Kirk-Othmer

Encyclopedia of Chemical Technology

Second Edition

VOLUME 5

# Kirk-Othmer

# ENCYCLOPEDIA OF CHEMICAL TECHNOLOGY

Second completely revised edition

VOLUME 5

Chlorine to Colors for Foods, Drugs, and Cosmetics Copyright @ 1964 by John Wiley & Sons, Inc.

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### ABBREVIATIONS AND SYMBOLS

A	ampere(s)	aq	aqueous
A	anion (eg, HA)	ar-	aromatic (eg, ar-vinyl-
Å	angstrom unit(s)		aniline)
AATCC	American Association of	Ar	aryl
	Textile Chemists and Colorists	as-	asymmetric(al) (eg, as- trichlorobenzene)
abs	absolute	ASA	American Standards
ac	alternating current		Association
ac-	alicylic (eg, ac-deriva- tives of tetrahydro- naphthalene)	ASHRAE	American Society of Heating, Refrigeration and Air-Conditioning
accel(d)	accelerate(d)		Engineers
acceln	acceleration	ASM	American Society for Metals
ACS	American Chemical So- ciety	ASME	American Society of
addn	addition	ASTM	Mechanical Engineers
AGA	American Gas Association	ASIM	American Society for Testing and Materials
Ah AIChE	ampere-hour(s) American Institute of	atm	atmosphere(s), atmos-
- La Calada	Chemical Engineers	- 16	pheric
AIME	American Institute of	at. no.	atomic number
	Mining and Metallur-	at. wt	atomic weight
	gical Engineers	av	average
AIP	American Institute of	b	barn(s)
	Physics	b (as	balling (at 11 mm TTa)
alc	alcohol(ic)	in b <sub>11</sub> )	boiling (at 11 mm Hg)
alk	alkaline (not alkali)	bbl	barrel(s)
Alk	alkyl	BC	body-centered
A-min	ampere-minute(s)	Bé	Baumé
amt	amount (noun)	Bhn	Brinell hardness number
anhyd	anhydrous	bp	boiling point
API	American Petroleum Institute	BP	British Pharmacopoeia (General Medical
app	apparatus		Council in London)
approx	approximate(ly)	Btu	British thermal unit(s)

bu	bushel(s)	cu	cubic
C	centigrade; coulomb(s)	d	density (conveniently,
C-	denoting attachment to		specific gravity)
	carbon (eg, C-acetyl-	d	differential operator
	indoline)	d-	dextro-, dextrorotatory
ca	circa, approximately	D	Debye unit(s)
cal	calorie(s)	D-	denoting configurational
calcd	calculated		relationship (as to
cfm,			dextro-glyceraldehyde)
ft3/min	cubic foot (feet) per minute	db	dry-bulb
cg	centigram(s)	dB	decibel(s)
cgs	centimeter-gram-second	de	direct current
Ci	curie(s)	dec,	
CI	Colour Index (number);	decomp	decompose(s)
O1	the CI numbers given	decompd	decomposed
	in ECT, 2nd ed., are	decompn	decomposition
	from the new Colour	den	denier
	Index (1956) and	den/fil	denier per filament
	Suppl. (1963), Soc.	deriv	derivative
	Dyers Colourists,	detd	determined
	Bradford, England,	detn	determination
	and AATCC, U.S.A.	diam	diameter
cif	cost, insurance, freight	dielec	dielectric (adj.)
cl	car lots	dil	dilute
cm	centimeter(s)	DIN	Deutsche Industrienormen
coeff	coefficient	distd	distilled
compd,		distn	distillation
cpd	compound (noun)	dl	deciliter
compn	composition	dl-, DL	racemic
concd	concentrated	dm	decimeter
conen	concentration	dp	dewpoint
cond	conductivity	dyn	dyne(s)
const	constant	e	electron
cont	continued	ed.	edited, edition, editor
cor	corrected	elec	electric(al)
ср	chemically pure	emf	electromotive force
cP	centipoise(s)	emu	electromagnetic unit(s)
cpd,		en	entropy unit(s)
compd	compound (noun)	eng	engineering
cps	cycles per second	equil	equilibrium(s)
crit	critical	equiv	equivalent
cryst	crystalline	esp	especially
crystd	crystallized	est(d)	estimate(d)
crystn	crystallization	estn	estimation
cSt	centistokes	esu	electrostatic unit(s)

