

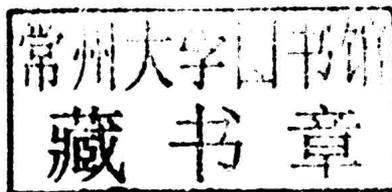
**Advancement of Materials
and Nanotechnology III**

Edited by
Kuan Yew Cheong, Zainovia Lockman,
Zuhailawati Hussain, Norlida Kamarulzaman,
Mariatti Jaafar and Khairunisak Abdul Razak

TTP TRANS TECH PUBLICATIONS

Advancement of Materials and Nanotechnology III

Selected, peer reviewed papers from the
3rd International Conference on
the Advancement of Materials and Nanotechnology 2013
(ICAMN III 2013),
November 19-21, 2013, Penang



Edited by

**Kuan Yew Cheong, Zainovia Lockman,
Zuhailawati Hussain, Norlida Kamarulzaman,
Mariatti Jaafar and Khairunisak Abdul Razak**

TTP

Copyright © 2014 Trans Tech Publications Ltd, Switzerland

All rights reserved. No part of the contents of this publication may be reproduced or transmitted in any form or by any means without the written permission of the publisher.

Trans Tech Publications Ltd
Churerstrasse 20
CH-8808 Pfaffikon
Switzerland
<http://www.ttp.net>

Volume 1024 of
Advanced Materials Research
ISSN print 1022-6680
ISSN cd 1022-6680
ISSN web 1662-8985

Full text available online at <http://www.scientific.net>



Distributed worldwide by

Trans Tech Publications Ltd
Churerstrasse 20
CH-8808 Pfaffikon
Switzerland

Fax: +41 (44) 922 10 33
e-mail: sales@ttp.net

and in the Americas by

Trans Tech Publications Inc.
PO Box 699, May Street
Enfield, NH 03748
USA

Phone: +1 (603) 632-7377
Fax: +1 (603) 632-5611
e-mail: sales-usa@ttp.net

printed in Germany

Advancement of Materials and Nanotechnology III

Edited by
Kuan Yew Cheong
Zainovia Lockman
Zuhailawati Hussain
Norlida Kamarulzaman
Mariatti Jaafar
Khairunisak Abdul Razak

Preface

Sustainable development is perhaps the most critical issue to be addressed in the 21st century. As many of the approaches to address these challenges are revolving around "materials technology" the theme selected of the third International Conference of Advanced Materials and Nanotechnology (ICAMN III) was "**Next Generation of Sustainable Materials**". The challenges of sustainable development will require materials engineers and scientists to think beyond the current definition of what constitutes the "best" material for a given application. It requires one to think of how the innovation of materials (via research on certain materials for example) can contribute to the known key thematic areas of sustainability: energy, population, food and water, materials resources and health.

This conference aimed to address on the vital role of materials in sustainable development. Progress of materials science (especially in nanotechnology) to the realisation of sustainable development was explored. Although the main focused may be materials innovation oriented, it is also important to realise that innovation is only part of the solution, considerations of other materials-related issues such as limited resources, green processing technique, toxicity of materials, effect of materials to the environment, recycling and life cycles are necessary and ought to be addressed as well. To cover all of these aspects was impossible given the time limitation of this event, but we organised 6 symposia in ICAMN III which cover the most important topics; *Green and Sustainable Materials, Nanomaterials, Structural Materials, Electrochemical & Materials For Alternative Energy Production, Polymeric Materials and Composites, Biomaterials/Medical and Pharmaceutical Materials & Technology*, which have been translated into the 6 chapters of this proceeding.

