

# **Frontiers of Mechanical Engineering and Materials Engineering III**

---

## **Part 1**

Edited by  
Wen-Pei Sung and Jimmy (C.M.) Kao



**TRANS TECH PUBLICATIONS**

# **Frontiers of Mechanical Engineering and Materials Engineering III**

## **PART 1**

Selected, peer reviewed papers from the  
2014 3<sup>rd</sup> International Conference on  
Frontiers of Mechanical Engineering and Materials Engineering  
(MEME 2014),  
November 21-23, 2014, Xiamen, China

*Edited by*

**Wen-Pei Sung and Jimmy (C.M.) Kao**



**Copyright © 2015 Trans Tech Publications Ltd, Switzerland**

All rights reserved. No part of the contents of this publication may be reproduced or transmitted in any form or by any means without the written permission of the publisher.

Trans Tech Publications Ltd  
Churerstrasse 20  
CH-8808 Pfäffikon  
Switzerland  
<http://www.ttp.net>

Volumes 727-728 of  
*Applied Mechanics and Materials*                    2-part-set  
ISSN print 1660-9336  
ISSN cd 1660-9336  
ISSN web 1662-7482

Full text available online at <http://www.scientific.net>

**Distributed worldwide by**

Trans Tech Publications Ltd  
Churerstrasse 20  
CH-8808 Pfäffikon  
Switzerland

Fax: +41 (44) 922 10 33  
e-mail: [sales@ttp.net](mailto:sales@ttp.net)

printed in Germany

*and in the Americas by*

Trans Tech Publications Inc.  
PO Box 699, May Street  
Enfield, NH 03748  
USA

Phone: +1 (603) 632-7377  
Fax: +1 (603) 632-5611  
e-mail: [sales-usa@ttp.net](mailto:sales-usa@ttp.net)

## Preface

2014 the 3rd International Conference on Frontiers of Mechanical Engineering and Materials Engineering (MEME 2014) will be held in Xiamen, China during November 21-23, 2014. The aim is to provide a platform for researchers, engineers, academicians as well as industrial professionals from all over the world to present their research results and development activities in Mechanical Engineering, Materials Engineering and Control Engineering.

In this conference, we received more than 600 submissions from email and electronic submission system, which were reviewed by international experts, and about 227 papers have been selected for presentation, representing 10 national and international organizations. I think that MEME2014 will be the most comprehensive Conference focused on the Mechanical Engineering, Materials Engineering and Control Engineering. The conference will promote the development of Mechanical Engineering, Materials Engineering and Control Engineering, strengthening the international academic cooperation and communications, and exchanging research ideas.

We would like to thank the conference chairs, organization staff, the authors and the members of International Technological Committees for their hard work. Thanks are also given to Trans Tech Publications.

We hope that MEME 2014 will be successful and enjoyable to all participants. We look forward to seeing all of you next year at the MEME 2015.

November, 2014

Wen-Pei Sung  
National Chin-Yi University of Technology  
Jimmy (C.M.) Kao  
National Sun Yat-Sen University

## **MEME 2014 Committee**

### **Conference Chairman**

Prof. Wen-Pei Sung, National Chin-Yi University of Technology, Taiwan

Prof. Jimmy C.M. Kao, National Sun Yat-Sen University, Taiwan

Dr. Chen Ran, Control Engineering and Information Science Research Association (CEIS)

### **Program Committee Chairs**

Yan Wang, The University of Nottingham, U.K.

Yu-Kuang Zhao, National Chin-Yi University of Technology, Taiwan

Yi-Ying Chang, National Chin-Yi University of Technology, Taiwan

Darius Bacinskas , Vilnius Gediminas Technical University, Lithuania

Viranjay M.Srivastava, Jaypee University of Information Technology, Solan, H.P. India

Ming-Ju Wu, Taichung Veterans General Hospital, Taiwan

Wang Liying, Institute of Water Conservancy and Hydroelectric Power, China

Chenggui Zhao, Yunnan University of Finance and Economics, China

Rahim Jamian, Universiti Kuala Lumpur Malaysian Spanish Institute, Malaysia

Li-Xin GUO, Northeastern University, China

Mostafa Shokshok, National University of Malaysia, Malaysia

Ramezan ali Mahdavinejad, University of Tehran, Iran

Anita Kovač Kralj, University of Maribor, Slovenia

Tjamme Wiegers, Delft University of Technology, Netherlands

Gang Shi, Inha University, South Korea

Bhagavathi Tarigoppula, Bradley University, USA

VIRANJAY M.SRIVASTAVA, Jaypee University of Information Technology, Solan, H.P. India

