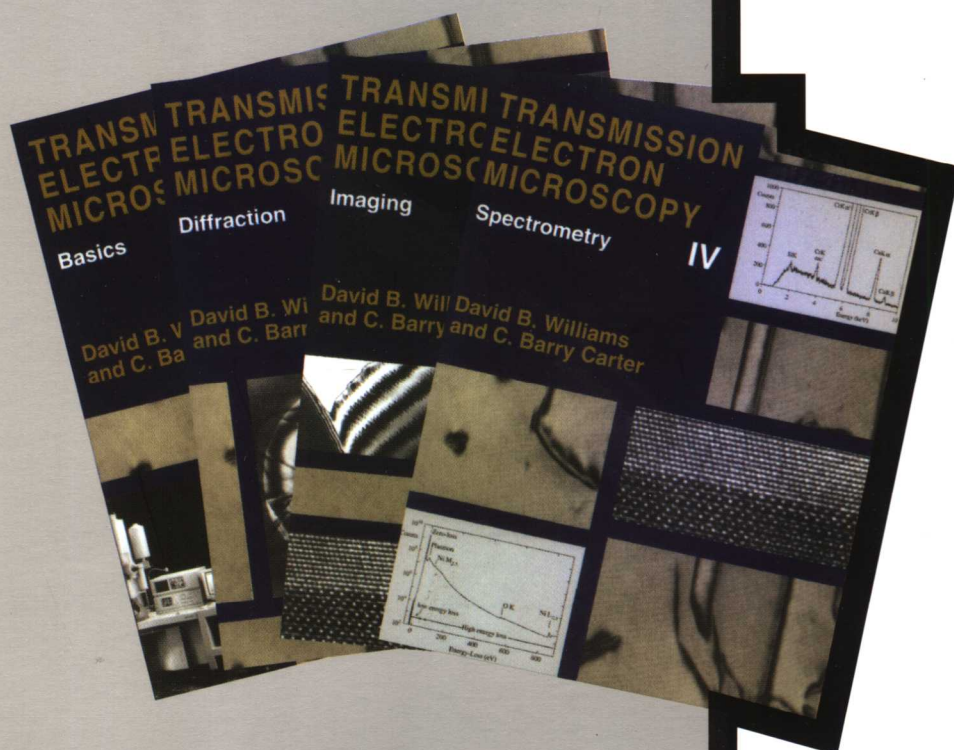


国外大学优秀教材——材料科学与工程系列 (影印版)

David B. Williams and C. Barry Carter

# 透射电子显微学： 材料科学教材(4卷本)

## Transmission Electron Microscopy: A Textbook for Materials Science



清华大学出版社



Springer



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## 英文影印版序

自从 1897 年汤姆逊发现电子的 35 年之后, 诺尔与鲁斯卡发现电子束可以穿过物质并和光一样成像, 从而建立了透射电子显微镜的基本原理。利用电子成像的原理, 柏林的西门子公司在 1932 年首次生产出第一台透射电子显微镜。

电子显微镜的原理非常相似于光学显微镜, 只不过在电子显微镜中, 光子由电子取代。因为电子比光子具有更短的波长, 电子显微镜的分辨率就可以观察到晶格里的原子。由于电子的透射, 它的衍射就可以用来精确地研究物质的结构和成分。正因为透射电子显微镜是材料科学研究中最为重要的分析手段之一, 所以“透射电子显微学”是美国大学材料系本科生及研究生院的选修和必修课。这门课往往配合其他电子显微分析技术, 如扫描电子显微镜、X-射线等而组成材料分析方法的系列课程。

“透射电子显微学”在全美国的工学院里是材料专业的主修课之一, 它也成为其他专业(比如化工、化学、生物、地质、机械、航空、医学)学生的选修课和参考科目, 但侧重有所不同。比如对于材料科学与工程专业的学生, 教程会较为详细地把重点放在材料的结构分析、衍射理论及各种实验方法等章节上。而对于非材料专业的学生, 整个课程会广泛地介绍透射电子显微学在现代科学、工程技术以及生物医用领域内的一般应用, 包括陶瓷、玻璃、高分子以及生物材料的电子显微学研究。课时一般为三个学分(即一周三次课, 每课 50 分钟), 其中附带了实验课。

“透射电子显微学”这门课所用的教科书有许多种。 *Transmission Electron Microscopy* (David B. Williams and C. Barry Carter, 1996) 是美国最为流行的教科书之一。它分为 4 卷: 基本概念、衍射理论、成像原理和能谱分析。其中第 1 卷主要讲解电子显微镜的基本概念, 包括衍射基础知识、显微镜的组成部件、仪器构造与功能, 以及样品制备。第 2 卷介绍衍射图像、倒易点阵、衍射电子像的标定, 以及各种衍射分析方法。第 3 卷主要是关于成像原理, 该卷对材料研究中典型的课题进行系统的介绍。比如晶体缺陷、内应力、相分析等。该卷还着重介绍了高分辨电子显微镜和图像模拟。第 4 卷讨论各种能谱的分析方法与技术, 比如 X-射线谱、X-射线定量定性分析、电子能量损失谱、离子能量损失谱等。在透射电子显微学研究中最基本的理论是衍射理论, 因而本书利用相当大的篇幅介绍衍射理论以及与其紧密相

