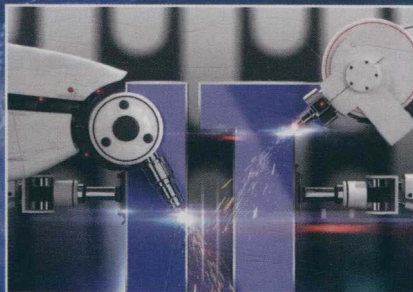
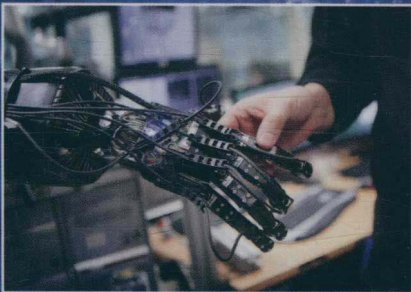


ROBOTS AND ROBOTICS

Principles, Systems, and
Industrial Applications



**Mc
Graw
Hill**
Education

Mark R. Miller

Rex Miller

TP2
M65

Robots and Robotics

Robots and Robotics

Principles, Systems, and Industrial Applications

Mark R. Miller

The University of Texas at Tyler

Tom Miller

State University College at Buffalo

24818



New York Chicago San Francisco
Athens London Madrid
Mexico City Milan New Delhi
Singapore Sydney Toronto

Library of Congress Control Number: 2017941572

McGraw-Hill Education books are available at special quantity discounts to use as premiums and sales promotions or for use in corporate training programs. To contact a representative, please visit the Contact Us page at www.mhprofessional.com.

Robots and Robotics: Principles, Systems, and Industrial Applications

Copyright © 2017 by McGraw-Hill Education. All rights reserved. Printed in the United States of America. Except as permitted under the United States Copyright Act of 1976, no part of this publication may be reproduced or distributed in any form or by any means, or stored in a database or retrieval system, without the prior written permission of the publisher.

1 2 3 4 5 6 QVS 21 20 19 18 17

ISBN 978-1-259-85978-6

MHID 1-259-85978-9

This book is printed on acid-free paper.

Sponsoring Editor

Michael McCabe

Editing Supervisor

Stephen M. Smith

Production Supervisor

Lynn M. Messina

Acquisitions Coordinator

Lauren Rogers

Project Manager

Patricia Wallenburg, TypeWriting

Copy Editor

James K. Madru

Proofreader

Claire Splan

Art Director, Cover

Jeff Weeks

Composition

TypeWriting

Information contained in this work has been obtained by McGraw-Hill Education from sources believed to be reliable. However, neither McGraw-Hill Education nor its authors guarantee the accuracy or completeness of any information published herein, and neither McGraw-Hill Education nor its authors shall be responsible for any errors, omissions, or damages arising out of use of this information. This work is published with the understanding that McGraw-Hill Education and its authors are supplying information but are not attempting to render engineering or other professional services. If such services are required, the assistance of an appropriate professional should be sought.

Robots and Robotics

Principles, Systems, and Industrial Applications

Mark R. Miller

The University of Texas at Tyler

Rex Miller

State University College at Buffalo

**Mc
Graw
Hill**
Education

New York Chicago San Francisco
Athens London Madrid
Mexico City Milan New Delhi
Singapore Sydney Toronto

About the Authors

Mark R. Miller is a Professor of Industrial Technology and Chair of the Technology Department at The University of Texas at Tyler. He has authored or co-authored more than 40 technical books and numerous technical articles. He is a member of the

To Patricia Ann Miller, wife, mother, and a great teacher . . .

Association of Engineering Educators. He has been associated with the development of the new certification exam program. Dr. Miller serves as the faculty advisor for the student chapter of the Society of Manufacturing Engineers and is the co-trainer for the Delta Gamma Chapter of Eta Beta Eta (an honor society for technology professionals). He also serves as the Director of the Texas Productivity Center and is a certified Lean Six Sigma Black Belt. Dr. Miller has received numerous teaching and service awards throughout his career.

Rex Miller is Professor Emeritus of Industrial Technology at the State University College at Buffalo (New York), where he taught technical curriculums for more than 40 years. Dr. Miller has authored or co-authored more than 100 texts for vocational and industrial arts programs.

About the Authors

Mark R. Miller is a Professor of Industrial Technology and Chair of the Technology Department at The University of Texas at Tyler. He has authored or co-authored more than 40 technical books and numerous technical articles. He currently serves as the Chairman of the Association of Technology, Management, and Applied Engineering (ATMAE) Board of Certification, on which he has assisted with the development of five new certification exam programs. Dr. Miller serves as the faculty advisor for the student chapter of the Society of Manufacturing Engineers and is the co-trustee for the Delta Gamma Chapter of Epsilon Pi Tau (honor society for technology professionals). He also serves as the Director of the Texas Productivity Center and is a certified Lean Six Sigma Black Belt. Dr. Miller has received numerous teaching and service awards throughout his career.

