## Mechatronic Systems and Materials VI

Part 2

Edited by Algirdas V. Valiulis, Olegas Černašėjus and Vadim Mokšin

# Mechatronic Systems and Materials VI

## PART 2

Selected, peer reviewed papers from the 9<sup>th</sup> International Conference on Mechatronic Systems and Materials (MSM 2013),
July 1-3, 2013, Vilnius, Lithuania

## Edited by

Algirdas V. Valiulis, Olegas Černašėjus and Vadim Mokšin



## Copyright © 2015 Trans Tech Publications Ltd, Switzerland

All rights reserved. No part of the contents of this publication may be reproduced or transmitted in any form or by any means without the written permission of the publisher.

Trans Tech Publications Ltd. Churerstrasse 20 CH-8808 Pfaffikon Switzerland http://www.ttp.net

Volumes 220-221 of Solid State Phenomena ISSN print 1012-0394 ISSN cd 1662-9787 ISSN web 1662-9779

2-part-set

(Pt. B of Diffusion and Defect Data - Solid State Data (ISSN 0377-6883))

Full text available online at http://www.scientific.net

Distributed worldwide by

Trans Tech Publications Ltd Churerstrasse 20 CH-8808 Pfaffikon Switzerland

Fax: +41 (44) 922 10 33 e-mail: sales@ttp.net

and in the Americas by

Trans Tech Publications Inc. PO Box 699, May Street Enfield, NH 03748 USA

Phone: +1 (603) 632-7377 Fax: +1 (603) 632-5611 e-mail: sales-usa@ttp.net

printed in Germany

## Mechatronic Systems and Materials VI

## PART 2

Edited by Algirdas V. Valiulis Olegas Černašėjus Vadim Mokšin

### Preface

Selected papers of the 9th International Conference "Mechatronic Systems and Materials – MSM 2013", which was held in Vilnius, Lithuania, from 1 to 3 July 2013 are presented in two volumes. Conference was organized by Vilnius Gediminas Technical University in collaboration with Kaunas University of Technology (Lithuania), Opole University of Technology (Poland), Bialystok Technical University (Poland), Lithuanian Academy of Sciences, IFToMM National Committee of Lithuania.

The aim of the conference was to provide an opportunity for the scientists to share information and facilitate co-operation in mechatronics, new materials and engineering technologies and dissemination of current research results in this multi-disciplinary field. The task of the Conference was not only to acquaint participants with the works of scientists from different countries, but to expand their collaboration in the future.

## The Committees

#### Chairman

Algirdas Vaclovas Valiulis, Lithuania

#### Vice Chairman

Roma Rinkevičienė, Lithuania

#### Members

Alberto Rovetta, Italy Aleksandr Michailov, Ukraine Algimantas Bubulis, Lithuania Algimantas Fedaravičius, Lithuania Algimantas Poška, Lithuania Andrè Preumont, Belgium Andris Čate, Latvia Andrius Petrovas, Lithuania Andrius Vilkauskas, Lithuania Antanas Laukaitis, Lithuania Audrius Čereška, Lithuania Bronius Bakšys, Lithuania Czeslaw Kajdas, Poland Egidijus Dragašius, Lithuania Ewald Macha, Poland Genadijus Kulvietis, Lithuania Gregory Panovko, Russia Harald Loose, Germany Jan Ryszard Dąbrowski, Poland Jan Skliba, Czech Republic Jānis Rudzītis, Latvia Jānis Viba, Latvia Jonas Sapragonas, Lithuania Juozas Vaitkus, Lithuania Krzysztof J. Kurdzydłowski, Poland Leonids Ribickis, Latvia Marijonas Bogdevičius, Lithuania

Marius Klytta, Germany Mečislovas Mariūnas, Lithuania Petr Zuna, Czech Republic Promod Vohra, United States of America Ramutis Bansevičius, Lithuania Raul Turmanidze, Georgia Riza Gurbuz, Turkey Roland Pawliczek, Poland Romualdas Navickas, Lithuania Rvszard Rvbski, Poland Saulius Kaušinis, Lithuania Sevastean I. Ianca, Romania Sigitas Tamulevičius, Lithuania Stasys Backaitis, United States of America Tadas Rymantas Toločka, Lithuania Tõnu Lehtla, Estonia Valentin Antonovič, Lithuania Vasil Struk, Belarus Vistrian Maties, Romania Vladas Vekteris, Lithuania Vytautas Bučinskas, Lithuania Vytautas Ostaševičius, Lithuania Zbigniew Kulesza, Poland Zdzisław Gosiewski, Poland Zenon J. Pudlowski, Australia

