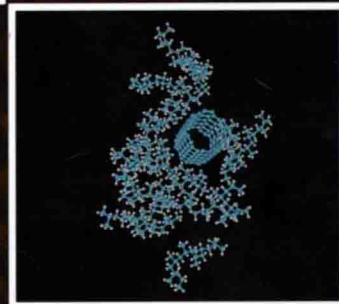
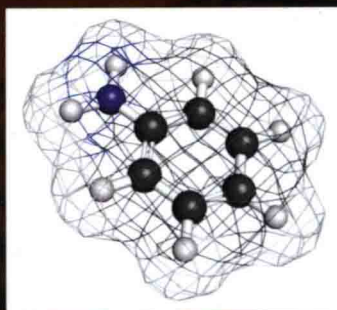


# POLYANILINE BLENDS, COMPOSITES, AND NANOCOMPOSITES



EDITED BY  
P. M. VISAKH, CRISTINA DELLA PINA  
AND ERMELINDA FALLETTA

# POLYANILINE BLENDS, COMPOSITES, AND NANOCOMPOSITES

EDITED BY

P. M. VISAKH, CRISTINA DELLA PINA AND ERMELINDA FALLETTA

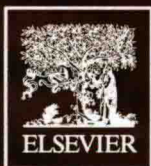
*Polyaniline Blends, Composites, and Nanocomposites* summarizes recent advances in polyaniline (PANI)-based blends, composites, and nanocomposites. This book covers the preparation, characterization, and application of PANI-based composites, including the structure-property relationship and modification of PANI. Contributions from leading researchers in industry, academia, government, and private research institutions worldwide offer in-depth coverage on major findings and observations in the field of PANI-based blends, composites, and nanocomposites. This book provides an application-oriented, practical approach that will enable polymer scientists and engineers to effectively utilize PANI in new ways.

## The Editors

**P.M. Visakh** is an assistant professor in TUSUR University, Tomsk, Russia. He obtained his PhD, MPhil, and MSc degrees from School of Chemical Sciences, Mahatma Gandhi University, Kottayam, Kerala, India. He has edited 25 books.

**Cristina Della Pina** is an associate professor of Chemistry at University of Milan, CNR-ISTM. She is a member of the Editorial Board of the Journal of Advanced Catalysis Science and Technology and coauthor of the book *Polyaniline: From Tradition to Innovation*.

**Ermelinda Falletta** received her master's degree in organic chemistry from the University of Palermo. More recently, she has been researching new "green" approaches to the preparation of new polymeric materials at the University of Milan, CNR-ISTM. She is the other coauthor of *Polyaniline: From Tradition to Innovation* and has coauthored over 30 scientific papers.



[elsevier.com/books-and-journals](http://elsevier.com/books-and-journals)

PLASTICS

ISBN 978-0-12-809551-5



9 780128 095515

# POLYANILINE BLEND, COMPOSITE, AND NANOCOMPOSITE

EDITED BY  
VISAKH  
DELLA PINA  
FALLETTA



# Polyaniline Blends, Composites, and Nanocomposites

***Edited by***

**P. M. Visakh**

*TUSUR University, Tomsk, Russia*

**Cristina Della Pina**

*Universita degli Studi di Milano, Milano, Italy*

**Ermelinda Falletta**

*Universita degli Studi di Milano, Milano, Italy*



Elsevier

Radarweg 29, PO Box 211, 1000 AE Amsterdam, Netherlands

The Boulevard, Langford Lane, Kidlington, Oxford OX5 1GB, United Kingdom

50 Hampshire Street, 5th Floor, Cambridge, MA 02139, United States

Copyright © 2018 Elsevier Inc. All rights reserved.

No part of this publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or any information storage and retrieval system, without permission in writing from the publisher. Details on how to seek permission, further information about the Publisher's permissions policies and our arrangements with organizations such as the Copyright Clearance Center and the Copyright Licensing Agency, can be found at our website: [www.elsevier.com/permissions](http://www.elsevier.com/permissions).

This book and the individual contributions contained in it are protected under copyright by the Publisher (other than as may be noted herein).

### Notices

Knowledge and best practice in this field are constantly changing. As new research and experience broaden our understanding, changes in research methods, professional practices, or medical treatment may become necessary.

Practitioners and researchers must always rely on their own experience and knowledge in evaluating and using any information, methods, compounds, or experiments described herein. In using such information or methods they should be mindful of their own safety and the safety of others, including parties for whom they have a professional responsibility.

To the fullest extent of the law, neither the Publisher nor the authors, contributors, or editors, assume any liability for any injury and/or damage to persons or property as a matter of products liability, negligence or otherwise, or from any use or operation of any methods, products, instructions, or ideas contained in the material herein.

