CASEIN AND ITS INDUSTRIAL APPLICATIONS

SUTERMEISTER AND BROWNE

CASEIN

and Its Industrial Applications

By
Edwin Sutermeister
and
Frederick L. Browne



American Chemical Society Monograph Series

SECOND EDITION

BOOK DEPARTMENT
REINHOLD PUBLISHING CORPORATION
330 WEST FORTY-SECOND STREET, NEW YORK, U. S. A.

1939

Copyright, 1939, by REINHOLD PUBLISHING CORPORATION

All rights reserved

Second Printing 1948

Printed in U.S.A. by
THE GUINN CO., INC.
New York 1, N. Y.

Contents

GENERAL INTRODUCTION	3
INTRODUCTION	5
CHAPTER 1.—CASEIN IN MILK AND ITS ISOLATION, Frederick L. Browne Condition and environment of casein in milk. Colloid stability and coagulation. Coagulation of casein: with heat, alcohol, or salts; with acids; by electrodialysis; by rennet. Laboratory preparation of casein: Hammarsten's; Van Slyke and Bosworth's; Van Slyke and Baker's; Cohn and Hendry's; Zoller's; grain curd; rennet; paracasein; electrodialysis to remove ash; drying. References.	11
CHAPTER 2.—THE ORGANIC CHEMISTRY OF CASEIN, Ross Aiken	25
Elementary analysis and molecular weight. Decomposition products and structure: amino acids; acetaldehyde; pyridine or piperidine ring compounds; carbohydrate group; nitrogen distribution; phosphorus; paranuclein and paranucleic acids; complex polypeptides and intramolecular structure. Question of the identity of caseins from milks of different mammals. Paracasein. Racemized casein. Action of halogens on casein; chlorine; bromine; iodine. Desaminocasein. Nitrocasein. Methylated casein; benzoyl casein. Vaughn's "protein poison." Formaldehyde casein. "Oxyprotosulfonic acid." "Caseinkyrine." Action of carbon disulfide. References.	35
CHAPTER 3.—THE PHYSICAL CHEMISTRY OF CASEIN, Frederick	
The heterogeneity of casein: fractionation by differences in solubility; by ultracentrifugal sedimentation. Solubility: near the isoelectric point; in nonaqueous and mixed solvents; in aqueous acids; in aqueous alkalies; general theory of solubility. Titration curves and formation of salts. Electrolytic properties of aqueous solutions. Optical properties of solutions: specific rotation; index of refraction; double refraction during flow; scattering of light; absorption of ultraviolet light. Viscosity of solutions, Surface tension, surface films, and emulsions. Colloidal behavior: the Donnan equilibrium; hydration, electric charge, and stability; coagulation; gels and jellies. Hydrolysis. References.	66
CHAPTER 4.—THE MANUFACTURE OF CASEIN, Arnold O. Dahlberg	113
Equipment required: precipitating vats; curd presses, manually operated; continuous curd presses; drain vats and drain racks; curd mill; tunnel driers; continuous driers. Unit processes: precipitation; draining and washing; de-watering; grinding curd; drying; grinding, packing and storing. Yield. Lactic acid casein: vat method; vat with agritator: Universal continuous process. Sulfuric acid casein: pressed	

References.

curd method; cooked curd method. Hydrochloric acid casein: gra	
curd method; Sheffield continuous process; Spellacy continuous pro	
ess; pressed curd; cooked curd. Rennet casein: precipitation; pre	SS-
ing and drying. Casein from buttermilk. Edible and pharmaceuti-	cal
casein. Practices in other countries. References.	

CHAPTER 5.—Testing and Analysis of Caseins, Edwin Sutermeister

Physical tests: cleanliness; color; odor; fineness; solubility; viscosity; strength; foaming. Methods of proximate analysis: moisture; ash; fat; sugar; acidity; phosphorus; calcium; nitrogen; miscellaneous. Representative analyses and specifications. References.

149

169

181

233

293

CHAPTER 6.—STORAGE OF CASEIN, Albin H. Warth. Life of product. Warehouse conditions. Packing methods. Bin storage. Infestation: molds, moths; beetles. Biological tests: microorganism count; Warth incubation test; bacterial count vs. incubation test. Changes during storage. Fumigation. Use of sodium cresylate.

