

# **Mechatronic Systems and Materials VI**

## **Part 1**

**Edited by**

**Algirdas V. Valiulis, Olegas Černašėjus  
and Vadim Mokšin**



**TRANS TECH PUBLICATIONS**

# **Mechatronic Systems and Materials VI**

## **PART 1**

Selected, peer reviewed papers from the  
9<sup>th</sup> International Conference on  
Mechatronic Systems and Materials  
(MSM 2013),  
July 1-3, 2013, Vilnius, Lithuania

*Edited by*

**Algirdas V. Valiulis, Olegas Černašėjus  
and Vadim Mokšin**



**Copyright** © 2015 Trans Tech Publications Ltd, Switzerland

All rights reserved. No part of the contents of this publication may be reproduced or transmitted in any form or by any means without the written permission of the publisher.

Trans Tech Publications Ltd  
Churerstrasse 20  
CH-8808 Pfaffikon  
Switzerland  
<http://www.ttp.net>

Volumes 220-221 of  
*Solid State Phenomena*      *2-part-set*  
ISSN print 1012-0394  
ISSN cd 1662-9787  
ISSN web 1662-9779

(Pt. B of *Diffusion and Defect Data - Solid State Data* (ISSN 0377-6883))

Full text available online at <http://www.scientific.net>

**Distributed worldwide by**

Trans Tech Publications Ltd  
Churerstrasse 20  
CH-8808 Pfaffikon  
Switzerland

Fax: +41 (44) 922 10 33  
e-mail: [sales@ttp.net](mailto:sales@ttp.net)

*and in the Americas by*

Trans Tech Publications Inc.  
PO Box 699, May Street  
Enfield, NH 03748  
USA

Phone: +1 (603) 632-7377  
Fax: +1 (603) 632-5611  
e-mail: [sales-usa@ttp.net](mailto:sales-usa@ttp.net)

printed in Germany

# **Mechatronic Systems and Materials VI**

## **PART 1**

Edited by  
Algirdas V. Valiulis  
Olegas Černaséjus  
Vadim Mokšin

## Preface

Selected papers of the 9th International Conference “Mechatronic Systems and Materials – MSM 2013”, which was held in Vilnius, Lithuania, from 1 to 3 July 2013 are presented in two volumes. Conference was organized by Vilnius Gediminas Technical University in collaboration with Kaunas University of Technology (Lithuania), Opole University of Technology (Poland), Bialystok Technical University (Poland), Lithuanian Academy of Sciences, IFToMM National Committee of Lithuania.

The aim of the conference was to provide an opportunity for the scientists to share information and facilitate co-operation in mechatronics, new materials and engineering technologies and dissemination of current research results in this multi-disciplinary field. The task of the Conference was not only to acquaint participants with the works of scientists from different countries, but to expand their collaboration in the future.

# The Committees

## Chairman

Algirdas Vaclovas Valiulis, Lithuania

## Vice Chairman

Roma Rinkevičienė, Lithuania

## Members

Alberto Rovetta, Italy  
Aleksandr Michailov, Ukraine  
Algimantas Bubulis, Lithuania  
Algimantas Fedaravičius, Lithuania  
Algimantas Poška, Lithuania  
André Preumont, Belgium  
Andris Čate, Latvia  
Andrius Petrovas, Lithuania  
Andrius Vilkauskas, Lithuania  
Antanas Laukaitis, Lithuania  
Audrius Čereška, Lithuania  
Bronius Bakšys, Lithuania  
Czesław Kajdas, Poland  
Egidijus Dragašius, Lithuania  
Ewald Macha, Poland  
Genadijus Kulvietis, Lithuania  
Gregory Panovko, Russia  
Harald Loose, Germany  
Jan Ryszard Dąbrowski, Poland  
Jan Skliba, Czech Republic  
Jānis Rudzītis, Latvia  
Jānis Vība, Latvia  
Jonas Sapragonas, Lithuania  
Juozas Vaitkus, Lithuania  
Krzysztof J. Kurdzydłowski, Poland  
Leonids Ribickis, Latvia  
Marijonas Bogdevičius, Lithuania