### Library of Congress Cataloging-in-Publication Data

A catalog record for this book is available from the Library of Congress

### British Library Cataloguing-in-Publication Data

A catalogue record for this book is available from the British Library

ISBN: 978-0-12-809551-5

For information on all Elsevier publications visit our website at  
<https://www.elsevier.com/books-and-journals>



Working together  
to grow libraries in  
developing countries

[www.elsevier.com](http://www.elsevier.com) • [www.bookaid.org](http://www.bookaid.org)

*Publisher:* Matthew Deans

*Acquisition Editor:* David Jackson

*Editorial Project Manager:* Jennifer Pierce

*Production Project Manager:* Paul Prasad

*Designer:* Greg Harris

Typeset by TNQ Books and Journals

# Polyaniline Blends, Composites, and Nanocomposites





# List of Contributors

**Majid Abdouss**

Islamic Azad University, Tehran, Iran

**Joyce R. Araujo**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Braulio S. Archanjo**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Ebadullah Asadi**

Islamic Azad University, Tehran, Iran

**Subhendu Bhandari**

Maharashtra Institute of Technology, Aurangabad, India

**Muhammad Taqi Zahid Butt**

University of the Punjab, Lahore, Pakistan

**Narendra P.S. Chauhan**

Bhupal Nobles University, Udaipur, India

**R.K. de Castro**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Cristina Della Pina**

Università degli Studi di Milano, Dipartimento di Chimica, Milano, Italy

**Marco A. De Paoli**

Universidade Estadual de Campinas (Unicamp), Cidade Universitária Zeferino Vaz, Campinas, Brazil

**Eveline de Robertis**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Noushin Ezzati**

Islamic Azad University, Saveh, Iran

**Mohammad H. Ezzati**

Islamic Azad University, Saveh, Iran

**Ermelinda Falletta**

Università degli Studi di Milano, Dipartimento di Chimica, Milano, Italy

**Benjamin Fragneaud**

Universidade Federal de Juiz de Fora (UFJF), Juiz de Fora, Brazil

**Mazaher Gholipourmalekabadi**

Iran University of Medical Sciences, Tehran, Iran



**Ranajit Ghosh**

CSIR-Central Mechanical Engineering Research Institute, Durgapur, India

**Mrinmoy Goswami**

National Institute of Technology, Durgapur, India

**Nafisa Gull**

University of the Punjab, Lahore, Pakistan

**Atif Islam**

University of the Punjab, Lahore, Pakistan

**Tahir Jamil**

University of the Punjab, Lahore, Pakistan

**Shahzad Maqsood Khan**

University of the Punjab, Lahore, Pakistan

**Alexei Kuznetsov**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Roger M. Leblanc**

University of Miami, Coral Gables, FL, United States

**Eluise S. Lopes**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Kiran Meghwal**

Mohan Lal Sukhadia University, Udaipur, India

**Ajit Kumar Meikap**

National Institute of Technology, Durgapur, India

**Masoud Mozafari**

Nanotechnology and Advanced Materials, Tehran, Iran

**Rodrigo S. Neves**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Antti Nykänen**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Cynthia Oueiny**

Université de Toulon, Toulon, France

**Kannusamy Pandiselvi**

Alagappa University, Karaikudi, India

**François-Xavier Perrin**

Université de Toulon, Toulon, France

**Fen Ran**

Lanzhou University of Technology, Lanzhou, P.R. China

**Carlos A. Senna**

Instituto Nacional de Metrologia, Duque de Caxias, Brazil

**Shiv K. Sharma**

University of Miami, Coral Gables, FL, United States

**Yongtao Tan**

Lanzhou University of Technology, Lanzhou, P.R. China

**Sivalingam Thambidurai**

Alagappa University, Karaikudi, India

**P.M. Visakh**

TUSUR University, Tomsk, Russia

**S.A. Waghuley**

Sant Gadge Baba Amravati University, Amravati, India



# Preface

This book *Polyaniline Blends, Composites, and Nanocomposites* summarizes many of the recent research accomplishments in the area of polyaniline-based blends, composites, and nanocomposites. In this book, we try to discuss many topics such as polyaniline structure–properties relationship; modification of polyaniline, polyaniline nano/micromaterials-based blends and composites; polyaniline-based thermoplastic blends; polyaniline-based blends: natural rubber and synthetic rubber; polyaniline-based composites and nanocomposites; characterization of polyaniline-based blends, composites, and nanocomposites, polyaniline/natural polymer composites and nanocomposites; applications of polyaniline-based blends, composites, and nanocomposites; and polyaniline–nanomaterials composites: structural, optical, and electrical properties.

