

通用机床样片

編 制 說 明

1. 本資料是在九院編的樣片基礎上，增加了一院編的樣片部分以及補充機床手冊部分編制而成。由此考慮到目前主要改建廠舊機床需要，所以老產品仍保留下來。
2. 主要通用機床樣片，重型機床未列入其中。
3. 樣片比例為 1:100

1981年5月20日

序号	机床名称	型号和规格	页数	序号	机床名称	型号和规格	页数
一	车床类				迴轮六角车床	C3040 $\phi 40$	BM-金 ₁ -6
1	单轴自动车床	CG1104 $\phi 4$	BM-金 ₁ -1		"	C3040S $\phi 40$	BM-金 ₁ -6
	"	CM117 $\phi 7$	BM-金 ₁ -1		"	CM3040 $\phi 40$	BM-金 ₁ -6
	"	CG1107 $\phi 7$	BM-金 ₁ -1	9	转塔式六角车床	C3910 $\phi 10$	BM-金 ₁ -5
	"	C1010 $\phi 10$	BM-金 ₁ -1		"	C3110 $\phi 10$	BM-金 ₁ -6
	"	CG1112 $\phi 12$	BM-金 ₁ -1		"	C3116 $\phi 16$	BM-金 ₁ -6
	"	C112K $\phi 12$	BM-金 ₁ -2		"	C318L-1 $\phi 18$	BM-金 ₁ -5
	"	CM1113 $\phi 13$	BM-金 ₁ -2		"	C3118 $\phi 18$	BM-金 ₁ -6
	"	C118K $\phi 18$	BM-金 ₁ -2		"	C350LF $\phi 50$	BM-金 ₁ -6
	"	C124K $\phi 24$	BM-金 ₁ -2		"	C3150 $\phi 50$	BM-金 ₁ -6
	"	C136K $\phi 36$	BM-金 ₁ -2		"	CK3150 $\phi 50$	BM-金 ₁ -6
2	单轴六角自动车床	C1312 $\phi 12$	BM-金 ₁ -1		"	C3163 $\phi 63$	BM-金 ₁ -6
	"	C1318 $\phi 18$	BM-金 ₁ -1		"	C365L $\phi 65$	BM-金 ₁ -6
	"	C1325 $\phi 25$	BM-金 ₁ -1		"	C3180 $\phi 80$	BM-金 ₁ -6
	"	C1336 $\phi 36$	BM-金 ₁ -1		"	C385L $\phi 85$	BM-金 ₁ -6
3	卧式四轴自动车床	C2432-4 $\phi 32 \times 4$	BM-金 ₁ -3		"	CQ31125 $\phi 125$	BM-金 ₁ -6
	"	C2140-4 $\phi 40 \times 4$	BM-金 ₁ -3	10	立式车床	C512A $\phi 1250$	BM-金 ₁ -7
	"	C2150-4 $\phi 50 \times 4$	BM-金 ₁ -3		"	C512-1A $\phi 1250$	BM-金 ₁ -7
4	卧式六轴自动车床	C2420-6 $\phi 20 \times 6$	BM-金 ₁ -3		"	C5112 $\phi 1250$	BM-金 ₁ -7
	"	C2132-6 $\phi 32 \times 6$	BM-金 ₁ -2		"	C516A $\phi 1600$	BM-金 ₁ -7
	"	C2132-6D $\phi 32 \times 6$	BM-金 ₁ -2 BM-金 ₁ -3		"	C5220 $\phi 2000$	BM-金 ₁ -7
	"	C2150-6 $\phi 50 \times 6$	BM-金 ₁ -4		"	C523 $\phi 2300$	BM-金 ₁ -7
	"	C2150-6D $\phi 50 \times 6$	BM-金 ₁ -3		"	C5225 $\phi 2500$	BM-金 ₁ -8
	"	C2163-6 $\phi 63 \times 6$	BM-金 ₁ -3		"	C5231 $\phi 3150$	BM-金 ₁ -8
5	卧式六角半自动车床	C2212-6 $\phi 125 \times 6$	BM-金 ₁ -4		"	C534J $\phi 3400$	BM-金 ₁ -9
	"	C2216-6 $\phi 160 \times 6$	BM-金 ₁ -4	11	落地车床	C6016 $\phi 1600$	BM-金 ₁ -24
	"	C2220-6 $\phi 200 \times 6$	BM-金 ₁ -4		"	C6020 $\phi 2000$	BM-金 ₁ -24
6	立式六轴半自动车床	C2632-6 $\phi 320 \times 6$	BM-金 ₁ -3		"	C6025 $\phi 2500$	BM-金 ₁ -24
	"	C2640-6 $\phi 400 \times 6$	BM-金 ₁ -3		"	C6031 $\phi 3150$	BM-金 ₁ -24
	"	C2645-6 $\phi 450 \times 6$	BM-金 ₁ -5	12	普通车床	CM6120 $\phi 200 \times 350$	BM-金 ₁ -10
7	立式八轴半自动车床	C2645-8 $\phi 450 \times 8$	BM-金 ₁ -5		"	CM6125 $\phi 250 \times 350$	BM-金 ₁ -10
8	迴轮六角车床	C325 $\phi 25$	BM-金 ₁ -5		"	CG6125 $\phi 250 \times 500$	BM-金 ₁ -10
	"	C336-1 $\phi 36$	BM-金 ₁ -6		"	LQ6125 $\phi 250 \times 600$	BM-金 ₁ -9
	"	C336K-1 $\phi 36$	BM-金 ₁ -6		"	C6127 $\phi 270 \times 800$	BM-金 ₁ -10

序号	机床名称	型号和规格	页数	序号	机床名称	型号和规格	页数
	普通车床	C6128 $\phi 280 \times 750$	BM-金 ₁ -10		普通车床	C6163 $\phi 630 \times 1500$	BM-金 ₁ -17
	"	CG6128 $\phi 280 \times 750$	BM-金 ₁ -10		"	" $\phi 630 \times 2000$	BM-金 ₁ -17
