中华人民共和国海船船员适任考试同步辅导教材

轮机英语

(管理级)

主编党 坤副主编郑庆功李文华李伟



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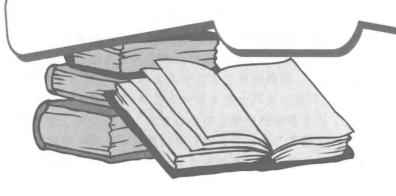
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内容提要

本书为《中华人民共和国海船船员适任考试培训教材》的同步辅导教材,内容和结构严格按照《中华人民共和国海船船员适任考试大纲》编写。全书分5章:第1章为船舶主推进装置,第2章为船舶辅助机械,第3章为船舶电气和自动化,第4章为船舶轮机管理业务,第5章为国际公约、规则。本书可作为750kW及以上海船船舶轮机长、大管轮适任考试培训用书,也可供相关院校轮机专业师生教学参考使用。





编者的话



现代技术的日益进步与船舶设备的日趋电子化、网络化、智能化,对船舶设备管理人员提出了越来越高的要求。2010年6月在马尼拉通过的STCW公约修正案已于2012年1月1日生效,新的《中华人民共和国海船船员适任考试和发证规则》("11规则")已于2012年3月1日实施。根据STCW公约马尼拉修正案,中国海事局组织海事管理机构及海事院校专家对海船船员适任考试大纲进行了修订,并于2012年7月1日起实施。

为满足供职于无限航区和沿海航区 750 kW 及以上船舶高级船员参加适任考试的需要,大连海事大学出版社组织相关领域的专家和教师编写了本套《中华人民共和国海船船员适任考试同步辅导教材》。编者根据新考纲,将经典练习题进行排序定位,删除错误的题目和不在大纲范围内的练习题,并增加了部分新题,分别整理为《轮机英语(操作级)》和《轮机英语(管理级)》,分别适用于二/三管轮和大管轮/轮机长适任考试前针对性练习。本书为管理级部分。

本书由党坤主编,郑庆功、李文华、李伟任副主编,杨俊峰参与了部分书稿的编写工作。党坤以新考纲为基础对大部分单选题进行了定位,删除重复练习题后形成了本书初稿。在此基础上,郑庆功、李文华对新增单选题进行了定位和筛检。编者对部分练习题进行了审校及修改,第1章和第5章由李伟完成,第2章和第4章由郑庆功完成,第3章由李文华完成。少量疑难练习题由集体讨论后决定取舍。天津海运职业学院杨俊峰参与了第2章至第5章新增练习题的编审。附录部分简要介绍了关联题的题目类型并给出了真题实例,由郑庆功整理、编辑。

本书练习题主要来源包括本书编者所编的练习题,原大连海事大学轮机学院杨选材老师所编的练习题,编者从美国海岸警卫队轮机员考试题库、英国船员考试题库以及澳大利亚 Waterhouse Maritime Training Center 摘选的练习题。

特别感谢大连海事大学轮机学院各级领导,特别是吴桂涛副院长、李斌老师和张兴彪老师,培训班周利、吴焕发、刘健和王鑫同学,大连海事大学出版社的领导和编辑老师,以及始终给以厚爱的学生及船员朋友的大力支持。

因编者水平有限,书中若有不当之处,恳请读者谅解并给予指正。

编 者 2013年6月

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第1章

船舶主推进装置

第1节 船舶动力装置概述

1. With, the engine needs not to be align	ed with reduction gears or propeller shaft.
A. diesel engine propulsion	B. diesel electric propulsion
C. steam engine propulsion	D. gas turbine propulsion
2. The engine is used for alternators and s	cometimes for main propulsion with a gearbox to
provide a propeller speed of between 90 and 120	rpm.
A. four-stroke B. slow-speed	C. two-stroke D. reversible
3. Each type of engine has its applications, which	on board ship have resulted in the slow-speed
main propulsion diesel operating cycle.	
A. on four-stroke	B. both on two-stroke and on four-stroke
C. on two-stroke	D. either on two-stroke or on four-stroke
4. Most often is attached to the engine-pro	opeller shaft for efficient electric power genera-
tion.	
A. a variable-speed AC generator	B. a fixed-speed AC generator
C. an air blower	D. a DC generator
5. The slow-speed main propulsion diesel operates or	n two-stroke cycle. At this low speed the engine
requires no reduction gear box between it and	And the second section is the second part of
A. thrust blocks B. flying wheel	C. propeller D. rudder
6. When the piston is pushed down, it forces the en	gine to do work on the crankshaft which in turn
drives	
A. the ship's rudder	B. the turning gear
C. the ship's propeller	D. the thrust bearing
7. Typical marine propulsion plants include	directly coupled to the vessel's single large-