CHAPTER 7.—CASEIN PLASTICS, George H. Brother.

History of development. Manufacture by the wet process. Manufacture by the dry process: mixing and moistening; extrusion in form of rods; formation of sheets from soft plastic; hardening the soft plastic; seasoning; cutting or molding soft plastic before hardening; other proposed hardening agents and molding mixtures. Films from proteins. Chemistry of casein plastics. Properties and characteristics of casein plastics. Applications and possibilities. Appendix (by G. G. Hawley): synthetic textile fibers: production; processing; composition and properties; dyeing; mixtures with wool; distinguishing tests.

CHAPTER 8.—CASEIN GLUES, Frederick L. Browne and Don Brouse

Preliminary considerations: classification of glues; water-resistant glues; the nature of adhesion. General description of casein glues. Chemistry of casein glue: glues giving reversible jellies; glues giving irreversible jellies; miscellaneous ingredients of casein glue. Control of consistency and working life: formula G; formulas H and K. Effect of grade of raw materials on properties of glue: casein; lime; sodium silicate. Technic of using casein glue for woodworking: mixing casein glue; applying casein glue; relation of pressure used to gluing conditions; time of pressing; hot press and dry gluing technics; results with different woods; staining of wood by casein glue; hardness and dulling of tools; durability of joints made with casein glue. Testing casein glue: the joint strength test; the water-resistance test. Uses of casein glue: in the woodworking industries; other uses of casein glue. References.

CHAPTER 9 .- CASEIN IN PAPER MAKING, Edwin Sutermeister...

Nature of coated paper: adhesives used; attempts to use casein. Coating operations: preparing casein solutions; addition of alkalies. Typical mill procedures: preparing the coating mixture; mineral matters used; coating the paper. Foaming. Defects in casein. Preservatives.

CONTENTS

Waterproofing agents. Other uses of casein. Kinds of casein used. References.	
CHAPTER 10.—CASEIN PAINTS, Albin H. Warth and Frederick L. Browne Some general principles of paint formulation: the nature of pigments and vehicles; proportions of pigment and vehicle; effect of volume relations on structure of coatings; optical consequences of the structure of coatings. Competitive position of casein paints. Powder, paste and oil-containing casein paints. "Washability" of paints. Raw materials for casein paints: opaque white pigments; pigments of low opacity; colored pigments; kind of casein: chemical reagents; other ingredients of the non-volatile vehicle; anti-foaming agents, preservatives, and volatile thinners. Manufacture of casein paints: powder paints; paste paints. Exterior casein paints. Casein paints and varnishes for special purposes. Testing, statistics. References.	315
CHAPTER 11.—CASEIN IN THE LEATHER INDUSTRY, Edwin S. Cavett Kind of casein used. Seasonings: making the casein solution; application of seasoning to leather; properties of casein as a seasoning material; top seasoning. Pigment finishes: formulation of the binder; pigments; grinding the pigment; application to leather. Other uses of casein. References.	354
CHAPTER 12.—ALIMENTARY AND MEDICINAL USES OF CASEIN, Henry A. Schuette Reconstituted or synthetic foods. Foods for children. Foods for diabetics. Infants' foods. Malted milk. Food adulterants. Bakers' wares. Egg substitutes. Shortenings and oleomargarine manufacture. Ice-cream mix ingredients. Soup tablets. Miscellaneous uses. Medicinal uses. Determination of casein. References.	366
CHAPTER 13.—MISCELLANEOUS USES OF CASEIN AND STATISTICS Insecticide sprays (by Edwin Sutermeister). Textiles (by Louis A. Olney). Soap and cosmetics. Other miscellaneous uses. Statistics. References.	391

INDEX

CASEIN

and Its Industrial Applications

By
Edwin Sutermeister
and
Frederick L. Browne



American Chemical Society
Monograph Series

SECOND EDITION

BOOK DEPARTMENT
REINHOLD PUBLISHING CORPORATION
330 WEST FORTY-SECOND STREET, NEW YORK, U. S. A.
1939

Copyright, 1939, by REINHOLD PUBLISHING CORPORATION

All rights reserved

Second Printing 1948

Printed in U.S.A. by THE GUINN CO., INC. New York 1, N. Y.