	"	C615 $\phi 310 \times 750$	BM-金 ₁ -10		"	" $\phi 630 \times 3000$	BM-金 ₁ -18
	"	C616 C616A $\phi 320 \times 500$	BM-金 ₁ -11		"	CW6180 $\phi 800 \times 1500$	BM-金 ₁ -19
	"	C616 C616A $\phi 320 \times 750$	BM-金 ₁ -11		"	" $\phi 800 \times 3000$	"
	"	C6132 $\phi 320 \times 750$	BM-金 ₁ -10		"	" $\phi 800 \times 5000$	BM-金 ₁ -5
	"	C618-1 $\phi 360 \times 750$	BM-金 ₁ -11		"	C650 $\phi 1000 \times 3000$	BM-金 ₁ -20
	"	C618K-1 $\phi 360 \times 850$	BM-金 ₁ -11		"	" $\phi 1000 \times 5000$	"
	"	C6136A $\phi 360 \times 750$	BM-金 ₁ -11		"	" $\phi 1000 \times 8000$	BM-金 ₁ -20
	"	CW6136 $\phi 360 \times 850$	BM-金 ₁ -11		"	CW6110 $\phi 1000 \times 1500$	BM-金 ₁ -19
	"	C620 C620G $\phi 400 \times 750$	BM-金 ₁ -12		"	" $\phi 1000 \times 3000$	"
	"	" $\phi 400 \times 1000$	BM-金 ₁ -12		"	" $\phi 1000 \times 5000$	"
	"	" $\phi 400 \times 1500$	BM-金 ₁ -12 BM-金 ₁ -14		"	" $\phi 1000 \times 8000$	"
	"	" $\phi 400 \times 2000$	BM-金 ₁ -14		"	CQ6110 $\phi 1000 \times 1000$	BM-金 ₁ -20 BM-金 ₁ -22
	"	C620-1 C620A $\phi 400 \times 750$	BM-金 ₁ -13		"	" $\phi 1000 \times 2000$	BM-金 ₁ -20 BM-金 ₁ -22
	"	C620-1M C620-1B $\phi 400 \times 1000$	BM-金 ₁ -13		"	" $\phi 1000 \times 2000$	BM-金 ₁ -20 BM-金 ₁ -22
	"	" $\phi 400 \times 1400$	BM-金 ₁ -13 BM-金 ₁ -14		"	" $\phi 1000 \times 5000$	BM-金 ₁ -20 BM-金 ₁ -22
	"	" $\phi 400 \times 2000$	BM-金 ₁ -14 BM-金 ₁ -20		"	C6110 $\phi 1000 \times 3000$	BM-金 ₁ -22
	"	C620-3 $\phi 400 \times 710$	BM-金 ₁ -16		"	" $\phi 1000 \times 5000$	BM-金 ₁ -21
	"	" $\phi 400 \times 1000$	"		"	" $\phi 1000 \times 8000$	"
	"	" $\phi 400 \times 1400$	"	13	半自动仿型车床	C7112 CG7112 CD7112 $\phi 125 \times 500$	BM-金 ₁ -23
	"	CW6140 $\phi 400 \times 1000$	BM-金 ₁ -15		"	" $\phi 125 \times 710$	"
	"	" $\phi 400 \times 1500$	"		"	C7120 C7120/1-5 $\phi 200 \times 500$	"
	"	C6140 $\phi 400 \times 1000$	BM-金 ₁ -20		"	" $\phi 200 \times 1000$	"
	"	" $\phi 400 \times 1500$	BM-金 ₁ -15		"	CD7120 CD7120K $\phi 200 \times 1000$	"
	"	CA6140 $\phi 400 \times 1000$	BM-金 ₁ -20		"	C7132 $\phi 320 \times 1000$	"
	"	L-3 $\phi 450 \times 900$	BM-金 ₁ -16		多刀半自动车床	C720-1 $\phi 200 \times 250$	"
	"	" $\phi 450 \times 1500$	"		"	C730-1 $\phi 300 \times 410$	"
	"	C6150 $\phi 500 \times 1400$	"		卡盘多刀半自动车床	C7620 $\phi 200 \times 275$	"
	"	CM6150 $\phi 500 \times 1000$	"		"	C7625 $\phi 250 \times 275$	"
	"	C630 C630-1 $\phi 615 \times 1400$	BM-金 ₁ -17		"	C7632 $\phi 320 \times 500$	BM-金 ₁ -22
	"	C630-1M " $\phi 615 \times 2800$	BM-金 ₁ -18		卡盘仿形半自动车床	C750D $\phi 500 \times 200$	"
	"	CW6163 CW6263 $\phi 630 \times 1500$	BM-金 ₁ -17		"	C750D $\phi 500 \times 500$	"
	"	" $\phi 630 \times 3000$	BM-金 ₁ -18	14	铲齿车床	CB904 $\phi 40 \times M0.8$	BM-金 ₁ -24

序号	机床名称	型号和规格	页数	序号	机床名称	型号和规格	页数