Rex Miller is Professor Emeritus of Industrial Technology at the State University College at Buffalo (New York), where he taught technical curriculums for more than 40 years. Dr. Miller has authored or co-authored more than 100 texts for vocational and industrial arts programs.

Preface

This book was written with a number of purposes in mind. While many people want to know more about robots and robotics, most do not have the engineering or technical background in pneumatics, hydraulics, and electronics to understand what a robot is all about internally or conceptually. Further, some people who do have the necessary background do not know where to start in looking at the future of robots in their own trade or profession. Thus *Robots and Robotics: Principles, Systems, and Industrial Applications* is intended as a comprehensive introduction to the topic.

This book is suitable for use in a first course on robotics for students in industrial electronics programs as well as in mechanical, manufacturing, or industrial technology. It is also designed to serve as a source of information on robots and robotics for robot hobbyists, professional machinists, electricians, and electronics technicians. It provides a broad view of the subject without overwhelming the reader with technical detail or jargon.

The text relies on the real world of robots to bring excitement to its pages. Up-to-date examples of industrial robots and practical applications are emphasized throughout the book. Ample illustrations are provided to clarify the discussion and to aid readers in recognizing robot parts and movements. End-of-chapter key terms sections and a comprehensive glossary at the end of the book are included to make words applicable to robots easy to understand and master. Chapter review questions and their answers are also in the book.

Whether beginners or individuals who have worked with machines for some time, readers will gain not only fundamental knowledge but also new insights into the complex field of robotics. Chapter 7 on putting a robot to work will give readers a clear idea of what these machines can and cannot do. While robots have a long way to go before they can do all the things we dream they will do, they are an exciting and dynamic force that *must* be seriously considered by everyone, no matter his or her occupation or interests. The goal of this book is to provide the

necessary information in such a way that it can be used effectively by readers of all skill levels and backgrounds.

The organization of this book is flexible and allows for individual preferences in the order of study. Chapter 1 provides an overview of robotics. It includes a definition of what constitutes a robot and outlines both the positive and negative aspects of robots, as well as their interaction with human labor. Chapter 1 also contains a brief review of component programs, languages, and microprocessors.

Chapter 2 identifies various types of robots. Parts of the robot and robotic motion capabilities are also examined. Chapter 3 covers the mechanical components of robots, such as drive systems, pumps, and motors. Sensor types and sensing capabilities are discussed in Chapter 4.

Chapter 5 covers control methods for robots, including various methods of robot programming. Chapter 6 emphasizes the computer working with the robot. It also presents a better understanding of programming and control of the robot. Vision for the robot as well as object recognition is covered. Chapter 7 examines the topic of robots in industry and the future of robots and robotics. Chapter 8 provides a list of manufacturers and equipment, along with specifications, descriptive information, and illustrations from manufacturers' catalogs. Chapter 9 includes a comprehensive set of principles and practices for troubleshooting electronic controls and electric motors. Chapter 10 discusses robots of yesterday and tomorrow.

In addition to a glossary, six appendices are included to enlarge the book's usefulness. Appendix A provides a conversion chart so that international references to various values can be converted to the U.S. system with as little effort as possible. Appendix B provides a more comprehensive look at the newest robots and their controllers. Appendix C deals with the opportunities for robot repairpersons and robotics engineers. Appendix D illustrates electronics and fluid power schematic symbols. Appendix E is a cross-comparison that shows the reader the vast number of robots available; some of the information goes back to the 1970s when robots burst on the scene the world over. Appendix F provides formulas and conversion factors often needed in the work world that includes robots and their programming, control, and design. The robot operator and/or robot technician should have a scientific-type calculator handy to solve some of the problems that arise in dealing with robots and robotics. Mathematics demands a more important role in the operation and design of robots and their installation and utilization.

Mark R. Miller

Rex Miller

Acknowledgments

No book is ever completed without the energy and efforts of many people. This book is no exception, and we would like to thank the many people, both named and unnamed, whose contributions made this book a reality.