关的晶体结构。这些知识是材料学专业的重要基础理论之一。

在当代材料学研究所遇到的许多关键问题已经不仅仅局限于传统材料,比如陶瓷和金属块材。在 21 世纪的材料研究中,材料学已经与许多前沿科学紧密联系起来,包括生物材料、纳米材料、医用材料、组织工程等。这些尖端新材料的研究要求实验者不仅懂得基础的衍射理论和实验方法,并且需要发展最新的电子显微镜技术。目前学术界最为重要的课题之一是纳米材料,比如纳米管和纳米组合结构。在许多生物医学和工业工程的应用中,这些纳米颗粒的表面必须经过物理、化学和生物的处理。处理后的纳米颗粒表面结构将会发生本质的变化。而纳米颗粒的表面需要用电子显微镜做各种精确的分析,比如结构、成分、形貌、物性等。这给电子显微学提出了最新的挑战,同时也为其赋予了更为丰富的研究课题。

本书内容新颖,理论完整,例子典型,科目丰富。但是对于本科生与研究生有课时上的限制。所以,各院校可根据专业的特点做适当的取舍。对于偏理科的专业,可以侧重第 2 卷的衍射理论。而对于工程专业,可以选择第 3 卷中的各种成像技术与第 4 卷中的能谱分析方法。在选修本课程之前,应该首先完成普通物理和材料学的基础课程,比如光学、量子物理、晶体结构、金属学、X-射线等。该课应该是本科高年级以及研究生一二年级的课程。

与本课相关的实验课是掌握电子显微技术的必修课。结合该课的理论,学生们必须学习电子显微技术中最为关键的样品制备。与其他材料分析技术相比,透射电子显微镜对样品的制备有极高的要求。而相比之下,扫描电子显微镜、X-射线技术中样品的制备比较简单。透射电子显微学研究中的数据质量在很大程度上往往取决于样品制备的优劣。因此,在透射电子显微学的教学中,对实验方法的掌握成为十分关键的一步。由于透射电子显微学的这个特点,该课程必须要求附带实验课。

正是由于透射电子显微学要求极高的实验经验和专门技术,在美国工学院的教学过程中,这门课大多由电子显微学领域里的专家负责。该书的两位作者: D. B. Williams and C. B. Carter 博士是世界上电子显微学领域的权威。他们不仅在材料学的研究中有卓越的建树,而且在电子显微技术上有许多原创性的发明。他们在本书里不仅对电子显微学中涉及的基本物理概念有非常精彩的阐述,而且对电子显微学在各种材料中的应用作了极为详尽的描述。更为可贵的是本书引入了大量现代科技最新发展的成果,这为开拓学生眼界,熟悉相关领域动态,掌握现代工业发展有着极为积极的意义。

清华大学出版社在中国工业飞速发展的今天,十分及时地选择 *Transmission Electron*



*Microscopy* 作为中国大学理工科的材料学主要的英文原版教科书,并引进该书的影印版权,有着非常重要的现实意义。它不仅可以在国内科技英文教学方面作为一个具有国际工程院系的教学标准,也为一般的大专院校和科技单位的研究工作者提供了一本内容丰富、极具科研价值的参考书。我衷心祝愿本书的英文影印版受到国内学生、老师以及科研同行的欢迎,并在教学和科研中起到重大的作用。

时东陆

美国俄亥俄州立辛辛那提大学工学院

材料科学与工程教授

2007 年

# Foreword

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Electron microscopy has revolutionized our understanding of materials by completing the *processing-structure-properties* links down to atomistic levels. It now is even possible to tailor the microstructure (and mesostructure) of materials to achieve specific sets of properties; the extraordinary abilities of modern transmission electron microscopy—TEM—instruments to provide almost all of the structural, phase, and crystallographic data allow us to accomplish this feat. Therefore, it is obvious that any curriculum in modern materials education must include suitable courses in electron microscopy. It is also essential that suitable texts be available for the preparation of the students and researchers who must carry out electron microscopy properly and quantitatively.