eV	electron volt(s)	ibp	initial boiling point
expt(l)	experiment(al)	ICC	Interstate Commerce
ext(d)	extract(ed)		Commission
extn	extraction	ICT	International Critical
F	Fahrenheit; farad(s)		Tables
F	faraday constant	ID	inner diameter
FC	face-centered	in.	inch(es)
Fed, fedl	federal (eg, Fed Spec)	insol, i	insoluble
fl oz	fluid ounce(s)	IPT	Institute of Petroleum
fob	free on board	777.0	Technologists
fp	freezing point	ISO	International Organization for Standardization
frz	freezing	TTT	
ft	foot (feet)	IU	International Unit(s)
ft³/min,		IUPAC	International Union of
cfm	cubic foot (feet) per minute		Pure and Applied Chemistry
ft-lb	foot-pound(s)	J	joule(s)
g	gram(s)	K	Kelvin
g	gravitational acceleration	K	dissociation constant
G	gauss	kbar	kilobar(s)
G	Gibbs free energy	ke	kilocycle(s)
gal	gallon(s)	kcal	kilogram-calorie(s)
gal/min,		keV	kilo electron volt(s)
gpm	gallon(s) per minute	kg	kilogram(s)
g/den	gram(s) per denier	kG	kilogauss
gem-	geminal (attached to the	kJ	kilojoule(s)
	same atom)	kV	kilovolt(s)
g-mol	gram-molecular (as in	kVA	kilovolt-ampere(s)
	g-mol wt)	kW	kilowatt(s)
g-mole	gram-mole	kWh	kilowatt-hour(s)
G-Oe	gauss-oersted(s)	1	liter(s)
gpm,		<i>l</i> -	levo-, levorotatory
gal/min	gallon(s) per minute	L-	denoting configurational
h, hr	hour(s)		relationship (as to levo-
hl	hectoliter		glyceraldehyde)
hp	horsepower	lb	pound(s)
hr, h	hour(s)	$LC_{50}$	concentration lethal to
hyd	hydrated, hydrous		50% of the animals
hyg	hygroscopic		tested
i, insol	insoluble	lcl	less than car lots
i (eg, Pri)	iso (eg, isopropyl)	$\mathrm{LD}_{50}$	dose lethal to $50\%$ of the
i-	inactive (eg, i-methionine)		animals tested
IACS	International Annealed	liq	liquid
	Copper Standard	lm	lumen

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ln	logarithm (natural)	$n$ (as, $n_{\mathrm{D}}^{20}$ )	index of refraction (for
log	logarithm (common)	n	20°C and sodium light)
m	meter(s)	n-, n	normal (eg, n-butyl; Bu <sup>n</sup> )
<i>m</i> - M	meta (eg, <i>m</i> -xylene) metal	N	normal (as applied to concentration)
M mA	molar (as applied to con- centration; not molal) milliampere(s)	N-	denoting attachment to nitrogen (eg, N- methylaniline)
mAh	milliampere-hour(s)	neg	negative (adj.)
manuf	manufacture	NF	National Formulary
manufd,	manufactured	141	(American Pharmaceutical Association)
manufg,		NMR	nuclear magnetic resonance
mfg	manufacturing	NND	
max	maximum	NND	New and Nonofficial Drugs (American Medical
Me	megacycle		Association)
MCA	Manufacturing Chemists' Association	no.	number
mcal	millicalorie(s)	NOIBN	not otherwise indexed by name (ICC specification
mech	mechanical		for shipping containers)
meq	milliequivalent(s)	0-	ortho (eg, o-xylene)
MeV	million electron volt(s)	0-	denoting attachment to
mfd, manufd	manufactured		oxygen (eg, O-acetyl- hydroxylamine)
mfg,		Ω	ohm(s)
manufg	manufacturing	$\Omega$ -cm	ohm-centimeter(s)
mg	milligram(s)	OD	outer diameter
min misc	minimum; minute(s) miscellaneous	Oe	oersted(s)
mixt	mixture	owf	on weight of fiber
ml	milliliter(s)		2.0
MLD	minimum lethal dose	OZ	ounce(s)
mm	millimeter(s)	<i>p</i> -	para (eg, p-xylene)
$_{ m mM}$	millimole(s)	P	poise(s)
mo(s)	month(s)	pdr	powder
mol	molecule, molecular	PhI	Pharmacopoeia Internation-
mol wt	molecular weight		alis, 2 vols. and Suppl.,
mp	melting point		World Health Organiza-
mph	miles per hour		tion, Geneva, 1951, 1955,
MR	molar refraction		and 1959
mV	millivolt(s)	phr	parts per hundred of rubber
$m\mu$	millimicron(s)		or resin
n (eg, Bun),		pos	positive (adj.)
<i>n</i> -	normal (eg, normal butyl)	powd	powdered