### **Table of Contents**

Preface Committees xvii xviii

## PART 2

IV: Materials: Multifunctional and Smart Materials, Metallic Alloys, Piezoelectric Materials, Nanomaterials, Ceramics and Glasses, Biomaterials and Technology, Coatings and Properties

Development of a Novel Device for Attitude Control over Small Satellites V. Bakanauskas, R. Bansevičius, D. Bručas and A. Domeika	561
The Influence of Plastic Deformation Performed before and after Electron Beam Irradiation on Mechanical Properties and Wear of UHMWPE  A. Barylski, J. Maszybrocka and J. Cybo	565
Analysis of Material Punching Including a Rotational Speed of the Projectile M. Bocian, K. Jamroziak and M. Kosobudzki	571
Strategic Position of Casting Aluminum Alloys and Leading Technologies of their Manufacturing  T. Tański, K. Labisz, A.D. Dobrzańska-Danikiewicz and A. Sękala	577
Influence of Joining Method for Mechanical Properties of 5083, 5059 and 7020  Aluminum Alloys Joints  K. Dudzik and M. Czechowski	
Influence of Joining Method on Electrochemical Corrosion Properties of 7020  Aluminum Alloy Joints  K. Dudzik	589
Influence of Lead Angle Variation on the Coated Carbide Inserts Wear when Milling CGI and Modeling by Artificial Neural Networks and Regression Analysis Method  S. Karabulut and A. Güllü	505
Energy Parameter Control System of Strength Machine for Material Tests under Polyharmonic Bending and Torsion  L. Kasprzyczak and E. Macha	
Destruction of Epoxy Coatings under the Influence of Sodium Chloride Water Solutions  D. Kotnarowska	609
Γhe Analysis of Finishing Tooling Influence on Friction Factor Examined by Γ-05 Tester  W. Labuda and A. Charchalis	615

The Analysis of Finishing Tooling Influence on Corrosion Properties of Stainless Steel  W. Labuda and A. Charchalis	621
The Influence of Plastic Deformation Performed before and after Electron Beam Irradiation on the Morphology and Structural Properties of UHMWPE  J. Maszybrocka, A. Barylski and J. Cybo	627
Design of Test Stand for Magnetic Shape Memory Alloys Samples and Representation of Obtained Results  B. Minorowicz	633
Physicochemical and Rheological Properties of Potential Additives for Synthetic Saliva Preparation  J. Mystkowska	640
The Concept of Scaling Analysis Describing the Properties of Soft Magnets M. Najgebauer	646
Modeling Hysteresis Loops of SMC Cores B. Ślusarek, K. Chwastek, J. Szczygłowski and B. Jankowski	652
The Influence the Temperature of Drawing Process on the Transformation Retained Austenite into Martensite for TRIP Steel Wires S. Wiewiórowska, Z. Muskalski and M. Siemiński	661
Evaluation of Static and Dynamic Stress Intensity Factors under Pure Mode I and Mixed Mode I/II Fracture M. Gintalas, K. Kalniņš, A. Pakalnis, P. Šadreika and A. Žiliukas	667
Analyzing the Possibility of Using Laser Ablation for Texturing Bearing Steel  100CrMn6 Considering a Tribological Aspect  W. Napadłek	673
Welds of Dissimilar Steel 1.0038/1.4301: Increasing Corrosion Resistance by the Optimization of Welding Parameters and Post-Weld Processing N. Višniakov, J. Škamat and S. Nagurnas	678
Investigation of Cathodic Cleaning Processes of Aluminum Alloy  R. Lukauskaitė, A.V. Valiulis and O. Černašėjus	
The Research of Thermal Arc Sprayed Coatings Tribological Properties by Using Rubber Wheel Test	
J. Gargasas, A.V. Valiulis, I. Gedzevicius and H. Pokhmurska  The Analysis of Laser Modification of the Surface of SLS Specimens	
V. Markovic and O. Černašėjus	
The Use of Laser Texturing the Surface Layer to Modify the Friction Pair Pin-Bushing W. Napadłek, A. Woźniak and A. Laber	
System for Testing the Mechanical Durability of Documents Secured with RFID Labels  A. Zbrowski and A. Majcher	
Structural-Hierarchical Mechanism for Cracking Reactor Steel after Preliminary Fhermomechanical Loading I. Okipnyi, P. Maruschak and O. Prentkovskis	720

