

**Preparation, Properties, and Applications** 

Edited by

**Ajay Kumar Mishra** 



Recent advances in nanotechnology have paved the way for the development of new smart materials. The term "smart ceramics" refers to ceramic materials fabricated from ultrafine particles. They have attracted the attention of researchers and scientists thanks to their potential to manipulate the length scale in the nanorange, leading to better and some unusual material properties. Smart ceramics ensure control of particle size, surface contamination, and degree of agglomeration. They play a crucial role in challenging applications such as bone surgery (e.g., the development of substitutes for load-bearing bone parts) and in biomedical science, especially in tissue engineering, dental applications, and drug and antigen delivery using modified ceramics. Porous nanostructured ceramics have potential use in both simple and complex applications, such as bioimaging, sensors, paints and pigments, optics, and electronics, because of their surface- and size-dependent properties. For the synthesis of smart ceramics, the sol-gel route has been mainly utilized because of its ability to produce a large variety of compositions and to ensure homogeneous mixing of the constituent particles at low temperature.

This book describes the innovations in technologies through the development of functionalized ceramic materials for various applications. It also describes recent and expected challenges, along with their potential solutions, in advanced techniques for the synthesis and characterization of nanostructured ceramics and their composites: bioceramics, bioactive ceramics, multifunctional nanoceramics, transparent ceramics, nanocore shells, nanowires, thin films, nanotubes, and nanorods. The applications include the environment, health care, electrochemical sensors, high-temperature superconductors, nuclear reactor fuels, electrical insulators, refractory materials, electrical transformers, and magnetic core memory. The book will benefit researchers, scientists, engineers, and technologists working in the industry and in national and international research laboratories; academics who are interested in traditional and advanced smart ceramic composites; and students pursuing their postgraduate, graduate, and undergraduate degrees in smart ceramics, nanomaterials, nanoscience, and engineering.



**Ajay Kumar Mishra** is full professor at the Nanotechnology and Water Sustainability Research Unit, College of Science, Engineering and Technology, University of South Africa, Florida Science Campus, South Africa, since 2015, and adjunct professor at Jiangsu University, China. He received his BSc and MSc from Purvanchal University, India, in 1997 and 2001 respectively, and MPhil and PhD from the University of Delhi, India, in 2003 and 2007 respectively. From March 2006 to Septem-

ber 2009 he was a postdoctoral fellow at various South African institutes and/or universities. In October 2009 he joined the Department of Applied Chemistry, University of Johannesburg, South Africa, as senior lecturer, and from November 2011 to December 2014 he was associate professor there. Prof. Mishra's research interests include water research and the synthesis of multifunctional nanomaterials, nanocomposites, biopolymer- and petrochemical-based biodegradable polymers, polymer-based materials/composites, smart materials, and carbon nanotube- and graphene-based composite materials. He has authored more than 100 scientific papers, collaborated with researchers, scientists, and postdocs in his group and worldwide, and delivered many plenary, keynote, and invited lectures. For his outstanding research, he has received a number of international awards. He has served as an associate editor as well as a member of the editorial board of many peer-reviewed international journals, and he has edited several books by renowned publishers. Prof. Mishra also serves as an advisory board member of a number of international scientific societies, conferences, and workshops.





# Smart Ceramics



# Smart Ceramics

**Preparation, Properties, and Applications** 

Edited by **Ajay Kumar Mishra** 

Published by

Pan Stanford Publishing Pte. Ltd.

Penthouse Level, Suntec Tower 3 8 Temasek Boulevard Singapore 038988

Email: editorial@panstanford.com

Web: www.panstanford.com

### **British Library Cataloguing-in-Publication Data**

A catalogue record for this book is available from the British Library.

### Smart Ceramics: Preparation, Properties, and Applications

Copyright © 2018 Pan Stanford Publishing Pte. Ltd.