GENERAL INTRODUCTION

American Chemical Society Series of Scientific and Technologic Monographs

By arrangement with the Interallied Conference of Pure and Applied Chemistry, which met in London and Brussels in July, 1919, the American Chemical Society was to undertake the production and publication of Scientific and Technologic Monographs on chemical subjects. At the same time it was agreed that the National Research Council, in cooperation with the American Chemical Society and American Physical Society, should undertake the production and publication of Critical Tables of Chemical and Physical Constants. The American Chemical Society and the National Research Council mutually agreed to care for these two fields of chemical development. The American Chemical Society named as Trustees, to make the necessary arrangements for the publication of the monographs, Charles L. Parsons, secretary of the society, Washington, D. C.; the late John E. Teeple, then treasurer of the society, New York; and Professor Gellert Alleman of Swarthmore College. The Trustees arranged for the publication of the A. C. S. series of (a) Scientific and (b) Technologic Monographs by the Chemical Catalog Company, Inc. (Reinhold Publishing Corporation, successors) of New York.

The Council, acting through the Committee on National Policy of the American Chemical Society, appointed editors (the present list of whom appears at the close of this introduction) to have charge of securing authors, and of considering critically the manuscripts submitted. The editors endeavor to select topics of current interest, and authors recog-

nized as authorities in their respective fields.

The development of knowledge in all branches of science, especially in chemistry, has been so rapid during the last fifty years, and the fields covered by this development so varied that it is difficult for any individual to keep in touch with progress in branches of science outside his own specialty. In spite of the facilities for the examination of the literature given by Chemical Abstracts and by such compendia as Beilstein's Handbuch der Organischen Chemie, Richter's Lexikon, Ostwald's Lehrbuch der Allgemeinen Chemie, Abegg's and Gmelin-Kraut's Handbuch der Anorganischen Chemie, Moissan's Traité de Chimie Minérale Générale, Friend's and Mellor's Textbooks of Inorganic Chemistry and Heilbron's Dictionary of Organic Compounds, it often takes a great deal of time to coördinate the knowledge on a given

topic. Consequently when men who have spent years in the study of important subjects are willing to coordinate their knowledge and present it in concise, readable form, they perform a service of the highest value. It was with a clear recognition of the usefulness of such work that the American Chemical Society undertook to sponsor the publication of the two series of monographs.

Two distinct purposes are served by these monographs: the first, whose fulfillment probably renders to chemists in general the most important service, is to present the knowledge available upon the chosen topic in a form intelligible to those whose activities may be along a wholly different line. Many chemists fail to realize how closely their investigations may be connected with other work which on the surface appears far afield from their own. These monographs enable such men to form closer contact with work in other lines of research. The second purpose is to promote research in the branch of science covered by the monograph, by furnishing a well-digested survey of the progress already made, and by pointing out directions in which investigation needs to be extended. To facilitate the attainment of this purpose, extended references to the literature enable anyone interested to follow up the subject in more detail. If the literature is so voluminous that a complete bibliography is impracticable, a critical selection is made of those papers which are most important.

AMERICAN CHEMICAL SOCIETY BOARD OF EDITORS

Scientific Series:-W. MANSFIELD CLARK LINUS C. PAULING I. F. FIESER

Technologic Series: WILLIAM A. NOYES, Editor HARRISON E. Howe, Editor S. C. Lind Walter A. Schmidt F. A. LIDBURY E. R. WEIDLEIN C. E. K. MEES F. W. WILLARD ableit add the second as will be a control Carl S. Miner W. G. WHITMAN C. H. MATHEWSON

Introduction

Preparation of the first edition of this book, which appeared in 1927, was undertaken because it was felt that there was no satisfactory work on the subject and that a volume of this sort was therefore needed. At that time casein was already long established in the coated paper industry in the United States, had recently come into wide use in water-resistant glues for woodworking and in insecticide sprays, was in the pioneering stages of development in plastics, and was being used to a minor extent in a number of other industries, such as textile printing, leather dressing, and manufacture of washable calcimine. Domestic production of casein was increasing steadily and was improving in quality, largely as a result of technical advances in methods of production by batch methods; but more than half the casein consumed was imported.