Conference Organizing Committee

Advisor 1:	Prof. Hanafi Ismail
Advisor 2:	Prof. Norlida Kamarulzaman
Chairman:	Assoc. Prof. Dr. Zainovia Lockman
Co-Chairman:	Assoc. Prof. Dr. Khairunisak Abdul Razak Prof. Dr. Ir. Mariatti Jaafar
Administration and Finance:	USAINS Holding Sdn. Bhd.
Secretariat:	Assoc. Prof. Dr. Hasmaliza Mohamad Dr. Anasyida Abu Seman Khairul Anuar Mohammed (USAINS) Zahara Ismail (USAINS)
Committee Members:	
Scientific:	Assoc. Prof. Dr. Ir. Cheong Kuan Yew Dr. Khatijah Aisha Yaacob Assoc. Prof. Dr. Srimala Sreekantan
Physical/technical:	Halim Hassan Khairul Nasrin Abas Muhammad Khairi Khalid Mohamad Zaini Saari
Sponsorship:	Prof. Ahmad Fauzi Mohd Noor Assoc. Prof. Ahmad Badri Ismail
Symposia & marketing:	Assoc. Prof. Dr. Azura A Rashid Siti Zarifah Abdullah (USAINS)
Protocol:	Dr. Nurulakmal Mohd Sharif Iryani Ideris (USAINS)
Website:	Dr. Pung Swee Yong
Workshop:	Assoc. Prof. Dr. Srimala Sreekantan
Women in Science Programme:	Assoc. Prof. Dr. Khairunisak Abdul Razak
Programme book:	Mustaffa Ali Azhar Taib Ehsan Ahmadi Faisal Budiman Monna Rozana Noorhashimah Mohamad Nor
Co-organizer Committee:	
Secretariat:	Mohd Sufri Mastuli Annie Maria Mahat Norashikin Kamarudin Juliana Karim Roshidah Rusdi Nor Fadilah Chayed Kelimah Elong Nurhanna Badar Muhd Firdaus Kasim Nor Diyana Binti Abdul Aziz
Physical/technical:	Prof. Ri Hanum Yahaya Subban Assoc. Prof. Dr Wong Tin Wui Prof. Dr. Renad Alyautdin Dr. Mohd Azri Ab Rani

Table of Contents

Preface	v
Organizing Committee	vi

Chapter 1: Nanomaterial Research and Application

Design and Synthesis Silica-Polyelectrolyte-Iron Oxide Nanocomposite with Magnetic-Catalytic Bifunctionalities for Dye Removal H.X. Che, S.P. Yeap, A.L. Ahmad and J.K. Lim.....	3
Effect of Calcination Temperature on the Morphological and Phase Structure of Hydrothermally Synthesized Copper Ion Doped TiO₂ Nanotubes M.H. Razali, M.N. Ahmad-Fauzi, A.R. Mohamed and S. Sreekantan.....	7
Nanoclay for Micropollutant Removal in Wastewater-Effective Alternative? M.F.M. Amin, S.G.J. Heijman and L.C. Rietveld.....	11
S-Parameters of Bismuth Iron Garnet (BIG) Filled Polyvinylidene Fluoride Composite Using Rectangular Waveguide Method H. Soleimani, N. Yahya, K. Shameli, Z. Abbas, L.K. Chuan and J. Amighian.....	15
Controlled Growth of ZnO Nanoparticles with Different Morphologies Using Sol-Gel Technique M.T. Thein, S.Y. Pung, A. Aziz and M. Itoh.....	19
Improving the Production of Self-Assembled ZnS:Mn Nanocrystals through the Modification of Sol Gel – Spin Coating Approaches A.A.M.A. Noor, S. Sahbudin and S.A.R. Mohammad.....	23
Fabrication of Anodic Alumina Templates on Ti/Si Substrate and Preparation of Cu Nanorods by Electrochemical Process K.M. Chahrour, N.M. Ahmed, M.R. Hashim and N.G. Elfadill.....	27
P-Incorporated TiO₂ Nanotube Arrays by Wet Impregnation Method for Efficient Photocatalytic Activity K.A. Saharudin and S. Sreekantan.....	31
Carbon Dioxide Capture at Various Temperatures Using Ca(OH)₂ Sorbent Fabricated by Sol-Gel Route in Ethanol Media F.D.M. Daud, S. Sreekantan and A.R. Mohamed.....	35
Fe-TiO₂ Nanoparticles by Hydrothermal Treatment with Photocatalytic Activity Enhancement S.A. Ibrahim and S. Sreekantan.....	39
Formation of Platinum Nanodendrites Embedded Organic Insulator for Memory Application N.S. Ridhuan, N.I. Muzzafaruddin, A.R. Khairunisak and K.C. Aw.....	44
Simulation and Fabrication of Silicon Field Emission Cathodes for Cold Electron Sources C. Langer, C. Prommesberger, R. Lawrowski, F. Dams and R. Schreiner.....	48

