

# **Explosion Blast Response of Composites**

Edited by Adrian P. Mouritz and Yapa D. S. Rajapakse



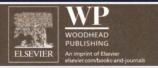
Explosion Blast Response of Composites deals with an important and contemporary topic due to the extensive use of composites in applications where explosive blasts are an everpresent threat, such as military aircraft, armored vehicles, naval ships and submarines, body armour, and other defense applications. Also, terrorist attacks that occur in subways, trains, buses, aircraft, buildings and other civil infrastructure made of composite materials as well as the growing use of IEDs and other types of explosives used to attack civilian and military targets highlights the need for this book.

In one comprehensive volume, contains all the key information about the effects of explosions, shock waves, and detonation products (e.g. fragments, shrapnel) on the deformation and damage to composites. The book considers the blast response of laminates and sandwich composites as well as blast mitigation of composites.

Explosion Blast Response of Composites provides the essential information to designers, engineers, and terrorism experts to protect civilians, military personnel, and assets from explosive blasts.

Professor Adrian P. Mouritz is the Executive Dean of Engineering at RMIT University, Melbourne, Australia. He is a world-leading authority on the explosive blast response of composite materials and structures, having worked in the field as an academic and defense researcher for over 25 years. He has published five books, nearly twenty book chapters, and over 180 journal papers on composites.

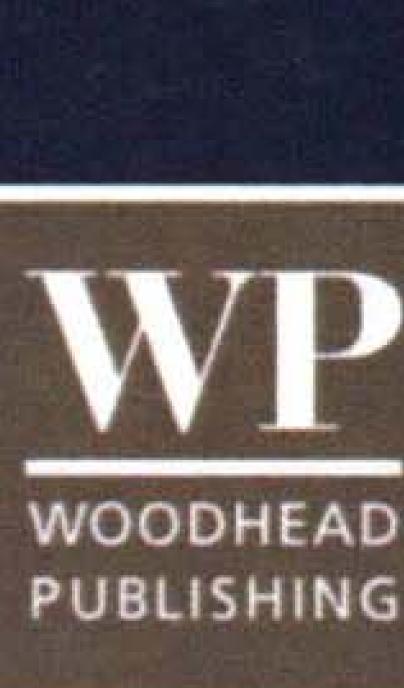
Dr. Yapa D.S. Rajapakse is currently the Program Manager in Solid Mechanics at the United States Office of Naval Research in Arlington, Virginia. He has led the solid mechanics research program at the Office of Naval Research for over 20 years. He is a world-leading expert on composite materials for naval ships and has led one of the largest research programs into the explosive blast response and blast mitigation of composite materials.





# xplosion Blast Response of Composites

tz and Rajapakse



## Woodhead Publishing Series in Composites Science and Engineering

# EXPLOSION BLAST RESPONSE OF COMPOSITES

Edited by

ADRIAN P. MOURITZ

YAPA D.S. RAJAPAKSE



Woodhead Publishing is an imprint of Elsevier The Officers' Mess Business Centre, Royston Road, Duxford, CB22 4QH, United Kingdom 50 Hampshire Street, 5th Floor, Cambridge, MA 02139, United States The Boulevard, Langford Lane, Kidlington, OX5 1GB, United Kingdom

Copyright © 2017 Elsevier Ltd. All rights reserved.

No part of this publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or any information storage and retrieval system, without permission in writing from the publisher. Details on how to seek permission, further information about the Publisher's permissions policies and our arrangements with organizations such as the Copyright Clearance Center and the Copyright Licensing Agency, can be found at our website: www.elsevier.com/permissions.

This book and the individual contributions contained in it are protected under copyright by the Publisher (other than as may be noted herein).

## Notices

Knowledge and best practice in this field are constantly changing. As new research and experience broaden our understanding, changes in research methods, professional practices, or medical treatment may become necessary.

Practitioners and researchers must always rely on their own experience and knowledge in evaluating and using any information, methods, compounds, or experiments described herein. In using such information or methods they should be mindful of their own safety and the safety of others, including parties for whom they have a professional responsibility.

To the fullest extent of the law, neither the Publisher nor the authors, contributors, or editors, assume any liability for any injury and/or damage to persons or property as a matter of products liability, negligence or otherwise, or from any use or operation of any methods, products, instructions, or ideas contained in the material herein.