Shyr-Shen Yu, National Chung Hsing University, Taiwan

Yen-Chieh Ouyang, National Chung Hsing University, Taiwan

Shen-Chuan Tai, National Cheng Kung University, Taiwan

Jzau-Sheng Lin, National Chin-Yi University of Technology, Taiwan

Chi-Jen Huang, Kun Shan University, Taiwan

Yean-Der Kuan, National Chin-Yi University of Technology, Taiwan

Qing He, University of north China electric power

JianHui Yang, Henan university of technology

JiQing Tan, Zhejiang university

MeiYan Hang, Inner Mongolia university of science and technology

XingFang Jiang, Nanjing university

Yi Wang, Guizhou normal university

ZhenYing Zhang, Zhejiang Sci-Tech University

LiXin Guo, Northeastern university

Zhong Li, Zhejiang Sci-Tech University

QingLong Zhan, Tianjin vocational technology normal university

Xin Wang, Henan polytechnic University

JingCheng Liu, The Institute of

YanHong Qin, Chongqing jiaotong university

LiQuan Chen, Southeast university  
Wang Chun Huy, Nan Jeon Institute of Technology  
JiuHe Wang, Beijing Information Science and Technology University  
Chi-Hua Chen, Chiao Tung University  
FuYang Chen, Nanjing university of aeronautics  
HuanSong Yang, Hangzhou normal university  
CHING-YEN HO, Hwa Hsia College of Technology and Commerce  
LiMin Wang, Jilin university  
ZhangLi Lan, Chongqing jiaotong university  
XuYang Gong, National pingtung university of science and technology  
YiMin Tian, Beijing printing college  
KeGao Liu, Shandong construction university  
QingLi Meng, China seismological bureau  
Wei Fan, Hunan normal university  
ZiQiang Wang, Henan university of technology  
AiJun Li, Huazhong university of science and technology  
Wen-I Liao, Taipei university of science and technology  
BaiLin Yang, Zhejiang university of industry and commerce  
Juan Fang, Beijing University of Technology  
LiYing Yang, Xian university of electronic science and technology  
NengMin Wang, Xi'an jiaotong university  
Yin Liu, Zhongyuan University of Technology  
MingHui Deng, Northeast China agricultural university  
GuangYuan Li, Guangxi normal university  
YiHua Liu, Ningbo polytechnic institute, zhejiang university  
HongQuan Sun, Heilongjiang university

## Co-sponsor

International Frontiers of science and technology Research Association  
HongKong Control Engineering and Information Science Research Association

# Table of Contents

Preface	v
Committee and Sponsor	vi

## PART 1

### Chapter 1: Materials, Technologies for Processing and Chemical Engineering

<b>Hydro-Oleophobic Property of Butterfly Wing Surface and Biomimetic Fabrication of Hydrophobic Silver Film</b> G. Sun and Y. Fang .....	3
<b>Inadhesion Property of Aluminum Surfaces with Bionic Morphology</b> J. Li, Q. Li, F. Du, W. Zhang and C.M. Shang .....	7
<b>Influence of Reaction Temperature on the Densification Behavior of the SiC/B<sub>4</sub>C Composites</b> Y.L. Zhang, Y.M. Zhang, C.H. Li and J.P. Li .....	11
<b>Mechanical Properties of the Ecological Filling Blocks of the New Composite Wall Based on the Unified Strength Theory</b> W. Huang and T. Zhang .....	15
<b>Process Optimization and Characterizations of Enzyme-Extracted and Acid-Extracted Collagen from Scale of Bighead Carp</b> M. Li, L.M. Chen and B.Q. Jiang .....	21
<b>Research on Shrinking Performance of Recycled Asphalt Pavement Material Stabilized with Inorganic Binder</b> B. Peng, W.Y. Li, G.K. Yin and Z.H. Cheng .....	25
<b>Simulation Study on Aluminium Alloy 7075-T6 Welding Based on ANSYS Software</b> K. Dong .....	30
<b>Synthesis and Characterization of Supported on Silica Based Ionic Liquids</b> L.Y. Guo, J. Shi, J.H. He, J.Y. Huang and P.C. Huang .....	34
<b>Synthesis and Dielectric Properties of PPy/TiO<sub>2</sub> Composite</b> H.T. Zhao, R.P. Liu, Q. Wang and K.X. Yang .....	38
<b>The Preparation of NiO/BiVO<sub>4</sub> Composite Photocatalyst and its Enhanced Photocatalytic Activities</b> P.P. Yi, X. Zhai, X.M. Gao and F. Fu .....	42
<b>Thermal Aging Behavior of Ethylene Propylene Diene Monomer (EPDM) Rubber</b> J. Liu, B. Wang, L.W. Zhang, L. Zhu and T.Y. Luo .....	47
<b>Thick Nickel Coating on Surface of Quartz Optical Fiber by Electrochemical Deposition Method</b> X.D. Mei and B.Q. Jiang .....	51
<b>Enzymatic Reaction Kinetics of Papain-Extracted Collagen from Bighead Carp Scales</b> M. Li, L.M. Chen and B.Q. Jiang .....	56
<b>Electrochemical Preparation and Application of PEDOT/Ferrocene Modified Electrode</b> X.F. Zhou, Y.H. Song, K.Y. He, H.T. Zheng and S. Suye .....	61

