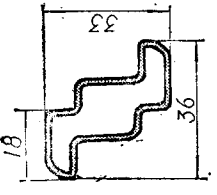
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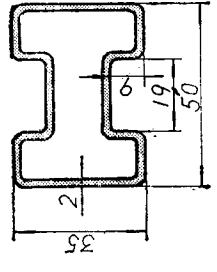
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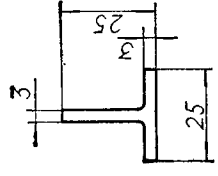
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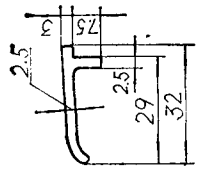
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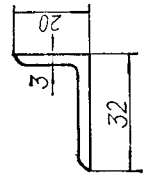
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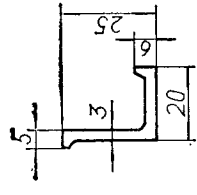
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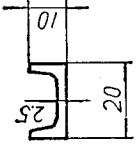
3208



∟32×20×3



2506



2009

标准图 1980	筒桩料简图	编号 京J802	页 2
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洞口 尺寸 高	600	900	1200	1500	1800	2100	2400	3000	3600	4200	4500	4800	6000
900	C 1 ~ 120 基本窗 (4 ~ 5页)												
1200													
1500													
1800													
2100	C 121 ~ 183 (6 ~ 7页)												
2400	C 184 ~ 237 (8 ~ 9页)												
2700	C 238 ~ 291 (10 ~ 11页)												
3000	C 292 ~ 309 (12页)												
3600	C 310 ~ 418 (13 ~ 16页)												
4200	C 419 ~ 534 (17 ~ 21页)												
4500	C 535 ~ 708 (22 ~ 28页)												
4800	C 709 ~ 892 (29 ~ 36页)												
	C 893 ~ 994 (37 ~ 42页)												
	C 995 ~ 1132 (43 ~ 50页)												
	C 1133 ~ 1234 (51 ~ 56页)												

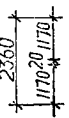
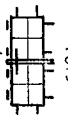
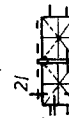
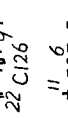
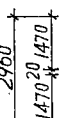
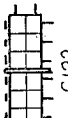

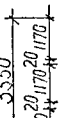

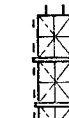
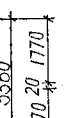



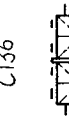
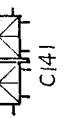
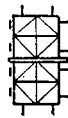

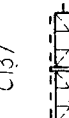
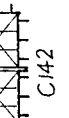
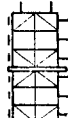
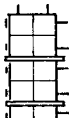
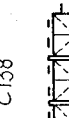
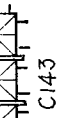
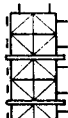

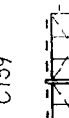
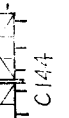
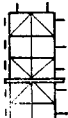

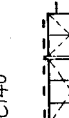
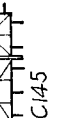

标准图 1980	窗立面分册及页次	编号 页	页 3
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1800		1500		1200		900		600		2100		1800		1500		1200		900		600	
1770		1470		1170		870		570		2070		1770		1470		1170		870		570	
180 555 555 180 180 705 705 180		180 555 555 180 180 705 705 180		180 180 180		180 180		180 180		180 570 570 180		180 705 705 180		180 555 555 180		180 180 180		180 180		180 180	
C54		C53		C52		C51		C50		C7		C6		C5		C4		C3		C2	
C60		C59		C58		C57		C56		C14		C15		C12		C11		C10		C9	
C66		C65		C64		C63		C62		C21		C20		C19		C18		C17		C16	
C72		C71		C70		C69		C68		C28		C27		C26		C25		C24		C23	
C78		C77		C76		C75		C74		C35		C34		C33		C32		C31		C30	
C84		C83		C82		C81		C80		C42		C41		C40		C39		C38		C37	
C49		C55		C61		C67		C73		C48		C47		C46		C45		C44		C43	
570		570		570		570		570		180 570 570 180		180 705 705 180		180 555 555 180		180 180 180		180 180		180 180	
900		1200		1500		1800		2100		1800		1500		1200		900		600		300	

钢窗立面

口宽	900					1200					1500					1800							
	600	900	1200	1500	1800	900	1200	1500	1800	900	1200	1500	1800	900	1200	1500	1800						
1800																							
1500																							
1200																							
900																							

洞口	2400	3000	3600	4200
900	 C121  C126  C127  C131	 C122  C127  C132	 C123  C128  C133	 C124  C129  C134
1200	 C136  C141  C146  C151	 C137  C142  C147  C152	 C138  C143  C148  C153	 C139  C144  C149  C154
			 C140  C145  C150  C155	



洞口	4500	4800	6000
900	<p>C156 C160 C164</p>	<p>C157 C161 C165 C158 C162 C166</p>	<p>C159 C163 C167</p>
1200	<p>C168 C172 C176 C180</p>	<p>C169 C173 C177 C181 C170 C174 C178 C182</p>	<p>C171 C175 C179 C183</p>

