

# DENTAL MECHANICS FOR STUDENTS

BY

## JOHN OSBORNE

PH.D., L.D.S.

Professor of Dental Prosthetics, University of Birmingham.
Examiner in Dental Mechanics
and Dental Materials, Royal College of Surgeons of England.
External Examiner in Dental Prosthetics, University of Durham.
Formerly Lecturer in Prosthetics, University of Sheffield.

Author of 'ACRYLIC RESINS IN DENTISTRY'

SECOND EDITION



S T A P L E S P R E S S

STAPLES PRESS LIMITED STAPLES PRESS INCORPORATED

Mandeville Place, London, W1 79 East 45th Street, New York

FIRST PUBLISHED 1939 SECOND EDITION 1948 COPYRIGHT RESERVED

SET IN 11 ON 12 LINOTYPE GEORGIAN



Made and printed in England by
STAPLES PRESS LIMITED
at their Great Titchfield Street, London, establishment

# CONTENTS

Chapter		Page
I	IMPRESSION AND MODEL MATERIALS, MODEL CASTING	21
II	SAND CASTING	44
III	SOLDERS AND FLUXES. SOLDERING TECHNIQUES	53.
IV	CONSTRUCTION OF SPECIAL TRAYS	60
V	CONSTRUCTION OF BITE BLOCKS	66
VI	ARTICULATORS. MOUNTING MODELS	75
VII	GENERAL PRINCIPLES OF DENTURE RETENTION	85
VIII	EDENTULOUS CASES. SELECTION OF TEETH.	1
TV	SETTING UP	89 122
	PARTIAL DENTURE DESIGN	147
	PARTIAL DENTURE CONSTRUCTION	173
	DENTURE BASE MATERIALS (i)	173
	DENTURE BASE MATERIALS (ii) FLASKING AND PACKING (i) VULCANITE	203
	FLASKING AND PACKING (ii) ACRYLIC RESINS	214
	CAST DENTURE BASES	238
	SWAGED METAL DENTURE BASES	255
	ATTACHMENT OF TEETH TO METAL PLATES	268
	ABRASIVES AND POLISHING AGENTS	274
	REPAIRS AND ADDITIONS	279
	ACRYLIC RESIN TEETH	296
	IMMEDIATE RESTORATIONS	307
	CROWNS AND BRIDGES	325
	PORCELAIN PORCELAIN	349
	APPLIANCES FOR TREATMENT OF CLEFT PALATE	353
TAZALY	INDEX	359

# DENTAL MECHANICS FOR STUDENTS

此为试读,需要完整PDF请访问: www.ertongbook.com



# DENTAL MECHANICS FOR STUDENTS

BY

### JOHN OSBORNE

PH.D., L.D.S.

Professor of Dental Prosthetics, University of Birmingham.
Examiner in Dental Mechanics
and Dental Materials, Royal College of Surgeons of England.
External Examiner in Dental Prosthetics, University of Durham.
Formerly Lecturer in Prosthetics, University of Sheffield.

Author of 'ACRYLIC RESINS IN DENTISTRY'

SECOND EDITION



S T A P L E S P R E S S

STAPLES PRESS LIMITED STAPLES PRESS INCORPORATED
Mandeville Place, London, W1 79 East 45th Street, New York

FIRST PUBLISHED 1939 SECOND EDITION 1948 COPYRIGHT RESERVED

SET IN 11 ON 12 LINOTYPE GEORGIAN



Made and printed in England by
STAPLES PRESS LIMITED
at their Great Titchfield Street, London, establishment

#### PREFACE TO SECOND EDITION

SINCETHEPUBLICATION of the first edition, many advances have been made in prosthetic dentistry. Several new materials have come into everyday use in the surgery and laboratory, one of which, acrylic resin, has caused a revolution in both clinical and technical practice. The changes brought about by these new materials have been incorporated in this edition to the extent deemed necessary for the guidance of the junior dental student and the apprenticed or junior dental technician.