<b>Experimental Study on Milling Formation and Milling Force in Green Machining Ti6Al4V</b>	65
H. Wang, F.S. Ni and X.L. Ji .....	
<b>Experimental Study on the Loaded Property of Waste Fiber Recycled Concrete Beam-Column Joints</b>	69
J.H. Zhou, Y.C. Shu and S.J. Bai .....	
<b>Process Optimization and Characterization of Copper Oxide/Zeolite for Heterogeneous Catalytic Wet Oxidation of Dyeing Wastewater</b>	73
T. Liu and B.Q. Jiang .....	
<b>Structural, Electronic and Optical Properties of S-Doped Anatase TiO<sub>2</sub></b>	79
W. Zeng, Q.J. Liu and Z.T. Liu .....	
<b>The Study of a New Type of Cast Iron Material Used in the Glass Mould</b>	83
J. Kong and L. Che .....	
<b>Process Modeling of CuO/Zeolite Preparation for COD<sub>Cr</sub> Removal from Acid Bright Red GR Wastewater</b>	87
T. Liu and B.Q. Jiang .....	
<b>An Elasto-Plastic Constitutive Model for Unidirectional Fiber Reinforced Metal Matrix Composites</b>	91
L. Yang and W. Huang .....	
<b>Experimental Research on Nano Infrared Smoke Material</b>	95
G.R. Liu, X.G. Zhang and P.C. Mi .....	
<b>The Modified Maximum Shear Stress Failure Theory of Ductile Material</b>	99
W.L. Chen, K.L. Wong and Y.F. Chang .....	
<b>Characterization on the Precipitates in the Ti-Ni-Al-Zr Alloy during Heat Treatment</b>	103
L.Y. Sheng, F. Yang and T.F. Xi .....	
<b>Linear Static Analysis of Composite Hat Stiffener Based on ANSYS</b>	107
H.Y. Li, L. Xu, L. Mei and D.Z. Wang .....	
<b>Microstructure Characterization and Mechanical Properties of a Zn and Rare Earth Modified Mg Alloy</b>	111
L.Y. Sheng, F. Yang and T.F. Xi .....	
<b>Research on the Material Differences of 7050-T7451 Aluminum Alloy</b>	115
W.H. Wang, W.F. Zhang, W. Zhang and J.S. Yang .....	
<b>Study on Esterifying Conditions of Shrinkage Reducing Monomer</b>	119
S. Tang and L. Zhang .....	
<b>Application of Biological Contact Oxidation Process of Sewage Treatment in a Hospital Study</b>	123
L. Sun .....	
<b>Effect of Mg-30%La Modification on the Microstructure of Al-7Si Alloy</b>	126
D.S. Yin, Z.K. Zhang, Y. Chen, Z.L. Wang, C.Y. Zhang, C.Y. Wang, Y.C. Yu, Y.L. An, Z. Li, Q.T. Pang, Q.S. Li and R. Chen .....	
<b>Effects of the Repetition Number on Static and Dynamic Magnetic Properties of Metal/Native Oxide Multilayer Films</b>	130
H.P. Zuo, S.H. Ge, M. Xu and C.H. Wu .....	
<b>Research of Fire Behavior and Toxicity of the Typical Building Decoration Materials</b>	134
Y.F. Chen, S. Zhuang and L. Yang .....	
<b>Experimental Research on the Conductive Property of MWCNT Nanopaper</b>	137
A.Y. Zhang .....	
<b>Preparation of High Security N-Octadecane MicroPCMs by <i>In Situ</i> Polymerization</b>	141
X.Q. Song, Y.P. Duan and Y.X. Li .....	