Marius Klytta, Germany  
Mečislovas Mariūnas, Lithuania  
Petr Zuna, Czech Republic  
Promod Vohra, United States of America  
Ramtutis Bansevičius, Lithuania  
Raul Turmanidze, Georgia  
Riza Gurbuz, Turkey  
Roland Pawliczek, Poland  
Romualdas Navickas, Lithuania  
Ryszard Rybski, Poland  
Saulius Kaušinis, Lithuania  
Sevastean I. Ianca, Romania  
Sigitas Tamulevičius, Lithuania  
Stasys Backaitis, United States of America  
Tadas Rymantas Toločka, Lithuania  
Tõnu Lehtla, Estonia  
Valentin Antonovič, Lithuania  
Vasil Struk, Belarus  
Vistrian Maties, Romania  
Vladas Vekteris, Lithuania  
Vytautas Bučinskas, Lithuania  
Vytautas Ostaševičius, Lithuania  
Zbigniew Kulesza, Poland  
Zdzisław Gosiewski, Poland  
Zenon J. Pudłowski, Australia

# Table of Contents

Preface	v
Committees	vi

## PART 1

### I: Mechatronic Systems: Industrial Robotics, Microrobotics, Mobile Robots, Analysis of Vibration

<b>Analysis of the Dynamic Properties of the Mechatronic Integrator of Control Procedures of the Vehicle Driven by Persons with Disabilities</b>	
W. Banaś, A. Gwiazda, K. Herbuś, G. Kost, P. Ociepka and D. Reclik .....	3
<b>Application of Electric Subsystem as Implementation of Reduction of Mechanical Vibrations</b>	
K. Białas, A. Buchacz and D. Galeziowski .....	9
<b>Passive and Active Vibration Isolation Methods in Discrete Mechatronic Systems</b>	
K. Białas, A. Buchacz and D. Galeziowski .....	15
<b>Classic and Nonclassic Methods in Synthesis of the Transverse Vibrating Mechatronic Systems</b>	
A. Buchacz .....	21
<b>Accomplishing Tasks in Reaching the Goal of Robot Formation</b>	
A. Burghardt .....	27
<b>Supporting Rehabilitation Process in Children by Means of Mechatronic System for Kinesitherapy Using EEG Sensor</b>	
I. Chuchnowska and A. Sękala .....	33
<b>CFD Analysis of Hydrodynamic Pressure Distribution in Non-Newtonian Oil in Journal Bearing Lubrication Gap</b>	
A. Czaban .....	37
<b>Passive Reduction in Vibration Considering the Desired Amplitude in the Case of Damping Proportional to the Mass</b>	
A. Dymarek and T. Dzikowski .....	43
<b>The Application of Neural Position/Force Control in a Robotised Machining Process</b>	
P. Gierlak .....	49
<b>Investigation into the Properties of New Materials Having a Possible Effect on the Evaluation Parameters of Sound Insulation and Absorption</b>	
D. Gužas, S. Anashko and L. Gogolashvili .....	55
<b>Approximate Dynamic Programming in the Sensor-Based Navigation of the Wheeled Mobile Robot</b>	
Z. Hendzel and M. Szuster .....	60
<b>Electric Multi-Module Catapult Dynamics</b>	
S. Lissauskas, A.J. Poška and D. Uzny .....	67