The Application of the Extended Jiles-Atherton Model for Simulating the Magnetic Characteristics of X30CR13 Steel R. Szewczyk and D. Jackiewicz	.725
Determination of the Cracking Susceptibility of Steel S355J2G3 during the Continuous Casting Process  K.B. Laber and H. Dyja	.731
The Effect of Deposition Parameters on the Structural and Mechanical Properties of BN Coatings Deposited onto High-Speed Steel by the PLD Method K. Gocman, T. Kałdoński, W. Mróz and B. Budner	.737
Dependence between Workpiece Material Hardness and Face Lapping Results of Steel C45  J. Molenda and A. Charchalis	.743
The Analysis of Process Parameters for Turning Cobalt-Based Super Alloy Haynes 25 / L 605 Using Design of Experiment M. Sarikaya and A. Güllü	749
The Physical and Numerical Modelling of Heat Treatment of Experimental Steels for Pipelines  B. Koczurkiewicz, M. Knapiński, H. Dyja and A. Kawałek	754
The Study of Heat Transfer Coefficient during Cooling Plates of High Strength M. Janik, T. Garstka, A. Krzyżańska, M. Knapiński and A. Kawałek	
V: Engineering Technologies: Advanced and Digital Manufacturing, Systems Engineering, Micro and Nano Technologies, Materials Joining Technologies, Modeling and Optimization of Processes  FDM Prototype Experimental Research of Processing Parameter Optimization to	
Achieve Higher Tensile Stress  I. Brensons, S. Polukoshko, A. Silins and N. Mozga	767
A Quasi-Static Approach to Optimize the Motion of an UGV Depending on the Track Profile  E. Corral, G. Aryassov and J. Meneses	774
Possibilities of Application of Agent-Based Systems to Support Functioning of e-Manufacturing Environment  A.D. Dobrzańska-Danikiewicz and A. Sękala	781
Artificial Neural Networks Used for Development Prediction of State-of-the-Art Surface Engineering Areas  A.D. Dobrzańska-Danikiewicz, J. Trzaska, A. Sękala and A. Jagiełło	785
Hardened Steel Surface Waviness Created by Rolling Burnishing Process S. Dzionk and B. Ścibiorski	
Development of the Method for Calculation of Plates to Ensure Optimization of Hull Thickness	96