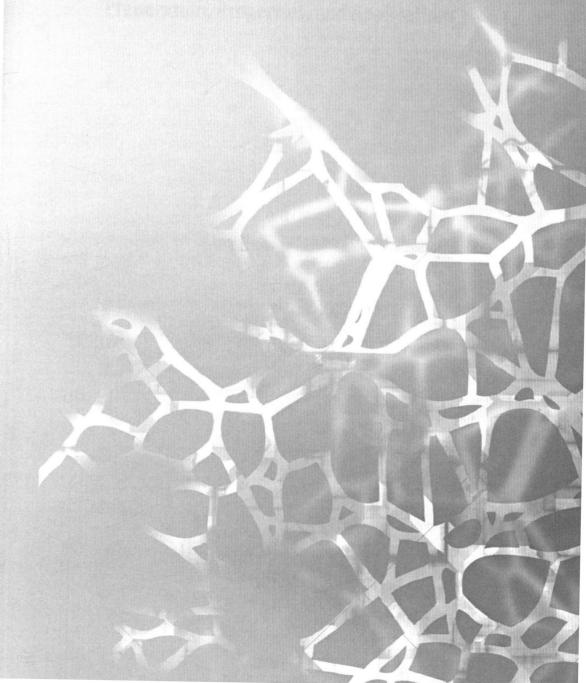
All rights reserved. This book, or parts thereof, may not be reproduced in any form or by any means, electronic or mechanical, including photocopying, recording or any information storage and retrieval system now known or to be invented, without written permission from the publisher.

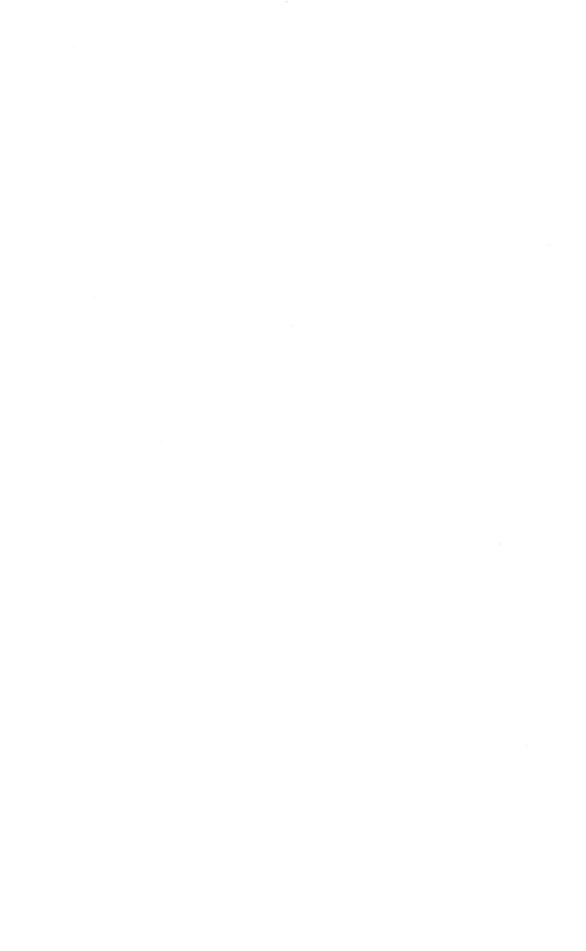
For photocopying of material in this volume, please pay a copying fee through the Copyright Clearance Center, Inc., 222 Rosewood Drive, Danvers, MA 01923, USA. In this case permission to photocopy is not required from the publisher.

Cover image, taken by Lingyan Shi from Adrian Rodriguez-Contreras' Lab, shows a trans-cranial image of brain microvessels filled up with Texas red dextran 70 kDa and wrapped with Gcamp-6 GFAP astrocytes, using a multiphoton fluorescence microscope.

ISBN 978-981-4774-30-7 (Hardcover) ISBN 978-1-315-16359-8 (eBook)

# Smart Ceramics





### **Preface**

The term "smart ceramic materials" refers to ceramic materials fabricated from ultrafine particles. These materials have attracted the interest of researchers and scientists because of their potential to manipulate the length scale in the nanorange, leading to better and some unusual material properties. Smart ceramics have been synthesized to ensure control of particle size, surface contamination, and degree of agglomeration. The sol-gel route has been mainly utilized for the synthesis of smart ceramics because of its ability to produce a large variety of compositions and ensure homogeneous mixing of the constituent particles at low temperature.