	diameter, fixed-pitch propeller.	
	A. a single acting, long-stroke, slow-speed, turboo	harged, two-stroke diesel engine
	B. a single acting, long-stroke, medium-speed, tur	
	C. two, medium-speed, turbocharged, four-stroke	
	D. a variable-speed AC generator	
	The term "ship" is used to denote a empl	oved to transport goods and persons from one
	point to another over water.	oyea to transport goods and persons from one
		C. tank D. lighter
	Ship propulsion normally occurs with the help of a _	
	in English, although the word "screw" is sometime	
	"twin-screw" propulsion plant.	s seen, mer and in community such as a
		C. rivet D. propeller
	Today, the primary source of propeller power is the	* *
	rate of revolution very much depend on the ship's	
	A. diesel engine	B. steam turbine
	C. gas turbine	D. nuclear plant
11.	The three largest categories of ships are container	*
	grain, coal, ores, etc.) and tankers, which again	
	classes and types.	
		B. general cargo ships
		D. reefers
12.	When a ship in loaded condition floats at an arbitr	
	the relevant mass of water displaced by the ship.	Cital Control of the
		C. equal to D. twice as large as
13.	Displacement comprises the ship's light weight and	
	to the ship's loaded capacity, including bunkers an	
	pulsion.	a column consideration by
	A. displacement B. light weight	C. heavy weight D. deadweight
14.	Besides the metric ton (1,000 kg), there is the E	
	the "".	
	A. long ton B. short ton	C. middle ton D. cold ton
15.	The light weight of a ship is not normally used	to indicate the size of a ship, whereas the
	, based on the ship's loading capacity, in	ncluding fuel and lube oils, etc. for operation
	of the ship, measured in tons at scantling draught,	often is.
	A. displacement tonnage	B. light weight tonnage
	C. heavy weight tonnage	D. deadweight tonnage
16.	The influence of frictional and residual resistances of	lepends on how much of the hull is
	the waterline, while the influence of air resista	nce depends on how much of the ship is



	the waterline.
	A. below/above B. below/below C. above/below D. above/above
17.	Wave resistance refers to the energy loss caused by waves created by the vessel during its propul-
	sion through the water, while eddy resistance refers to the loss caused by flow separation which
	creates eddies, particularly at the of the ship.
	A. aft end B. fore end C. middle D. deck
18.	Some medium- and high-speed diesel engines require reduction gear units to provide a useful
	propeller speed. In most reduction gears, the bull gear
	A. must churn the oil in the sump
	B. is connected to the propeller shaft
	C. is driven at the highest rpm
	D. compensates for alignment variations between the engine and pinion gear
19.	When used with reversing reduction gears, medium-speed diesel engines should be bolted to
	their foundations with fitted bolts at the drive end and clearance (loosely fitted) bolts in other
	locations. This is done to
	A. maintain alignment when the ship's hull is working in heavy seas
	B. ensure engine vibrations correspond to the natural frequency of the hull
	C. permit the engine to expand away from the driven equipment as the engine heats up and ex-
	pands
	D. maintain engine thrust bearing clearances
20.	Pitting in the area close to the pitch line and on the same end of each gear tooth of a reduction
	gear unit would be caused by
	A. corrosion on the gears B. excessive gear speed
	C. dirt in the oil D. misalignment of the gears
21.	Since most medium-speed diesel engines are non-reversible, what is usually used to cater for
	astern thrust?
	A. A reversing gear. B. A controllable pitch propeller.
	C. A fixed pitch propeller. D. A clutch.
	The second secon
	○ 参考答案 ○
	1. B 2. A 3. C 4. A 5. C 6. C 7. A 8. B 9. D 10. A
	11. A 12. C 13. D 14. A 15. D 16. A 17. A 18. B 19. C 20. D
	21. B