Synthesis and Characterization of Zn-Al Layered Double Hydroxide (LDH) Nanocomposite Intercalated with Sodium Dodecyl Sulfate (SDS)	
S. Babakhani, Z.A. Talib, M.Z. Hussein and A.A.A. Ahmed	52
The Effect of Zinc Oxide and Aluminum Oxide Nanoparticles on Interfacial Tension and Viscosity of Nanofluids for Enhanced Oil Recovery	
H.M. Zaid, N.R. Ahmad Latiff and N. Yahya	56
Effect of Metal Catalysts Type and Annealing Time on the Growth of Zinc Oxide Nanostructures by Thermal Vapor Deposition Method	
A.B. Rosli, K.A. Yusof, S.H. Herman, M.H. Johari, S.S. Shariffudin and M.H. Ani	60
Effect of Oxygen Flow Rate on the Memristive Behavior of Reactively Sputtered TiO₂ Thin Films	
N.S. Kamarozaman, M.U. Shamsul, S.H. Herman and W.F.H. Abdullah	64
Synthesis of CdSe Nanoparticles: Control of Reaction Temperature	
M.N. Ishak and K.A. Yaacob	68
The Effect of Hydrothermal Reaction Time on Formation of AuNPs by Sacrificial Templated Growth Hydrothermal Approach	
S.A. Ng, A.R. Khairunisak, K.Y. Cheong, P.C. Ooi and K.C. Aw	71
Characterization of ITO/Ag and ITO/Ni Bi-Layer Transparent Conductive Electrodes	
A.H. Ali, A. Shuhaimi, M.A. Ahmad and Z. Hassan	75
Fabrication of Gold Nanoparticles on Multiwalled Carbon Nanotubes Nanohybrids	
S.H. Alias, S.S.S. Sondig, A.M. Md Jani and H. Yazid	79
Microwave Synthesis of ZnO Nanoparticles for Enhanced Oil Recovery	
M.S. Alnarabiji, N. Yahya, S. Bee Abd Hamid, K. Azizi, A. Shafie and H. Solemani	83
Synthesizing Vertically Aligned Zinc Oxide Nanowires on Borosilicate Glass Using Vapor Trapping Approach	
N.H. Shamsudin, K.A. Abdul Khalid and K. Mohamed	87
Preparation of WO₃ Nanorods by Seeded Growth Hydrothermal Reaction	
C.Y. Ng, Z.R. Yip, A.R. Khairunisak and Z. Lockman	91
Formation and Characterization of TiO₂ Scattering Layer Deposited by Spray Pyrolysis for DSSC	
K.A. Yaacob and M.S. Borhanuddin	95
Effect of Applied Voltage on the Formation of Self-Organized Iron Oxides Nanoporous Film in Organic Electrolyte via Anodic Oxidation Process and their Photocurrent Performance	
M. Rozana, M.A. Azhar, D.M. Anwar, G. Kawamura, A.R. Khairunisak, A. Matsuda and Z. Lockman	99
Electrolyte Influence on the Morphologies of Anodic ZrO₂ Nanotube Arrays Formed by Anodization	
S. Ismail, M. Rozana, D.M. Anwar, G. Kawamura, A. Matsuda and Z. Lockman	104
Synthesis of Titanium Dioxide Nanoparticles in Natural Rubber Latex Medium	
K.S. Tan	108
Morphology Controlled Ionothermal Synthesis and Characterization of Ceria Nanomaterials	
Y.T. Lee, S. Chowdhury, A. Bustam, M.I.A. Mutalib and M.M. Norani	112

Micro Powder Injection Moulding Using Nanosized Powders N. Muhamad, J. Rajabi, A.B. Sulong, A. Fayyaz and M.R. Raza	116
Characterization of Nanocrystalline p-CuO/n-Si Hetrojunction Prepared by RF-Sputtering N.G. Elfadill, M.R. Hashim, K.M. Chahrour and C.S. Wang	120
Deposition of Gold Nanoparticles on Linker-Free Silicon Substrate by Spin-Coating M.S. Gorji, A.R. Khairunisak and K.Y. Cheong	124
The Effect of Crystallinity of Nanoporous WO₃ on the Intercalation and Deintercalation of Li⁺ E. Ahmadi, M.A. Azhar, D.M. Anwar, M. Rozana and Z. Lockman	128
Effect of Annealing Temperature of Hybrid CeO₂/TiO₂ Nanotubes on the Photocurrent M.A. Azhar, M. Rozana, M. de Cunha, D.M. Anwar, E. Ahmadi, A.R. Khairunisak, K.Y. Cheong and Z. Lockman	132
Effects of Graphene Nanoplatelets on Poly(Lactic Acid)/Poly(Ethylene Glycol) Polymer Nanocomposites B.W. Chieng, N.A. Ibrahim, W.M.Z. Wan Yunus and M.Z. Hussein	136
Comparison on Tensile Properties of Graphene and Multi-Walled Carbon Nanotubes/Epoxy Thin Film Composites Z.A. Ghaleb, M. Mariatti, Z.M. Ariff and A.R. Mohamed	140