	铲齿车床	C8024 $\phi 240 \times M8$	BM-金1-24		中心孔占	XZ 22.4 $\phi 150 \times 1000$	BM-金1-29
	"	C8055 $\phi 550 \times M15$	"		"	XZ 23.4 $\phi 150 \times 2000$	"
	"	C8090 $\phi 1000 \times M42$	"				
二	占床			三	镗床		
1	摇臂占床	Z3025 $\phi 25 \times 900$	BM-金1-25	1	单柱坐标镗床	T4132 T4132A 320×500	BM-金1-30
	"	Z3035A Z3035B $\phi 35 \times 1300$	"		"	TS4132 "	"
	"	Z335-1 $\phi 35 \times 1200$	"		"	T4145 450×700	"
	"	Z3040 $\phi 40 \times 1500$	"		"	T4163 630×1100	"
	"	ZA3040 ZC3040 $\phi 40 \times 1500$	"		"	T4163A "	"
	"	Z35 $\phi 50 \times 1000$	BM-金1-27		"	T4163B "	"
	"	Z37 $\phi 75 \times 2000$	"	2	双柱坐标镗床	T4240 400×560	"
	"	Z37A $\phi 75 \times 3150$	BM-金1-26		"	T4240B "	"
	"	Z3080 $\phi 80 \times 2500$	BM-金1-27		"	T4263 630×900	"
	"	Z310 $\phi 100 \times 3150$	"		"	T4280 800×1000	"
2	万仞摇臂占床	Z32K $\phi 25 \times 815$	BM-金1-25		"	TA4280 "	BM-金1-31
	"	Z35K $\phi 50 \times 1500$	"		"	T42100 1020×1600	"
3	滑座式摇臂占	Z35KC $\phi 50 \times 1490$	BM-金1-26		"	T5A 760×1000	BM-金1-30
	滑座式摇臂占	ZP3350 $\phi 50 \times 1600$	"	3	卧式坐标镗床	T4663 630×800	BM-金1-31
	"	ZH3175 $\phi 75 \times 2100$	"	4	精密卧式镗床	TM617 $\phi 70$	BM-金1-29
	"	Z37AC $\phi 75 \times 3180$	BM-金1-29		"	T640 TM619 $\phi 90$	BM-金1-31
	"	ZH30100 $\phi 100 \times 3150$	"		"	TG610 TM6110 $\phi 100$	"
4	台式占床	Z4001 $\phi 1$	BM-金1-28	5	卧式镗床	T616 T616A $\phi 63$	BM-金1-32
	台式占床	Z4006 $\phi 6$	"		"	T617 $\phi 75$	BM-金1-31
	"	Z512-1 Z512-2 $\phi 12$	"		"	T618 $\phi 80$	"
	"	Z4015 $\phi 15$	"		"	T68 $\phi 85$	BM-金1-32
5	立式占床	Z518 $\phi 18$	"		"	T611 $\phi 110$	"
	"	Z525 $\phi 25$	"		"	T612 $\phi 125$	BM-金1-33
	"	Z525WJ $\phi 25$	"	6	移动式镗床	T614H $\phi 110$	"
	"	Z525B $\phi 25$	BM-金1-29		"	T611D $\phi 110$	BM-金1-29
	"	Z535 $\phi 35$	BM-金1-28	7	落地镗床	T615K $\phi 150$	BM-金1-34
	"	Z550 $\phi 50$	"		"	T6216 $\phi 160$	BM-金1-9
	"	Z575 $\phi 75$	"	8	立式金刚石镗床	T716 $\phi 165$	BM-金1-33
目3	6 中心孔占	XZ 21.4 $\phi 150 \times 700$	BM-金1-29	9	卧式单双面金刚石镗床	T740K 400×600	"
					"	T740 "	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
	卧式单双面金刚镗床	T760 600×800	BM-金1-33	4	万能外圆磨床	M1412 $\phi 125 \times 350$	BM-金1-39
10	深孔镗	T8180 $\phi 85 \times 1400$	BM-金1-34		"	M114W $\phi 140 \times 180$	"
					"	" $\phi 140 \times 350$	"
四	磨床				"	M115W $\phi 150 \times 650$	"
1	无心磨床	M1010 $\phi 10 \times 80$	BM-金1-35		"	M120W $\phi 200 \times 500$	"
	"	M1040 $\phi 40 \times 140$	"		"	MQ1420 $\phi 200 \times 500$	"
	"	M1075K $\phi 75$	"		"	" $\phi 200 \times 700$	"
	"	M1080 M1080B $\phi 80 \times 180$	BM-金1-34 BM-金1-35		"	M131W $\phi 315 \times 710$	BM-金1-40
	"	M1083 $\phi 150 \times 250$	BM-金1-35		"	" $\phi 315 \times 1000$	"
	"	M1086 $\phi 315$	"		"	" $\phi 315 \times 1400$	"
	"	MZ10160 $\phi 160 \times 320$	BM-金1-46		"	M1432A $\phi 320 \times 1000$	"