ppm	parts per million	RT	room temperature
ppt(d)	precipitate(d)	s, sol	soluble
pptn	precipitation	8 (eg, Bu <sup>8</sup> ),	secondary (eg, secondary
Pr. (no.)	Foreign prototype (num-	sec-	butyl)
	ber); dyestuff designa- tion used in AATCC	s-, sym-	symmetrical (eg, s-di- chloroethylene)
	Year Books for dyes not listed in the old Colour Index (1924 ed.; 1928	S-	denoting attachment to sulfur (eg, S-methyl- cysteine)
	Suppl.); obsolete since new Colour Index was	SAE	Society of Automotive Engineers
	published (1956 ed.; 1963 Suppl.)	satd	saturated
prepd	prepared	satn	saturation
prepn	preparation	SCF	standard cubic foot (feet)
psi	pound(s) per square inch		(760 mm Hg, 60°F)
psia	pound(s) per square inch absolute	Sch	Schultz number (designation for dyes from Farb-
psig	pound(s) per square inch gage		stofftabellen, 4 vols., Akademie Verlag, Leipzig, 1931–1939)
pt	point	sec	second(s)
pts	parts	sec-, B	secondary (eg, sec-butyl;
qual	qualitative		Bu <sup>s</sup> )
quant	quantitative	SFs	Saybolt Furol second(s)
qv	which see (quod vide)	sl s,	
r	roentgen	sl sol	slightly soluble
R	univalent hydrocarbon	sol, s	soluble
	radical (or hydrogen); Rankine	soln	solution
2020		soly	solubility
rep	roentgen(s) equivalent physical	sp	specific
resp	respectively	sp, spp	species (sing. and pl.)
rh	relative humidity	spec	specification
RI	Ring Index (number);	sp gr	specific gravity
	from The Ring Index,	pa	square
	Reinhold Publishing	St	stokes
rms	Corp., N.Y., 1940 root mean square	STP	standard temperature and pressure (760 mm Hg,
rpm	revolutions per minute	1.1	0°C)
rps	revolutions per second	subl	sublime(s), subliming
RRI	Revised Ring Index (num- ber); from The Ring	SUs	Saybolt Universal second(s)
	Index, 2nd ed., American Chemical Society, Wash-	sym, s-	symmetrical (eg, sym-di- chloroethylene)
	ington, D.C., 1960	t, temp	temperature

### ABBREVIATIONS AND SYMBOLS

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t (eg, But), t-, tert-	tertiary (eg, tertiary butyl)	v-, vic-	vicinal (attached to adjacent atoms)
t-, tert-, t	tertiary (eg, t-butyl)	var	variety
TAPPI	Technical Association of the Pulp and Paper	vic-, v-	vicinal (attached to adjacent atoms)
	Industry	vol	volume(s) (not volatile)
tech	technical	vs, vsol	very soluble
temp, t	temperature	VS	versus
tert-, t-, t	tertiary (eg, tert-butyl)	W	watt(s)
theoret	theoretical	Wh	watt-hour(s)
Twad	Twaddell	wt	weight
USP	(The) United States		Weight
	Pharmacopeia (Mack Publishing Co., Easton,	xu (ca 10 <sup>-11</sup>	
	Pa.)	cm)	x unit(s)
uv	ultraviolet	yd	yard(s)
$\nabla$	volt(s)	yr	year(s)

### Quantities

Some standard abbreviations (prefixes) for very small and very large quantities are as follows:

deci (10 <sup>-1</sup> )	d	deka (101)	dk
centi (10 <sup>-2</sup> )	С	hecto (102)	h
milli (10 -3)	m	kilo (103)	k
micro $(10^{-6})$	μ	mega (10 <sup>6</sup> )	M
nano $(10^{-9})$	n	giga (109)	G (or B)
pico $(10^{-12})$	р	tera (10 <sup>12</sup> )	T
femto (10 <sup>-15</sup> )	f		
atto (10-18)	9.		

