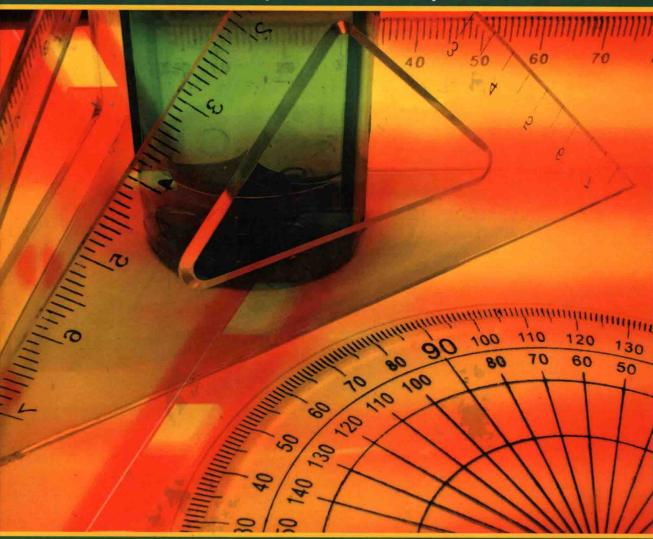
Handbook of Measurements

Benchmarks for Systems Accuracy and Precision



Edited by Adedeji B. Badiru and LeeAnn Racz

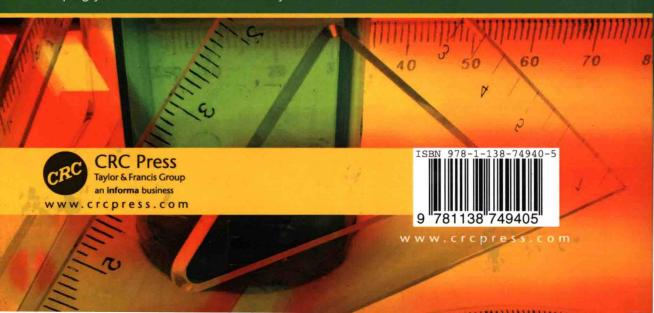


Engineering - Industrial & Manufacturing

The basis for all successful engineering operations lies in planning, measuring, and paying attention to details. Measurements pervade everything we do and must be viewed from a systems perspective. A comprehensive, all-encompassing guide to measurements, *Handbook of Measurements: Benchmarks for Systems Accuracy and Precision* focuses on high-level engineering computations essential for benchmarks and technical innovation. The book uses a systems framework and a technically rigorous approach to systems linking of measurements—an approach that sets it apart from other handbooks.

The popular saying "measure twice and cut once" underscores the importance of measurements in human endeavors. This handbook covers both qualitative and quantitative topics of measurement. It opens with a chapter on the fundamentals of measurement and includes coverage of human-centric measurements, such as measurement of personnel productivity and contractor performance. It concludes with three appendices on measurement, references, conversion factors; equations and formulas; and statistics for measurement.

It is well understood that humans cannot manage anything that cannot be measured. All elements involved in our day-to-day decision making involve some form of measurement, whether in the kitchen, retail, sports, service operations, geographical exploration, health care delivery, worker productivity, clothing design, engineering product design, or space craft launching. Measuring an attribute of a system and then analyzing it against some standard, some specification, some best practice, or some benchmark empower a decision maker to take appropriate and timely actions. This book gives you a guide for sustainable practices to ensure accurate measurements, helping you make decisions backed by metrics.



Badiru Racz

Handbook of Measurements

Benchmarks for Systems Accuracy and Precision

Edited by Adedeji B. Badiru and LeeAnn Racz



CRC Press is an imprint of the Taylor & Francis Group, an informa business CRC Press Taylor & Francis Group 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL 33487-2742

First issued in paperback 2017

© 2016 by Taylor & Francis Group, LLC CRC Press is an imprint of Taylor & Francis Group, an Informa business

No claim to original U.S. Government works

ISBN-13: 978-1-4822-2522-8 (hbk) ISBN-13: 978-1-138-74940-5 (pbk)

This book contains information obtained from authentic and highly regarded sources. Reasonable efforts have been made to publish reliable data and information, but the author and publisher cannot assume responsibility for the validity of all materials or the consequences of their use. The authors and publishers have attempted to trace the copyright holders of all material reproduced in this publication and apologize to copyright holders if permission to publish in this form has not been obtained. If any copyright material has not been acknowledged please write and let us know so we may rectify in any future reprint.