<b>An Estimation Method for the Torsional Vibration of the Marine Propulsion System</b>	71
L. Murawski and A. Charchalis .....	
<b>Vibration Damping Using Laminated Elastomeric Structures</b>	81
S. Polukoshko, V. Gonca and J. Svabs .....	
<b>Identification of the Prints Elastic Parameters Using Vibrational Methods</b>	91
P. Ragauskas, S. Grigaliūnienė, J. Sidaravicius, V. Turla and A. Kilikevičius .....	
<b>The Influence of a Torus Shaped Auto-Equalizer on the Vibrations of Rotary Systems</b>	97
G. Strautmanis, V. Jurjev and I. Grinevich .....	
<b>Simulation of Riding a Real Mobile Robot Following the Defined Path</b>	104
P. Wilk, T. Zajac, A. Pašnikowska and D. Cekus.....	
<b>Modular Multi-Rotor Helicopter Platforms</b>	110
K. Tiimus and M. Tamre.....	
<b>Miniature Tripod with Parallel Kinematics for Use in Clean Room Medical Laboratory Applications</b>	116
A. Zbrowski .....	
<b>Modelling Multi-Way Planetary Gears by Means of Contour Graphs</b>	126
J. Drewniak, S. Zawiślak and A. Wieczorek .....	
<b>Dynamic Testing of Railway Truss-Bridge</b>	132
D. Bačinskas, A. Kilikevičius and P. Ragauskas .....	
<b>Implementation of a Controllable Damper for Suppressing Vibration in the Technological Process</b>	136
V. Bučinskas, A. Klevinskis, P. Mitrouchev and R. Urbanavičius.....	
<b>Effect of External Excitation on Dynamic Characteristics of Vibro-Isolating Table</b>	144
M. Jurevičius, A. Kilikevičius and P. Ragauskas .....	
<b>Real-Time Online Feet Trajectory Generation Method for Hexapod Robot</b>	148
T. Luneckas, M. Luneckas and D. Udris .....	
<b>Vibrodiagnostics and Monitoring of the Mechanical-Dynamic Elements of Mechatronic Systems</b>	153
A. Čereška .....	
<b>Design of a Synchro-Drive Omnidirectional Mini-Robot</b>	161
M.O. Tătar, F. Haiduc and D. Mândru.....	
<b>The System for Wireless Communication in the Group of Cooperating Mobile Robots</b>	168
P. Garbacz and J. Mężyk.....	

## **II: Mechatronic Systems: Optimization, Optimal Design, Integrated Diagnostics, Failure Analysis, Tribology in Mechatronics Systems, Analysis of Signals**

<b>The Elastic Deformation of Machine Elements in Mechatronics Systems</b>	
A. Avišāne.....	177

---

<b>Passive Reduction in the Identified Vibrations of the Machine Drive System in the Form of Multistage Gear Units</b>	182
T. Dzikowski and A. Dymarek .....	
<b>Multi-Criteria Decision Making Methods for Designing Optomechatronic Systems</b>	188
T. Giesko.....	
<b>F-16 Virtual Cockpit – Project of Computer-Aided Learning and Integrated Diagnostics Application: Part I</b>	194
N. Grzesik and T. Zahorski.....	
<b>F-16 Virtual Cockpit: A Project on Computer-Aided Learning and the Application of Integrated Diagnostics: Part II</b>	200
N. Grzesik .....	
<b>Modeling and Evaluation of Loads in Vehicles Subjected to Mine Blast</b>	207
A. Iluk .....	
<b>Parametric Identification of the Degenerate Model with a Dissipative-Elastic Element Dispersing Impact Energy</b>	213
K. Jamroziak .....	
<b>Study on the Thermal Stability of Selected Ionic Liquids</b>	218
T.J. Kaldonski and S. Cudzilo .....	
<b>Developing a Control System for Emergency Situations in the Automated Manufacturing Line of Wood Briquettes</b>	224
N. Kunicina, A. Zabasta and J. Soboleva.....	
<b>Modifying Operating Conditions of the Friction Pair with an Additive Added to the Lubricant while Operating</b>	230
S. Laber and A. Laber .....	
<b>Distribution of Hydrodynamic Pressure in Slide Bearings Applying Lubricants of Different Viscosity</b>	239
A. Laber and K. Adamczuk .....	
<b>Speed Control of a DC Motor Using PD and PWM Controllers</b>	244
L. Miková, I. Virgala and M. Kelemen.....	
<b>Numerical Modeling of the Phenomena of Frictional Coupling between Wheel and Rail to Describe and Verify the Operation of Surface Condition Detector</b>	251
A. Niedworok and A. Baier .....	
<b>The Effect of the Disturbing Potential for the Gravity Field</b>	257
P. Petroškevičius, R. Birvydiene and D. Popovas .....	
<b>Numerical and Experimental Study on the Application of Mode Shape Curvature for Damage Detection in Plate-Like Structures</b>	264
S. Rucevskis, P. Akishin and A. Chate .....	
<b>Viscosity in Exploitation Time Analysis of the Lubricating Oil Used in the Combustion Engine of the Personal Car</b>	271
G. Sikora and A. Miszczak .....	
<b>Kinematic Analysis of a Four-Degree-of-Freedom Manipulator</b>	277
A. Skalik, D. Skrobek, P. Waryś and D. Cekus .....	
<b>The Use of the Vibroacoustic Method for Monitoring the Technical Condition of Aero Engines with Extended Time between Overhauls</b>	283
J. Spychalà, P. Majewski and M. Żokowski .....	