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### CHLORINE

The manufacture of chlorine is discussed under Alkali and chlorine industries, Vol. 1, pp. 668-707. Binary chlorides are usually discussed in the article dealing with compounds of the other element; thus, for aluminum chloride see Aluminum compounds; for hydrogen chloride see Hydrochloric acid. See also Chlorine oxygen acids; Chlorocarbons and chlorohydrocarbons.

Chlorine consumption during the 1950s showed a several-fold increase in demand for the production of chlorinated hydrocarbons which are used in the manufacture of insecticides, refrigerants, propellants, silicones, lubricant additives, etc. As specific examples of this increased demand, chloroform production in 1950 utilized approximately 40 tons per day while in 1960 this demand had increased to approximately 190 tons of chlorine per day. During the same years the production of methyl chloride caused an increase in the daily demand for chlorine from 60 to 175 tons. Since the demand for caustic soda did not keep pace with the increase in chlorine demand, and since large quantities of by-product hydrogen chloride are produced in these chlorination reactions, it has been necessary to reprocess considerable amounts of the by-product hydrogen chloride to regenerate chlorine for further reaction demands.

Considerable research and development efforts have centered on various means of oxidizing this by-product hydrogen chloride. The major efforts have centered around four major processes as follows: (a) improvements in the well-known Deacon process of catalytic oxidation using air or oxygen as the oxidizing agent, (b) chlorine liberation processes by action of oxygen on metallic chlorides such as ferric chloride, (c) utilization of the Deacon process with simultaneous chlorination of organics, and (d) reaction to form chlorosulfonic acid (SO<sub>3</sub>HCl) followed by catalytic decomposition yielding sulfur dioxide, chlorine, and sulfuric acid (see Hydrochloric acid).

Chlorine, Cl, atomic number 17, is a nonmetallic element, which, at room temperature, exists as a greenish-yellow diatomic gas, Cl<sub>2</sub>, with a characteristic choking odor. The name is derived from the Greek *chloros* meaning pale green or greenish-yellow.

There are two stable isotopes of chlorine, of atomic mass 35 and 37. These occur to the extent of approximately 75.4 and 24.6%, respectively, in the chlorine-containing compounds. Thus the average atomic weight of this element is 35.457. In addition

there are five radioactive isotopes of atomic mass 33, 34, 36, 38, and 39. The half life of these range from approximately 2.8 seconds for the isotope of atomic mass 33 to  $4.4 \times 10^5$  years for the isotope of atomic mass 36.

Chlorine is a member of the halogen family of elements (Group VII of the periodic table) and is located vertically between fluorine and bromine, and horizontally between sulfur and the inert gas argon. The electronic configuration of chlorine is  $1s^22s^22p^6$ - $3s^23p^5$  electrons. In its binary compounds of hydrogen and the metals, chlorine exhibits an oxidation number of -1.

For physical properties see Vol. 1, p. 671.

### Reactions

Chlorine reacts with hydrogen slowly in the dark, but with explosive violence in sunlight or above 250 °C, forming hydrogen chloride. It will combine directly with all metals under suitable conditions which may include the presence of moisture. Dry chlorine, however, may be shipped in steel cylinders, tank trucks, barges, or tank cars. Metallic chlorides, in general, are soluble in water; the exceptions include silver, mercurous, thallous, cuprous, plumbous, and platinous chlorides as well as antimony and bismuth oxychlorides, which are sparingly soluble. Certain of these sparingly soluble chlorides are soluble in an aqueous solution of hydrogen chloride forming complex chlorometallic anions. For example, cuprous chloride is soluble in hydrochloric acid forming HCuCl<sub>2</sub>. Upon dilution, white cuprous chloride is reprecipitated.