Since this book first appeared, conspicuous progress has been made in both production and utilization of casein. Further improvements in batch processes of production and in drying equipment and development of continuous processes under careful technical control have made domestic casein uniformly high in quality. Domestic production has increased very greatly while importation has fallen to less than 10 per cent of the total amount of casein consumed, Although no striking new developments have occurred in the use of casein in paper coatings, glues, insecticide sprays, textile printing, leather dressing, foods and pharmaceuticals, there have been at least three spectacular new technological achievements. Casein plastic, through improvements in processing, has become firmly established in the button business. Casein paste paint, an entirely new product, has appeared and won an important place in the paint industry, while the older powder paints have also been improved and grown in volume. A new synthetic textile fiber resembling wool has been invented and has found commercial application in Europe and Japan, though its place in American economy remauts to be demonstrated.

On the theoretical side there have been many important developments in both the organic and physical chemistry of casein, some of which, such as the demonstration of the heterogeneity of casein, render the subject even more abstruse than it formerly seemed to be. That, however, is more of an excuse than a reason for the characteristically empirical approach to the technology of casein, which grows more by invention than by research. Perhaps the growth of the farm chemurgic movement will soon provide the stimulus for more effective technologic research in this field. At any rate technical understanding of the industrial uses

of casein is still in an elementary stage of development, offering abundant

opportunities for interesting and possibly fruitful study.

In view of the marked changes that have taken place in the past decade it is felt that a new edition of this book is needed. Although there is some rearrangement of chapters, the general plan and scope of the book remain unaltered. Nearly all the chapters have been thoroughly revised or completely rewritten, as far as practicable by the original authors. With each chapter more extensive citations to the literature, particularly to the patent literature, are included.

The junior editor, who is chiefly responsible for assembling and coordinating the manuscripts for this edition, is grateful to Mr. Sutermeister for the free hand allowed him in guiding the revision and to the collaborators for their whole-hearted co-operation and kindly indulgence of his whims. To the publishers, collaborators, and readers who have patiently endured a long delay in completing his task he sincerely apologizes and in extenuation points out that the task was accepted at a time when he had good reason to expect a period of freedom from other occupations that turned out instead to be a period of exceedingly urgent demand upon his time.

U. S. Forest Products Laboratory Madison, Wisconsin October 19, 1938

F. L. BROWNE

CONTRIBUTING AUTHORS

George H. Brother, Ph.D., Senior Chemist, U. S. Regional Soybean Industrial Products Laboratory, Urbana, Illinois.

Don Brouse, Ph.D., Engineer, U. S. Forest Products Laboratory, Madison.

Wisconsin.

Frederick L. Browne, Ph.D., Senior Chemist, U. S. Forest Products Laboratory, Madison, Wisconsin.

Edwin S. Cayett, Chem.E., Chemical Engineer, 8 Thompson Road, Marblehead, Massachusetts.

Arnold O. Dahlberg, B.S., Golden State Milk Products Company, Fresno, California.

Ross Aiken Gortner, Ph.D., Professor of Agricultural Biochemistry, University of Minnesota.

Louis A. Olney, Professor of Chemistry and Dyeing, Lowell Textile School, Lowell, Massachusetts.

Henry A. Schuette, Ph.D., Professor of Chemistry, University of Wisconsin. Edwin Sutermeister, S.B., Chief Chemist, S. D. Warren Company, Westbrook,

Albin H. Warth, Sc.D., Chemical Director, The Crown Cork and Seal Company, Baltimore, Maryland.