Chapter 2: Polymer Materials and Composites

Finite Element Analysis and Preliminary Fabrication of Flexible Membrane with Embedded Magnetic Nanoparticles Y. Jumril, M.S. Muzalifah, Y.M. Burhanuddin and B. Badariah	147
Cure Kinetics of High Performance Epoxy Molding Compounds C.C. Su, C.F. Yang and C.H. Wei	151
Glass Fibers with Multi-Functional Capabilities for Engineering and Environmental Applications L. Chen, B. Hao and P.C. Ma	155
Influence of Ground Tyre Rubber Devulcanisates on Morphology and Properties of Tread Tyre Formulation A.I.H.H. Dayang, S. Saiwari, W. Dierkes and J.W.M. Noordermeer	159
Preparation of Linear Low-Density Polyethylene-g-Poly(Acrylic Acid)-Co-Starch Hydrogel M. Irani, H. Ismail and Z. Ahmad	163
A Spectroscopic Study on the Polymer Colour Transition for Indicating the Exposure to Ionizing Radiation M.I. Naurah, M.A.N. Liyana and M.Y. Hamzah	167
Alkali Treatment of Kenaf Fiber Mat and its Influence on the Performance of Unsaturated Polyester/Kenaf Fiber Mat Composites R.M. Taib, D. Ariawan and Z.A.M. Ishak	171

Influence of Mixing Procedure on Properties of Silica Filled Epoxidised Natural Rubber Compounds	
M.M. Kamal and D.H.A. Asmawi	175
Tensile Properties of Poly(L-Lactic) Acid(PLLA) Blends	
N. Eawwiboonthanakit, M. Jaafar, Z.A.A. Hamid, M. Todo and B. Lila.....	179
The Influence of Starch Gelatinization on Mechanical Properties of Natural Rubber Latex Films	
S.R. Yahya, A.A. Rashid and B. Azahari	184
Effect of Lamination Layers on Tensile Properties and Mould Cleaning Efficiency of Laminated NBR Latex Composite	
A.A. Rashid, M. Md Sidek and T.S. Chean.....	189
Chemical Depolymerisation of Natural Rubber in Biphasic Medium	
S. Ibrahim and A. Mustafa.....	193
The Production of Green Polymer - Hyperbranched Curable Palm Oil Oleic Acid	
M.Z. Salleh, K. Badri, R. Tajau and N.G. Salleh.....	197
Effects of Binders System on Sintered Properties of Metal Injection Molding Parts of M2 High Speed Steel	
R. Sauti, N.A. Wahab, M.A. Omar and I.N. Ahmad	201

Chapter 3: Functional and Structural Materials, Material Processing Technologies

Tungsten Inert Gas Surface Alloying of Commercial Purity Titanium (CP-Ti) with Fe-C-Si Ternary Alloy	
S.A. Adeleke and M.A. Maleque	207
Characterization of Ceramic Tiles Added with EAF Slag Waste	
P.T. Teo, A.S. Anasyida and M.S. Nurulakmal.....	211
Optimisation of Pulsed Nd: YAG Laser Processing of Gray Cast Iron for Enhanced Surface Properties	
F. Fauzun, S.N. Aqida, M.S. Wahab and W. Saidin.....	215
The Influence of ECAP Pass through Bc Route on Mechanical Properties of Aluminum Alloy 6061	
S.V. Yee, Z. Hussain, A.A. Seman, M. Syukron and I.P. Almanar.....	219
Microstructure, Wettability and IMC Formation of Low-Ag SAC Solder on Cu Substrate	
K. Maslinda, M.S. Nurulakmal and A.S. Anasyida	223
Friction Stir Processed of 6061-T6 Aluminum Alloy Reinforced with Silica from Rice Husk Ash	
H. Zuhailawati, M.N. Halmy, I.P. Almanar and B.K. Dhindaw	227
Solidification of Aluminum Alloy During Roll Strip Casting	
Z. Hussain, L.M.M. Nasir, A.S. Anasyida and B.K. Dhindaw	231
Effect of Feldspar Content on Electric Arc Furnace Slag (EAFS) Added Tiles	
M. Hasmaliza, A.S. Anasyida and W.L. Gan	235