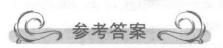


1.1.2 船舶动力装置的类型

1.	are increasingly used as main engine	on n	nerchant vessels, because they have a high
	Hp/Weight ratio.		
	A. Slow-speed diesel engines	В.	Medium-speed diesel engines
	C. Steam engines	D.	Gasoline engines
2.	Propulsion of the vast majority of contemporary	me	rchant ships (especially containerships and
	VLCCs) utilizes as prime mover.		
	A. gas turbine B. diesel engine	C.	steam engine D. gasoline engine
3.	As a heat engine, energy is the source	of p	power by which the diesel engine can be op-
	erated.		
	A. electric B. mechanical	C.	heat D. exhaust
4.	The diesel engine is a type of		
	A. turbine engine	В.	steam engine
	C. gas turbine	D.	internal combustion engine
5.	We call a ship equipped with diesel main engine	66	tetap. ". A crafter organisation is
	A. a tug boat B. an oil tanker	C.	a salvage ship D. a motor vessel
6.	The term medium-speed diesel engine is currently	take	en to mean an engine with an operating rota-
	tional speed of rpm.		
	A. below 300	B.	above 1,000
	C. between 300 and 1,000	D.	below 1,000
7.	The majority of medium-speed and high-speed moperate on cycle.	narin	e diesel engines for main or auxiliary drive
	A. two-stroke B. ling-stroke	C	four stroke D short stroke
Q	If a diesel engine operates at about 700 rpm, the		
ο.	A. A slow-speed diesel engine.		A high-speed diesel engine.
	C. A medium-speed diesel engine.		
0			
9.	Hitachi B&W, 2-stroke, single acting direct revergine with turbocharger. These information refers		
			the type of an auxiliary equipment
	A. the type of a pump		
10	C. the type of a turbocharger		the type of a diesel engine
10	Of all types of commercial internal combustion		
	best performance, and hence it is quite common	пу п	sed in marine applications, especially in lar-
	ger sizes?	0	
4.4	A. Steam engine. B. Gasoline engine.		Gas turbine. D. Diesel engine.
11	. Diesel engines instead of steam engines were us	ed a	is main engine on board ships is mainly be-
	cause		36.9



A. they have high mechanical efficiency B. they have high thermal efficiency C. they are more reliable D. they are simple in construction 12. Among the main propulsion units on board the ship with the same capacity, the lightest one is B. steam turbine A. steam engine D. diesel engine C. gas turbine can be found on most medium to large merchant vessels even if the main engine is either a steam turbine or 2-stroke crosshead engine. A. The medium-speed, 4-stroke trunk piston engine B. The slow-speed, 2-stroke crosshead engine C. The medium-speed, 2-stroke crosshead engine D. The show-speed, 4-stroke trunk piston engine 14. Gas turbines differ from steam turbines in that . . A. steam rather than gas is used to turn a shaft B. vapor rather than gas is used to turn a shaft C. the former uses gas to turn a shaft D. the latter uses gas to turn a shaft 15. A ship designed for carrying goods requiring refrigeration is called . . . A. reefer B. ro/ro ship C. container ship D. tanker 16. The abbreviation "M/E" is used to represent the . B. main electrical A. measure equipment C. my engine D. main engine 17. What determines the number of events occurring in a cycle of operation in an internal combustion A. Crankshaft revolution. B. Type of engine (diesel or gasoline). C. Distance a piston travels during a stroke. D. Number of pistons.



1. B 2. B 3. C 4. D 5. D 6. C 7. C 8. C 9. D 10. D 11. B 12. C 13. A 14. C 15. A 16. D 17. B



第2节 船舶柴油机装置

1.2.1	基本特性指标

1.	The abbreviation "MIP" stands for			
	A. middle indicating pressure	B.	mean indicated pitch	
	C. mean indicated pressure	D.	middle indicated pow	er
2.	Which of the following can be obtained by m	neans	of an indicator card	?
	A. The peak pressure in a cylinder.	B.	The fuel consumption	Lanca compart and
	C. The temperature of the cooling water.	D.	None of the other alt	ernatives.
3.	The distance between TDC and BDC of the d	liese	l engine is called a _	
	A. gap B. radius	C.	clearance	D. stroke
4.	Energy losses due to occur in every	y ma	chine.	
	A. speed B. impact	C.	friction	D. atmosphere
5.	The mechanical efficiency of an engine	411	because losses occur	in the form of friction.
	A. is always less than 100%	B.	is always equal to 90	%
	C. is always more than 100%			
6.	Which of the following statements is not true	?		
	A. The slow-speed engine is the most commo	on d	iesel engine througho	ut the world.
	B. The majority of high-speed engines operat	te or	the 4-stroke cycle.	
	C. High speed engines are suitable for driving	g tru	icks and buses.	
	D. If the rotational speed of an engine is ove	er 1,	200 rpm, then it is a	high-speed diesel engine.
7.	The main factor determining the output of each	ch c	ylinder is the cylinder	Missis a report of
	A. density B. bore	C.	weight	D. material
8.	The rotating range of the slow-speed diesel en	ngin	e is usually lower tha	n
	A. 100 rpm B. 200 rpm	C.	300 rpm	D. 500 rpm
9.	the compression ratio,t	he p	roportion of the heat	energy of the combustion
	turned into useful work at the crankshaft, oth	ner th	nings being equal.	
	A. The high/the large	В.	The higher/the large	r
	C. The lower/the larger			
10	. Suppose the rated capacity of the main engi	ne o	f a ship is 10,000 k	W at 100 rated rpm, then
	when at 80 rpm its capacity should be		.7.87	
	A. 800 kW B. 5,120 kW	C.	6,400 kW	D. 4,180 kW
11	. The minimum speed an engine must attain b	pefor	e ignition can occur o	depends upon
	A. the type and size of the engine	B.	the condition of the	engine
	C. ambient temperature	D.	any one of the other	alternatives