Chlorine reacts directly with sulfur, forming sulfur monochloride, S<sub>2</sub>Cl<sub>2</sub>, dichloride, SCl<sub>2</sub>, and tetrachloride, SCl<sub>4</sub>; it reacts with phosphorus, yielding the trichloride, PCl<sub>3</sub>, or the pentachloride, PCl<sub>5</sub>. It combines with iodine, forming the monochloride, ICl, and trichloride, ICl<sub>3</sub>. Compounds of chlorine with fluorine (ClF<sub>3</sub>, ClF) and with bromine (BrCl) have been described in the chemical literature. Chlorine does not react directly with nitrogen, but excess chlorine or hypochlorous acid will react with ammonium salts in acidic solution, producing nitrogen trichloride, NCl<sub>3</sub>, an oily liquid which is highly explosive,

In dilute, equimolar solutions of ammonia and hypochlorite, the unstable chloramine (chloramide), NH<sub>2</sub>Cl, is formed,

Treatment of chloramine with additional ammonia results in the formation of hydrazine (qv), N<sub>2</sub>H<sub>4</sub>, an important reducing agent which is used as a fuel in certain U.S. rocket propellants (qv),

$$2 \text{ NH}_3 + \text{NH}_2\text{Cl} \rightarrow \text{N}_2\text{H}_4 + \text{NH}_4\text{Cl}$$

The general preparation of hydrazine entails reacting chlorine with excess ammonia,

$$4 \text{ NH}_3 + \text{Cl}_2 \rightarrow 2 \text{ NH}_4\text{Cl} + \text{N}_2\text{H}_4$$

Dichloramine, NHCl2, is formed similarly.

Chlorine will react with many hydrocarbons, replacing one or more hydrogen atoms and forming hydrogen chloride as a by-product. Thus with methane the initial product is methyl chloride,

By successive substitutions dichloromethane, CH<sub>2</sub>Cl<sub>2</sub>, chloroform, CHCl<sub>3</sub>, and carbon tetrachloride, CCl<sub>4</sub>, are formed. With other hydrocarbons, such as turpentine, chlorine decomposes the molecule into hydrogen chloride and carbon.

$$C_{10}H_{16} + 8 Cl_2 \rightarrow 16 HCl + 10 C$$

With unsaturated hydrocarbons, chlorine produces the saturated chloride, such as ethylene dichloride from ethylene.

$$C_2H_4 + Cl_2 \rightarrow C_2H_4Cl_2$$

Chlorine reacts with carbon disulfide forming carbon tetrachloride by replacement of sulfur.

$$CS_2 + 3 Cl_2 \rightarrow CCl_4 + S_2Cl_2$$

Chlorine (or its aqueous solution) will displace bromine or iodine from their metallic binary compounds. With cyanides and thiocyanates (see Cyanides), chlorine reacts to form cyanogen chloride and thiocyanogen chloride.

$$NaCN + Cl_2 \rightarrow NaCl + CNCl$$
  
 $NaCNS + Cl_2 \rightarrow NaCl + CNSCl$ 

Chlorine dissolves in water (maximum solubility about 1% at 9.6°C) forming an equilibrium mixture containing hypochlorous acid, HClO,

$$Cl_2 + H_2O \rightleftharpoons H^+ + Cl^- + HClO$$

Observation of this equilibrium indicates why high pH favors shifting toward the right and increased acidity will tend to drive the reaction to the left.

In hypochlorous acid and hypochlorites, chlorine exhibits the oxidation number +1, with the oxidation numbers +3, +5, and +7 being illustrated by the compounds sodium chlorite, NaClO<sub>2</sub>, sodium chlorate, NaClO<sub>3</sub>, and sodium perchlorate, NaClO<sub>4</sub>. All of these compounds are of commercial importance and are discussed under Chlorine oxygen acids. The oxidation–reduction potentials of chlorine in these oxidation states, in acidic and basic solutions, appear below.