Phase Studies in WC-Stainless Steel AISI 347 Hardmetal System with Graphite Addition	
Z. Hussain, E.M. Salleh, T.B. Trung and Z.A. Ahmad.....	239
Hot Press Forming of 22MnB5 Steel Using Full Factorial Design of Experiment (DOE)	
N. Aziz and S.N. Aqida.....	243
Preparation of Globular Microstructure Aluminum Alloy Using Cooling Slope Casting as Feed Material for Equal Channel Pressing Process	
N. Van Thuong, Z. Hussain, A.S. Anasyida and T.D. Huy	247
Effect of Grain Refiner on Microstructure of Semi-Solid A356 Aluminium Alloy	
M.N. Laila Masrur, A.S. Anasyida and H. Zuhailawati	251
Effect of Sintering Duration on Pure PZT for Piezofan Application	
N.F.K. Bahanurddin, N.S.A. Sharif, Z.A. Ahmad and J.J. Mohamed	255
Effect of Different Thickness of Core Layer on Tensile Properties of Laminated Natural Rubber Latex Film	
M. Md Sidek, A.A. Rashid and B. Azahari	259
Utilization of Sludge from Sidoarjo Mudflow for Zeolite Synthesis	
C. Salim, N. Prastomo, Y. Shao and H. Hinode	263
Effect of Needle Punching Direction on Nonwoven Fiber Mat to the Mechanical Properties of Kenaf Reinforced Epoxy Composites Produced by Vacuum Assisted Resin Transfer Molding	
D. Ariawan, Z.A.M. Ishak, R.M. Taib, M.Z.A. Thirmizi and Y.J. Phua.....	267
Chapter 4: Micro/Nano Materials for Bio/Medical Application	
Development of Silver-Coated Gold Nanoparticles and its Conjugation for Labeling on Lateral Flow Immunoassay	
S.R. Makhsin, K.A. Razak and R. Noordin	273
The Effect of Oxygen Precursor Concentration to the Iron Oxide Nanoparticles Properties for Lateral Flow Immunoassay Application	
M.N. Noorhashimah, K.A. Razak and R. Noordin	277
Crytallization and Properties of SiO₂-Al₂O₃-K₂O-ZrO₂ Glass-Ceramics for Dental Applications	
S.M.A.S.M. Nurddin and M. Selamat.....	281
The Design of Elastin-Like Polypeptides (ELPs) as a Nanoparticulate-Based Therapeutic and Diagnostic Imaging Agent	
S.N. Mohd Janib, R.O. Minea, S.D. Swenson, S. Liu, M.K. Pastuszka, F.S. Markland, P.S. Conti, Z. Li and J.A. Mackay	287
Loading and Unloading Properties of Encapsulated Methylene Blue in Silica Nanoparticles for Photodynamic Applications	
G.N. Makhadmeh, A.A. Aziz and K.A. Razak	292
Poly (Vinyl Alcohol) in Fabrication of PLA Micro- and Nanoparticles Using Emulsion and Solvent Evaporation Technique	
C.Y. Tham, Z.A. Abdul Hamid, H. Ismail and Z. Ahmad.....	296

An <i>In-Situ</i> Functionalization of Decanethiol Monolayer on Thin Silica Coated Superparamagnetic Iron Oxide Nanoparticles Synthesized by Non-Seeded Process S.B. Kayode and A.A. Aziz	300
Effect of Ageing Temperature on the Microstructures and Mechanical Properties of Ti-Nb Shape Memory Alloys E. Hamzah, K. Hastuti and J. Hashim.....	304
Low Young's Modulus β-Ti Alloys for Biomedical Applications A.H.G. Mohamed, I. Mervat and S. Kobayashi.....	308
Effect of Sintering Temperature on the Diametral Tensile Strength of β-Tricalcium Phosphate Block K.S. Lau and A. Nurazreena	312
Polyethylene Glycol Diacrylate Microgels from Irradiated Micelles H. Yusof, M.I. Naurah and M.A.N. Liyana	316