2	精密无心磨床	MM1040 $\phi 40 \times 140$	BM-金1-35		"	M1432B "	"
	"	M1280 $\phi 80 \times 180$	"		"	M1350A $\phi 500 \times 1000$ MQ1450A $\phi 500 \times 1500$ 2000 3000	BM-金1-41
3	外圆磨床	M133 $\phi 30 \times 200$	BM-金1-36	5	高精度半自动外圆磨床	MQB135 $\phi 50 \times 250$	BM-金1-36
	"	MQ1312 $\phi 125 \times 350$	"		"	MMB1312 MMB1412 $\phi 125 \times 250$	"
	"	M115W $\phi 150 \times 650$	BM-金1-34		"	MQB1412 "	BM-金1-39
	"	MQ1320 $\phi 200 \times 750$	BM-金1-36	6	高精万能外圆磨床	MQ1420 $\phi 200 \times 500$	BM-金1-41
	"	M120 $\phi 200 \times 710$	BM-金1-34		"	MQ1420B MQB1420 "	BM-金1-42
	"	M120 $\phi 200 \times 1000$	"		"	MQ1431 $\phi 315 \times 710$	"
	"	M131 $\phi 315 \times 1000$	BM-金1-37		"	" $\phi 315 \times 1000$	"
	"	" $\phi 315 \times 1400$	BM-金1-36 BM-金1-37		"	" $\phi 315 \times 1400$	"
	"	M131A $\phi 315 \times 1000$	BM-金1-36		"	MQ1432 $\phi 320 \times 1000$	BM-金1-41
	"	MQ1350A $\phi 500 \times 1000$	BM-金1-37		"	" $\phi 320 \times 1500$	"
	"	MQ1350A H081 $\phi 500 \times 1500$	"		"	MBQ1432 $\phi 320 \times 1000$	BM-金1-42
	"	MQ1350A MQ1450A $\phi 500 \times 2000$	"	7	半自动端面外圆磨	MB1620 $\phi 200 \times 750$	BM-金1-41
	"	" $\phi 500 \times 3000$	"		"	MB1631 $\phi 315 \times 1000$	"
	"	MQM1350 $\phi 500 \times 1400$	BM-金1-38	8	端面外圆磨床	MQ1650A $\phi 500 \times 1500$	"
	"	MQM1350 $\phi 500 \times 2000$	"		"	MQ1650 $\phi 500 \times 2000$	"
	"	" $\phi 500 \times 2800$	"		"	M1650 "	"
	"	MQ1350 $\phi 500 \times 1400$	BM-金1-42	9	半自动内圆磨床	M221 $\phi 10 \times 25$	BM-金1-43
	"	" $\phi 500 \times 2000$	"		"	M224 $\phi 40 \times 70$	"
	"	" $\phi 500 \times 2800$	BM-金1-39		"	M22B $\phi 80 \times 125$	"
	"	H057 $\phi 500 \times 4000$	BM-金1-42		"	MZ20B $\phi 80$	"
目4	"	H070 $\phi 400 \times 4000$	"	10	内圆磨床	M2110 $\phi 100 \times 130$	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
	内圆磨床	M2120 $\Phi 200 \times 200$	BM-金1-43	20	汽门座研磨机	3M9501 845×405	BM-金1-46
	"	M250A $\Phi 500 \times 450$	"	21	付连杆内圆磨床	WX-015 $\Phi 53$	"
11	切入式内圆磨床	M2416 $\Phi 160 \times 50$	"	22	喷油咀磨床	WX-010 $\Phi 2$	"
12	深孔内圆磨床	H056 $\Phi 300 \times 1100$	"	23	油针伐座面磨床	WX-011 $\Phi 6$	"
	"	WX-009 $\Phi 165 \times 750$	BM-金1-46	24	抛 光 机	S ₃ BPL-300 $\Phi 300$	BM-金1-45
13	大旋径内圆磨床	WX-006 $\Phi 100 \times 108$	"		"	S ₃ SPL-400 $\Phi 400$	"
14	行星内圆磨床	M2532A $\Phi 320 \times 470$	BM-金1-43		"	M4030A $\Phi 300$	"
15	无心内圆磨床	M2017 $\Phi 175$	BM-金1-44	25	車刀磨床	M6240 40×40	BM-金1-49
16	台式砂轮机	S3ST-100 $\Phi 100$	"		"	M6240F "	"
	"	S3ST-150 $\Phi 150$	"		"	M6250 50×50	"
	"	S3ST-200 $\Phi 200$	"		"	M6250 "	"
	"	S3ST-250 $\Phi 250$	"		"	M6250K-1 "	"
17	落地式砂轮机	S3SL-200 $\Phi 200$	BM-金1-45	26	拉刀磨床	M6110A $\Phi 100 \times 1700$	"
	"	S3SL-250 $\Phi 250$	"		"	M6110B $\Phi 100 \times 2500$	"
	"	S3SL-300 $\Phi 300$	"		"	M6110C $\Phi 100 \times 1700$	"