---

<b>A Monte Carlo Method for Simulating Drying Temperature of the Gas-Sensing Material Based on Polyacrylonitrile</b>	145
T. Semenistaya, N. Plugotarenko and V. Petrov .....	
<b>Paper: An Emerging Green Furniture Material</b>	150
M.G. Wang and Y. Tian .....	
<b>Application of Modified Nano TiO<sub>2</sub> in the Binder of Artificial Marble</b>	154
M. Yang, L. Pan and Z.Q. Fan .....	
<b>Combined Strengthening-Toughening Technology of High Property Titanium Alloys for Aviation Uses in China</b>	158
Z.S. Zhu, X.N. Wang, G.Q. Shang, Y. Fei and H.Q. Yu .....	
<b>Comparison of the Capacity of Chitosan and Iron Hydroxide Flocs for Phosphate Adsorption in Seawater</b>	163
K.L. Chen, W. Jin and X. He .....	
<b>Compressive Strength of Ground Waste Seashells in Cement Mortars for Masonry and Plastering</b>	167
C.P. Woon, P.N. Shek, M.M. Tahir and A.B.H. Kueh .....	
<b>Distribution and Optimization of Residual Stress Fields in Titanium Simulated Blade Treated by Laser Shock Peening</b>	171
S.H. Luo, W.F. He, X.F. Nie, G.Y. He and Y. Jiao .....	
<b>Effect of Static Magnetic Field on the Main Textures Development of Grain-Oriented Silicon Steel in the Primary Recrystallization</b>	177
Z. Lu, L.J. Li and Q.J. Zhai .....	
<b>Effects of K Factor on the Length of Aircraft Sheetmetal Material Preparation under Unfolding State</b>	181
K. Zong, S.S. Zhang and L. Zhang .....	
<b>Evaluate Planar Feature with a Material Condition Using Convex Hull</b>	185
C.Y. Guo, J.H. Liu, K. Jiang and H.B. Liu .....	
<b>Finite Element Analysis of Residual Stress/Strain for Composite Material Part with Zinced Sheet/TPO during Forming Process</b>	192
L.B. Ji and Q.X. Xia .....	
<b>Furniture of Environmental Protection Materials</b>	197
M.G. Wang and Y. Tian .....	
<b>Influence of EDTA-2Na Concentration on the Microstructure and Corrosion Behaviors of Mg-Al-Y Alloy</b>	201
Y.L. Zhang, M.Q. Li, P. Liao and Y.M. Zhang .....	
<b>Investigation of Micro Holes Fabricated by Femtosecond Laser on S136</b>	205
L. Zhang, X.W. Cao, D.P. Huang, D.W. Ran, S. Tian and H.C. Sun .....	
<b>Laser Arc Hybrid Welding Properties of ZL114 Aluminum Alloy</b>	209
K. Dong .....	
<b>Microwave Assisted Self-Propagating High-Temperature Synthesis for Joining SiC Ceramics and SiC/SiC Composites by Ni-Al System</b>	213
S.H. Han, R. Rosa, V. Casalegno, M. Salvo, P. Veronesi, M. Ferraris and C. Leonelli .....	
<b>pH-Sensitive Materials with Controllable pH Phase Transition Value</b>	219
W. He and X.N. Huang .....	
<b>Preparation and Properties of Edible Packaging Film Based on Potato Starch</b>	223
X.L. Zhang, S.Y. Luo, W.Y. Zhang and W.C. Xu .....	
<b>Preparation and Study of Polyvinyl Alcohol Fiber</b>	227
A.R. Chang .....	
<b>Research on Cored Wire Re-Sulfurization Injection for Compacted Graphite Cast Iron</b>	231
Y.S. Feng, Z.S. Ji and H.S. Wu .....	