<b>Stamping Die Modelling with Consideration to Drawpiece Springback Phenomenon</b>	289
J. Stadnicki and I. Wróbel .....	
<b>Convergences of Cumulative Wear after Time of Bearing Operation</b>	295
K. Wierzcholski and A. Miszczak .....	
<b>Recurrence Contribution to Determining the Wear of Slide Bearings</b>	301
K. Wierzcholski and A. Miszczak .....	
<b>Mechatronic Applicator for Dispersion Adhesives</b>	307
A. Zbrowski, T. Samborski and S. Zacharski .....	
<b>The Influence of the Angular Position of the Laser Triangular Head on the Readings of the Measurement System</b>	313
A. Zbrowski and K. Matecki.....	
<b>Analysis of Tribological Processes in Components of Massive Roller Bearings</b>	319
W. Napadlewski.....	
<b>Effect of the Concentration of the Magnetic Particles in the Ferrooil on its Dynamic's Viscosity Changes in an External Magnetic Field</b>	324
M. Frycz and W. Horak .....	
<b>Health Monitoring of the Aircraft Structure during a Full Scale Fatigue Test with Use of an Active Piezoelectric Sensor Network</b>	328
M. Dziendzikowski, K. Dragan, A. Kurnyta, S. Kłysz and A. Leski .....	
<b>Kinetics of Fatigue Crack Propagation at the Tooth Root of a Cylindrical Gear Wheel</b>	333
J. Drewniak and J. Rysiński .....	
<b>Concept of the System for Control over Keeping up the Movement of a Crane</b>	339
S. Duda, K. Kawlewski and G. Gembalcyk .....	
<b>Design of an Artificial Microelectromechanical Cochlea</b>	345
D. Dusek, Z. Hadas, J. Pekarek, V. Svatos, J. Zak, J. Prasek and J. Hubalek .....	
<b>Health Monitoring of the Aircraft Structure during a Full Scale Fatigue Test with Use of Resistive Ladder Sensors</b>	349
A. Kurnyta, A. Leski, K. Dragan and M. Dziendzikowski .....	
<b>Application of Magnetovision Scanning System for Detection of Dangerous Objects</b>	355
M. Nowicki and R. Szewczyk.....	
<b>Wear Problems of Slide-Friction Pair</b>	361
G. Springis, J. Rudzitis, A. Avišāne, M. Kumermanis, J. Semjonovs and A. Leitans.....	