Modeling of an Unmanned Aerial Vehicle (UAV) Body for the Needs of Numerical Aerodynamic Investigations, Strength Analysis and Examinations of Free Vibrations  S. Kachel and A. Kozakiewicz	802
Plastometric Modelling of the E635M Zirconium Alloy Multistage Forging Process A. Kawałek, A. Gałkin, H. Dyja, K. Ozhmegov, M. Knapiński and B. Koczurkiewicz	808
Numerical Simulation of the Rolling Process of Pipeline Sheet A. Kawałek, M. Magiera, H. Dyja, M. Knapiński, B. Koczurkiewicz and M. Kwapisz	813
Safety Issues Concerning Robotic Welding of Large Elements W.J. Klimasara, Z. Pilat and M. Słowikowski	818
Physical Simulations of the Controlled Rolling Process of Experimental Steels with Modified Chemical Composition Allocated to Pipelines  M. Knapiński, H. Dyja, A. Kawałek, B. Koczurkiewicz and S. Sawicki	824
Chosen Problems of Selection the Basic Chassis for the Special Purpose Body M. Kosobudzki and K. Jamroziak	829
The Model of Estimating the Loss of Maintenance Potential the High Mobility Wheeled Vehicle M. Kosobudzki, T. Smolnicki and M. Stańco	833
Computer Modeling and Research of FML Composites Using the Method of Features  M.G. Majzner and A. Baier	837
Numerical Modelling and Experimental Verification of Interdigital Transducers for Lamb Wave Generation  M. Mańka, A. Martowicz, M. Rosiek, Ł. Ambroziński and T. Uhl	843
Analysis of Influence of Different Kinds of Drills on Production Results A.H. Marcinkevičius	849
Analysis of Optimization of Selection of the Tools for Turning A.H. Marcinkevičius	854
Monitoring the FSW Processes with Use of Thermal Imaging J. Mężyk and S. Kowieski	859
The Application of the Pulsed Electromagnetic Field for Joining Powder Parts  V. Mironovs, I. Boiko and M. Kolbe	864
The Influence of the Temperature of the Elements of the Lapping Machine  Executory System on the Results of the Lapping Process  J. Molenda and A. Charchalis	871
Rolling of Al-Cu Bimetallic Bars in Modified Elongating Grooves S. Mróz, P. Szota, S. Wąsek and A. Stefanik	875
The Roughness of the Hardened Steel Surface Created by the Rolling-Burnishing Process B. Scibiorski and S. Dzionk	881
nfluence of Temperature Change on the Energy Parameters during Round Bars Rolling Process P. Sygut	887
Analysis of the Aluminum Bars in Three-High Skew Rolling Mill Rolling Process  A. Stefanik, P. Szota, S. Mróz and H. Dyja	892

The Influence of the Interstand Tension of the Band on Roll Wear during the Continuous Groove-Rolling Process P. Szota, S. Mróz, A. Stefanik and H. Dyja	898
A System for Graphic Personalisation of Cards and Paper Sheets  A. Zbrowski, T. Samborski and E. Matras	905
Deformation of the Structural Details of the Components Created by the Rapid Prototyping Method S. Dzionk	911
Self-Organisation of the Heat Resistant Steel Structure Following Dynamic Non-Equilibrium Processes M. Chausov, P. Maruschak, O. Prentkovskis, A. Pylypenko, V. Berezin and K. Volyanska	917
Geometry and Programming in the Drawing for the Artificial Intelligence Experience A. Sokas, L. Čiupaila and D. Makutėnienė	922
High-Efficiency Internal Combustion Engine Used in the Unmanned Aircraft K. Tiimus, M. Murumäe, E. Väljaots and M. Tamre	928
Motion and Energy Efficiency Parameters of the Unmanned Ground Vehicle E. Väljaots, R. Sell and M. Kaeeli	934
Determination of the Speed of an Unmanned Rescue Vehicle A. Zbrowski and W. Jóźwik	940
The Detection of Battery Screwdriver's Optimal Working Modes when Assembling Fixed Threaded Joint Considering Allowable Tightening Torque in Case of Equal Screw Length	0.45
I. Grinevich, N. Mozga and G. Strautmanis	
Selection of the Nozzle for Metal Surface Cleaning Using Cavitating Pulsing Fluid Flow A. Ralys, V. Striška and V. Mokšin	
Analysis of the Shape of Stamp on the Distribution of Deformation in the Process of Alternate Pressing and Multiaxial Compression  M. Kwapisz	963
Low-Speed Hydraulic Pump as a Tool for Setting and Measuring Torque M. Banaś	969
Research of Soil Compression and Tillage Precision Parameters of Tractor and Gantry Units G. Viselga, A. Jasėnas, A. Jasinskas and E. Kaminski	974

## VI: Education: New Trends and Curricula for BSC and MSC in Two Tier Higher Education in the Fields of Mechatronic Systems and Materials Science

A Combination of Non-Formal and Formal Education Systems for the Students Studying Mechatronics Engineering and Improving Practical Skills and	
Synergistic Abilities A. Jasénas and E. Toločka	981
Educational Model of Line Follower Robot LINA 2010  M. Kelemen, D.J. Colville, T. Kelemenová, I. Virgala and E. Miková	989
Engineering Education Based on Engineering Change A. Maceika and B. Jančiauskas	995
Automatization and Robotisation as a Lever for Process and Product Quality in SME  M. Smater and J. Zieliński	1001
Virtual Laboratory for Study on Automation and Robotics  M. Smater and J. Zieliński	
Strengthening Mobility for Better Learning A.V. Valiulis, V. Bučinskas and E. Toločka	
Keyword Index	1019
A AT TO THE STATE OF THE STATE	