Recent advances in nanotechnology have paved the way for the development of new smart materials. Sol-gel bioceramics play an important role in the biomedical field because of their superior biological and mechanical properties. Because of their unique properties, various and chemical metal nanoparticles have emerged as the materials of choice in the removal of various types of pollutants from air and water. Porous nanostructured ceramics are an attractive class of materials that have found potential in various applications, ranging from simple to complexones, such as bioimaging, sensors, paints pigments, optics, and electronics, because of their surface- and size-dependent properties. Smart ceramics play a crucial role in industrial applications, particularly in the field of bone surgery, for example, the development of bone substitutes for loadbearing bone parts. This represents one of the most challenging applications, especially due to the difficulty of expressing high bioactivity and bone-like mechanical properties. Smart ceramic materials have also attracted researchers from the area of biomedical science, especially in tissue engineering, dental applications, and drug and antigen delivery using modified ceramics.

This book describes innovation in technologies through the development of functionalized ceramic materials from the

perspective of energy, environment, and healthcare applications. It describes recent and expected challenges, along with potential solutions, in advanced techniques for the synthesis and characterization of nanostructured ceramics and their composites: bioceramics, bioactive ceramics, multifunctional nanoceramics. transparent ceramics, nanocoreshells, nanowires, thin films, nanotubes, and nanorods. The applications include environmental applications, healthcare applications, electrochemical sensors, high-temperature superconductors, fuel in nuclear reactors. electrical insulators, refractory material, electrical transformers. and magnetic core memory.

The book will be more beneficial to researchers, scientists. engineers, and technologists working in industry, national/ international research laboratories and academia with interest in traditional and advanced smart ceramic composites. Researchers registered for their postgraduate/graduate/undergraduate degrees in the areas of smart ceramics, nanomaterials, nanoscience, and engineering will also be highly benefitted.

Ajay Kumar Mishra

University of South Africa, South Africa 2017

## Contents

rej	face			XV		
1.	Rece	ent Trer	nds in Sol-Gel-Based Nanoceramics	1		
	Prad	eep Prat	ap Singh and Ambika			
	1.1	Introd	uction	2		
	1.2	Classif	ication of Ceramic Nanocomposites	3		
	1.3	Sol-Ge	l Methods and Chemistry	4		
		1.3.1	Colloidal Sol-Gel Methods	5		
		1.3.2	Polymer-Assisted Sol-Gel Methods	5		
	1.4	Applic	ations of Sol-Gel in Nanoceramics	6		
		1.4.1	Nanosized Films and Nanostructured Coatings	6		
		1.4.2	Nanoceramics as Surfaces for Self-Cleaning			
			Function	10		
		1.4.3	1			
			Membranes	11		
		1.4.4	Nanoceramics in Abrasives	12		
		1.4.5	Nanoceramics in Engineering Materials	13		
		1.4.6	Nanoceramics in Electronics	13		
		1.4.7	Nanoceramics in Biomaterials	15		
		1.4.8	Hybrid Nanoceramics in Drug and Protein			
			Delivery	17		
		1.4.9	Miscellaneous	19		
	1.5		Aspects	20		
	1.6	Conclu	isions	21		
2.	Ceramic Materials: General Introduction, Properties, and Fabrication Methods					
	Deep	ak Patho	ania, Rishu Katwal, and Pankaj Thakur			
	2.1	2.1 Introduction				