1500		2400		3000		3600		4200	

标准图 1980	立面 钢窗	编号 京J802	页 8
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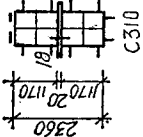
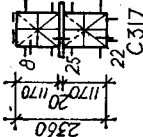
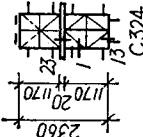
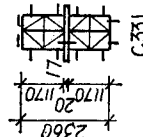
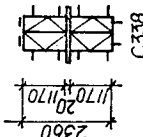
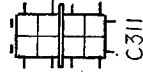
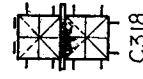
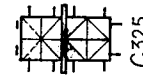
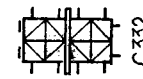
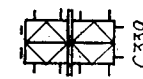
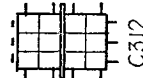
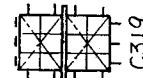
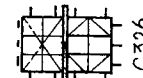


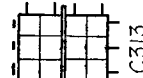




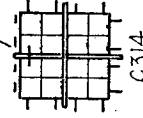
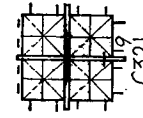
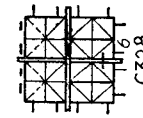
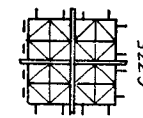
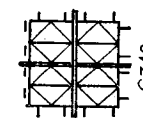
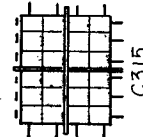
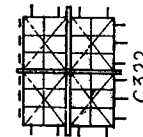
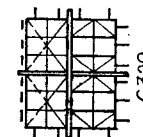
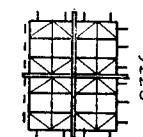
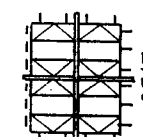
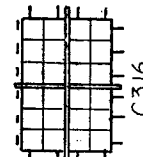
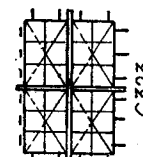
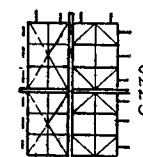
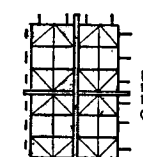
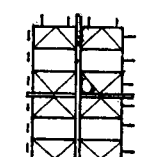
洞口	2400	3000	3600	4200
1800	<p>           C238            C245            C248            C253            C258            C263         </p>	<p>           C239            C244            C249            C254            C259            C264         </p>	<p>           C240            C245            C250            C255            C260            C265         </p>	<p>           C242            C247            C252            C257            C262            C267         </p>

钢窗立面

1800	4500	4800	6000
<p>C268</p>	<p>C269</p>	<p>C270</p>	<p>C271</p>
<p>C272</p>	<p>C273</p>	<p>C274</p>	<p>C275</p>
<p>C276</p>	<p>C277</p>	<p>C278</p>	<p>C279</p>
<p>C280</p>	<p>C281</p>	<p>C282</p>	<p>C283</p>
<p>C284</p>	<p>C285</p>	<p>C286</p>	<p>C287</p>
<p>C288</p>	<p>C289</p>	<p>C290</p>	<p>C291</p>

钢桁立面

口线	<p>2400</p> <p>2360</p> <p>1170 20 1170</p> <p>13 C292</p> <p>2070</p>	<p>3000</p> <p>2960</p> <p>1470 20 1470</p> <p>C293</p> <p>2070</p>	<p>3600</p> <p>3550</p> <p>1170 20 1170 20 1170</p> <p>C294</p> <p>2070</p> <p>3560</p> <p>1770 20 1770</p> <p>C295</p> <p>2070</p>	<p>4200</p> <p>4150</p> <p>1170 20 1770 20 1170</p> <p>C296</p> <p>2070</p> <p>1170 20 1770 20 1770</p> <p>C301</p>
2100	<p>4500</p> <p>4450</p> <p>1470 20 1470 20 1470</p> <p>C302</p> <p>2070</p>	<p>4800</p> <p>4740</p> <p>1170 20 1170 20 1170</p> <p>C303</p> <p>2070</p> <p>4750</p> <p>1470 20 1770 20 1470</p> <p>C304</p> <p>2070</p>	<p>5400</p> <p>5350</p> <p>1770 20 1770 20 1770</p> <p>C305</p> <p>2070</p> <p>1770 20 1770 20 1770</p> <p>C309</p>	

比例	900	1200	1500	1800	2400	3000	3600
2400	 C310  C317  C324  C331  C338	 C311  C318  C325  C332  C339	 C312  C319  C326  C333  C340	 C313  C320  C327  C334  C341	 C314  C321  C328  C335  C342	 C315  C322  C329  C336  C343	 C316  C323  C330  C337  C344



1米	<p>3600</p> <p>C345</p>	<p>4200</p> <p>C346</p>	<p>4500</p> <p>C347</p>	<p>4800</p> <p>C348</p>
2400	<p>C349</p>	<p>C350</p>	<p>C351</p>	<p>C352</p>
	<p>C353</p>	<p>C354</p>	<p>C355</p>	<p>C356</p>
	<p>C357</p>	<p>C358</p>	<p>C359</p>	<p>C360</p>
	<p>C361</p>	<p>C362</p>	<p>C363</p>	<p>C364</p>
	<p>C365</p>	<p>C366</p>	<p>C367</p>	<p>C368</p>
	<p>C369</p>	<p>C370</p>	<p>C371</p>	<p>C372</p>

2400		2400		2400		2400		2400		2400		2400		2400		2400		2400											
900	1200	1500	1800	2400	3000	3600	900	1200	1500	1800	2400	3000	3600	900	1200	1500	1800	2400	3000	3600									
 C370  C377	 C371  C378	 C372  C379	 C373  C380	 C374  C381	 C375  C382	 C376  C383	 C384  C389	 C385  C390	 C386  C391	 C387  C392	 C388  C393																		
4-800												4-800		4-800		4-800		4-800		4-800		4-800		4-800		4-800		4-800	

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 编号 京J802  
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