## British Library Cataloguing-in-Publication Data

A catalogue record for this book is available from the British Library

## Library of Congress Cataloging-in-Publication Data

A catalog record for this book is available from the Library of Congress

ISBN: 978-0-08-102092-0 (print) ISBN: 978-0-08-102093-7 (online)

For information on all Woodhead Publishing publications visit our website at https://www.elsevier.com/books-and-journals



Publisher: Matthew Deans Acquisition Editor: Gwen Jones

Editorial Project Manager: Kattie Washington Production Project Manager: Poulouse Joseph

Designer: Greg Harris

Typeset by MPS Limited, Chennai, India

# EXPLOSION BLAST RESPONSE OF COMPOSITES

## Related titles

Advanced Composite Materials for Aerospace Engineering (ISBN 978-0-08-100939-0)

SHM in Aerospace Structures (ISBN 978-0-08-100148-6)

Lightweight Composite Structures in Transport Applications (ISBN 978-1-78242-325-6)

Advanced Fibrous Composite Materials for Ballistic Protection (ISBN 978-1-78242-461-1)

Lightweight Ballistic Composites, 2nd Ed, (ISBN 978-0-08-100406-7)

Marine Applications of Advanced Fibre-Reinforced Composites (ISBN 978-1-78242-250-1)

## LIST OF CONTRIBUTORS

## Hari Arora

Imperial College, London, United Kingdom

## **Huon Bornstein**

Defence Science and Technology Group, Fishermans Bend, VIC, Australia; RMIT University, Melbourne, VIC, Australia

## John M. Brett

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Stephen J. Cimpoeru

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## John P. Dear

Imperial College, London, United Kingdom

## Paul Elischer

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Alexander Gargano

RMIT University, Melbourne, VIC, Australia

## Evan Gellert

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Abdallah Ghazlan

The University of Melbourne, Parkville, VIC, Australia

## Ismail Ghoor

University of Cape Town, Cape Town, South Africa

## Zafer Kazancı

Queen's University Belfast, United Kingdom

## Mark Kelly

Imperial College, London, United Kingdom

## Young W. Kwon

Naval Postgraduate School, Monterey, CA, United States

## Genevieve S. Langdon

University of Cape Town, Cape Town, South Africa

## Zenka Mathys

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Pat McCarthy

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Adrian P. Mouritz

RMIT University, Melbourne, VIC, Australia

## Tuan D. Ngo

The University of Melbourne, Parkville, VIC, Australia

## Vanessa Pickerd

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Khomkrit Pingkarawat

RMIT University, Melbourne, VIC, Australia

## Michael Pinto

University of Rhode Island, Kingston, RI, United States

## Yapa D.S. Rajapakse

United States Office of Naval Research, Arlington, VA, United States

## Warren Reid

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## David V. Ritzel

Dyn-FX Consulting Ltd, Amherstburg, ON, Canada

## **Emily Rolfe**

Imperial College, London, United Kingdom

## Shannon Ryan

Defence Science and Technology Group, Fishermans Bend, VIC, Australia

## Andreas Schiffer

Khalifa University, Abu Dhabi, United Arab Emirates

## Arun Shukla

University of Rhode Island, Kingston, RI, United States

## **Gregory Sinclair**

University of Cape Town, Cape Town, South Africa

## Taylor J. South

Naval Postgraduate School, Monterey, CA, United States

## Vito Tagarielli

Imperial College, London, England

## Phuong Tran

The University of Melbourne, Parkville, VIC, Australia

## Halit S. Turkmen

Istanbul Technical University, Istanbul, Turkey

## Christopher J. von Klemperer

University of Cape Town, Cape Town, South Africa

## **PREFACE**

This book deals comprehensively with the important topic of the response of fiber-reinforced polymer laminates and sandwich composite materials to explosive blast loading. Composites are used in a wide range of military, commercial, and civil applications where extreme dynamic loading from an explosive blast is an ever-present risk. Composite materials are used in military fighter aircraft, helicopters, heavy-lift transport aircraft, unmanned aerial vehicles, and other types of air platforms at risk from missiles and other anti-aircraft attack. Composites are used in major structural components to naval ships, including the hull, superstructure, masts, bulkheads, and decks, at risk of blast loads from both air and underwater explosions. Composites are being used increasingly in armored vehicles which are at risk from land mines and improvised explosive devices (IEDs). It is essential that the deformation and damage experienced by composites used in military assets when subjected to an explosive blast is thoroughly understood. Composites are also used extensively for non-military applications, including passenger and cargo aircraft, helicopters, ferries, building facades, bridges, rail carriages, motor cars, and busses. With the rise of terrorism and the use of IEDs and other explosive charges, it is important that the explosive blast response of composites used for commercial and civil applications are well understood.