	"	S3SL-350 $\Phi 350$	"	27	中心孔磨床	2M8015 $\Phi 150 \times 2000$	"
	"	S3SL-400 $\Phi 400$	"		"	2M8016 $\Phi 160 \times 1000$	"
	"	S3SL-600 $\Phi 600$	"	28	占头磨床	M6315 $\Phi 15$	BM-金1-48
	"	M3025 $\Phi 250$	"		"	M64A "	"
	"	M3030 $\Phi 300$	"		"	M63B $\Phi 80$	"
	"	M3035 $\Phi 350$	"	29	滚刀刃磨床	M6416 $\Phi 160$	"
	"	M3040A $\Phi 400$	"		"	M6420B $\Phi 200$	"
	"	M3060 $\Phi 600$	"		"	M6430 $\Phi 300$	"
18	立式行星磨机	M425 $\Phi 50 \times 120$	BM-金1-46		"	M6450 M6450A $\Phi 500$	"
	"	M428 $\Phi 8 \times 350$	"	30	圆锯片磨床	M6615 $\Phi 1430$	"
	"	MJ4214 $\Phi 140 \times 400$	"	31	铣刀刃磨床	M6570 $\Phi 700$	"
	"	M4215 $\Phi 150 \times 400$	"	32	弧齿锥齿铣刀刃磨床	M6745 $\Phi 450$	"
	"	M4216 $\Phi 160 \times 400$	"		"	MB0745 "	"
	"	MA4216 $\Phi 160 \times 420$	"	33	万能工具磨	M6014 $\Phi 140 \times 160$	BM-金1-49
	"	M4220 $\Phi 200 \times 1050$	"		"	M612K $\Phi 200 \times 400$	"
	"	M4250 $\Phi 500 \times 1500$	"		"	MW6020 $\Phi 200 \times 320$	"
19	双盘行星磨机	M4339 $\Phi 300$	"		"	M6025 M6025A $\Phi 250 \times 630$	"
	"	M4340 $\Phi 400$	"		"	M6025C "	"
	"	M4360 $\Phi 600$	"		"	MQ6025 $\Phi 250 \times 580$	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
	万能工具磨	MQA6025 $\phi 250 \times 630$	BM-金-49		凸轮轴磨床	M8325 $\phi 250 \times 750$	BM-金-53
		MY6025 $\phi 250 \times 630$	"		"	H090A $\phi 300 \times 250$	"
		MW6027 $\phi 270 \times 400$	"		"	M8395A $\phi 180 \times 260$	"
34	高精半自动平面磨床	MM7112 $\phi 125 \times 350$	BM-金-50	39	轧辊磨床	M68440A $\phi 400 \times 700$	BM-金-38
	"	MM7120 $\phi 200 \times 630$	"		"	MQ8450A $\phi 500 \times 1700$	"
	"	MM7125 $\phi 250 \times 630$	"	40	花键轴磨床	M8612A $\phi 120 \times 300$	BM-金-53
	"	" $\phi 250 \times 800$	"		"	M8614 $\phi 140 \times 600$	"
	"	M687120 $\phi 200 \times 630$	"		"	M8612K $\phi 120 \times 400$	BM-金-44
	"	HZ-011	"		"	M8612D $\phi 120 \times 2300$	"
	"	MM7132 $\phi 320 \times 1000$	BM-金-51		"	M9015 150	BM-金-48
	"	" $\times 1600$	BM-金-51 BM-金-52	41	工具曲线磨床	MA9015 150	"
	"	M687132 $\phi 320 \times 1000$	BM-金-51		"	MA9025 250	"
	"	" $\times 1600$	BM-金-51 BM-金-52		"	M9017 175	"
	"	MM7135 $\phi 350 \times 1200$	BM-金-51		"	MD9020 200	"
	"	MM7150 $\phi 500 \times 1600$	BM-金-52		"	MD9030 300	"
35	卧轴矩台平面磨床	MJ7112 $\phi 125 \times 400$	BM-金-50	42	曲轴超精加工机床	2M1434 $\phi 340 \times 1000$	BM-金-53
	"	M7120A $\phi 200 \times 630$	"	43	凸轴超精加工机床	2M5534 $\phi 340 \times 1000$	"
	"	M7130 $\phi 300 \times 1000$	BM-金-51				
	"	M7130K $\phi 300 \times 1600$	"	五	齿轮加工机床		
	"	M7132A $\phi 320 \times 1000$	"	1	弧锥齿铣齿机	Y2212 $\phi 125 \times M25$	BM-金-54
	"	M7150A $\phi 500 \times 2000$	BM-金-52		"	Y2235 $\phi 350 \times M10$	"
	卧轴圆台平面磨床	M7331 $\phi 315$	"		"	Y225 $\phi 500 \times M10$	"
	"	M7350A $\phi 500$	"		"	Y2250 $\phi 500 \times M10$	"