The 40 chapters of this new text by Barry Carter and David Williams (like many of us, well schooled in microscopy at Cambridge and Oxford) do just that. If you want to learn about electron microscopy from specimen preparation (the ultimate limitation); or via the instrument; or how to use TEM correctly to perform imaging, diffraction, and spectroscopy—it's all there! This is, to my knowledge, the only complete text now available that includes all the remarkable advances made in the field of TEM in the past 30 to 40 years. The timing for this book is just right and, personally, it is exciting to have been part of the developments it covers—developments that have impacted so heavily on materials science.

In case there are people out there who still think TEM is just taking pretty pictures to fill up one's bibliography, please stop, pause, take a look at this book, and digest

the extraordinary intellectual demands required of the microscopist in order to do the job properly: crystallography, diffraction, image contrast, inelastic scattering events, and spectroscopy. Remember, these used to be fields in themselves. Today, one has to understand the fundamentals of *all* of these areas before one can hope to tackle significant problems in materials science. TEM is a technique of characterizing materials down to the atomic limits. It must be used with care and attention, in many cases involving teams of experts from different venues. The fundamentals are, of course, based in physics, so aspiring materials scientists would be well advised to have prior exposure to, for example, solid-state physics, crystallography, and crystal defects, as well as a basic understanding of materials science, for without the latter how can a person see where TEM can (or may) be put to best use?

So much for the philosophy. This fine new book definitely fills a gap. It provides a sound basis for research workers and graduate students interested in exploring those aspects of structure, especially defects, that control properties. Even undergraduates are now expected (and rightly) to know the basis for electron microscopy, and this book, or appropriate parts of it, can also be utilized for undergraduate curricula in science and engineering.

The authors can be proud of an enormous task, very well done.

G. Thomas  
Berkeley, California

# Preface

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How is this book any different from the many other books that deal with TEM? It has several unique features, but the most distinguishing one, we believe, is that it can really be described as a “textbook”—that is, one designed to be used primarily in the classroom rather than in the research laboratory. We have constructed the book as a series of relatively small chapters (with a few notable exceptions!). The contents of many chapters can be covered in a typical lecture of 50 to 75 minutes. The style is informal for easier reading; it resembles an oral lecture rather than the formal writing you would encounter when reading research papers.

In our experience, the TEM books currently available fall into three major categories. They may be too theoretical for many materials science students; they attempt to cover all kinds of electron microscopy in one volume, which makes it difficult to include sufficient theory on any one technique; or they are limited in the TEM topics they cover. The rapid development of the TEM field has meant that many of the earlier books must automatically be placed in the third category. Although these books are often invaluable in teaching, we have not found them generally suitable as the course textbook in a senior-year undergraduate or first-year graduate course introducing TEM, so we have endeavored to fill this perceived gap.

Since this text is an introduction to the whole subject of TEM, we incorporate *all* aspects of a modern TEM into an integrated whole. So, rather than separating out the broad-beam and convergent-beam aspects of the subject (the traditional structural analysis or imaging versus the “chemical” analysis or “new” techniques), we treat these two aspects as different sides of the same coin. Thus scanning-beam (STEM) imaging is just another way to form an image in a TEM. There is no reason to regard “conventional” bright-field and “conventional” dark-field imaging as any more fundamental ways of imaging the specimen

than annular dark-field imaging—or even secondary-electron or STEM Z-contrast modes. Similarly, convergent-beam and scanning-beam diffraction are integral parts of electron diffraction, and are complementary to selected-area diffraction. Inelastic electron scattering is the source of both Kikuchi lines and characteristic X-rays. So we don’t deliberately split off “conventional” microscopy from “analytical” microscopy.

Our approach is to thread two fundamental questions throughout the text.

*Why should we use a particular technique?*

*How do we put the idea into practice?*

We attempt to establish a sound theoretical basis where necessary, although not always giving all the details. We then use this knowledge to build a solid understanding of how we use the instrument. The text is illustrated with examples from across the fields of materials science and engineering and, where possible, a sense of the history of the technique is introduced. We keep references to a minimum and generally accepted concepts are not specifically credited, although numerous classical general references are included.

We both have extensive teaching and research backgrounds in all aspects of TEM comprising diffraction, imaging, and microanalysis. Our research in TEM of materials spans metals, ceramics, composites, and semiconductors. We each bring more than 25 years of TEM experience to the book, and have contributed to the training of a generation of (we hope) skilled electron microscopists. We found that writing the book broadened our own knowledge considerably and was actually fun on some occasions. We hope you experience the same reactions after reading it.

Lastly, we encourage you to send us any comments (positive or negative). We can both be reached by email: [dbwl@lehigh.edu](mailto:dbwl@lehigh.edu) and [carter@cems.umn.edu](mailto:carter@cems.umn.edu)



# Acknowledgments

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We have spent the best part of a decade in the conception and gestation of this text and such an endeavor can't be accomplished in isolation. Our first acknowledgments must be to our wives, Margie and Bryony, and our families, who have borne the brunt of our absences from home (and occasionally the brunt of our presence, also!).