### **III: Mechatronic Systems: Applications of Artificial Intelligence, Sensors and Actuators in Mechatronics, Control of Mechatronics Systems**

<b>The Dynamic Errors of Mechatronically Controlled Lifting Equipment</b>	369
V.K. Augustaitis, V. Gičan, A. Jakštas, B. Spruogis and V. Turla.....	
<b>Modelling a Precision Positioning System</b>	374
G. Augustinavičius and A. Čereška .....	
<b>Cure Monitoring of Thermosets Using Disc Bimorph Transducers</b>	380
E. Dragašius and I. Skiedraitė.....	

<b>The Mathematical Algorithm for Analysis of Piezoelectric Stacks with Structural Damping</b>	385
A. Buchacz, M. Płaczek and A. Wróbel .....	
<b>Assumptions of Centering – Leveling Device Application in Mechatronic Angle Measuring System</b>	391
L. Šiaudinytė, D. Sabaitis, M. Rybokas and D. Bručas .....	
<b>Development of Calibration Equipment for Geodetic Angle Measurement Instruments</b>	396
L. Šiaudinytė, D. Sabaitis, D. Bručas and G. Dmitrijev .....	
<b>Model-Based Development of Algorithms for a Battery-Management System</b>	401
W. Diehl, F. Quantmeyer and X.B. Liu-Henke .....	
<b>Fuzzy Neural-Network-Based Controller</b>	407
İ. Güçüyener .....	
<b>Experimental Measurement of Maximum Bending Stress on Rectangular Aluminum Beam</b>	413
R. Gürbüz .....	
<b>Designing Mechatronics Equipment Based on the Example of the Stewart Platform</b>	419
A. Gwiazda, K. Herbuś, G. Kost and P. Ociepka .....	
<b>The Prediction Oriented Analysis of Mechatronic Machine Structures in Terms of the Signal Stream Flow</b>	423
M.P. Hetmańczyk.....	
<b>The Prediction Oriented Analysis of Mechatronic Machine Structures Recorded by Directed Graphs</b>	429
M.P. Hetmańczyk.....	
<b>Generating Navigational Audio Instructions Using Fuzzy Logic</b>	435
J. Hrbacek and V. Singule.....	
<b>Study on Sensors Used in Security and Alarm Systems for Buildings</b>	439
B. Karaliunas, D. Lukošiene and V. Kozlovska .....	
<b>Mechatronic Concept for Airflow Tests Laboratory Equipment</b>	445
M. Kabaciński and R. Pawliczek .....	
<b>Investigation of the Traveling-Wave Oscillations of Piezoelectric Cylinder</b>	451
R. Lučinskis, D. Mažeika and R. Bansevičius .....	
<b>Modeling and Control of Proportional Valve with Synchronous Motor</b>	457
A. Milecki and D. Rybarczyk .....	
<b>Design of 32-Bit Washing Machine Controller</b>	463
A. Milecki and G. Pittner .....	
<b>SISO Model Identification of a Micro Air Vehicle for Robust Control Design</b>	470
A. Mystkowski .....	
<b>Motion Analysis of Mechatronic Equipment Considering the Example of the Stewart Platform</b>	479
A. Gwiazda, K. Herbuś, G. Kost and P. Ociepka .....	
<b>Intelligent Machine Tool: New Manual Programming Techniques</b>	485
M. Pajor and K. Stateczny .....	
<b>Intelligent Machine Tool – A Thermal Diagnostic System for a CNC Pretensioned Ball Screw</b>	491
M. Pajor and J. Zapłata .....	