<b>Research on the Process in MIG Welding of 5A02 Aluminum Alloy Plate</b>	235
D.P. Jiang, Z.X. Yao and Z. Cao.....	
<b>Research on Ultra-Weak Bioluminescence Detection and Features for Freshness of Corn</b>	239
H.S. Hu, Q.F. Niu and B.Y. Cui.....	
<b>Study on 6H-SiC Crystal Substrate (0001) C Surface in FA-CMP Based on Diamond Particle</b>	
Z.Q. Zhang and K.L. Xing .....	244
<b>Study on Middle Annealing Process of Cu-Ag Alloy Applied to Motor Commuter</b>	
L.J. Peng, Z. Yang, J.M. Ma, H.F. Yuan, F. Liu and D.Y. Wang.....	248
<b>Study on Middle Annealing Process of HSn88-1 Alloy</b>	
G.J. Huang, J.M. Ma, Y. Zhao, D.Y. Wang and L.J. Peng .....	253
<b>Study on the Effects of Molar Ratio of MgO and MgCl<sub>2</sub> on the Properties of Magnesium Cement Straw Board Based on Experiment</b>	
X.L. Wang and C.Y. Zhang .....	258
<b>Study on the Tensile Properties of Glass Fiber Reinforced Poly Cyclic Butylene Terephthalate Composites under and after High Temperature</b>	
L. Zhang, Z.Q. Wang, J.F. Zhang and L.M. Zhou .....	262
<b>The Fabrication of Co-Continuous SiC/P<sub>20</sub> Steel Composites</b>	
Y.L. Zhang, Y.M. Zhang, J.P. Li and M. Hu .....	266
<b>The Finite Element Analysis of Waste Fiber Recycled Concrete Column Compression Performance</b>	
J.H. Zhou, Q.Z. Lin and Y.C. Shu .....	269
<b>The Relationship between Superhydrophobicity, Self-Cleaning Performance and Microstructure of Butterfly Wing</b>	
G. Sun and Y. Fang .....	273
<b>The Research of LEDs with Metal Substrates</b>	
H. Kuang, S.A. He and M. Xu .....	277
<b>The Structural and Optical Properties of Al Doped ZnO Thin Film</b>	
P. Cao, Y. Bai and Z. Qu.....	280
<b>Transparent and Light-Emitting Epoxy Nanocomposites Filled with Dodecylamine-Capped CdSe Quantum Dots</b>	
L.L. Chen .....	284
<b>Oxidation Behavior Research of the SiC/B<sub>4</sub>C Multiphase Ceramics</b>	
Y.L. Zhang, X.G. Song, G.J. Li and Y.M. Zhang.....	288
<b>Influence of Material and Constitutive Models on Friction Analysis for Modelling in Machining Cellular Metal Structures</b>	
R. Guerra Silva, U. Teicher, A. Nestler and A. Brosius.....	292
<b>Effects of Continuous Casting Mould Vibration Feeding Strip on the Slab Structure</b>	
L.H. Yu, J.D. Li, A. Shevchenko, M.G. Shen, B.G. Zhang and Y.Y. Wang .....	299
<b>The Effect of the Different Constraint Degree on the Temperature Stress and Strain of Concrete</b>	
X.F. Song, Z.H. Fan, C. Li and B.L. Zhang .....	305
<b>The Study on Theoretical Prediction Method of Corrosion-Induced Cracking of the Concrete Cover</b>	
C.L. Qi, X.L. Wang, Y.Y. Meng and Y.X. Zhong .....	309
<b>Effect of PP-g-MAH on Properties of ABS/PP Blends</b>	
H.L. Li, L.X. Zhang and X.L. Ding .....	313
<b>Effect of Thermal Aging on Mechanical Properties of EPDM Rubber</b>	
J. Liu, L.W. Zhang, B. Wang, Z.Q. Xu and W. Wang.....	318

<b>Effects of Heat Treatment Process on Mechanical Properties of X70 Grade Pipeline Steel Bends</b>	322
S.L. Zhao, Z. Zhang, L.C. Qu, J. Zhang, J.M. Wang and S.H. Wang.....	322
<b>Magnetic Grinding Technology in Precision Machining of the Cam Surface</b>	327
Z.Q. Wei and F. Gao .....	327
<b>Mechanical and Electrical Properties of TiN with Stacking Fault: A DFT Study</b>	331
G.X. Wu, Z.Q. Wang, C.L. Li, C.Y. Wang, Y. Yang and B.L. Wang.....	331
<b>Numerical Simulation of Metal Cutting Process Based on ANSYS/LS-DYNA</b>	335
S.J. Yu, D.D. Wang and X. Chen.....	335
<b>Optimization of Cutting Parameters for Face Milling of Cast Iron by Reducing Specific Cutting Energy and Machined Surface Roughness</b>	339
M. dos Santos Schlüter, H.B. Hübner and A.J. de Souza .....	339
<b>Time Interval and Chilling Effects on it during the Forming Process Surfacing Deposition Forming</b>	345
J. Liu, X.M. Xu, S. Zhu, F.J. Meng and F.L. Yin .....	345
<b>Study on the Anti-Stripping Properties of Dry Rubber Modified Asphalt Mixture</b>	349
B. Peng, W.Y. Li, W. Gong and G.K. Yin.....	349
<b>A Prediction Model of Surface Roughness in Micro End Milling</b>	354
M.X. Yuan, X.B. Wang, L. Jiao and Y. Li.....	354
<b>Numerical Simulation of Dynamic Process under Low Pressure Casting Based on Two Phase Flow</b>	358
S.G. Liu, F.Y. Cao, X.Y. Zhao, Y.D. Jia, Z.L. Ning and J.F. Sun .....	358
<b>Preparation and Pavement Performance of Colored Asphalt</b>	362
X.D. Tang, C. Kong, J. Tian, Y. Li, Z.T. Jin and H.Y. Bai .....	362
<b>Research of the Particle Gradation Technology of Components in PBX Explosive Based on CPM Model</b>	366
Q.A. Huang, G.G. Xu and J.Y. Chen .....	366