Throughout the various stages of writing this book, we received helpful comments and suggestions from a number of people, most of them professional teachers or long-time technicians who specialize in the robotics field of endeavor. Some preferred that we mention their schools and not their names:

- MacArthur State Technical College, Opp, AL
- Carroll County Area Vocational-Technical School, Waco, GA
- Amarillo College, Amarillo, TX
- Jefferson County Community College—Southwest, Louisville, KY
- Schoolcraft College, Livonia, MI
- Technical College of Alamance, Haw River, NC
- Georgia State Department of Education, Atlanta, GA
- College of DuPage, Glen Ellyn, IL
- Western Iowa Tech Community College, Sioux City, IA

Many businesses were also helpful in supplying the information and illustrations so necessary for making this book worthwhile: Automatix, Inc.; Binks Manufacturing Company; Camco/Commercial Cam Division; Cincinnati Milacron/Industrial Robot Division; Compact Air Products, Inc.; Cytotech Industrial Robots; Elicon; Emerson Electric Company; ESAB North America, Inc.; Fared Robot Systems; Feedback, Inc.; Feedmatic-Detroit, Inc.; GCA Corporation/Industrial Manufacturing Systems Products Division; International Robomation/Intelligence; L. S. Manufacturing, Inc.; Mack Corporation; Microbot; Microswitch, a Honeywell Division; New Jersey Zinc Company; Pick-O-Matic Systems; PRAB Robots, Inc.; RCA, Radio Corporation of America; Rhino Robots, Inc.; Schrader-

Contents

Preface	xix
Acknowledgments	xxi
1 Introduction	1
Performance Objectives	1
Definition	2
Robot History	4
Computer Programs	4
Languages	5
Microprocessors	5
Positive Aspects of Robots	6
Negative Aspects of Robots	7
Robots, Hard Automation, and Human Labor	7
Robots and Humans	10
Robots Versus Humans	11
Industrial Robot Applications	12
Summary	13
Key Terms	14
Review Questions	15
2 The Robot	17
Performance Objectives	17
Industrial Robots	18
Laboratory Robots	19
Explorer Robots	19
Hobbyist Robots	20
Classroom Robots	20
Entertainment Robots	23
The Manipulator	24
Base	25

Arm	26
Wrist	26
Grippers	27
All Together It Becomes a Manipulator	29
Work Envelope	29
Articulation	30
Wrist Motion	30
Degrees of Freedom	31
Robot Motion Capabilities	31
Coordinates	31
Cartesian Coordinates	31
Cylindrical Coordinates	33
Polar Coordinates	36
Articulate Coordinates	36
Wrist Action	36
Work Envelopes	38
Moving the Manipulator	40
Pneumatic Drive	41
Hydraulic Drive	41
Electric Drive	42
Summary	43
Key Terms	45
Review Questions	46
3 Drive Systems	47
Performance Objectives	47
Hydraulics	48
Pressure	49
Pumps	51
Pneumatics	53
Electric Motors	54
DC Motors	54
Permanent-Magnet Motors	55
DC Brushless Motors	56
Stepper Motors	58
AC Motors	58
Induction Motors	60
Squirrel-Cage Motors	60
Slip	61

End Effectors	62
Grippers	62
Vacuum Grippers	64
Magnetic Grippers	65
End-of-Arm Tooling	65
Positioning	66
Repeatability and Accuracy	70
Drives	71
Gears	71
Gear Trains	72
Worm Gears	73
Ball Screws	73
Bevel Gears	74
Adjusting Gears	75
Harmonic Drives	76
Belts	77
V-Belts	78
Synchronous Belts	79
Flat Belts	79
Chains	80
Roller Chains	80
Bead Chains	80
Summary	81
Key Terms	83
Review Questions	84
4 Sensors and Sensing	85
Performance Objectives	85
Sensors and Sensing	86
Classes of Sensors	87
Noncontact Sensors	87
Self-Protection	90
Collision Avoidance	91
Proximity Sensors	92
Range Sensors	93
Tactile (Touch) Sensors	93
Strain Gauges	94
Pulsed Infrared Photoelectric Control	94
Temperature Sensing	97

63	Displacement Sensing	98
63	Speed Sensing	100
64	Torque Sensing	102
63	Vision Sensors	102
63	Summary	103
66	Key Terms	105
70	Review Questions	106
71	5 Control Methods	107
71	Performance Objectives	107
75	Electrical Power	108
75	Single-Phase Motors	108
74	Three-Phase Motors	111
75	Servo-Controlled Robots	112
76	Non-Servo-Controlled Robots	113
77	Electric Non-Servo-Controlled Robots	114
78	Pneumatic Non-Servo-Controlled Robots	114
79	Hydraulic Non-Servo-Controlled Robots	115
79	Actuators	116
80	Electric Actuators	116
80	Hydraulic Actuators	116
80	Pneumatic Actuators	117
81	Controllers	117
83	Rotating-Drum Controller	117
84	Air-Logic Controllers	118
84	Relay-Logic Controllers	118
88	Programmable Controllers	120
82	Microprocessor-Based Controllers	121
86	Minicomputer Controllers	122
87	Programming a Robot	122
87	Teach Pendant	123
90	Lead-Through Programming	124
91	Computer Terminal Programming	125
92	Summary	126
93	Key Terms	129
93	Review Questions	130
94	6 The Robot and the Computer	131
94	Performance Objectives	131
97	Robot-Computer Interface	132