	2.2	Ceran	nics in the Past	35	
	2.3	fication	37		
	2.4	Synth	esis Method of Ceramic Materials	37	
		2.4.1	The Sol-Gel Method	38	
		2.4.2	The Electrochemical Method	40	
		2.4.3	The Combustion Method	43	
	2.4.4 Coprecipitation		Coprecipitation	44	
		2.4.5	The Spray Pyrolysis Method	46	
	2.5	Ceran	nic Properties	48	
		2.5.1	Magnetic Properties	48	
		2.5.2	Thermal Properties	54	
		2.5.3	Electrical Properties	56	
		2.5.4	Mechanical Properties	59	
3.	Cera	mic-Ba	ased Nanomaterials for Multifunctional		
	Application				
	Sang	eeta Ah	ikari, Ajay Kumar Mishra, and Debasish Sarkar		
	3.1	Introd	luction	74	
	3.2	Oppor	tunities and Future Perspectives	74	
		3.2.1	Overview of Ceramic-Based Nanomaterials	75	
	3.3	What	Makes Ceramic-Based Nanomaterials		
		Persu	ading?	76	
	3.4	Strate	gies of Synthesis for Purposeful Use	77	
	3.5	Promi	sing Ceramic-Based Nanomaterials	78	
		3.5.1	Tungsten Trioxide	78	
		3.5.2	Zinc Oxide	84	
		3.5.3	Titanium Dioxide	89	
		3.5.4	Barium Titanate	95	
		3.5.5	Zirconium Dioxide	100	
		3.5.6	Hydroxyapatite	103	
		3.5.7	Silicon Carbide	107	
	3.6 Conclusions				

4.	Fabrication of Porous Nanoceramic Materials Based					
	on Sol-Gel Chemistry					
	Neetu Talreja and Dinesh Kumar					
	4.1	Backg	ground			
	4.2	What	Are Nanoceramics?	123		
	4.3	Synth	esis of Nanoceramic Composites	125		
		4.3.1	Challenges Involved in Processing	125		
		4.3.2	Coprecipitation	126		
		4.3.3	Pyrolysis or Spray Decomposition	127		
		4.3.4	Solution Combustion	127		
		4.3.5	The Sol-Gel Method	128		
			4.3.5.1 Advantages of sol-gel	129		
			4.3.5.2 Disadvantages of sol-gel	130		
	4.4	Chem	istry of the Sol-Gel Process	130		
	4.5	Properties of Sol-Gel Ceramics				
		4.5.1	Thermal Resistance	131		
		4.5.2	Mechanical Properties	131		
	4.6 Some Common Examples of Nanoceramics via					
		the So	l-Gel Process	131		
		4.6.1	Silica-Based Ceramics	131		
		4.6.2	Zirconium-Based Ceramics	132		
		4.6.3	Alumina-Based Ceramics	132		
	4.7	Other	Advanced Nanoceramics Composites	133		
		4.7.1	YAG-/SIC-Based Composites	133		
		4.7.2	SiC-/TiC-Based Composites	134		
		4.7.3	SI <sub>3</sub> N <sub>4</sub> /SIC Nanocomposites	134		
	4.8	Applic	olications of Sol-Gel-Derived Ceramics			
		4.8.1	Biomedical Applications	135		
			4.8.1.1 Nanoceramics for dental			
			applications	136		
		4.8.2	Sol-Gel-Derived Ceramic-Carbon Comp			
		4.0.0	Electrodes	136 136		
	4.8.3 Sol-Gel-Derived Ceramic Membranes					

		4.8.4	Nanocomposite Electrodes	137
		4.8.5	Nanoceramic Sensors	137
	4.9	Future	e Aspects	138
	4.10	Concl	usion	138
5.			of Refractory Materials Based on SHS xide Systems	143
	S. M.	Fomenk	co, E. E. Dilmuhambetov, and Z. A. Mansurov	
	5.1	Introd	luction	144
	5.2	Macro	kinetics of SHS Porous Oxides	145
	5.3	Influe	nce of Silica Sols on Aluminothermal	
		Comb	ustion of Oxide Systems in an SHS Regime	152
		5.3.1	Coagulation of Silica Sol in Heterogeneous Environments	153
		5.3.2	The Influence of Silica Sol on SHS in the Al–Silicon Oxide System	155
		5.3.3	The Influence of Silica Sol on SHS in Al-Iron Oxide and Al-Chrome Oxide Systems	158
	5.4	Carbo	naceous SHS Refractory Materials	163
	5.5	-	ience in Application of SHS Refractories in nal Generating Units	174
		5.5.1	Reconstruction of Shaft Furnaces for Limestone Calcining	175
		5.5.2	Use of Carbonaceous SHS Materials at Fettle of Melting Induction Furnaces ICT-016	181
	5.6	Conclu		183
6.	Δlio	valent I	Doping of Multiferroic BiFeO <sub>3</sub> Nanoparticles	
0.			ed Functionality	187
	Bhav	ya Bhus	han and Amiya Priyam	
	6.1	Introd	uction	188
	6.2	Experi	imental Details	191
	6.3	Result	s and Discussions	192
		6.3.1	Nature of the Dopant	192
			6.3.1.1 Structural analysis	192