The scope of the book remains confined to laboratory practice and is primarily intended for the beginner, be he embryo dental surgeon or technician. Since several new publications now deal adequately with the metallurgy, physics and chemistry of dental materials, detailed study of them has not been undertaken, but a broad outline of their basic properties is included.

Wartime advances in the treatment of maxillo-facial injuries have produced highly specialized techniques for splint construction, location and adjustment. Consequently, it has been thought advisable to refer the student to the literature on this speciality for information regarding splint design. The general principles of casting are herein discussed and can be applied to splint construction.

My thanks are due to the individuals and firms who loaned blocks for the first edition and who have kindly done so once again. In addition, I wish to acknowledge the kindness of the Editor of the "Dental Gazette" who has given me permission to utilize illustrations that I contributed to that journal. I am indebted to Messrs. Blackwell Scientific Publications Ltd. for permission to utilize passages from my book "Acrylic Resins in Dentistry".

Mr. J. N. Anderson, B.D.S., gave me considerable help with new illustrative matter, whilst Mr. E. B. Brain, F.R.P.S., has photographed the majority of the new illustrations. For their help I am most grateful.

Dr. J. Ireland and Mr. M. Aspin have assisted me very considerably by their kindness in reading proofs and I am indebted

to them for many helpful suggestions.

J. O.

December 1946.



#### ACKNOWLEDGMENTS FOR THE FIRST EDITION

MY SINCERE THANKS are due to Professor G. L. Roberts for his encouragement and advice during the preparation of this book and for his kindness in writing the foreword. I am indebted to Mr. R. K. P. Miller, L.D.S., who has been responsible for all the original illustrations, both photographs and drawings. Without his valuable help the book would not have been written.

My thanks are due to Dr. E. W. Fish for his kindness in loaning five blocks, and to the Amalgamated Dental Co., the S. S. White Co., Messrs. Prosthetic Products, Ltd., and the Apollonia Laboratories for the loan of numerous blocks.

I am also indebted to Miss I. Millis who typed the manuscript, and lastly to my wife for her valuable help in preparing the index.

UNIVERSITY, SHEFFIELD, 10.

J. O.

December 1939.



#### FOREWORD TO FIRST EDITION

FOR MANY MONTHS I have watched the painstaking preparation of this book with great interest and discussed may of the problems of scope and arrangement with the author and I welcome the opportunity of writing this foreword at his request.

As Mr. Osborne points out in his opening paragraph the secrets of the art and craft of mechanical dentistry have been passed on down the ages through the medium of apprenticeship and this may well be one reason for the sparsity of textbooks on the subject in an age where systematic University teaching has practically replaced the older method of instruction.

Certain it is that the majority of those textbooks which have the words "Dental Mechanics" as part of their title cover a far greater field and include the study of prosthetics and orthodontics, with the result that their appeal is to the qualified practitioner and senior student rather than the beginner seeking instruction in the basic principles of a highly technical practical craft.

In stressing this point it must not be assumed that I believe mechanics and prosthetics should be taught as separate subjects—such an attempt could only lead to disaster—but that the proper correlation of these closely associated subjects can only be brought about when the student has acquired a complete practical mastery of the former.

The author of this book has fulfilled three of the most important requirements of a successful work—it is copiously illustrated with photographs and excellently clear diagrams—it is brief and yet concise—and finally it is easy to read.

The subject matter is intended to meet the requirements of students beginning the study of mechanical dentistry and the scope of the work is based on the average University syllabus in general and this School in particular.

Mouth procedures have been omitted throughout the work as in the author's opinion there is a wealth of literature already published covering this field to which I have already made some reference; nor has any reference been made to orthodontic treatment for the reason that proper instruction would involve the teaching of the theories of treatment at too early a stage in the student's career.