## Chapter 2: Researching and Designing of Machines and Technological Equipment

<b>Design of Injection Mould for the Mouse Shell with Two-Step Parting Mechanism</b>	373
H. Li and T.T. Yin.....	373
<b>Extrusion Swelling on the Co-Extrusion Process of Variable-Burning Rate Propellant by Numerical Simulation</b>	377
J. Chai and Z.L. Ma.....	377
<b>Finite Element Analysis and Experiment Study on the Lorry Crane Telescopic Arm</b>	381
X.P. Li, J.B. Zheng and J.G. Yun.....	381
<b>Industrial Design Evaluation of Coal Mine Machinery Based on Fuzzy AHP</b>	387
Y.R. Liu and M.R. Hao .....	387
<b>Research on Carbon Deposition Based on Remanufacture Cleaning</b>	392
S.S. Yao, X.J. Jia, X. Wang, W.H. Xu, Y.F. Wang and F.S. Li.....	392
<b>Research on the Near-Net Forging Processes for the Body of Overrunning Clutch</b>	396
T.B. Wu.....	396
<b>The Experimental Study on "Soft Start" of Mine Permanent Magnet Coupling</b>	403
G.J. Wang.....	403

<b>Experimental Study on Force of Stinger Cutter Breaking Rock</b>	406
Y.X. Sun and D.Y. Zou .....	
<b>Method about Innovation Design Based on the Function Clipping and Principle of Patent around</b>	411
H. Li, H.G. Zhang, L.M. Liu and R.H. Tan .....	
<b>Research Flexural Properties of Prestressed Slabs</b>	417
X.H. Meng and L. Tong .....	
<b>The Preliminary Exploration to Design Rules of W-Type Metallic Sealing Ring</b>	421
X.Y. Ding .....	
<b>Design of Work-Piece Rapid Handling Device</b>	426
Z.D. Song .....	
<b>Extreme Research on the Order Motion of the Hoisting Two-Stage Hydraulic Cylinder</b>	430
C.L. Li, M. Su and Z.P. Xie .....	
<b>Co-Simulation on Walking Hydraulic System of Tandem Roller Based on AMESim and ADAMS</b>	435
J.Q. Li, D. Xie and Z.X. Feng .....	
<b>Industrial Design of Coal Mine Special Vehicle</b>	439
Z.G. Liu and Y.R. Liu .....	
<b>Movement Analysis for the Picking Mechanism of the Opposite-Two-Rows Type Cotton-Picker</b>	443
Q. Li, J.T. Yuan and Q.H. Song .....	
<b>The Transmission Design of the Seven-Speed Planetary-Gear AT Based on the Lever Method</b>	449
Y. Fan .....	
<b>A Study on the Heat Transfer in Shell and Tube Heat Exchanger with Various Baffle Types</b>	453
J.H. Lee, S.P. Kim and S.J. Kim .....	
<b>Capillary Filling of Ferrofluid in Homogeneous Hydrophilic PDMS Microchannels</b>	459
J.N. Kuo and B.Z. Yang .....	
<b>Characteristic Analysis in Combustion Process of Marine Dual Fuel Engine</b>	465
P. Qu, H.L. Yu, F.B. Zhang, W.J. Zhao, F. Li and J.L. Wan .....	
<b>Crash Simulation of New Car Rear Under-Run Protector</b>	469
Z.H. Li and W.G. Qiao .....	
<b>Design and Research of Emergency Transport Security Decision Support System</b>	473
H.Y. Li .....	
<b>Design of Push Frame and its Machining Fixture</b>	477
B.C. Liu .....	
<b>Design on Book Sorting Device Based on the TRIZ Theory</b>	481
M.X. Kang, M.H. Yuan, S.Y. Yan and Y.Z. Liu .....	
<b>Drill Jig Design of Separator Slide Valve Index Hole</b>	485
J.F. Sun .....	
<b>Factor Analysis and Regression of the Air Source Heat Pump Water Heater Energy Efficiency Coefficient</b>	489
H.M. Yu .....	
<b>Finite Element Simulation and Experiment of Mechanical Expanding for Longitudinal Welded Pipe</b>	493
Y.F. Yao, Y. Gao, J.X. Li, S.J. Zhang and T. Han .....	
<b>Physical Modeling for Motional Cable under Smooth Plane Constraint</b>	497
W.T. Jin, J.H. Liu, C.T. Tang and J.S. Liu .....	