Except as permitted under U.S. Copyright Law, no part of this book may be reprinted, reproduced, transmitted, or utilized in any form by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying, microfilming, and recording, or in any information storage or retrieval system, without written permission from the publishers.

For permission to photocopy or use material electronically from this work, please access www.copyright.com (http://www.copyright.com/) or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. CCC is a not-for-profit organization that provides licenses and registration for a variety of users. For organizations that have been granted a photocopy license by the CCC, a separate system of payment has been arranged.

Trademark Notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

Library of Congress Cataloging-in-Publication Data

Handbook of measurements : benchmarks for systems accuracy and precision / editers, Adedeji B. Badiru and LeeAnn Racz.

pages cm. -- (Industrial innovation series)

Includes bibliographical references and index.

ISBN 978-1-4822-2522-8

1. Measurement--Handbooks, manuals, etc. 2. Weights and measures--Handbooks, manuals, etc. I. Badiru, Adedeji Bodunde, 1952- II. Racz, LeeAnn.

T50.H265 2016 530.8'1--dc23

2015012623

Visit the Taylor & Francis Web site at http://www.taylorandfrancis.com

and the CRC Press Web site at http://www.crcpress.com

此为试读,需要完整PDF请访问: www.ertongbook.com

Handbook of Measurements

Benchmarks for Systems Accuracy and Precision

Industrial Innovation Series

Series Editor

Adedeji B. Badiru

Air Force Institute of Technology (AFIT) - Dayton, Ohio

PUBLISHED TITLES

Carbon Footprint Analysis: Concepts, Methods, Implementation, and Case Studies,
Matthew John Franchetti & Define Apul

Cellular Manufacturing: Mitigating Risk and Uncertainty, John X. Wang

Communication for Continuous Improvement Projects, Tina Agustiady

Computational Economic Analysis for Engineering and Industry, Adedeji B. Badiru & Olufemi A. Omitaomu

Conveyors: Applications, Selection, and Integration, Patrick M. McGuire

Culture and Trust in Technology-Driven Organizations, Frances Alston

Global Engineering: Design, Decision Making, and Communication, Carlos Acosta, V. Jorge Leon, Charles Conrad, & Cesar O. Malave

Handbook of Emergency Response: A Human Factors and Systems Engineering Approach, Adedeji B. Badiru & LeeAnn Racz

Handbook of Industrial Engineering Equations, Formulas, and Calculations, Adedeji B. Badiru & Olufemi A. Omitaomu

Handbook of Industrial and Systems Engineering, Second Edition Adedeji B. Badiru

Handbook of Military Industrial Engineering, Adedeji B. Badiru & Marlin U. Thomas

Industrial Control Systems: Mathematical and Statistical Models and Techniques, Adedeji B. Badiru, Oye Ibidapo-Obe, & Babatunde J. Ayeni

Industrial Project Management: Concepts, Tools, and Techniques, Adedeji B. Badiru, Abidemi Badiru, & Adetokunboh Badiru

Inventory Management: Non-Classical Views, Mohamad Y. Jaber

Global Manufacturing Technology Transfer: Africa-USA Strategies, Adaptations, and Management, Adedeji B. Badiru

Kansei Engineering - 2-volume set

- Innovations of Kansei Engineering, Mitsuo Nagamachi & Anitawati Mohd Lokman
- Kansei/Affective Engineering, Mitsuo Nagamachi

Kansei Innovation: Practical Design Applications for Product and Service Development, Mitsuo Nagamachi & Anitawati Mohd Lokman

Knowledge Discovery from Sensor Data, Auroop R. Ganguly, João Gama, Olufemi A. Omitaomu, Mohamed Medhat Gaber, & Ranga Raju Vatsavai

Learning Curves: Theory, Models, and Applications, Mohamad Y. Jaber

Managing Projects as Investments: Earned Value to Business Value, Stephen A. Devaux

Modern Construction: Lean Project Delivery and Integrated Practices, Lincoln Harding Forbes & Syed M. Ahmed

Moving from Project Management to Project Leadership: A Practical Guide to Leading Groups, R. Camper Bull