$Oxidation\ number$	Reaction	Volts at 25°C
-1	$Cl^- \rightleftharpoons \frac{1}{2} Cl_2 + e$	-1.358
+1 acidic	$\frac{1}{2}$ Cl <sub>2</sub> + H <sub>2</sub> O $\rightleftharpoons$ H <sup>+</sup> + HClO + e	-1.63
+3 acidic	$\frac{1}{2}$ Cl <sub>2</sub> + 2 H <sub>2</sub> O $\rightleftharpoons$ 3 H + HClO <sub>2</sub> + 3 e	-1.63
+5 acidic	$\frac{1}{2}$ Cl <sub>2</sub> + 3 H <sub>2</sub> O $\rightleftharpoons$ 6 H + + ClO <sub>3</sub> - + 5 e	-1.47
+7 acidic	$\frac{1}{2}$ Cl <sub>2</sub> + 4 H <sub>2</sub> O $\rightleftharpoons$ 8 H <sup>+</sup> + ClO <sub>4</sub> <sup>-</sup> + 7 e	-1.34
+1 basic	$Cl^- + 2OH^- \Leftrightarrow ClO^- + H_2O + 2e$	-0.94
+3 basic	$Cl^- + 4 OH^- \rightleftharpoons ClO_2^- + 2 H_2O + 4 e$	-0.76
+5 basic	$Cl^- + 6 OH^- = ClO_3^- + 3 H_2O + 6 e$	-0.62
+7 basic	$Cl^- + 8 OH^- \rightleftharpoons ClO_4^- + 4 H_2O + 8e$	-0.51

Chlorine does not react directly with oxygen although the following oxides have been described in the chemical literature: Cl<sub>2</sub>O, ClO<sub>2</sub>, ClO<sub>3</sub>, and Cl<sub>2</sub>O<sub>7</sub>. All are characterized as being unstable, decomposing with varying degrees of explosive violence.

Chlorine monoxide (hypochlorous anhydride), Cl<sub>2</sub>O, is pale orange-yellow with a slight greenish tinge, having an odor similar to that of chlorine. It is prepared by passing chlorine over cooled precipitated mercuric oxide,

or by distilling a fairly concentrated solution of hypochlorous acid at low pressure. Chlorine monoxide explodes readily, but not violently, on heating. It may be distilled in the absence of organic matter. It is a strong oxidizing agent and will convert most metals into a mixture of oxides and chlorides. Its composition is given by the reaction taking place in its explosion upon heating,

and subsequent absorption of the chlorine by potassium hydroxide. Contact of chlorine monoxide with oxidizable materials such as paper, sulfur, phosphorus, or carbonaceous compounds results in explosive reactions forming oxychlorides or oxides and chlorides of the reacting elements.

Chlorine dioxide, ClO<sub>2</sub>, is a reddish-yellow unstable gas with an unpleasant odor, which is extremely soluble in water. Its hydrate ClO<sub>2</sub>.6H<sub>2</sub>O is crystalline yellow and stable up to 18 °C. The aqueous solution is stable in the dark. The gas explodes on the smallest provocation. Chlorine dioxide may be prepared by any of the following means: (a) by action of chlorine on silver chlorate,

$$2 \text{ AgClO}_3 + \text{Cl}_2 \rightarrow 2 \text{ AgCl} + 2 \text{ ClO}_2 + \text{O}_2$$

(b) by reaction of potassium chlorate by disproportionation on treatment with sulfuric acid,

$$3 \text{ KClO}_3 + 3 \text{ H}_2\text{SO}_4 \rightarrow \text{HClO}_4 + 3 \text{ KHSO}_4 + \text{H}_2\text{O} + 2 \text{ ClO}_2$$

(c) by reaction of potassium chlorate with oxalic acid,

$$2 \text{ KClO}_3 + 2 \text{ H}_2\text{C}_2\text{O}_4 \rightarrow \text{K}_2\text{C}_2\text{O}_4 + 2 \text{ H}_2\text{O} + 2 \text{ CO}_2 + 2 \text{ ClO}_2$$

or (d) by the reaction of chlorine gas on sodium chlorite,

$$Cl_2 + 2 NaClO_2 \rightarrow 2 NaCl + 2 ClO_2$$

Chlorine dioxide dissolves in potassium hydroxide solution according to the following reaction:

$$2 \text{ ClO}_2 + 2 \text{ KOH} \rightarrow \text{KClO}_2 + \text{KClO}_3 + \text{H}_2\text{O}$$

The preparation of ClO<sub>2</sub> by the action of chlorine on sodium chlorite is an important industrial process (see Chlorites under Chlorine oxygen acids).

Chlorine trioxide, ClO<sub>3</sub>, is prepared by the action of chlorine dioxide on ozone. When the mixed gases are cooled with ice, brown drops of a solution of chlorine dioxide in chlorine trioxide are formed. The chlorine dioxide is removed by distillation at low pressure.