Chapter 5: Materials and Technologies for Electric and Electronic Application

Effect of Annealing on the Properties of SnSe Film Prepared by Thermal Vacuum Evaporation in the Presence of Argon Gas N. Sabli, Z.A. Talib, W.M. Mat Yunus, Z. Zainal, H.S. Hilal and M.S. Husin.....	323
Polyaniline Binder for Functionalized Acetylene Black: A Hybrid Material for Supercapacitor S. Ajit, S. Palaniappan and S. Gopukumar	327
Dielectric Relaxation in Lanthanide Doped/Based Oxides Used for High-k Layers C.Z. Zhao, S. Taylor, C. Zhao and P.R. Chalker	331
Electrochemical Stability of High Conducting PAN-Based Electrolytes for Lithium Ion Polymer Cells W.G. Chong, K.B. Md Isa, L. Othman, N.H. Zainol, S.M. Samin and Z. Osman	335
The Structure and Electrochemical Performance of $\text{LiNi}_{0.3}\text{Co}_{0.3}\text{Mn}_{0.3}\text{Cr}_{0.1}\text{O}_2$ Cathode Materials R. Roshidah, K. Norlida, J. Mohd Hilmi, A.R. Azilah, M. Nor Sabirin and H.K. Fun	339
Luminescence of $\text{Sr}_2\text{MgSi}_2\text{O}_7$ Phosphor Prepared by Solid State Reaction S.Y. Pung, C.H. Tan, M.N.A. Fauzi and S.R. Kasim	344
Ionic Transport and Electrochemical Properties of PMMA-Based Gel Polymer Electrolytes for Magnesium Batteries N.H. Zainol, M.Z. Mohd. Halizan, W.G. Chong and Z. Osman.....	348
Energy Bandgap Engineering of ZnO Using Impurity Elements for Solar Cell Applications: A DFT Study U.H. Bakhtiar, R. Ahmed, A. Shaari and M.Z. bin Yaacob	352
Growth and Characterization of (100) and (111) 3C-SiC Thin Film for MEMS Capacitive Pressure Sensor for Extreme Environments N. Marsi, B.Y. Majlis, A.A. Hamzah and F. Mohd-Yasin	356

Post-Deposition Annealing in Nitrous Oxide Ambient of RF-Magnetron Sputtered Y₂O₃ Film on Silicon Substrate H.J. Quah and K.Y. Cheong.....	360
Effects of Post-Deposition Annealing Time on Metal-Organic Decomposed Lanthanum Cerium Oxide Film Spin-Coated on Si Substrate W.F. Lim, Z. Lockman and K.Y. Cheong	364
Synergetic Effect of In and Ag Co-Doped ZnS for Enhanced Photocatalytic Hydrogen Evolution under Visible Light Irradiation M. Kimi, L. Yuliati and M. Shamsuddin	368
Compact and Energy-Efficient Field Emission Cathodes for Sensor Applications R. Schreiner, C. Langer, C. Prommesberger and F. Dams	372
Energy Balance Assessment of Magnetic Materials as Theoretical Hint for Formulation of Interoperable Magnetic-Mechanical Equation A.R. Akbar, M. Awang and D. Sawitri.....	376
Effect of Thickness of Porphyrin on Electrical Properties of Organic Devices P.L. Tan, G.Y. Yeap, W.S. Chow, R. Schreiner and K.Y. Cheong	381
Silicon Based Thermoelectric Cells with Built in Solar Cells and CNT Composite Based Thermoelectric Cells for Measurement of Gradient of Temperature K.S. Karimov, M. Abid, C.K. Yew, N. Ahmed, M.M. Bashir and Z. Abbas	385
Dielectric Properties of BaTiO₃/Epoxy and MWCNT/Epoxy Composites C.L. Poh, M.J. Mustapha, A.F. Mohd Noor, A.R. Mohamed, T.P. Chuah and C.K. Chee	393
Structural and Leaching Properties Study of Ce and Pr Lead Silicate Glasses N.H. Alias, N.M. Isa, M.J.M. Isa, M.H.A.R.M. Ahmad and M.K. Matori.....	397
Keyword Index	401
Author Index	405

CHAPTER 1:

Nanomaterial Research and Application