We have both been fortunate to work with other microscopists, post-doctoral associates, and graduate students who have taught us much and contributed significantly to the examples in the text. We would like to thank a few of these colleagues directly: Dave Ackland, Ian Anderson, Charlie Betz, John Bruley, Dov Cohen, Ray Coles, Vinayak Dravid, Joe Goldstein, Brian Hebert, Jason Heffelfinger, John Hunt, Matt Johnson, Vicki Keast, Ron Liu, Charlie Lyman, Stuart McKernan, Joe Michael, Grant Norton, Sundar Ramamurthy, René Rasmussen, Kathy Repa, Al Romig, David A. Smith, Changmo Sung, Caroline Swanson, Ken Vecchio, and Mike Zemyan.

In addition, many other colleagues and friends in the fields of microscopy and microanalysis have helped with the book (even if they weren't aware of it). These include: Ron Anderson, Jim Bentley, Geoff Campbell, Graham Cliff, David Cockayne, the late Chuck Fiori, Peter Goodhew, Ron Gronsky, Peter Hawkes, David Joy, Roar Kilaas, Gordon Lorimer, Harald Mülleians, Dale Newbury, Mike O'Keefe, John Steeds, Peter Swann, Gareth Thomas, Patrick Veyssière, Nestor Zaluzec, and Elmar Zeitler. In addition, many other microscopists kindly provided the figures that we acknowledge individually in the list at the end of the book.

We have received financial support for our microscopy studies through several federal agencies; without

this support none of the research that underpins the contents of this book would have been accomplished. In particular, DBW wishes to acknowledge the National Science Foundation (Division of Materials Research) for almost 20 years of continuous funding, the National Aeronautics and Space Administration, the Department of Energy (Basic Energy Sciences), Sandia National Laboratories, and the Materials Research Center at Lehigh, which supports the microscopy laboratory. Portions of the text were written while DBW was on sabbatical or during extended visits to Chalmers University, Göteborg, with Gordon Dunlop and Hans Nordén; the Max Planck Institut für Metallforschung, Stuttgart, with Manfred Rühle; and Los Alamos National Laboratory, with Terry Mitchell. CBC wishes to acknowledge the Department of Energy (Basic Energy Sciences), the National Science Foundation (Division of Materials Research), the Center for Interfacial Engineering at the University of Minnesota, the Materials Science Center at Cornell University, and the SHaRE Program at Oak Ridge National Laboratories. This text was started while CBC was with the Department of Materials Science and Engineering at Cornell University.

Despite our common scientific beginnings as undergraduates in Christ's College, Cambridge, we learned our trade under different microscopists; DBW with Jeff Edington in Cambridge and CBC with Sir Peter Hirsch and Mike Whelan in Oxford. Not surprisingly, the classical texts by these renowned microscopists are referred to throughout this book. They influenced our own views of TEM tremendously, unavoidably contributing to any bias in our opinions, notation, and approach to the whole subject.

# List of Acronyms

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The field of TEM is a rich source of acronyms, behind which we hide both simple and esoteric concepts. While the generation of new acronyms can be a source of original thinking (e.g., see ALCHEMI), it undoubtedly makes for easier communication in many cases and certainly reduces the length of voluminous textbooks. You have to master this strange language before being accepted into the community of microscopists, so we present a comprehensive listing that you should memorize.

ACF	absorption correction factor	CL	cathodoluminescence
A/D	analog to digital (converter)	CRT	cathode-ray tube
ADF	annular dark field	CS	crystallographic shear
AEM	analytical electron microscope/microscopy	CSL	coincident-site lattice
AES	Auger electron spectrometer/spectroscopy	DF	dark field
AFF	aberration-free focus	DOS	density of states
ALCHEMI	atom location by channeling-enhanced micro-analysis	DP	diffraction pattern
ANL	Argonne National Laboratory	DQE	detection quantum efficiency
APB	anti-phase domain boundary	DSTEM	dedicated scanning transmission electron microscope/microscopy
ASU	Arizona State University	DTSA	desktop spectrum analyzer
ATW	atmospheric thin window	EBIC	electron beam-induced current/conductivity
BF	bright field	EELS	electron energy-loss spectrometry
BFP	back focal plane	EFI	energy-filtered imaging
BSE	backscattered electron	ELNES	energy-loss near-edge structure
BSED	backscattered-electron diffraction	ELP	energy-loss program (Gatan)
BZB	Brillouin-zone boundary	EMMA	electron microscope microanalyzer
C(1, 2, etc.)	condenser (1, 2, etc.) lens	EMS	electron microscopy image simulation
CB	coherent bremsstrahlung	EPMA	electron probe microanalyzer
CBED	convergent-beam electron diffraction	ESCA	electron spectroscopy for chemical analysis
CBIM	convergent-beam imaging	ESI	electron spectroscopic imaging
CCD	charge-coupled device	EXAFS	extended X-ray absorption fine structure
CCF	cross-correlation function	EXELFS	extended energy-loss fine structure
CCM	charge-collection microscopy	FCF	fluorescence correction factor
CDF	centered dark field	FEG	field-emission gun
CF	coherent Fresnel/Foucault	FET	field-effect transistor
CFEG	cold field-emission gun	FFT	fast Fourier transform