IV: Materials: Multifunctional and Smart
Materials, Metallic Alloys, Piezoelectric Materials,
Nanomaterials, Ceramics and Glasses,
Biomaterials and Technology, Coatings and
Properties

## Development of a Novel Device for Attitude Control over Small Satellites

Vytautas BAKANAUSKAS<sup>1, a\*</sup>, Ramutis BANSEVIČIUS<sup>2, b</sup>, Domantas BRUČAS<sup>3, c</sup>, Aurelijus DOMEIKA<sup>4, d</sup>

<sup>1</sup> Kaunas University of Technology/Space Science and Technology Institute, K. Donelaičio g. 73, LT-44029 Kaunas/ Saulėtekio av. 15, LT-10223 Vilnius, Lithuania

<sup>2,4</sup> Kaunas University of Technology, K. Donelaičio g. 73, LT-44029 Kaunas, Lithuania

<sup>3</sup> Space Science and Technology Institute, Saulétekio av. 15, LT-10223 Vilnius, Lithuania

<sup>a</sup>vytautas.bakanauskas@stud.ktu.lt, <sup>b</sup>ramutis.bansevicius@ktu.lt, <sup>c</sup>dobr@kmti.lt, <sup>d</sup>aurelijus.domeika@ktu.edu

Keywords: nano-satellite, attitude control, reaction-sphere, momentum of inertia, piezoelectric actuator.

Abstract. Recent years have faced a very modern trend for space exploration activities — constructing, launching and operating nano-satellites have become very popular. One of the major problems of implementing and taking control over the nano-satellite is ensuring accurate but simple and small dimension equipment for attitude control. Most of the equipment implemented for the introduced task was large and bulky in the past and could be hardly used on extremely small satellites. The paper describes equipment under development for attitude control over satellites. Equipment relies on the implementation of piezoelectric transducers for the rotation of a spherical body, i.e. reaction sphere, thus ensuring precise three-axis attitude control over the satellite by means of a single device. Further, the article focuses on the device under development with some calculations and examples of implementing such instruments.

#### Introduction

In recent years, due to the miniaturization of large and bulky instrumentation used in the past, its dimensions has decreased tenths of times. Lately, a brand new trend in science – the creation, launching and control of miniature "micro", "nano" and "pico" satellites has formed. Such small satellites have the weight in the range of 1–10 kg, and, due to their low price and short life cycle, are often used for the purposes of education, technology demonstration, technology testing and science experiment.

Attitude control is one of the fundamental problems of operating small satellites. Despite exhaustive researches on satellites attitude control systems done in the past, all of them were intended for use on large satellites and could be hardly implemented in case of small satellites due to its bulkiness and large weight.

The most precise mean of attitude control over a spacecraft is the implementation of inertial forces. One of such systems is the employment of "reaction wheels" that have high enough mass producing torque opposite to the acceleration of its rotation. In usual systems, introduced up to this day, fly wheels have been accelerated (and rotated) by means of electric motors. Thus, three reaction wheels were required to take control over the attitude of the satellite in all three axes [1, 2]. The quantity of needed reaction wheels together with the complexity of an electrical motor itself determined a large mass and high price of a precise attitude control system [3].

The task of the piezo reaction wheel onboard of the satellite could be precise attitude control over any of the tasks such as measurements, imaging, communication, etc. The task of the reaction sphere would be precise positioning of the satellite along three axes at any determined moment of the experiment, while coarse positioning could be accomplished using standard active magnetotorque and positioning the satellite in the Earth's magnetic field. Since the reaction sphere will have the saturation of momentum in a certain time frame (same as any reaction equipment), active magneto-torque can also be used for the desaturation of it [4, 5].

#### Piezoelectric Actuator

The principle of piezoelectric actuators with several degrees-of-freedom have been implemented for quite a long time; the main advantages include small dimensions and an extreme simplicity of a mechanical part of the device combined with a high resolution of movement (both angular and liner) [6]. Due to provided reasons, it was decided to test the implementation of piezoelectric actuators with several degrees-of-freedom for reaction equipment [7].