This book is intended to serve as a “one-stop” reference resource for important research accomplishments in the area of polyaniline-based blends, composites, and nanocomposites.

This book will be a very valuable reference source for university and college faculties, professionals, postdoctoral research fellows, senior graduate students, and researchers from R&D laboratories working in the area of polyaniline-based blends, composites, and nanocomposites. The various chapters in this book are contributed by prominent researchers from industry, academia, and government/private research laboratories across the globe. It covers an up-to-date record on the major findings and observations in the field of polyaniline-based blends, composites, and nanocomposites. Chapter 1 discusses the introduction, scope, state of art, preparation methods, environmental concerns with regard to nanoparticles, and challenges and opportunities of polyaniline-based blends, composites, and nanocomposites.

Chapter 2, entitled Polyaniline: Structure and Properties Relationship, gives an overview of the structure–property relationship and discusses the synthesis, structures, properties, and applications of PANI. Electrical, electrochemical, nanostructured morphological properties also were discussed in this chapter. To meet requirements of different applications, both nanostructures and properties need to be tuned. Doping phenomena can influence both structures and properties significantly leading to diversification of applications. Modification of polyaniline is discussed in Chapter 3. In this chapter, modification of PANI via gamma irradiation, electron beam irradiation, and ion implantation technique is discussed in detail. The principles of all these techniques are also elaborated. The effect of gamma and electron beam irradiations on different properties including cross-linking, microstructure, mechanical and wear properties, degradation and oxidative behavior, stability and solubility of PANI are explained.

Chapter 4, Polyaniline Nano-/Micromaterials–Based Blends and Composites, discusses many topics such as polyaniline nano-/micromaterials–based blends preparation; composites preparation with different methods such as dispersion polymerization method, sonochemical route, electrochemical methods, in situ polymerization technique, and emulsion polymerization pathway. Chapter 5, Polyaniline-Based

Thermoplastic Blends, summarizes many topics such as preparation, characterizations, properties, and applications. There are four main preparation methods that were discussed by authors, such as in situ polymerization of aniline in a TP matrix; emulsion pathways, NP/PANI/TP blends by in situ polymerization; ex situ blends; and electrochemical synthesis. In the properties section, topics such as morphology, transport properties, thermomechanical properties, and rheological properties are discussed. And in the final section, applications of PANI such as gas sensors, welding of plastics, corrosion protection, electronic devices, membranes and radar absorbing materials are discussed.

Chapter 6 provides a good structure on polyaniline-based blends: natural rubber and synthetic rubber. This chapter discusses two main topics such as polyaniline-based natural rubber blends and polyaniline-based synthetic rubber blends. In each topic, the authors discuss preparation, properties, and applications. Chapter 7, Polyaniline-Based Composites and Nanocomposites, is devoted to the review of many topics such as polyaniline—TiO<sub>2</sub> nanocomposites, polyaniline—calcium carbonate composites, natural fiber—based polyaniline composites, filler-based polyaniline composites, polyaniline—silica nanocomposites, polyaniline—clay nanocomposites, polyaniline—manganese dioxide nanocomposites, polyaniline—porous carbon composites, polyaniline—copper nanocomposites, polyaniline—montmorillonite nanocomposites, polyaniline—graphene nanocomposites, and cellulose whiskers—polyaniline nanocomposites.

The authors of Chapter 8 discuss characterization of polyaniline-based blends, composites, and nanocomposites. In this chapter, authors explained many characterization techniques and their use in polyaniline-based composite materials. Various topics such as mechanical properties, dynamic mechanical analysis, thermogravimetric analysis, differential scanning calorimetry, scanning electron microscopy, atomic force microscopy, transmission electron microscopy, X-ray diffraction, small angle X-ray scattering analysis are discussed. In Chapter 9, authors discuss the composites of polyaniline with different natural polymers such as cellulose, chitin, starch, etc. The authors also explain modifications of each natural materials and discuss the effect of modification on the properties of each composites. In the final section of each topic, their applications are also well explained.

Chapter 10 discusses the applications of polyaniline-based blends, composites, and nanocomposites. In this chapter, authors explain methods of synthesis of PANI and synthesis of PANI-based materials in the introduction part. And second part discusses applications of PANI-based composite for electronic and conducting applications. Chapter 11 gives a brief account on other applications of polyaniline-based blends, composites, and nanocomposites. In this chapter, authors explain many applications of polyaniline-based composites such as application in energy storage, application in corrosion, application in EMI shielding, application in PANI composites. And finally, major challenges and future scope of work are explained in this chapter. The last chapter of this book, entitled Polyaniline—Nanomaterial Composites: Structural, Optical, and Electrical Properties, discusses the recent progress in the polyaniline—nanomaterial composites field. And authors

explain several topics such as synthesis of nanomaterials, characterizations, structural properties, and optical properties.