- FOLZ** first-order Laue zone  
**FSE** fast secondary electron  
**FTP** file transfer protocol  
**FWHM** full width at half maximum  
**FWTM** full width at tenth maximum  
  
**GB** grain boundary  
**GCS** generalized cross section  
**GIF** Gatan image filter  
**GOS** generalized oscillator strength  
  
**HAADF** high-angle annular dark field  
**HOLZ** higher-order Laue zone  
**HPGe** high-purity germanium  
**HRTEM** high-resolution transmission electron microscope/microscopy  
**HV** high vacuum  
**HVEM** high voltage electron microscope/microscopy  
  
**IDB** inversion domain boundary  
**IEEE** International Electronics and Electrical Engineering  
**IG** intrinsic Ge  
**IVEM** intermediate voltage electron microscope/microscopy  
  
**K-M** Kossel-Möllenstedt  
  
**LEED** low-energy electron diffraction  
**LLS** linear least-squares  
**LUT** look-up table  
  
**MC** minimum contrast  
**MCA** multichannel analyzer  
**MDM** minimum detectable mass  
**MLS** multiple least-squares  
**MMF** minimum mass fraction  
**MSDS** material safety data sheets  
  
**NCEMSS** National Center for Electron Microscopy simulation system  
**NIH** National Institutes of Health  
**NIST** National Institute of Standards and Technology  
  
**OR** orientation relationship  
**OTEDP** oblique-textured electron diffraction pattern  
  
**PB** phase boundary  
**P/B** peak-to-background ratio  
**PEELS** parallel electron energy-loss spectrometer/spectrometry  
**PIMS** Precision Ion-Milling System<sup>®</sup>  
**PIPS** Precision Ion-Polishing System<sup>®</sup>  
**PM** photomultiplier  
**POA** phase-object approximation  
  
**QHRTEM** quantitative high-resolution transmission electron microscopy  
  
**RB** translation boundary (yes, it does!)  
**RCP** rocking-beam channeling patterns  
**RDF** radial distribution function  
**REM** reflection electron microscope/microscopy  
**RHEED** reflection high-energy electron diffraction  
**RHF** relativistic Hartree-Fock  
**RHFS** relativistic Hartree-Fock-Slater  
  
**SAD** selected-area diffraction  
**SE** secondary electron  
**SEELS** serial electron energy-loss spectrometer/spectrometry  
**SEM** scanning electron microscope/microscopy  
**SF** stacking fault  
**SHRLI** simulated high-resolution lattice images  
**SIMS** secondary ion mass spectrometry  
**S/N** signal-to-noise ratio  
**SOLZ** second-order Laue zone  
**SRM** standard reference material  
**STEM** scanning transmission electron microscope/microscopy  
**STM** scanning tunneling microscope/microscopy  
  
**TB** twin boundary  
**TEM** transmission electron microscope/microscopy  
**TMBA** too many bloody acronyms  
  
**UHV** ultrahigh vacuum  
**UTW** ultrathin window  
  
**V/F** voltage to frequency (converter)  
**VLM** visible-light microscope/microscopy  
  
**WB** weak beam  
**WBDF** weak-beam dark field  
**WDS** wavelength-dispersive spectrometer/spectrometry  
**WP** whole pattern  
**WPOA** weak-phase object approximation  
**WWW** World Wide Web  
  
**XANES** X-ray absorption near-edge structure  
**XEDS** X-ray energy-dispersive spectrometer/spectrometry  
**XRD** X-ray diffraction  
  
**YBCO** yttrium-barium-copper oxide  
**YAG** yttrium-aluminum garnet  
  
**ZAF** atomic number, absorption, fluorescence (correction)  
**ZAP** zone-axis pattern  
**ZOLZ** zero-order Laue zone

# List of Symbols

We use a large number of symbols. Because we are constrained by the limits of our own and the Greek alphabets we often use the same symbol for different terms, which can confuse the unwary. We have tried to be consistent where possible but undoubtedly we have not always succeeded. The following (not totally inclusive) list may help if you remain confused after reading the text.