Contents

GENERAL INTRODUCTION	3
Introduction	5
CHAPTER 1.—CASEIN IN MILK AND ITS ISOLATION, Frederick L. Browne Condition and environment of casein in milk. Colloid stability and coagulation. Coagulation of casein: with heat, alcohol, or salts; with acids; by electrodialysis; by rennet. Laboratory preparation of casein: Hammarsten's; Van Slyke and Bosworth's; Van Slyke and Baker's; Cohn and Hendry's; Zoller's; grain curd; rennet; paracasein; electrodialysis to remove ash; drying. References.	11
CHAPTER 2.—THE ORGANIC CHEMISTRY OF CASEIN, Ross Aiken Gortner Elementary analysis and molecular weight. Decomposition products and structure: amino acids; acetaldehyde; pyridine or piperidine ring compounds; carbohydrate group; nitrogen distribution; phosphorus; paranuclein and paranucleic acids; complex polypeptides and intramolecular structure. Question of the identity of caseins from milks of different mammals. Paracasein. Racemized casein. Action of halogens on casein; chlorine; bromine; iodine. Desaminocasein. Nitrocasein. Methylated casein; benzoyl casein. Vaughn's "protein poison." Formaldehyde casein. "Oxyprotosulfonic acid." "Caseinkyrine." Action of carbon disulfide. References.	35
Chapter 3.—The Physical Chemistry of Casein, Frederick L. Browne The heterogeneity of casein: fractionation by differences in solubility; by ultracentrifugal sedimentation. Solubility: near the isoelectric point; in nonaqueous and mixed solvents; in aqueous acids; in aqueous alkalies; general theory of solubility. Titration curves and formation of salts. Electrolytic properties of aqueous solutions. Optical properties of solutions: specific rotation; index of refraction; double refraction during flow; scattering of light; absorption of ultraviolet light. Viscosity of solutions. Surface tension, surface films, and emulsions. Colloidal behavior: the Donnan equilibrium; hydration, electric charge, and stability; coagulation; gels and jellies. Hydrolysis. References.	66
CHAPTER 4.—THE MANUFACTURE OF CASEIN, Arnold O. Dahlberg	113
Equipment required: precipitating vats; curd presses, manually operated; continuous curd presses; drain vats and drain racks; curd mill; tunnel driers; continuous driers. Unit processes: precipitation; draining and washing; de-watering; grinding curd; drying; grinding, packing and storing. Yield. Lactic acid casein: vat method; vat with agitator; Universal continuous process. Sulfuric acid casein: pressed	

curd method; cooked curd method. Hydrochloric acid casein: grain curd method; Sheffield continuous process; Spellacy continuous process; pressed curd; cooked curd. Rennet casein: precipitation; pressing and drying. Casein from buttermilk. Edible and pharmaceutical casein. Practices in other countries. References.	
CHAPTER 5.—TESTING AND ANALYSIS OF CASEINS, Edwin Suter-	
meister	149
Physical tests: cleanliness; color; odor; fineness; solubility; viscosity; strength; foaming. Methods of proximate analysis: moisture; ash; fat; sugar; acidity; phosphorus; calcium; nitrogen; miscellaneous. Representative analyses and specifications. References.	
CHAPTER 6.—STORAGE OF CASEIN, Albin H. Warth	169
Life of product. Warehouse conditions. Packing methods. Bin storage. Infestation: molds, moths; beetles. Biological tests: microorganism count; Warth incubation test; bacterial count vs. incubation test. Changes during storage. Fumigation. Use of sodium cresylate.	
CHAPTER 7.—CASEIN PLASTICS, George H. Brother	181
History of development. Manufacture by the wet process. Manufacture by the dry process: mixing and moistening; extrusion in form of rods; formation of sheets from soft plastic; hardening the soft plastic; seasoning; cutting or molding soft plastic before hardening; other proposed hardening agents and molding mixtures. Films from proteins. Chemistry of casein plastics. Properties and characteristics of casein plastics. Applications and possibilities. Appendix (by G. G. Hawley): synthetic textile fibers: production; processing; composition and properties; dyeing; mixtures with wool; distinguishing tests. References.	
CHAPTER 8.—CASEIN GLUES, Frederick L. Browne and Don	
Preliminary considerations: classification of glues; water-resistant glues; the nature of adhesion. General description of casein glues. Chemistry of casein glue: glues giving reversible jellies; glues giving irreversible jellies; miscellaneous ingredients of casein glue. Control of consistency and working life: formula G; formulas H and K. Effect of grade of raw materials on properties of glue: casein; lime; sodium silicate. Technic of using casein glue for woodworking: mixing casein glue; applying casein glue; relation of pressure used to gluing conditions; time of pressing; hot press and dry gluing technics; results with different woods; staining of wood by casein glue; hardness and dulling of tools; durability of joints made with casein glue. Testing casein glue: the joint strength test; the water-resistance	233
test. Uses of casein glue: in the woodworking industries; other uses	
of casein glue. References.	

CHAPTER 9 .- CASEIN IN PAPER MAKING, Edwin Sutermeister . .

Nature of coated paper: adhesives used; attempts to use casein. Coating operations: preparing casein solutions; addition of alkalies. Typical mill procedures: preparing the coating mixture; mineral matters used; coating the paper. Foaming. Defects in casein. Preservatives.