Project Management: Systems, Principles, and Applications, Adedeji B. Badiru

Project Management for the Oil and Gas Industry: A World System Approach, Adedeji B. Badiru & Samuel O. Osisanya

PURITSHED TITLES

Quality Management in Construction Projects, Abdul Razzak Rumane

Quality Tools for Managing Construction Projects, Abdul Razzak Rumane

Social Responsibility: Failure Mode Effects and Analysis, Holly Alison Duckworth & Rosemond Ann Moore

Statistical Techniques for Project Control, Adedeji B. Badiru & Tina Agustiady

STEP Project Management: Guide for Science, Technology, and Engineering Projects, Adedeji B. Badiru

Sustainability: Utilizing Lean Six Sigma Techniques, Tina Agustiady & Adedeji B. Badiru

Systems Thinking: Coping with 21st Century Problems, John Turner Boardman & Brian J. Sauser

Techonomics: The Theory of Industrial Evolution, H. Lee Martin

Total Project Control: A Practitioner's Guide to Managing Projects as Investments, Second Edition, Stephen A. Devaux

Triple C Model of Project Management: Communication, Cooperation, Coordination,

Adedeii B. Badiru

FORTHCOMING TITLES

- 3D Printing Handbook: Product Development for the Defense Industry, Adedeji B. Badiru & Vhance V. Valencia
- Company Success in Manufacturing Organizations: A Holistic Systems Approach, Ana M. Ferreras & Lesia L. Crumpton-Young
- Design for Profitability: Guidelines to Cost Effectively Management the Development Process of Complex Products, Salah Ahmed Mohamed Elmoselhy
- Essentials of Engineering Leadership and Innovation, Pamela McCauley-Bush & Lesia L. Crumpton-Young
- Global Manufacturing Technology Transfer: Africa-USA Strategies, Adaptations, and Management, Adedeji B. Badiru
- Guide to Environment Safety and Health Management: Developing, Implementing, and Maintaining a Continuous Improvement Program, Frances Alston & Emily J. Millikin
- Handbook of Construction Management: Scope, Schedule, and Cost Control, *Abdul Razzak Rumane*
- Handbook of Measurements: Benchmarks for Systems Accuracy and Precision, Adedeji B. Badiru & LeeAnn Racz
- Introduction to Industrial Engineering, Second Edition, Avraham Shtub & Yuval Cohen
- Manufacturing and Enterprise: An Integrated Systems Approach, Adedeji B. Badiru, Oye Ibidapo-Obe & Babatunde J. Ayeni
- Project Management for Research: Tools and Techniques for Science and Technology, Adedeji B. Badiru, Vhance V. Valencia & Christina Rusnock
- Project Management Simplified: A Step-by-Step Process, Barbara Karten
- A Six Sigma Approach to Sustainability: Continual Improvement for Social Responsibility, Holly Allison Duckworth & Andrea Hoffmeier Zimmerman
- Total Productive Maintenance: Strategies and Implementation Guide, *Tina Agustiady & Elizabeth A. Cudney*

To Deleeville, for the inspiration and motivation for this work

Preface

Planning, measurement, and attention to detail form the basis for success in engineering operations. Measurements pervade everything we do and must be viewed from a systems perspective. Using a systems framework, *The Handbook of Measurements: Benchmarks for Systems Accuracy*, presents a comprehensive guide to everything about measurement. Its technically rigorous approach to systems linking of measurements sets it apart from other handbooks. The broad approach of the handbook covers both qualitative and quantitative topics of measurement. Of particular benefit is the inclusion of human-centric measurements such as measurement of personnel productivity and contractor performance. The handbook opens with a chapter on the fundamentals of measurement. It is well understood that humans cannot manage anything that cannot be measured. All elements involved in our day-to-day decision making involve some forms of measurement. Measuring an attribute of a system and then analyzing it against some standard, specification, best practice, or benchmark empowers a decision maker to take appropriate and timely actions.