171	Memory	133
171	Central Processing Unit	133
172	Input/Output	133
173	Languages	133
173	VAL	134
174	Software	136
175	Interfacing	136
176	ASCII Code	137
176	Parallel Ports	137
176	Serial Ports	137
180	Interfacing Robot and Computer	138
180	Sensors	139
181	Program Control	139
183	Vision for the Robot	141
183	Object Recognition	143
190	Summary	145
190	Key Terms	147
191	Review Questions	148
191	7. Uses for Robots	149
193	Performance Objectives	149
193	Loading and Unloading	150
194	Lane Loader	151
193	Flow-Line Transfer	151
193	Machine Loading	152
193	Materials Handling	152
196	Die Casting	154
196	Palletizing	158
199	Line Tracking	159
199	Process Flow	159
201	Fabricating	160
201	Assembling	161
201	Painting	163
201	Welding	163
201	Inspecting and Testing	165
204	The Future of Flexible Automation	166
204	Objectives of CIM	166
206	The Future of Robots	168
207	Social Impact of Robots	169
207	New Uses and New Forms	169

Summary	169
Key Terms	171
Review Questions	172
8 Manufacturers' Equipment	173
Performance Objectives	173
A Little Robot History	174
Selected Manufacturers and Equipment	175
Binks Manufacturing Company (Franklin Park, IL)	176
88-800 Robot	176
Cincinnati Milacron, Inc., Industrial Robot Division (Lebanon, OH)	180
T ³ 363 and T ³ 746 Robots	180
Comau Productivity Systems, Inc. (Troy, MI) and Comau, S.p.A. (Torino, Italy)	183
SMART Robot	183
Cybotech Corporation (Indianapolis, IN)	190
H80, G80, V80, V15, and P15 Robots	190
ESAB North America, Inc. (Fort Collins, CO)	191
MAC 500 Robotic Welding and Cutting System	191
Feedback, Inc. (Berkeley Heights, NJ)	193
Armdraulic	193
Armatrol	194
GCA Corporation/Industrial Systems Group (Naperville, IL)	195
GCA/DKB3200 Robot	195
International Business Machines (IBM) Corporation, Manufacturing Systems Products Division (Boca Raton, FL)	196
Manufacturing Systems	196
International Robomation/Intelligence (Carlsbad, CA)	199
IRI M50E AC Servo Robot	199
Mack Corporation (Flagstaff, AZ)	201
Mack Products	201
Microbot, Inc. (Mountain View, CA)	201
Alpha II	201
PRAB Robots, Inc. (Kalamazoo, MI)	204
PRAB Industrial Robots	204
Models FA, FB, and FC	206
Schrader-Bellows, a Division of Parker-Hannifin (Akron, OH) ..	207
Robotics with Motion Mate	207

Seiko Instruments USA, Inc., Robotics/Automation Division	219
(Torrance, CA)	211
Cylindrical Coordinate Robots	211
Thermwood Robotics (Dale, IN)	213
PR Series of Spray-Painting Robots	213
Unimation, Inc., a Westinghouse Company (Danbury, CT)	215
Unimate Series 2000 and 4000	215
Unimate Series 100	215
PUMA Series 200	216
PUMA Series 700	217
Yaskawa America, Inc. (Northbrook, IL)	219
Motoman L-Series IA Robot	219
Review Questions	245
9 Troubleshooting and Maintenance	247
Performance Objectives	247
Troubleshooting and the Robotics Technician	248
Preventive Maintenance	248
Damp and Wet Areas	248
Prevention of Accidental Shock	250
Ground-Fault Receptacles	252
Wiring Devices	253
Maintenance of Small Electric Motors	253
Adequate Wiring	253
Check Internal Switches	253
Check Load Condition	254
Take Extra Care in Lubrication	254
Keep Commutators Clean	254
Motors Must Have a Proper Service Rating	254
Replace Worn Brushes	254
Motor Problems	255
Ball Bearing Motors	255
Sleeve Bearing Motors	255
Lubricant	256
Selection of Oil	256
Standard Oils	256
Wear	257
Common Motor Problems and Their Causes	257
Problem Diagnosis	259
Centrifugal Switches	259