36	立轴圆台平面磨床	M7271 $\phi 710 \times 2000$	BM-金-44		"	Y228 $\phi 800 \times M15$	"
	"	M7232 $\phi 320 \times 800$	"	2	锥齿刨齿机	Y231 $\phi 110 \times M25$	"
	"	M7475 $\phi 750$	"		"	Y2312 $\phi 125 \times M25$	"
	"	M7475A $\phi 750$	BM-金-52		"	Y2350 $\phi 500 \times M10$	"
37	半自动曲轴磨床	M88240 $\phi 400 \times 1000$	BM-金-53		"	Y236 $\phi 610 \times M8$	"
	"	M88263 $\phi 630 \times 1700$	"		"	Y236A $\phi 610 \times M8$	"
	曲轴磨床	MQ8260 $\phi 580 \times 1600$	"		"	Y2380A $\phi 800 \times M20$	"
	"	MA8263 M8263 $\phi 630 \times 1700$	"	3	直齿锥齿粗切机	Y2432 $\phi 320 \times M8$	"
	"	" $\times 2800$	"		"	Y2435 $\phi 350 \times M8$	"
38	凸轮轴磨床	M8325 $\phi 250 \times 900$	"	4	锥齿研磨机	Y2550 $\phi 500 \times M10$	"
	"	" $\times 1250$	"		"	Y2550A $\phi 500 \times M10$	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
5	锥齿拉紧机	Y2815 $\phi 150 \times M6$	BM-金-56		插齿机	Y5150 $\phi 500 \times M8$	BM-金-58
6	自动滚齿机	Y23120 $\phi 200 \times M6$	"		"	Y58 $\phi 800 \times M12$	"
	"	Y23132 $\phi 320 \times M6$	"		"	Y51150 $\phi 1500 \times M12$	"
7	半自动滚齿机	YB3112 $\phi 125 \times M2$	"		"	Y51200 $\phi 2000 \times M16$	"
	"	YB3150 $\phi 500 \times M8$	"		"	YT54(崇) 800	BM-金-56
	"	YB3180 $\phi 800 \times M10$	BM-金-57	13	花键轴铣床	Y631K $\phi 80 \times 500$	BM-金-58
8	精密滚齿机	YM32B $\phi 200 \times M4$	BM-金-55		"	YB6012 $\phi 125 \times 550$	BM-金-59
9	滚齿机	Y31 $\phi 125 \times M15$	BM-金-56		"	YB6016 $\phi 160 \times 550$	BM-金-58 BM-金-59
	"	Y32B $\phi 200 \times M4$	BM-金-55		"	YB6016 YB6020 $\phi 200 \times 550$	BM-金-59
	"	Y3150 $\phi 500 \times M6$	"		"	Y2602 $\phi 125 \times 550$	"
	"	Y3150/1 "	"	14	双砂轮磨齿机	Y7063 $\phi 630 \times M12$	BM-金-56 BM-金-59
	"	Y3150A $\phi 500 \times M8$	BM-金-56		"	YA7063A $\phi 630 \times M12$	BM-金-59
	"	Y3150E "	BM-金-55		"	Y70100 $\phi 1000 \times M15$	BM-金-56 BM-金-59
	"	Y38 Y38A $\phi 800 \times M8$	"	15	锥砂轮磨齿机	Y7131 $\phi 320 \times M6$	BM-金-59
	"	Y3180 $\phi 800 \times M10$	"		"	Y7132 $\phi 320 \times M8$	"
	"	Y3180E "	"		"	Y7150 $\phi 500 \times M10$	"
	"	Y30-1 $\phi 800 \times M8$	BM-金-57	16	蜗杆砂轮磨齿机	Y7215 $\phi 150 \times M15$	"
	"	Y310 $\phi 1000 \times M12$	BM-金-56		"	Y7232 $\phi 320 \times M15$	BM-金-60
	"	Y31125 $\phi 1250 \times M12$	BM-金-57		"	YA7232 $\phi 320 \times M15$	"
	"	Y320 $\phi 200 \times M20$	"	17	大平面砂轮磨齿机	Y7125 $\phi 250 \times M8$	BM-金-59
	"	WY5J $\phi 320 \times M20$	BM-金-56		"	Y7431 $\phi 320 \times M12$	BM-金-60
10	剃齿机	Y4212 $\phi 125 \times M15$	BM-金-57	18	摆线磨齿机	Y7654 $\phi 540 \times M8$	"
	"	Y4232A $\phi 320 \times M6$	"	19	弧锥齿倒角机	Y9250 $\phi 500 \times M12$	"
	"	Y4232B "	"	20	齿轮倒角机	YJ9332 $\phi 320 \times M6$	"
	"	Y4236 $\phi 360 \times M6$	"		"	Y9332 $\phi 320 \times M8$	"
	"	Y4245 $\phi 450 \times M6$	"		"	YB9332 $\phi 320 \times M8$	"