Finally, the editors would like to express their sincere gratitude to all the contributors of this book, who made excellent support to the successful completion of this venture. We are grateful to them for the commitment and the sincerity they have shown toward their contribution in the book. Without their enthusiasm and support, the compilation of a book could have not been possible. We would like to thank all the reviewers who have taken their valuable time to make critical comments on each chapter. We also thank the publisher **Elsevier** for recognizing the demand for such a book and for realizing the increasing importance of the area of “Polyaniline-Based Blends, Composites, and Nanocomposites,” and for starting such a new project, in which not many other publishers put their hands on.

**Dr. Visakh P.M.**  
**Dr. Cristina Della Pina**  
**Dr. Ermelinda Falletta**





# Contents

List of Contributors.....	xiii
Preface .....	xvii

## **CHAPTER 1 Polyaniline-Based Blends, Composites, and Nanocomposites: State of the Art, New Challenges, and Opportunities..... 1**

*P.M. Visakh*

1.1 Polyaniline: Structure and Properties Relationship.....	1
1.2 Modification of Polyaniline.....	3
1.3 Polyaniline Nano-/Micromaterial—Based Blends and Composites.....	4
1.4 Polyaniline-Based Thermoplastic Blends .....	7
1.5 Polyaniline-Based Blends: Natural Rubber and Synthetic Rubber.....	8
1.6 Polyaniline-Based Composites and Nanocomposites.....	10
1.7 Characterization of Polyaniline-Based Blends, Composites, and Nanocomposites .....	11
1.8 Polyaniline—Natural Polymer Composites and Nanocomposites .....	12
1.9 Applications of Polyaniline-Based Blends, Composites, and Nanocomposites .....	13
1.10 Other Applications of Polyaniline-Based Blends, Composites, and Nanocomposites.....	14
1.11 Polyaniline—Nanomaterial Composites: Structural, Optical, and Electrical Properties .....	15
References.....	15

## **CHAPTER 2 Polyaniline: Structure and Properties Relationship .....23**

*Subhendu Bhandari*

2.1 Introduction.....	23
2.2 Structure .....	23
2.3 Polymerization and Manufacture.....	25
2.3.1 Oxidative Chemical Synthesis .....	26
2.3.2 Interfacial Polymerization.....	26

2.3.3 Microemulsion Polymerization .....	26
2.3.4 Solid-State Synthesis .....	27
2.3.5 Electrochemical Polymerization.....	27
2.3.6 Electrospinning .....	30
2.3.7 Enzymatic Synthesis.....	31
<b>2.4 Additives .....</b>	<b>32</b>
<b>2.5 Processing and Suppliers .....</b>	<b>33</b>
<b>2.6 Applications .....</b>	<b>33</b>
<b>2.7 Morphology.....</b>	<b>37</b>
<b>2.8 Crystal Structure and Crystallization Behavior.....</b>	<b>41</b>
<b>2.9 Physical Properties .....</b>	<b>44</b>
<b>2.10 Mechanical Properties .....</b>	<b>45</b>
<b>2.11 Thermal Properties and Flammability.....</b>	<b>45</b>
<b>2.12 Chemical Properties.....</b>	<b>46</b>
<b>2.13 Electrical and Optical Properties .....</b>	<b>47</b>
<b>2.14 Weathering and Radiation Resistance.....</b>	<b>48</b>
<b>2.15 Future and Environmental Impact.....</b>	<b>50</b>
<b>2.16 Conclusions.....</b>	<b>50</b>
<b>References.....</b>	<b>50</b>

## **CHAPTER 3 Modification of Polyaniline.....61**

*Nafisa Gull, Shahzad Maqsood Khan, Atif Islam,  
Muhammad Taqi Zahid Butt, Tahir Jamil*

<b>3.1 Introduction.....</b>	<b>61</b>
<b>3.2 Gamma and Electron Beam Irradiations .....</b>	<b>62</b>
3.2.1 Principle of the Techniques.....	63
3.2.2 Effects of Irradiation on Polyaniline .....	65
3.2.3 Stabilization of Irradiated Polyaniline .....	71
3.2.4 Solubility of Irradiated Polyaniline.....	72
<b>3.3 Ion Implantation Technique.....</b>	<b>73</b>
3.3.1 Principle of the Technique .....	75
3.3.2 Ion Implantation Methods.....	76
3.3.3 Ion Implantation Species .....	78
3.3.4 Effects and Uses of the Ion Implantation on Polyaniline.....	79
<b>3.4 Conclusions.....</b>	<b>85</b>
<b>References.....</b>	<b>85</b>