In spite of the author's modest contention that this book is intended for "beginners only" I feel sure that its clarity and scope, covering modern methods and materials, will attract the interest of many practitioners and find for itself a place on their bookshelves.

I am confident that in writing this book the author has filled a gap which has existed too long in the literature of dental science and that students will welcome its publication as a long-felt want, on the presentation of which the author is to be congratulated.

G. L. ROBERTS, M.B., CH.B., B.D.S.

Professor of Dental Surgery and Director of Dental Studies in the University of Sheffield: Honorary Dental Surgeon to the Royal Sheffield Infirmary and Hospital.

## CONTENTS

Chapter		Page
I	IMPRESSION AND MODEL MATERIALS, MODEL CASTING	21
II	SAND CASTING	44
III	SOLDERS AND FLUXES. SOLDERING TECHNIQUES	53,
IV	CONSTRUCTION OF SPECIAL TRAYS	60
V	CONSTRUCTION OF BITE BLOCKS	66
VI	ARTICULATORS. MOUNTING MODELS	75
VII	GENERAL PRINCIPLES OF DENTURE RETENTION	85
VIII	EDENTULOUS CASES. SELECTION OF TEETH.	20
TV	SETTING UP	89 122
	PARTIAL DENTURE DESIGN	
	PARTIAL DENTURE CONSTRUCTION	147
	DENTURE BASE MATERIALS (i)	173
	DENTURE BASE MATERIALS (ii)	195
	flasking and packing (i) vulcanite	203
XIV	FLASKING AND PACKING (ii) ACRYLIC RESINS	214
XV	CAST DENTURE BASES	238
XVI	SWAGED METAL DENTURE BASES	255
XVII	ATTACHMENT OF TEETH TO METAL PLATES	268
XVIII	ABRASIVES AND POLISHING AGENTS	274
XIX	REPAIRS AND ADDITIONS	279
XX	ACRYLIC RESIN TEETH	296
XXI	IMMEDIATE RESTORATIONS	307
XXII	CROWNS AND BRIDGES	325
XXIII	PORCELAIN	349
XXIV	APPLIANCES FOR TREATMENT OF CLEFT PALATE	353
	INDEX	350



### LIST OF ILLUSTRATIONS

Figure		Page
1	GRAPH SHOWING LINEAR EXPANSION OF PLASTER	
	OF PARIS	23
2	GRAPH SHOWING HEAT EVOLVED DURING SETTING	
	OF PLASTER	24
3	COOLING CURVES OF TWO COMPOSITIONS	27
4	"BOXING IN" OF COMPOSITION IMPRESSION	39
5	POSITION OF CORE IN RELATION TO MODEL	44
6	MODEL PREPARED FOR SAND CASTING	45
7	PREPARATION OF UNDER SURFACE OF MODEL	46
8	DIAGRAM SHOWING MOULD READY FOR POURING	
	THE DIE	49
9	DIE FOR PARTIAL UPPER	51
10	DIE READY FOR POURING THE COUNTER-DIE	51
11	THE BLOWPIPE FLAME	56
12	ADDITION OF COMPOSITION TO A STOCK TRAY	61
13	MODEL COVERED WITH TWO LAYERS OF WAX	61
14	INVESTMENT OF WAX TRAY PREPARATORY TO	200
	CASTING	63
15	TRAY AND HANDLE ADJUSTED FOR SOLDERING	(1
1.7	TOGETHER	
16		66
	BASE FOR PARTIAL LOWER BITE BLOCK	68
18	RUBBER ADAPTED TO LOWER MODEL PRIOR TO VULCANIZATION	69
10	MOULDING PLASTER AND PUMICE BITE BLOCK	73
20		73
	CONSTRUCTION OF BITE BLOCKS USING RATIONAL	13
41	BITE FORMS	74
22		78
	PLASTER BLOCK FOR LEVEL MOUNTING OF MODELS	79
24	OCCLUSAL PLANE INDICATOR	SC