Chlorine trioxide decomposes even at 0 °C to a mixture of other oxides of chlorine and ultimately to oxygen and chlorine. If it is mixed with water vapor and cooled, it yields a mixture of chloric acid and perchloric acid,

but an explosion occurs if it is added to water. In the liquid state ClO<sub>3</sub> exhibits the dimeric formula Cl<sub>2</sub>O<sub>6</sub>.

If phosphorus pentoxide is added to anhydrous or highly concentrated perchloric acid below 0°C, the anhydride of perchloric acid, Cl<sub>2</sub>O<sub>7</sub>, is produced,

$$6 \text{ HClO}_4 + P_2O_5 \rightarrow 2 \text{ H}_3PO_4 + 3 \text{ Cl}_2O_7$$

Also, if potassium perchlorate is heated with chlorosulfonic acid, HOClSO<sub>2</sub>, under reduced pressure, a good yield of  $Cl_2O_7$  is obtained, but the chlorine heptoxide produced is contaminated with sulfur compounds.

Chlorine heptoxide explodes when struck or when in contact with a flame. It has no action in the cold with sulfur, wood, or paper but explodes on contact with iodine. Raman spectra of Cl<sub>2</sub>O<sub>7</sub> indicate that the molecule consists of two ClO<sub>3</sub> groups linked by an oxygen atom. It is the anhydride of perchloric acid.

### Analysis

The odor of elemental chlorine serves to reveal its presence in very low concentrations, but a more specific test is based upon its property of liberating iodine from aqueous potassium iodide. This test can be made more sensitive by the addition of a few drops of carbon tetrachloride or carbon disulfide to the reaction vessel. Upon shaking, the liberated iodine dissolves in the added solvent giving a violet or pinkish-purple tint. If potassium bromide is used in place of the iodide, the chlorine liberates bromine, which dissolves in the added heavy liquid layer, producing a yellowish-brown color.

Elementary chlorine can be estimated by indirect titration using sodium thiosulfate. Direct titration is not possible, as chlorine oxidizes the thiosulfate practically quantitatively to the sulfate. The solution containing the free chlorine is therefore treated with an excess of aqueous potassium iodide and the liberated iodine is then titrated with standard thiosulfate solution. The reactions taking place may be represented by the following equations:

$$2 I^{-} + Cl_{2} \rightarrow I_{2} + 2 Cl^{-}$$
  
 $I_{2} + 2 S_{2}O_{3}^{2-} \rightarrow S_{4}O_{6}^{2-} + 2 I^{-}$ 

Certain of the oxysalts of chlorine such as hypochlorite or chlorite will also liberate iodine from iodide in acid solution. Thus any quantitative test for elemental chlorine should be conducted following suitable negative qualitative tests in the material to be examined for such ions as chlorite and hypochlorite.

Chlorine, as chloride, may be detected qualitatively as a white, curdy precipitate formed upon addition of silver nitrate solution to the solution under study. This curdy precipitate is insoluble in nitric acid, but dissolves readily in excess ammonia water, forming the complex silver ammine ion [Ag(NH<sub>3</sub>)<sub>2</sub>]<sup>+</sup>. Since the presence of the thiocyanate ion will give similar reactions, this ion must be tested for, and removed, if present, prior to the test for the chloride ion. Bromide and iodide ions will form cream to pale yellow curdy precipitates with silver nitrate solution. Both of these silver salts are insoluble in nitric acid, but differ from silver chloride in that silver bromide is but slightly soluble and silver iodide is insoluble in dilute water solutions of ammonia.

Chlorine, as chloride, may be determined gravimetrically by precipitating silver chloride from a dilute nitric acid solution. After washing, this precipitate is carefully dried (not ignited) at a temperature approximating 100 °C.

Volumetric methods for determining chloride ion include (1) Volhard method, (2) Mohr method, or (3) use of adsorption indicators.

In the Volhard method, an excess (known volume) of standard silver nitrate is added to the slightly acidified (nitric acid) solution of the chloride. The excess silver ion present is then back-titrated with a standard solution of ammonium thiocyanate using a few drops of ferric sulfate solution as indicator. The presence of a pale