---

<b>Research on Vibration Characteristics of Barrel Considered Gas Pressure</b>	
D.W. Zhu, J. Zhou and X.P. Zhang.....	501
<b>Self-Propelled Corn Harvester Virtual Design</b>	
Z. Ming.....	505
<b>Simulation Analysis of Stiffness and Strength of Lift Mechanism for Wire</b>	
<b>Bundling Machine</b>	
Q. Liu and F.H. Wang.....	509
<b>The Technology Study of Steel Belt Feeding Machine of Crystallizer of Continuous Casting</b>	
L.H. Yu, M.G. Shen, J.D. Li, Y.Y. Wang, J.M. Su and C.F. Han .....	513
<b>Wearable Device: Bless or Curse?</b>	
J.F. Hu .....	517

## **CHAPTER 1:**

# **Materials, Technologies for Processing and Chemical Engineering**



## Hydro-oleophobic Property of Butterfly Wing Surface and Biomimetic Fabrication of Hydrophobic Silver Film

Gang Sun<sup>a</sup> and Yan Fang<sup>b\*</sup>

School of Life Science, Changchun Normal University, Changchun, Jilin, 130032, China

<sup>a</sup>sungang@nenu.edu.cn, <sup>b</sup>fangyan124@aliyun.com

\* Corresponding author

**Keywords:** Hydrophobicity, Oleophobicity, Methanol, Butterfly wing, Bio-template.

**Abstract.** The hydrophobicity and oleophobicity (methanol repellency) of butterfly wing surfaces were measured by a video-based contact angle (CA) meter. The multi-dimensional microstructure of the wing surfaces was characterized by a scanning electron microscope (SEM) and an atomic force microscope (AFM). The wing surface exhibits superhydrophobicity (water CA 150.4~159.2°) and low adhesion (water sliding angle 1~3°). Meanwhile, the wing surface displays high repellency against methanol. The critical concentrations for wetting and spreading-wetting of methanol solution on the wing surface are 60% and 80%, respectively. The butterfly wing surface is of hydro-oleophobicity. The wing surface possesses complicated hierarchical microstructures. Using the butterfly wing as a bio-template, the hydrophobic silver films were prepared. Water CA increases from metal silver's intrinsic CA 63.0° maximally to 139.2° (*Speyeria aglaja*, 5 nm silver film). The microstructures on the wing surface result in the transition of metal silver from hydrophilic to hydrophobic. The butterfly wing can be used as a template for design of smart interface and functional surface.

### Introduction

After millions of years of evolution, many creatures have possessed peculiar body surfaces which are superhydrophobic, self-cleaning, anti-adhesive, drag reducing, self-healing, anti-wearing and so on [1]. In the last few years, more and more researches have been focused on fabrication of materials with special properties and functions using biological surfaces as templates. The special functional surfaces with complex wettability, such as amphiphility (i.e. hydrophilic-lipophilic properties), hydro-oleophobicity (i.e. water-oil repellency), hydrophilic and oleophobic properties, hydrophobic-lipophilic properties, are often needed in engineering domain [2]. Butterfly wing is one of the most complicated three-dimensional periodical substrates in nature [3]. In this paper, the hydrophobicity and oleophobicity (methanol repellency) of butterfly wing surfaces were measured. Using the butterfly wing as a bio-template, hydrophobic silver films were fabricated. The results may provide evidence for preparation of special functional surface used in harsh industrial environments, as well as enlightenment for biomimetic design of superhydro-oleophobic surface.