12.	2. Maximum horsepower of a diesel engine is attained	<u> </u>				
	A. when the engine rpm is pulled down by overload	A. when the engine rpm is pulled down by overload				
	B. at rated engine rpm					
	C. at 95% of rated engine rpm					
	D. at 95% of a properly adjusted governor rpm w	ith the engine under full load				
13.	13. "AMIDSHIPS" refers to					
	A. the back of the vessel					
	B. the middle portion of a ship					
	C. a backward movement of a vessel					
	D. across the ship, at right angles to the fore-and-	-aft centerline				
14.	14. The order "" means "maximum mane	uvering engine revolution for ahead propul-				
	sion".	D HILL				
		ıll Astern D. Half Astern				
15.	15. The ratio of the brake horsepower to the indicated h					
		echanical efficiency				
		plumetric efficiency				
16.	16. The bore of a diesel engine cylinder describes the					
	A. swept volume of the cylinder B. in					
	C. piston displacement in the cylinder D. le					
17.	17. A mixture of 45% cetane and 55% alpha-methyl-n					
	delay as a sample of diesel oil. The sample can be					
		etane number of 45				
		ctane number of 45				
18.	18. The cubic inch (or liter) displacement of a cylinder	er is determined by the diameter of the piston				
	and the					
	A. length of the crankshaft B. vo					
		ngth of the stroke				
19.	19. The most important factor in engine performance					
	crankshaft available for doing work. This is known					
		rake horsepower				
		iction horsepower				
20.	20. Which of the following can be obtained by means					
		lean pressure in a cylinder.				
	C. Maximum pressure in a cylinder. D. A	ny one of the other alternatives.				
21.	21. The efficiency of a two-stroke main engine particular					
	A. the ratio of the minimum pressure and the mea	n effective pressure				
	B. the ratio of the mean pressure and the mean eff	fective pressure				
	C. the ratio of the mean pressure and the maximum	m effective pressure				



	D. the ratio of the maximum pressure and the mean effective pressure	
22.	22. It is a verified fact that the higher of a two	stroke engine, the higher
	A. the engine efficiency / the stroke/bore ratio	
	B. the stroke/bore ratio / the engine efficiency	
	C. the bore/stroke ratio / the engine efficiency	
	D. the engine efficiency / the bore/stroke ratio	
23.	23. The main engine's 75% figure is as sta	andard applied in the calculation of the
	figure, in which also the CO2 emission from the auxiliary engines of	
	cluded.	
	A. EEDI/SMCR B. SFOC/EEDI C. SMC	R/EEDI D. SMCR/SFOC
24.	4. One of the goals in the marine industry today is to r	educe the impact of CO2 emissions from
	ships and, therefore, to reduce the for the	propulsion of ships to the widest possible
	extent at any load.	Market Harris 11, 11 11 11 11 11 11 11 11 11 11 11 11
	A. fuel consumption B. lube	oil consumption
	C. fresh water consumption D. spare	parts consumption
25.	25. Based on an average reference CO ₂ emission from exi	sting container vessels, the CO ₂ emission
	from new container vessels in gram per dwt per nautical mile must be the reference	
	emission figures valid for the specific container vessel	
	A. equal to or lower than B. larger	
	C. independent of D. deper	
26.	26. A more technically advanced development drive inclu	
	making it possible to install propellers with a larger p	
	propeller efficiency, but at a opt	
		r/increased
		/increased
27.	EEDI represents the amount of in gram emitted when transporting one deadweight ton-	
	nage of cargo one nautical mile.	Transaction and the second
		n dioxide
	C. exhaust gases D. NOx	
28.	28. In general, the larger the propeller diameter, the _	
	the optimum propeller speed referring to an optimum ratio of the propeller pitch and	
	propeller diameter.	
	A. higher/higher B. higher/lower C. lower	/lower D. lower/higher
29.	29. The efficiency of a two-stroke main engine particular	
	(firing) pressure and the mean effective pressure. The higher the ratio, the the en-	
	gine efficiency, i. e. the the Specific Fuel Oil Consumption (SFOC).	
	A. higher/higher B. higher/lower C. lower	
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