	"	Y42125 Y42125A $\phi 1250 \times M12$	"		"	Y9380 $\phi 800 \times M12$	"
11	珩齿机	Y4632 $\phi 320 \times M6$	"	21	齿轮检查仪	Y94 $\phi 500$	BM-金-56 BM-金-60
	"	Y4650 $\phi 500 \times M10$	"		"	Y9550 $\phi 500$	BM-金-60
12	精密插齿机	YM5116C $\phi 160 \times M15$	BM-金-58		"	Y9512 $\phi 125$	BM-金-58
	"	YM5116(上海) "	"		"	Y95160 $\phi 1600$	BM-金-60
	插齿机	Y5120A $\phi 200 \times M4$	"		"	YB9550 $\phi 500$	"
	"	Y5132 $\phi 320 \times M8$	"	22	万能滚动检查机	YW9550 $\phi 500$	"
	"	Y54 $\phi 150 \times M6$	"	23	齿轮噪音检查仪	Y9920 $\phi 200$	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
六	螺纹加工机床				半自动丝锥磨床	SB725 $\phi 52 \times 150$	BM-金-62
1	螺纹套丝机	SB130 $\phi 30$	BM-金-61		"	S725D "	BM-金-63
2	台式攻丝机	S4006A M6	BM-金-65	17	万能螺纹磨床	SA7512 $\phi 125 \times 350$	"
3	立式攻丝机	S5016 M16	BM-金-65 BM-金-61		"	S7512 $\phi 125 \times 300$	"
	"	S4124 M24	BM-金-65		"	S7520W $\phi 200 \times 500$	"
4	自动六轴螺帽攻丝机	SZB006 M6	BM-金-61		"	S7520 $\phi 200 \times 750$	BM-金-62
	"	SZB010 M10	"	18	高精螺母车床	SGB580 $\phi 800 \times 200$	BM-金-64
	"	SZB016 M16	"	19	高精丝杠车床	SGB65 $\phi 80 \times 500$	"
	"	SZB027-6 M27	"		"	SGA6615 $\phi 60 \times 1500$	"
5	滚丝机	Z2B-33 $\phi 33 \times 38$	"		"	SGB620 $\phi 70 \times 2000$	"
	"	Z2B-40 $\phi 40 \times 145$	"		"	CB6B CB68A $\phi 85 \times 2500$	"
	"	Z2B-80 $\phi 75 \times 116$	"		"	S1-039 $\phi 100 \times 5000$	"
	"	ZA2B-80A "	"		"	S1-032 $\phi 100 \times 6000$	"
6	螺纹铣床	J620 $\phi 200 \times 650$	"	20	半自动短螺纹车床	SB8915 $\phi 150 \times 65$	"
	"	" $\phi 200 \times 1400$	"	21	丝锥螺纹车床	S8808 M8	"
	"	SB6110 $\phi 80 \times 100$	"	22	专用盘丝车床	YTF-1 $\phi 500$	"
	"	SB6120 $\phi 150 \times 50$	"				
7	蜗杆磨床	S7712 $\phi 125 \times M10$	BM-金-63	七	铣床		
8	丝杆磨床	S7450 $\phi 500 \times 5500$	BM-金-62	1	龙门铣	X206 630×2000	BM-金-66
9	精密丝杆磨床	S7520K $\phi 280 \times 1500$	BM-金-63		"	X208 800×2500	"
10	螺纹塞规磨床	S7115 $\phi 150 \times 150$	BM-金-62		"	X2010 1000×3000	"
11	内螺纹磨床	S7632 $\phi 320 \times 125$	"		"	X2012 1250×4000	BM-金-65
12	千分尺螺纹磨床	JCS001 $\phi 9 \times 100$	"		"	X2018 1800×6000	BM-金-66
13	高精度滚刀铲磨床	SG788 $\phi 80 \times M1$	"	2	立式升降台铣床	X5012 125×500	BM-金-67
	"	S7810 $\phi 100 \times M4$	"		"	X50A 200×800	"
	"	SG7825 $\phi 250 \times M10$	"		"	X51 250×1000	"
14	自动螺纹铣床	SZ6210 $\phi 140 \times 50$	BM-金-63		"	X5025 250×1120	"
	"	SZ6212 $\phi 125 \times 50$	"		"	X502B XS502B 280×1100	"
15	球面圆柱蜗杆铣床	QH ₂ -005 M8	"		"	X5030 300×1000	"
	"	J1-010 $\phi 125 \times M6$	"		"	X52K 320×1250	BM-金-68
	"	J1-009 $\phi 100$	"		"	X53K 400×1600	"
16	半自动丝锥磨床	SB721 $\phi 10 \times 80$	"		"	X53T 425×2000	BM-金-65 BM-金-68
	"	SB722 $\phi 20 \times 80$	"		"	X5040 400×2000	BM-金-69
	"	S7220 $\phi 20$	"	3	立式工作台中升降铣床	X518 800×2500	"

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
	立式工作台升降铣床	X510B 800x2600	BM-金1-65	1	单臂龙门刨床	B1010A 1000x3000	BM-金1-73