The principal examples of implementing the possible constructions of the reaction sphere are shown in Figures 1 and 2. As displayed in Figure 1, ferromagnetic reaction sphere 1 is in contact with cylindrical piezoelectric element 3 via intermediate element 2. The sphere is held in a position using constant magnet 4. The electrodes of piezo-ceramic cylinder 3 are divided into three symmetrical sections by connecting which to the electric signal source rotation is realized.

A passive sphere makes contact with a piezoelectric cylinder or hemisphere in 3 contact areas; an axial travelling wave of the cylinder results in the controllable rotation of the sphere around the vertical axis; rotation around two perpendicular axes are generated by exciting asymmetrical oscillations of the cylinder and by connecting signal generators to three electrodes [7, 8].

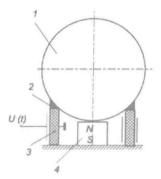


Fig. 1. A possible construction of equipment with a piezoelectric cylinder

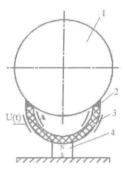


Fig. 2. The construction of equipment with piezoelectric hemisphere

Another application of piezo-ceramics for rotating the reaction sphere is shown in Figure 2. In this case, piezo-ceramics are manufactured in a form of hemisphere. The advantages of the layout of such hemisphere piezo-ceramics are as follows:

- By choosing the topology of electrodes, three dimensional oscillations are generated, the parameters of which can be changed by adjusting the frequency of excitation;
- There is a node of oscillations at which the attaching point can be positioned;
- There is a decrease in dimensions in case of the implementation of hemisphere (compared to the shape of cylindrical piezo-ceramics).

The simple realization of the layout of hemisphere piezo-ceramics is shown in Figure 3. In this case, one of higher oscillation forms is excited by connecting a signal generator to electrode 1. Thus, by connecting the signal generator to electrode 2, the direction of movement can be changed.

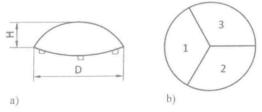


Fig. 3. Sectioned electrodes of the hemispheric piezo-ceramic transducer

The construction shown in Figures 1 and 2 (implementing a constant magnet to hold the sphere in place) is quite promising in space environment since it allows reducing both the mass of the construction and negative forces of friction that are unavoidable in case of applying mechanical force onto the sphere to hold it in position. Additionally, the influence of a high strength magnet on the orientation equipment of the satellite (like magnetometers) should be further researched.

#### Prototypes of a Device for Attitude Control

As a case of design displayed in Figures 4 and 5, the ferromagnetic sphere is hold in place implementing a permanent magnet. Figure 4 shows a construction of a device for piezoelectric attitude control. Then, the reaction sphere is attached to the cylindrical piezoelectric actuator. Figure 5 presents how the reaction sphere is placed on the hemispheric transducer.







Fig. 5. Test example of the sphere with a hemispheric piezoelectric transducer

It is considered that for attitude control over satellite torque capable of compensating the rotation of 8 deg/s, the satellite is fully sufficient [9]. Having in mind the dimensions of standard nanosatellites (10×10×10 cm) and their mass (1 kg), the total momentum of inertia is in the range of 1.67·10<sup>-3</sup>, which would require the torque of 2.33·10<sup>-4</sup>N·m. Such torque could be produced by the acceleration of 25 mm steel sphere up to 500 min<sup>-1</sup> (8,3 s<sup>-1</sup>). Such angular speed of rotation has already been reached under laboratory conditions. Therefore, to ensure precise attitude control over a standard nano-satellite, 25 mm stainless steel sphere is required.

#### Conclusions

The applications of multi-degree-of-freedom piezoelectric motors for attitude control over small satellites have been proposed thus ensuring accurate orientation, small dimensions and high reliability at an extremely low price. Due to an unexplored nature of implementing piezoelectric actuators with several degrees-of-freedom in space environment, further research must be performed with the aim to determine the suitability of implementing piezoelectric devices described above.

#### Acknowledgement

The work has been supported by the Agency for Science, Innovation and Technology (MITA), Project *PjezoPoz*, Nr. 31V-143.