			6.3.1.2	Thermal analysis	194
			6.3.1.3	UV-Vis absorption and bandgap	196
			6.3.1.4	Hyperfine analysis	197
			6.3.1.5	Magnetization analysis	199
			6.3.1.6	Dielectric analysis	201
		6.3.2	Concen	tration of the Dopant	203
			6.3.2.1	Structural and morphological	
				analysis	203
			6.3.2.2	FTIR and UV-Vis absorption	
				analysis	206
			6.3.2.3	· ·	208
		6.3.3	•	olar Codoping	211
			6.3.3.1	Structural and morphological	0.10
				analysis	212
			6.3.3.2	Magnetization analysis	213
	6.4	Concl	usions		217
7.	Ferr	oelectr	ic Nanoc	eramic Materials	225
	K. Si	vasakthi	, S.Varun, e	and S. C. G. Kiruba Daniel	
	7.1	Introd	luction		226
	7.2	Types	of Nano	ceramic Materials	227
	7.3	Synth	esis of Na	anoceramic Materials (Other	
		Than	Sol-Gel)		227
		7.3.1	Two-Ph	oton Lithography	228
		7.3.2	Hydrotl	hermal Synthesis	228
		7.3.3	Templa	te Synthesis	229
	7.4	Sol-Ge	el-Based S	Synthesis of Ferroelectric	
		Nanoo	ceramic N	Materials	229
		7.4.1		nt Ferroelectric Ceramics Obtained	
				Gel Methods	237
			7.4.1.1	Lead titanate	237
			7.4.1.2	BST synthesis	239
			7.4.1.3		240
			7.4.1.4	PMZT (Mn-doped PZT)	242
			7.4.1.5	Lead magnesium niobium titanate	242

		7.4.1.6 Str	ontium titanate ceramics	243
		7.4.1.7 Lit	hium tantalate and lithium	
		nic	bate	243
		7.4.1.8 Na	nosized alloy-metal oxide	
			nposite and ceramics	244
	7.5	Applications of Fer	roelectric Nanoceramics	244
	7.6	Conclusions		245
8.	Chei	mistry behind the P	erformance of Ceramic	
	Men	nbranes and Their F	uture in Membrane Technology	253
		ck S. Dlamini, Nomceb K. Mishra, and Bhekie I	o P. Khumalo, Simphiwe Zwane, B. Mamba	
	8.1	Introduction		254
	8.2	Polymeric versus C	eramic Membranes	256
		8.2.1 Polymeric M	1embranes	257
		8.2.2 Ceramic Me	mbranes	259
	8.3	Surface Modification	on of Ceramic Membranes	265
	8.4	Future Prospects of	f Ceramic Membranes in Water	
		Treatment		266
	8.5	Conclusions		268
9.	Sol-0	Gel-Based Synthesis	of Metal Oxide Nanoparticles	
	for A	ir and Water Purific	cation	275
	Rohit	Bhatia, Seema Garg, a	nd Pankaj Attri	
	9.1	Introduction		276
		9.1.1 Aqueous So	l-Gel Chemistry	278
		9.1.2 Nonaqueous	s Sol-Gel Chemistry	279
	9.2	Synthesis of Metal (	Oxide Nanoparticles Using the	
			Removing Pollutants from Water	
		and Air		279
	9.3	Conclusion		296
10.	Cera	mic Nanofibers and	Their Applications	303
	Sanja	y R. Dhakate		
	10.1	Introduction		304
	10.2	Flectrospinning		307