Waterproofing agents. Other uses of casein. Kinds of casein used. References.	
CHAPTER 10.—CASEIN PAINTS, Albin H. Warth and Frederick L. Browne Some general principles of paint formulation: the nature of pigments and vehicles; proportions of pigment and vehicle; effect of volume relations on structure of coatings; optical consequences of the structure of coatings. Competitive position of casein paints. Powder, paste and oil-containing casein paints. "Washability" of paints. Raw materials for casein paints: opaque white pigments; pigments of low opacity; colored pigments; kind of casein: chemical reagents; other ingredients of the non-volatile vehicle; anti-foaming agents, preservatives, and volatile thinners. Manufacture of casein paints: powder paints; paste paints. Exterior casein paints. Casein paints and varnishes for special purposes. Testing, statistics. References.	315
CHAPTER 11.—CASEIN IN THE LEATHER INDUSTRY, Edwin S. Cavett Kind of casein used. Seasonings: making the casein solution; application of seasoning to leather; properties of casein as a seasoning material; top seasoning. Pigment finishes: formulation of the binder; pigments; grinding the pigment; application to leather. Other uses of casein. References.	354
CHAPTER 12.—ALIMENTARY AND MEDICINAL USES OF CASEIN, Henry A. Schuette Reconstituted or synthetic foods. Foods for children. Foods for diabetics. Infants' foods. Malted milk. Food adulterants. Bakers' wares. Egg substitutes. Shortenings and oleomargarine manufacture. Ice-cream mix ingredients. Soup tablets. Miscellaneous uses. Medicinal uses. Determination of casein. References.	366
CHAPTER 13.—MISCELLANEOUS USES OF CASEIN AND STATISTICS Insecticide sprays (by Edwin Sutermeister). Textiles (by Louis A. Olney). Soap and cosmetics. Other miscellaneous uses. Statistics. References.	391

INDEX

te a nosar in sincil to unit in son and a since grandows in some

A Statement Late from Mr. of Lawrence and the Lawrence an

A common participation of the property of the

The second of th

A CONTRACTOR OF THE CONTRACTOR OF THE PROPERTY OF THE CONTRACTOR O

a.ging (, de d. ceen) calculaters satisfies for the court, significant agency of the control significant agency of the control of the co

And the confinence of the state of the state

For the first one gar a little on the state of the state

estimated to the state of the s

instant selection of the control of

Chapter I

Casein in Milk and Its Isolation

FREDERICK L. BROWNE

The casein of commerce is a by-product of the dairy industry, and is usually prepared from skim milk, less often from buttermilk. Consideration of casein, therefore, begins logically with the manner in which it occurs in milk, its relation to the other constituents of milk, the general principles of its isolation, and the changes it undergoes during isolation. For reasons that will appear, a description of the laboratory methods of isolating casein is desirable before discussing the organic and physical chemistry of easein (Chapters 2 and 3). Commercial methods of manu-

facturing casein are described in Chapter 4.

Practical knowledge of casein in the form of curd and cheese dates back before the dawn of written history. Casein was recognized as a constituent of milk, together with butter fat, lactose a little extractive substance, salt, and water, by Scheele in 1780.118 For many years casein was regarded as a chemical individual remarkable among proteins for ease of isolation in a reasonably pure state. More recent investigations, discussed in Chapter 3, prove that casein, after it has been separated from milk, is not a homogeneous substance. The product may be separated into fractions that differ seriously in many important properties; and yet when the fractions are recombined a product apparently identical with the original casein is obtained. There may be a homogeneous protein in milk that gives rise to casein after material alteration resulting from the treatments necessary for its separation, as is known to be the case with some proteins, or there may be a mixture of proteins in milk that separates as a unit, and is called casein. At any rate the term casein, strictly speaking, designates a product isolated from milk rather than a biochemical substance occurring in milk. The product is clearly a mixture, but it is not yet possible to say whether some of its ingredients should be regarded as foreign substances or degradation products contaminating a pure casein, whether it is one chemical substance in various stages of polymerization or aggregation, whether it is a mixture of three or four chemical individuals that will ultimately be identified and named, or whether it is a mixture of a still more complicated nature.

There are several methods of isolating casein not only from cow's