This book covers the essential topics related to the explosive blast response of laminates and sandwich composite materials. The response of composites to blast loading is examined over multiple length scales ranging from the micrometer scale (e.g., individual fibers, fiber—matrix interfaces) to the material level (e.g., multiple ply layers) to the component level up to full-scale structures. The fundamental physics of the dynamic loads generated by shock waves, detonation products, and other blast-related phenomenon (e.g., cavitation) is described for both air and underwater explosive events. The book also contains the latest, state-of-the-art research into the computational analysis, analytical modeling, and experimental testing and evaluation of composites subjected to explosive blasts. This research provides new and important insights into the deformations,

damages, and failure of a variety of laminates and sandwich composites exposed to different types of blast loading events. Also described in the book are new finite element and analytical models to predict the response of composites to air and underwater explosions. An important aspect of the book is a description of new procedures to experimentally test and evaluate the response of composites to explosive blasts. While the focus of this book is on the blast response of composite materials, other materials (e.g., steel) are considered.

The book contains essential information to improve the resistance of composites to explosive blasts. Increasing the deformation and damage resistance of laminates and the face skins to sandwich composites via the judicious choice of fiber type, fiber—matrix interface, and polymer matrix is described. Improving the energy absorption and damage resistance of sandwich composites via the design and properties of the core material is also described. Other approaches to increasing the explosive blast tolerance of composites are outlined, such as bio-inspired design and through-the-thickness reinforcement. The mitigation of the blast wave energy via elastomer coatings and energy-absorbing containers is also described.

The scope, comprehensive nature and in-depth detail of this book ensures it will be of great interest to researchers into the explosive blast response of advanced materials, military personal, designers of blast resistant military, commercial or civil structures made of composite materials, people interested in shock and dynamic loading events, and those interested in composite materials and their applications.

Most of the research performed into the explosive blast loading of laminates and composite materials has been sponsored by the US Office of Naval Research (ONR) under the Solid Mechanics Program led by Dr. Yapa Rajapakse. ONR, working in partnership with US and international defense agencies, has led much of the world-wide research into blast loading effects of composites and improving the explosive blast resistance of these materials. This book stems from an international collaborative activity sponsored by ONR culminating in a 3-day forum titled "International Workshop on the Explosive Blast Response of Naval Composite Materials and Structures" held at RMIT University, Melbourne, Australia, in April 2016. The workshop delegates were among the leading academic, defense, and military



**Figure 1** Delegates to the international workshop on the explosive blast response of naval composite materials and structures.

researchers in explosive blast loading effects of composite materials (Fig. 1). The outstanding support of ONR and ONR Global under the direction of Dr. Rajapakse (Grant No. N62909-15-1-2000) is greatly appreciated.

Adrian P. Mouritz

RMIT University, Melbourne, VIC, Australia

Yapa D.S. Rajapakse

United States Office of Naval Research, Arlington, VA, United States

£ .

## **CONTENTS**

List	of Contributors	i
Prefe	ace	X
1.	Physics of Explosive Loading of Structures	1
	Stephen J. Cimpoeru, David V. Ritzel and John M. Brett	
	Introduction	
	Air Blast	1
	Underwater Explosive Loading	12
	Conclusions	22
	References	22
2.	Experimental Techniques and Testing of Lightweight Naval	
	Structures Against Weapons Effects	23
	Warren Reid, Zenka Mathys, Vanessa Pickerd, Pat McCarthy, Paul Elischer and Evan Gellert	
	Naval Structural Vulnerability Assessment	23
	Structural Vulnerability Assessment to Abovewater Weapons	24
	Structural Vulnerability Assessment to Underwater Weapons	33
	Conclusion	54
	References	55
3.	The Dynamic Behavior of Composite Panels Subjected to	
	Air Blast Loading: Experiment and Theory	57
	Halit S. Turkmen	
	Introduction	57
	Experimental Methods	58
	Theoretical Methods	66
	Examples	75
	Conclusion	82
	References	83
4.	Computational Methods to Predict the Nonlinear Dynamic	
	Response of Blast Loaded Laminated Composite Plates	85
	Zafer Kazancı	
	Introduction	85
	Equations of Motion	87