$a$	relative transition probability	$C_s$	spherical aberration coefficient
$a_0$	Bohr radius	$C_x$	fraction of X atoms on specific sites
$\mathbf{a}, \mathbf{b}, \mathbf{c}$	lattice vectors	$C_0$	amplitude of direct beam
$\mathbf{a}^*, \mathbf{b}^*, \mathbf{c}^*$	reciprocal lattice vectors	$C_e$	combination of the elastic constants
$A$	amplitude of scattered beam	$(C_s \lambda)^{1/2}$	scherzer
$A$	amperes	$(C_s \lambda^3)^{1/4}$	glaser
$A$	absorption correction factor	$d$	beam (probe) diameter
$A$	active area of the detector	$d$	diameter of spectrometer entrance aperture
$A$	Richardson's constant	$d$	spacing of moiré fringes
$A$	atomic weight	$d$	interplanar spacing
$\text{\AA}$	Ångstrom	$d_c$	effective source size
$\mathcal{A}$	Bloch wave amplitude	$d_d$	diffraction-limited beam diameter
$A(U)$	aperture function	$d_g$	Gaussian beam diameter
$b$	beam-broadening parameter	$d_{hkl}$	$hkl$ interplanar spacing
$\mathbf{b}_e$	edge component of the Burgers vector	$d_{im}$	smallest resolvable image distance
$\mathbf{b}_p$	Burgers vector of partial dislocation	$d_{ob}$	smallest resolvable object distance
$\mathbf{b}_T$	Burgers vector of total dislocation	$d_s$	spherical-aberration limited beam diameter
$\mathbf{B}$	beam direction	$d_{eff}$	effective entrance aperture diameter at recording plane
$\mathbf{B}$	magnetic field strength	$dz$	thickness of a diffracting slice
$B$	background intensity	$d\sigma/d\Omega$	differential cross section of one atom
$B(U)$	aberration function	$D$	change in focus
$c$	velocity of light	$D$	distance from projector crossover to recording plane
$C$	contrast	$D$	electron dose
$C$	composition	$D_{im}$	depth of focus
$C_a$	astigmatism aberration coefficient	$D_{ob}$	depth of field
$C_c$	chromatic aberration coefficient	$D_1, D_2$	tie-line points on dispersion surfaces in presence of defect
$C_g$	g component of Bloch wave		

$e$ charge on the electron	$H$ spacing of the reciprocal-lattice planes parallel to the electron beam
$E$ energy	$H(\mathbf{u})$ Fourier transform of $h(\mathbf{r})$
$\mathbf{E}$ electric field	$I$ intensity
$E$ Young's modulus	$I$ intrinsic line width of the detector
$E_a$ spatial coherence envelope	$i_e$ emission current
$E_c$ chromatic aberration envelope	$i_f$ filament heating current
$E_c$ critical ionization energy	$I$ intensity in the diffracted beam
$E_d$ displacement energy	$I_K^g$ K-shell intensity above background
$E_K$ ionization energy for K-shell electron	$I(\mathbf{k})$ kinematical intensity
$E_L$ ionization energy for L-shell electron	$I_P$ intensity in the first plasmon peak
$\mathcal{E}$ total energy	$I_T$ total transmitted intensity
$\mathcal{E}$ energy loss	$I_0$ intensity in the zero-loss peak
$\mathcal{E}_m$ average energy loss	$I_0$ intensity in the direct beam
$\mathcal{E}_p$ plasmon energy loss	$I(\ell)$ low-loss spectrum intensity
$E_p$ plasmon energy	$J$ current density
$E_t$ threshold energy	$k$ magnitude of the wave vector
$E_0$ beam energy	$k$ Boltzmann's constant
$E(\mathbf{U})$ envelope function	$k$ kilo
$E_c(\mathbf{u})$ envelope function for chromatic aberration	$\mathbf{k}_i$ $\mathbf{k}$ -vector of the incident wave
$E_d(\mathbf{u})$ envelope function for specimen drift	$\mathbf{k}_D$ $\mathbf{k}$ -vector of the diffracted wave
$E_D(\mathbf{u})$ envelope function for the detector	$k_{AB}$ Cliff-Lorimer factor
$E_s(\mathbf{u})$ envelope function for the source	$K$ bulk modulus
$E_v(\mathbf{u})$ envelope function for specimen vibration	$K$ Kelvin
$f$ focal length	$K$ Kramers constant
$f(\mathbf{r})$ strength of object at point $x, y$	$K$ sensitivity factor
$f(\theta)$ atomic scattering factor/amplitude	$K$ inner core shell/characteristic X-ray line/ionization edge
$f_x$ scattering factor for X-rays	$\mathbf{K}$ change in $\mathbf{k}$ due to diffraction
$f_i(x)$ residual of least-squares fit	$\mathbf{K}_B$ magnitude of $\mathbf{K}$ at the Bragg angle
$F$ Fano factor	$K_0$ kernel
$F$ fluorescence correction factor	$L$ camera length
$\mathbf{F}$ Lorentz force	$m$ number of focal increments
$F_B$ fraction of B alloying element	$m_0$ rest mass of the electron
$F_\theta$ special value of $F(\theta)$ when $\theta$ is the Bragg angle	$M$ magnification
$F(P)$ Fourier transform of plasmon intensity	$M$ mega
$F(\mathbf{u})$ Fourier transform of $f(\mathbf{r})$	$M_A$ angular magnification
$F(0)$ Fourier transform of elastic intensity	$M_T$ transverse magnification
$F(1)$ Fourier transform of single-scattering intensity	$M_1, M_2$ tie-line points on dispersion surfaces
$F(\theta)$ structure factor	$n$ integer
$\mathbf{g}$ diffraction vector (magnitude of $\mathbf{K}$ at the Bragg angle)	$n$ free-electron density
$g(\mathbf{r})$ intensity of image at point $(x, y)$	$n$ nano
$G$ Bragg reflection	$\mathbf{n}$ vector normal to the surface
$G$ radius of a HOLZ ring	$n_s$ number of electrons in the ionized subshell
$G$ giga	$N$ noise
$G(\mathbf{u})$ Fourier transform of $g(\mathbf{r})$	$N$ number of counts
$h$ Planck's constant	$N$ number of atoms per unit area
$h$ distance from specimen to the aperture	$N$ $h + k + \ell$
$h(\mathbf{r})$ contrast transfer function	
$(hkl)$ Miller indices of a crystal plane	
$hkl$ indices of diffraction spots from $hkl$ plane	