		10.2.1	Monolith	nic Fibers	308
		10.2.2	Composi	te or Blend Fibers	309
		10.2.3	Core-She	ell Fibers	309
1	0.3	Electro	spinning	of Ceramic Nanofibers	310
		10.3.1	Ceramic	Nanofibers	316
1	0.4	Applica	ations of C	eramic Nanofibers	326
		10.4.1	Nanofibe	er Membranes for Filtration	335
		10.4.2	Ceramic	Nanofibers for Photovoltaic Cells	340
10	0.5	Conclu	sion		345
11. C	orro	sion-Re	sistant Ce	eramic Nanomaterial Systems	
D	eriv	ed thro	ugh Sol-G	el Technology	355
S.	C. M	lojaki, A.	K. Mishra, a	and S. B. Mishra	
13	1.1	Introdu	ıction		356
1:	1.2	Corrosion			357
1:	1.3	Corrosion Protection			359
		11.3.1	Protectiv	e Methods	359
			11.3.1.1	Coating protection	359
			11.3.1.2	Inhibition protection	360
			11.3.1.3	Cathodic protection	361
			11.3.1.4	Anodic protection	362
11	1.4	Cerami	c Nanoma	terials on Corrosion Protection	363
11	1.5	Synthet	tic Method	ls of Ceramic Nanomaterials	364
11	1.6	Sol-Gel	Technique	e	366
		11.6.1	Mechanis	sm of Sol-Gel-Derived Ceramic	
			Coatings		369
			terizations	5	370
11	8.1	Conclus	sion		371
12. Ti	12. TiO <sub>2</sub> Nanomaterials for Photocatalytic Applications				381
Ni	tyar	anda Ag	asti		
12	2.1	Introdu	ction		382
12	2.2	Prepara	ation of Ti	O <sub>2</sub> Nanomaterials	384
		12.2.1	The Hydr	othermal Method	384

		12.2.2	The Solv	othermal Method	380
		12.2.3	The Sol-	Gel Method	387
		12.2.4	Template	e-Assisted Synthesis	389
		12.2.5	Chemica	l Vapor Deposition	390
	12.3	Prepar	ation of T	O <sub>2</sub> Nanostructures	392
		12.3.1	Preparat	ion of TiO <sub>2</sub> Nanostructures of	
			Various S	Shapes/Morphologies	392
		12.3.2	•	ion of TiO <sub>2</sub> Nanostructures of	
				Crystal Facets	394
	12.4	Photoc	-	oplication of TiO <sub>2</sub> Nanomaterials	395
		12.4.1	Mechani	sm of Photocatalysis in TiO <sub>2</sub>	395
		12.4.2	Photocat	alytic Applications	398
			12.4.2.1	Photocatalytic water splitting	
				and hydrogen production	398
			12.4.2.2	Photocatalytic oxidation of alcohols	200
			12 4 2 2		399
				Photocatalytic reduction of CO <sub>2</sub>	403
			12.4.2.4	Photocatalytic degradation of pollutants	404
13.	Sol-G	iel-Fabr	icated Bio	ceramics for Clinical Application	413
	Neetu	Talreja (	and Dinesh	Kumar	
	13.1	What A	re Biocer	amics?	414
	13.2	Classifi	cation of	Bioceramics	414
		13.2.1	Inert Bio	ceramics	415
		13.2.2	Porous B	ioceramics	416
			13.2.2.1	Disadvantages of porosity	416
		13.2.3	Bioactive	e Ceramics	417
		13.2.4	Resorbal	ole Bioceramics	417
	13.3	Sol-Gel	Process f	or Bioceramics	418
	13.4	Steps I	nvolved in	the Sol-Gel Process	418
		13.4.1	Agitation	ı	418
		13.4.2	Casting		419
		13.4.3	Gelation		419