<b>Intelligent Machine Tool – Vision Based 3D Scanning System for Positioning of the Workpiece</b>	497
M. Pajor and M. Grudziński.....	
<b>A Reconfigurable Control System for a PA-PVD Technology Test Stand</b>	504
J. Przybylski, A. Majcher and M. Neska .....	
<b>Model of Six-Phase Induction Motor</b>	510
R. Rinkevičienė, B. Kundrotas and S. Tolvaišienė.....	
<b>Tensile Stress Sensor with Amorphous Ring Shape Core</b>	515
J. Salach, R. Szewczyk, A. Bieńkowski and M. Nowicki .....	
<b>Design and Investigations into the Piezobender Controlled Servovalve</b>	520
D. Sędziak and R. Regulski .....	
<b>Control System for a Technological Line for the Production of Electronically Secured Cards with RFID Labels</b>	526
A. Zbrowski, T. Samborski and J. Przybylski .....	
<b>Structure of a Control System in a Set of Devices for Document Durability Tests</b>	532
A. Zbrowski, A. Majcher and M. Neska.....	
<b>Measurement and Analysis of Human Lower Limbs Movement Parameters during Walking</b>	538
S. Zhigailov, A. Kuznetcov, V. Musalimov and G. Aryassov .....	
<b>Magneto-Mechanical Effects in NDE &amp; SHM Applications</b>	544
M. Witoś and M. Żokowski .....	
<b>Research of Dynamics of the Precision Mechatronical Line Scale Gage Calibration System</b>	550
A. Kilikevičius .....	
<b>Dynamic Research on Precision Angle Measurement Comparator</b>	554
A. Kasparaitis, A. Kilikevičius, J. Vėžys, V. Prokopovič and V. Makarskas .....	

# **I: Mechatronic Systems: Industrial Robotics, Microrobotics, Mobile Robots, Analysis of Vibration**



## **Analysis of the Dynamic Properties of the Mechatronic Integrator of Control Procedures of the Vehicle Driven by Persons with Disabilities**

**Waclaw BANAŚ<sup>1, a</sup>, Aleksander GWIAZDA<sup>2, b</sup>, Krzysztof HERBUŚ<sup>3, c</sup>,  
Gabriel KOST<sup>4, d</sup>, Piotr OCIEPKA<sup>5, e</sup>, Daniel RECLIK<sup>6, f</sup>**

<sup>1, 2, 3, 4, 5, 6</sup>Institute of Engineering Processes Automation and Integrated Manufacturing Systems,  
Faculty of Mechanical Engineering, Silesian University of Technology,  
Konarskiego Street 18a, 44-100 Gliwice, Poland

<sup>a</sup> waclaw.banas@polsl.pl, <sup>b</sup> aleksander.gwiazda@polsl.pl, <sup>c</sup> krzysztof.herbus@polsl.pl,  
<sup>d</sup> gabriel.kost@polsl.pl, <sup>e</sup> piotr.ociepka@polsl.pl, <sup>f</sup> daniel.reclik@polsl.pl

**Keywords:** Control system, mechatronic system.

**Abstract.** The simulator of behavior of a disabled person driving the car is especially useful equipment. Mainly, the hands and the face of a driver are observed in order to determine facial expressions, slow-motion of the head and eyes, which according to the description of the simulation indicate disturbances of concentration and, in extreme cases may lead to nausea, or even loss of consciousness [1]. So, in the realization phase of the configuration the control system, the need to maintain high standards of safety was taken into consideration. The main problem described in the paper was measuring the acceleration and frequency of vibration during the operation of the simulator [2, 3, 4]. This analysis will help to determine whether any particular circumstances during crash simulations do not exceed the acceleration limit while the driver still feels its effects. It is also important to examine the frequency of vibrations, which during long driving simulator can cause nausea, dizziness or loss of consciousness. This analysis is a part of widely applied CAx analysis performed using special computer platforms that should be properly organized [5] and helps to expand the range of investigations [6].