## vi Contents

	Methods of Solution	92
	Blast Load Modeling	100
	Numerical Examples	100
	Conclusion	109
	References	110
	, i.e. ci ci i ci c	
5.	Explosive Blast Resistance of Naval Composites: Effects	
	of Fiber, Matrix, and Interfacial Bonding	113
	Alexander Gargano, Khomkrit Pingkarawat, Vanessa Pickerd and Adrian P. Mouritz	
	Introduction	113
	Materials and Experimental Methodology	114
	Results and Discussion	122
	Conclusion	130
	Acknowledgments	131
	References	131
6.	Influence of Curvature and Load Direction on the Air-Blast	
	Response of Singly Curved Glass Fiber Reinforced Epoxy	
	Laminate and Sandwich Panels	133
	Genevieve S. Langdon, Christopher J. von Klemperer,	
	Gregory Sinclair and Ismail Ghoor	
	Introduction	133
	Specimen Design and Manufacture	136
	Material Characterization	138
	Air-Blast Test Methodology	142
	Blast Test Results and Discussion	145
	Concluding Comments	158
	Acknowledgments	158
	References	158
7.	Full-Scale Air and Underwater-Blast Loading of Composite	
	Sandwich Panels	161
	Hari Arora, Emily Rolfe, Mark Kelly and John P. Dear	
	Introduction	161
	Materials	164
	Air-Blast Testing	167
	Underwater-Blast Testing	172
	Results	175
	Discussion and Analysis	192

		Contents	vii
	Conclusions		196
	Acknowledgments		197
	References		198
8.	Design and Modeling of Bio-inspired Lightweight Comp	osite	
	Panels for Blast Resistance		201
	Phuong Tran, Abdallah Ghazlan and Tuan D. Ngo		
	Introduction		201
	3D Model Mimicking Nacre's Tablet Structure		203
	Numerical Results and Discussions		211
	Parametric Studies		217
	Conclusions		228
	Acknowledgments		229
	References		229
9.	Observations and Numerical Modeling of the Response		
	of Composite Plates to Underwater Blast		233
	Andreas Schiffer and Vito Tagarielli		
	Introduction		233
	Laboratory-Scale Underwater Blast Experiments		236
	Experimental Results		241
	Modeling and Optimization		253
	Conclusions		260
	Acknowledgments		262
	References		262
10.	Instabilities in Underwater Composite Structures: Hydro	static	
10.	and Shock Loading	static	265
	Michael Pinto and Arun Shukla		205
	Introduction		265
	Experimental Methods		268
	Hydrostatic Implosion of Wound Glass-Fiber Tubes		272
	Hydrostatic Implosion of Wound Carbon/Epoxy Tubes		275
	Mitigation of Implosion Pulses of Composite Cylinders		279
	Shock-Initiated Implosion of Composite Tubes		289
	Results and Discussion		300
	Summary and Conclusions		300
	Acknowledgments		301
	References		301

11.	Underwater Explosive Blast Response of Fiberglass Laminates	305
	Adrian P. Mouritz	
	Introduction	305
	Materials and Experimental Methodology	306
	Results and Discussion '	310
	Conclusions	312
	Acknowledgments	314
	References	314
12.	Low-Speed Impact on Composite Box Containing Water	317
	Taylor J. South and Young W. Kwon	
	Introduction	317
	Description of Experiments	319
	Results and Discussion	324
	Conclusions	342
	Acknowledgment	344
	References	344
13.	Physical Mechanisms for Near-Field Blast Mitigation With Fluid	
	Containers	345
	Huon Bornstein, Shannon Ryan and Adrian P. Mouritz	
	Background	345
	Previous Studies With Water	347
	Experimental and Numerical Studies	349
	Evaluation of Mitigation Mechanisms	349
	Trade-offs Between Mitigation Mechanisms	369
	Summary	372
	References	373
14.	Progress Toward Explosive Blast-Resistant Naval Composites	375
	Adrian P. Mouritz	
	Introduction	375
	Impact Damage Strengthening of Composites	377
	Improving the Blast Resistance of Laminates	379
	Improving the Blast Resistance of Sandwich Composites	391
	Conclusions	401
	Acknowledgment	401
	References	402
Inde	X	409