4	高速立式铣床	B1-40 400x2000	BM-金1-68		"	B1012A 1250x4000	"
5	圆弧铣床	B1-43 400x1600	BM-金1-65		"	B1016A 1600x4000	"
6	圆工作台铣床	X5210 ϕ 1000	BM-金1-60		"	" 1600x6000	"
	"	X5216 ϕ 1600	"	2	龙门刨床	B2010A 1000x3000	BM-金1-74
7	立式升降台刨铣床	X5430 300x1000	"		"	BQ2010 " "	"
8	卧式万能升降台铣床	X6012 125x500	"		"	BM2010 " "	BM-金1-75
	"	X60 200x800	"		"	B2010A 1250x4000	BM-金1-74
	"	57-3 240x810	"		"	BM2010 " "	BM-金1-75
	"	X60W 200x800	"		"	BM2015 1500x4000	BM-金1-76
	"	X61 250x1000	BM-金1-70		"	B2151 1500x6000	BM-金1-75 BM-金1-76
	"	X61W " "	BM-金1-65		"	B2016A 1600x4000	BM-金1-73
	"	X602B 280x1120	BM-金1-70		"	" 1600x6000	"
	"	X62 320x1250	"		"	BY2016 " "	"
	"	X62W " "	"		"	B2152 1500x4000	BM-金1-75
	"	X612B 280x1120	"		"	B220 2000x6000	BM-金1-77
	"	X63 400x1600	BM-金1-71		"	BQ2008 800x2000	"
	"	X63T 425x2000	"		"	BQ2010 1000x3000	"
	"	X63W 400x1600	"		"	BQ2012 1250x4000	"
	"	X63WT 425x2000	"	3	龙门刨铣床	BX2012 " "	BM-金1-76 BM-金1-77
	"	X6030 300x1000	BM-金1-72	4	插床	B5020 200	BM-金1-79
	"	X6130 " "	"		"	B5032 320	"
9	万能迴转头铣床	X61GZ 250x1030	"		"	B5050A 500	"
	"	X62G 320x1250	"		"	B5050 " "	"
	"	XQA6225 " "	"		"	B50100 1000	"
	"	X6232 320x1250	BM-金1-65		"	B50125 1250	"
	"	XQ6234 340x1250	BM-金1-72	5	键板插床	B5220 200	BM-金1-77
	"	X6240 400x1600	BM-金1-65	6	牛头刨	B635-1 350	BM-金1-80
10	万能工具铣床	X8126 200x450	BM-金1-72		"	B6040 400	BM-金1-77
	"	X8126 270x700	BM-金1-71		"	B650 500	BM-金1-80
	"	X8140 400x800	BM-金1-72		"	B6050 " "	"
11	键板铣	X920 250x900	BM-金1-65		"	B6063 630	BM-金1-75
					"	B6063A " "	BM-金1-80
目9	刨插床				"	B665 650	BM-金1-81

序号	机床名称	型号及规格	页数	序号	机床名称	型号及规格	页数
	牛头刨	B6090 900	BM-金1-81	十一	电加工机床		
	"	B60100 1000	"	1	电解車刀磨床	D2540A 40×40	BM-金1-88
7	液压牛头刨	B690 900	"		"	D2545 45×45	"
8	移动牛头刨	B6270 1600×700	"		"	D2550 50×50	"
9	刻模机	B8810 100	"	2	立轴矩台电解平面磨	D2716 160×400	"
				3	电解外圆磨	D7212 Φ125×250	"
九	锯床			4	电解工具磨	D7425 Φ250×450	"
1	立式带锯	G5120 250	BM-金1-82	5	电脉穿孔机床	D5540 400×500	"
2	卧式带锯	G5030 300	BM-金1-83		"	D5540A 400×600	"
3	弓锯	G72 Φ220	BM-金1-82		"	D5570A 200×800	"
4	圆锯机	G605 Φ500	"	6	电火花穿孔机床	DA6125 250×350	"
	"	G607 Φ700	"		线电极电火花切割机	D6730 300×300	"
	"	G6010 Φ1010	"	7	电火花内圆磨床	D6304 Φ4×12	"
	"	G6014 Φ1430	"		"	D6310 Φ10×12	"
5	切断机	G2030 Φ80	BM-金1-85	8	电火花制模机床	DM6120B 250×350	"
	"	G228 Φ400	"		"	DE6210 200×300	"
6	管子切断机	Q1111 Φ114	"		"	D5532 200×250	"
	"	QJ1111 "	"				
	"	Q1115 Φ152	"	十二	平台		
	"	Q1125 Φ250	"	1	带槽平台	各种尺寸	BM-金1-86
7	管子切赫机	Q1314 Φ146	"	2	平台	"	BM-金1-87
	"	Q1319 Φ190	"				
	"	Q1614 Φ146	"	十三	电动平車		
8	铰锯机	G5540 Φ400	"			5t—50t	BM-金1-88
十	拉床						
1	立式内外拉床	L5120 20 ^T ×820	BM-金1-84				
	"	L5310 10 ^T ×1000	"				
	"	L5320 20 ^T ×1250	"				
	"	L5420 20 ^T ×1250	"				
2	卧式内外拉床	L6110 10 ^T ×1250	"				
	"	L6120 20 ^T ×1250	"				
	"	L6140 40 ^T ×2000	"				
	"	L61000 100 ^T ×2000	"				