In addition, the dynamic testing of the simulator has been carried out to determine the similarity between the motion parameters estimated in the virtual test and the parameters of the real simulator. Measuring the physical parameters and acquisition of information transmitted to the control system are carried out using the RT-NI CompactRIO real-time computer manufactured by National Instruments. This computer has an open architecture, what greatly facilitates the synchronization of measuring the real accelerations with the reference values of the virtual reality. The use of two separate devices would require the use of special hardware equipment. The modular design also enables an appropriate selection of computer hardware. In this case, the NI9234test module and built-in Ethernet network are used. The NI9234 module is the 4-channel AC transducer intended to measure the acceleration and sound. It has the built-in 24b element running at 24K samples. This module is used to measure the acceleration of different accelerometers. Ethernet module allows viewing the network traffic and selecting only the data about specific traffic parameters. The results of the measurements are saved in a file. Their analysis will be discussed in detail in this paper. One can also analyze data in real-time; however, it requires a reduction of the sampling frequency.

The simulator was elaborated in the framework of the N R03-0005-10 project supported by the National Centre for Research and Development (NCBiR) in the years 2010–2013.

### **Preparation for Measuring Dynamic Quantities of the Simulator**

The final stage of the elaboration of a mechatronic device is verification of the correctness of both the designed control system and the execution system. For this purpose, it is necessary to compare the values of the accelerations transmitted from the virtual model to the control system and the values measured using sensors in the case of a real object. Measurements of physical quantities and read control data has been carried out, inter alia, by using real-time computer RT-NI CompactRIO. The computer has an open architecture. In its slots, it could be located up to eight modules such as:

- digital inputs and outputs at different voltage standards, such as TTL, industrial, etc.,
- analog inputs and outputs allowing plugging accelerometers, thermocouples strain gauge bridges, etc.,
- network modules.

## Data Transmission

For data transmission, the special architecture of information system that allows exchanging the data between the components of the proposed system of the car simulator has been developed.