- $N(E)$  number of bremsstrahlung photons of energy  $E$   
 $N_0$  Avogadro's number  
 $O$  direct beam  
 $p$  pico  
 $\mathbf{p}$  momentum  
 $p$  integer  
 $P$  peak intensity  
 $P$  FWHM of a randomized electronic pulse generator  
 $P_K$  probability of K-shell ionization  
 $P(z)$  scattering matrix for a slice of thickness  $z$   
 $Q$  number of scattering events per unit distance  
 $Q$  cross section  
 $r$  radius  
 $r$  distance a wave propagates  
 $r$  power term to fit background in EELS spectrum  
 $r_M$  image translation distance  
 $\mathbf{r}_n$  lattice vector  
 $\mathbf{r}^*$  reciprocal lattice vector  
 $r_{ast}$  astigmatism disk radius  
 $r_{chr}$  chromatic-aberration disk radius  
 $r_{sph}$  spherical-aberration disk radius  
 $r_{min}$  minimum disk radius  
 $r_{th}$  theoretical disk radius  
 $\mathbf{r}'_n$  lattice vector in strained crystal  
 $r_0$  maximum radius of DP in focal plane of spectrometer  
 $\mathbf{R}$  crystal lattice vector  
 $R$  count rate  
 $R$  resolution of XEDS detector  
 $R$  distance on screen between diffraction spots  
 $\mathbf{R}_n$  lattice displacement vector  
 $s$  excitation error or deviation parameter  
 $s_R$  excitation error due to defect  
 $s_z (s_g)$  excitation error in the  $z$  direction  
 $s_{eff}$  effective excitation error  
 $S$  distance from the specimen to detector  
 $S$  signal  
 $S$  standard deviation for  $n$  measurements  
 $sr$  steradians  
 $\mathbf{t}$  shift vector between the ZOLZ and the HOLZ  
 $t'$  absorption path length  
 $T(\mathbf{u})$  objective-lens transfer function  
 $T_{eff}(\mathbf{u})$  effective transfer function  
 $u$  object distance  
 $\mathbf{u}$  unit vector along the dislocation line  
 $\mathbf{u}^*$  vector normal to the ZOLZ  
 $u_k$  displacement field  
 $U$  overvoltage  
 $U_g$  Fourier component of the perfect-crystal potential  
 $v$  image distance  
 $v$  velocity of an electron  
 $V$  accelerating voltage  
 $\mathcal{V}$  potential energy  
 $V_c$  the volume of the unit cell  
 $V_c$  inner potential of cavity  
 $V_t$  projected potential through the thickness of the specimen  
 $V(\mathbf{r})$  crystal inner potential  
 $T$  absolute temperature  
 $T$  Tesla  
 $T_c$  period of rotation  
 $(UVW)$  indices of a crystal direction  
 $UVW$  indices of beam direction  
 $w$   $s\xi_g$  (excitation error  $\times$  extinction distance)  
 $\times$  times  
 $x$  distance  
 $\times$  times (magnification)  
 $x, y, z$  atom coordinates  
 $X$  FWHM due to detector  
 $y$  parallax shift in the image  
 $y$  displacement at the specimen  
 $z$  specimen height (distance along the optic axis)  
 $Z$  atomic number/atomic number correction factor  
 Greek symbols  
 $\alpha$  phase shift due to defect  
 $\alpha$  semiangle of incidence/convergence  
 $\alpha$  X-ray take-off angle  
 $\alpha_{opt}$  optimum convergence semiangle  
 $\beta$  brightness  
 $\beta$  ratio of electron velocity to light velocity  
 $\beta$  semiangle of collection  
 $\beta_{opt}$  optimum collection semiangle  
 $\gamma$  degree of spatial coherence  
 $\gamma$  phase of direct beam  
 $\Delta$  change/difference  
 $\Delta$  width of energy window  
 $\Delta\phi$  phase difference  
 $\Delta\theta_i$  angles between Kossel-Möllenstedt fringes  
 $\Delta_{AB}$  difference in mass-absorption coefficients  
 $\Delta E$  energy spread  
 $\Delta\mathcal{E}_p$  plasmon line width  
 $\Delta f$  maximum difference in focus  
 $\Delta f_{AFF}$  aberration-free (de)focus  
 $\Delta f_{MC}$  minimum contrast defocus  
 $\Delta f_{opt}$  optimum defocus