Fundamentally, measurement is the act, or the result of a quantitative comparison between a predefined standard and an unknown magnitude. This handbook uses a systems view of measurement to link all aspects. For example, one chapter in the handbook addresses systems interoperability measurement, which further illustrates how the elements of any large complex system interoperate to accomplish a desired end goal. Other chapters in the handbook include human factors measurements for work system analysis. measurements of environmental health, measurement of environmental contamination, measurements of land, measuring building performance, energy systems measurements, economic systems measurements, measurement and quantum mechanics, social science measurement, a measurement model to quantify health, large-scale dimensional metrology, performance-based logistics, data processing, visualization of big data, maintenance metrics analysis, measuring success of services contracts, measurement of personnel productivity, measurement risk analysis, data modeling for forecasting, measurements from archival observational data, reduction of measurement imprecision, measurements in ergonomics studies, metrics to manage contractor performance, and a low-clutter method for bistatic radar cross-section measurements. The handbook concludes with three appendices on measurement references, conversion factors, equations, formulas, and statistics for measurement.

Adedeji B. Badiru and LeeAnn Racz

2				
			8.	

Acknowledgments

We gratefully acknowledge the contributions and support of all those who played a part in the writing of this book. Special thanks go to Ms. Annabelle Sharp for her responsiveness and dedication to the needs and challenges of typing and organizing the complex manuscript. We also appreciate the editorial and organizational support provided by Richard D. Cook and Thomas M. Dickey in the initial draft of the book. We gratefully acknowledge the extraordinary contributions of Ms. Anna E. Maloney, who pored over the galley proofs to ensure that all final t's are crossed and all final i's are dotted. Her keen sense of technical review positively impacted the overall quality of the handbook.

a.			

Editors

Adedeji B. Badiru is the dean and senior academic officer for the Graduate School of Engineering and Management at the Air Force Institute of Technology (AFIT). He is responsible for planning, directing, and controlling all operations related to granting doctoral and master's degrees, professional continuing cyber education, and research and development programs. Previously, Deji Badiru was professor and head of Systems Engineering and Management at AFIT (Air Force Institute of Technology), professor and head of the Department of Industrial & Information Engineering at the University of Tennessee in Knoxville, and professor of industrial engineering and dean of University College at the University of Oklahoma, Norman. He is a registered professional engineer (PE), a certified project management professional (PMP), a Fellow of the Institute of Industrial Engineers, and a Fellow of the Nigerian Academy of Engineering. He holds a BS in industrial engineering, an MS in mathematics, and an MS in industrial engineering from Tennessee Technological University, and a PhD in industrial engineering from the University of Central Florida. His areas of interest include mathematical modeling, systems efficiency analysis, and high-tech product development. He is the author of over 30 books, 35 book chapters, 75 technical journal articles, and 115 conference proceedings and presentations. He has also published 30 magazine articles and 20 editorials and periodicals to his credit. He is a member of several professional associations and scholastic honor societies. Dr. Badiru has won several awards for his teaching, research, and professional accomplishments.

LeeAnn Racz is a bioenvironmental engineering flight commander at RAF Lakenheath, United Kingdom. She previously served as an assistant professor of environmental engineering and director of the Graduate Environmental Engineering and Science Program in the Systems & Engineering Management at the Air Force Institute of Technology. She currently holds the rank of Lieutenant Colonel in the US Air Force. Her other assignments have taken her to the US Air Force School of Aerospace Medicine, San Antonio, Texas; the US Air Force Academy, Colorado Springs, Colorado; Peterson Air Force Base, Colorado Springs, Colorado; Osan Air Base, South Korea; and Cannon Air Force Base, Clovis, New Mexico. She is a registered professional engineer (PE), certified industrial hygienist, and board-certified environmental engineer. She holds a BS in environmental engineering from California Polytechnic State University (San Luis Obispo), an MS in biological and agricultural engineering from the University of Idaho, and a PhD in civil and environmental engineering from the University of Utah. Her areas of interest include characterizing the fate of chemical warfare agents and pollutants of emerging concern in the natural and engineered environments, environmental health issues, and using biological reactors to treat industrial waste. Dr. Racz has authored dozens of refereed journal articles, conference proceedings, magazine articles, and presentations, and one handbook. She is a member

of several professional associations and honor societies. Dr. Racz has received numerous awards such as the 2014 Air Education and Training Command Military Educator of the Year Award, the 2014 Military Officers Association of America Educator of the Year Award, the 2012 Southwestern Ohio Council for Higher Education Teaching Excellence Award, and was the 2011 Faculty Scholar of the Year for the Department of Systems and Engineering Management. She is also the 2014 recipient of the Air Force Meritorious Service Medal (one oak leaf cluster) and Air Force Commendation Medal (three oak leaf clusters).