### Materials and Methods

**Materials.** The specimens of ten butterfly species were collected in Changchun City. The wings were cleaned, desiccated and flattened, then cut into 5 mm × 5 mm pieces from discal cell (Fig. 1). The reagents used were of analytical reagents (AR) grade and purchased from Tianjin Pharmaceuticals Group Co. Ltd., China. The volume of water droplet for CA and sliding angle (SA) measurements was 5  $\mu$ l.

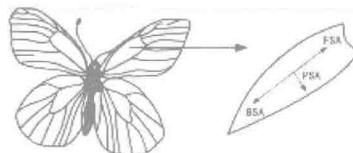


Fig. 1 The experimental area and the sliding angles in various directions on the butterfly wing

**Measurements of Wetting Angles.** Using an optical CA measuring system (DataPhysics OCA20, Germany), the CAs of water and methanol solution on the wing surface were measured via sessile drop method at ambient temperature of  $25\pm1$  °C. The SA of water droplets was measured along three different directions, including forward SA (FSA, the SA of droplet from wing base to wing terminal end), backward SA (BSA, the SA of droplet from wing terminal end to wing base), and perpendicular SA (PSA, the SA of droplet perpendicular to the major axis of wing) (Fig. 1).

**Characterization of Micro/nano-structure.** After gold coating by an ion sputter coater (Hitachi E-1045, Japan), the wing pieces were observed and photographed by a SEM (Hitachi SU8010, Japan) and an AFM (Bruker Dimension Icon, USA).

**Biomimetic Fabrication of Hydrophobic Silver Film.** A vacuum vapor coating machine (OLED300D, Shenyang Scientists Friend Vacuum Technology Company, China) was used for coating of silver film on the wing surface. The thickness of silver film was determined as follows:

$$\Delta H = \frac{\rho \times d}{0.1329} \quad (1)$$

where,  $\rho$  is the density of metal ( $\text{g}/\text{cm}^3$ ),  $d$  is the thickness of metal film coated (nm),  $\Delta H$  is the change in excitation frequency (Hz). For metal silver,  $\rho_{\text{Ag}}=10.5 \text{ g}/\text{cm}^3$ . The thicknesses of silver films coated on the wing surface were 5, 10, 20, 40, 60, 80, 100 nm, respectively, meanwhile the silver films of the same thicknesses were coated on glass slides as contrast.

## Results and Discussion

**Water and Methanol Repellency of the Wing Surface.** The wing surfaces of the ten butterfly species are superhydrophobic (CA 150.4~159.2°), the average value is 154.0°. Meanwhile, the butterfly wing surfaces have low adhesion, the water SA is extremely small (FSA 1~3°, BSA 4~12°, PSA 3~7°). The butterfly wing surface is of low adhesive superhydrophobicity. There are significant differences between the water SAs in various directions ( $p<0.01$ ), FSA<PSA<BSA (Table 1). The sliding behavior of a droplet on the wing surface shows remarkable anisotropic property. Even a very slight tilting (1~3°) of the wing is sufficient to cause the water droplet to roll off readily and take away the contaminating particles efficiently [4].

Table 1 Contact angle and sliding angle of water, the minimum (critical) concentrations for wetting and spreading-wetting of methanol solution on the butterfly wing surfaces

Butterfly species	Water CA (°)		Water SA (°)			The minimum concentrations for wetting and spreading-wetting of methanol solution (%)	
	With scale	Without scale	FSA	BSA	PSA	Wetting (CA<90°)	Spreading-wetting (CA→0°)
<i>Aporia crataegi</i>	150.4	106.7	2	7	5	60	85
<i>Brenthis ino</i>	152.5	123.6	3	9	7	60	80
<i>Coenonympha amaryllis</i>	154.6	112.4	3	8	6	65	90
<i>Gonepteryx mahaguru</i>	153.1	114.2	2	4	5	60	95
<i>Lycaenidae argyrogynon</i>	159.2	119.8	2	5	6	65	95
<i>Nephargynnis anadyomene</i>	153.8	114.5	2	6	5	60	80
<i>Neptis rivularis</i>	154.3	120.1	2	12	5	60	85
<i>Papilio maackii</i>	158.0	118.3	1	6	4	65	90
<i>Polygonia c-aureum</i>	152.4	109.1	1	5	3	65	95
<i>Speyeria aglaja</i>	151.7	127.9	3	8	7	60	90
Average	154.0	116.7	2	7	5	62	88

The droplet of methanol solution presents three kinds of states on the wing surface: (1) As the concentration is lower than 60%, the CAs of droplet on the wing surface of the ten species are