$\Delta f_{\text{sch}}$	Scherzer defocus	$\xi_g$	extinction distance for diffracted beam
$\Delta h$	relative depth in specimen	$\xi_g'$	absorption parameter
$\Delta I$	change in intensity	$\xi_0$	extinction distance for direct beam
$\Delta p$	parallax shift	$\xi_g^{\text{abs}}$	absorption-modified $\xi_g$
$\Delta V$	change in the inner potential	$\lambda$	mean-free path
$\Delta x$	path difference	$\lambda$	wavelength
$\Delta x$	half-width of image of undissociated screw dislocation	$\lambda_c$	coherence length
$\Delta x_{\text{res}}$	resolution at Scherzer defocus	$\lambda_p$	plasmon mean free path
$\Delta z$	change in height	$\lambda^{-1}$	radius of Ewald sphere
$\delta$	angle between detector normal and line from detector to specimen	$\mu$	micro
$\delta$	diameter of disk image	$\mu$	refractive index
$\delta$	diffuseness of interface	$\mu/\rho$	mass absorption coefficient
$\delta$	fluorescence enhancement ratio	$\mu^{(j)}(\mathbf{r})$	Bloch function
$\delta$	precipitate/matrix misfit	$\nu$	frequency
$\varepsilon$	angle of deflection	$\psi$	amplitude of a wave
$\varepsilon$	detector efficiency	$\psi^T$	total wave function
$\varepsilon$	energy to create an electron-hole pair	$\psi^{\text{tot}}$	total wave function
$\varepsilon$	strain	$\rho$	angle between directions
$\varepsilon_0$	permittivity of free space (dielectric constant)	$\rho$	density
$\eta(\theta)$	phase of the atomic scattering factor	$\rho_c$	information limit due to chromatic aberration
$\eta$	phase change	$\rho(\mathbf{r})$	radial distribution function
$\nu$	Poisson's ratio	$\rho t$	mass thickness
$\Phi$	work function	$\rho_i^2$	area of a pixel
$\Phi_{\Lambda}^{\text{Apt}}$	X-ray emission from element A in an isolated thin film	$\sigma$	scattering cross section of one atom
$\phi$	angle between Kikuchi line and diffraction spot	$\sigma$	standard deviation
$\phi$	angle between two Kikuchi line pairs	$\sigma$	stress
$\phi$	angle between two planes	$\sigma_K$	ionization cross section for K-shell electron
$\phi$	angle of tilt between stereo images	$\sigma_T$	total scattering cross section
$\phi$	phase of a wave	$\sigma_K(\beta\Delta)$	partial ionization cross section
$\phi^*$	complex conjugate of $\phi$	$\theta$	scattering semiangle
$\phi_g$	amplitude of the diffracted beam	$\theta_B$	Bragg angle
$\phi_0$	amplitude of the direct beam	$\theta_C$	cut-off semiangle
$\phi_x$	angle of deflection of the beam	$\theta_E$	characteristic scattering semiangle
$\Phi(\rho t)$	depth distribution of X-ray production	$\theta_0$	screening parameter
$\chi$	wave vector outside the specimen	$\tau$	detector time constant
$\chi_G$	wave vector which terminates on the point G in reciprocal space	$\tau$	dwelt time
$\chi_O$	wave vector which terminates on the point O in reciprocal space	$\omega$	fluorescence yield
$\chi(\mathbf{u})$	phase-distortion function	$\omega_c$	cyclotron frequency
$\kappa$	thermal conductivity	$\omega_p$	plasmon frequency
		$\Omega$	solid angle of collection
		$\otimes$	convolution (multiply and integrate)

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