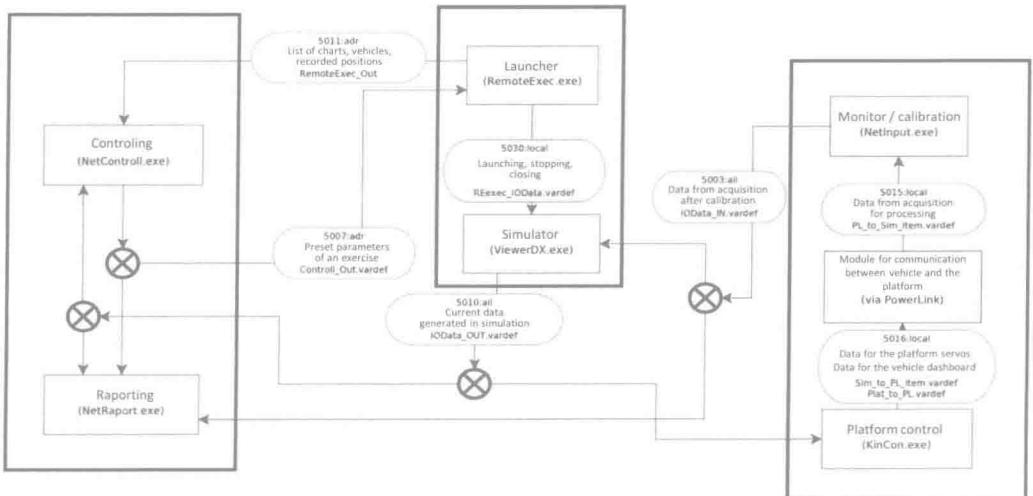


Fig. 1. Scheme of data transmission

The Figure 1 presents the schematic diagram of the information flow between computers and the ports using which the information is sent to. The elements of the system are grouped into three main subsystems: the system control, the program control and the platform control. The first one is responsible for controlling both the simulator and its control system. The program control supervises the process of simulator operating. The last is related with the Stewart platform and is used to control its activators. These subsystems contain all the information needed for the operation of the mechanical simulator including: the motion parameters, the information about the state of the counters and the status of controls. The Figure 2 shows the translation of an exemplar data packet sent to the host computer.

```
-----Data Received-----
DS_TIME 0.046VEL_LX 0.1 DVEL_LY 0.1 DVEL_LZ 0.06DVEL_AX 0.0 DCPeDVEL_AZ 0.0 DPOS_MTX 0.0 IAI 0.0 RTR 0.0
RTR 0.0 ACKREQ 0.0 DMSG_TXT
DMSG_PDO DENG_RUN 0.0 CRASH 0.0 DFF_CFD 0.0 DFF_SF 0.0 DSTATUS 0.0 DENG_ROT 0.0 DSPEED 0.0 DENG_TEMP 0.0 DFUEL 0.0 DGEAR 0.0 DIC_HTEM
P 0.0 DIC_LOL 0.0 DIC_LFUEL 0.0 DIC_LACC 0.0 DIC_EENG 0.0 DIC_ESBEL 0.0 DIC_PARK 0.0 DIC_IC 0.0 DIC_LL 0.0 DIC_LR 0.0 DIC_TW 0.0 DIC_L1 0.0 DIC_L2 0.0 DIC_L3 0.0 DIC_LFF 0.0
DIC_LFR 0.0 DIC_ABS 0.0 DIC_CITY 0.0 DIC_EWARM 0.0
```

Fig. 2. Sample frame captured during the operation of the simulator

Table 1 shows the names and types of variables required for reading the motion parameters. Only the presented variables are needed to determine the motion of the Stewart platform during the simulation process. Other variables are not analyzed.

Table 1. The list of selected information sent by the UDP protocol

No.	Description	Symbol	Type	IDX 8x	Idx	Size
1	Inter-frame time of simulation	S_TIME	REAL32	0	0	4
2	Linear velocity along the axis X	VEL_LX	REAL32	0	4	4
3	Linear velocity along the axis Y	VEL LY	REAL32	1	0	4
4	Linear velocity along the axis Z	VEL LZ	REAL32	1	4	4
5	Angular velocity along the axis X	VEL_AX	REAL32	2	0	4
6	Angular velocity along the axis Y	VEL_AY	REAL32	2	4	4
7	Angular velocity along the axis Z	VEL_AZ	REAL32	3	0	4
8	Vehicle location	POS_MTX	ABYTE	3	4	64

### Program for Measurement Path of Acceleration

The important element of the presented control system of the car simulator is the program for controlling the acceleration of particular actuators. This program is based on the information from sensors mounted on the vehicle. The measuring circuit includes:

- RT NI CompactRIO computer,
- NI 9234 module,
- PCB accelerometer.

The Figure 3 shows the view of the project of the measurement program. The main element is the file *target-rate multi-variable-fileIO.vi* directly in the RT computer memory. Current values of the accelerations are measured in the NI 9234 module. They are downloaded from the UDP protocol, then are queued and sent according to the FIFO rule. The RT computer loads collected data from the queue and enables them for further processing such as: recording and analysis.



Fig. 3. View of the project window

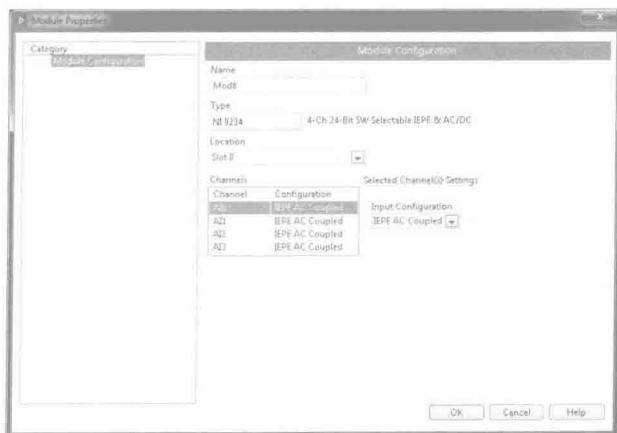


Fig. 4. Window of sensors settings

The Figure 4 presents the configuration of the accelerometer that allows reading the acceleration of the accelerometer. This process is very important because it directly affects the safety of persons involved in using the simulator.