

国家自然科学基金重点项目

复杂机电系统

耦合设计理论与方法

COUPLING DESIGN THEORY AND
METHOD OF COMPLEX
ELECTROMECHANICAL SYSTEM

钟掘 等编著



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本书在完成国家自然科学基金重点项目“复杂机电系统耦合与解耦设计理论与方法”基础上，从耦合与集成的角度系统论述了复杂机电系统的有关设计理论和方法。本书共有9章，阐述了复杂机电系统设计相关概念、发展趋势、特点和基本内容，介绍了复杂机电系统耦合分析与设计、全局耦合分析与设计原理、复杂机电系统的信息检测与处理技术、复杂机电系统动力学建模与辨识、控制与调速系统设计原理与方法、机械部件的选择与设计方法以及复杂机电系统的耦合并行设计方法与耦合设计问题的并行优化方法，并在最后一章给出了两个复杂机电系统分析与设计的实例。

本书适合高等工科院校机械类专业本科与研究生阅读，也可供各类工程技术人员参考。

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前　　言

现代化生产与科技的发展，对机电装备的功能需求日趋复杂，而高精度、高功效的设计是产生高性能复杂机电装备的基础。机械设计必须发展新的设计理论，促进现代复杂机电装备的创新。现代复杂机电系统由机械、动力、信息、控制等多个子系统集成，通过子系统间的交互作用（也称为耦合）产生整体功能；但同时也潜藏着某些奇异，当系统处于某种服役环境时，子系统间非设计目标的耦合可能被激发而破坏系统运行。

通常对机械系统的功能设计，较多注重子系统间一对一的耦合设计，忽略了非目标耦合的客观存在，也忽略了耦合因素的多维多阶作用。如根据机械系统所需要的工作速度和克服的工作阻力选择对应功率和转速的电动机，机械系统所要求的工作精度则由控制系统对运动状态进行调节控制，这些过程中客观存在的复杂耦合对主系统产生功能效应，也可能出现耦合干扰效应；如高速轧机的各类振动现象，与机电耦合是相关的；又如芯片封装机设计由PZT产生与提供超声能，却未考虑PZT的多维效应，以至工具在以工作频率和主振型工作时，还出现多维非主频和非主振型，它们驱使工具脱离有效工作位置。所有这些非目标耦合问题随着机械装备运行的强化、精细化而表现得更加突出。现代复杂机电装备中耦合问题是复杂的，它对复杂机电装备的性能影响是决定性的，也是多方面的，是复杂机电系统创新设计和高效、高精度运行中必须解决的重要科学问题，也是本书以机电系统耦合为中心展开诸章内容的原因。

复杂机电系统的耦合问题是近年才开始被关注的一个科学问题。由于它所产生的科学机理的深度和所涉及的科学过程的广度，使我们认识和发掘它的规律有很大的难度。应该说本书仅仅是从复杂耦合的角度来挖掘复杂机电系统设计理论和方法的一个尝试，许多复杂的机电装备还有着众多未知的耦合问题需要我们发掘、探索与驾驭，因此如果书中所述存在不妥之处敬请读者指正。

本书是在国家自然科学基金重点项目“复杂机电系统耦合设计理论与方法”（项目批准号59835170）支持下开展的基础研究工作的总结。本书的出版还得到国家自然科学基金科学出版资助项目（项目批准号50424505）的支持。

本书编写的分工情况如下：第1章 中南大学钟掘、段吉安、王艾伦，西安交通大学虞列；第2章 中南大学段吉安、王艾伦、贺建军、胡仕成；第3章 中南大学喻寿益；第4章 中南大学王艾伦；第5章和第6章 长沙理工大学贺尚红；第七章 中南大学胡志刚；第8章 长沙理工大学李旭宇；第9章 中南大学王艾伦，长沙理工大学李旭宇。全书由钟掘院士主编。

作 者

PREFACE

With the development of modernized production and technology, the required function of electromechanical equipment becomes more and more complicated. The production of highly functional and complex electromechanical equipment relies on highly precise and effective design. New design theories must be developed for mechanical design to promote the invention and innovation of modern complex electromechanical equipment. Modern complex electromechanical systems consist of multi-subsystems including machinery, power, information, control, etc. The integral function is then given through the reciprocal affection (also called coupling) of subsystems. However, there could be some potential singularity in a system. Such an unexpected and unwanted coupling might be stimulated to damage machines under some working conditions.

Generally, much attention is paid to the one-to-one coupling design for the function design of mechanical systems. However, either the existence of unexpected and unwanted coupling or the multi-dimensional action of coupling factors may be neglected. For example, an electric motor with required power and rotation speed will be chosen according to the required working velocity and the working resistance to be overcome for a mechanical system. The required working precision is controlled by regulating the movement of the mechanical system with a control system. The complex coupling existing in these processes has a functional effect on the system function and the interfering effect of coupling may appear. One typical case is that all kinds of vibration phenomena in high-speed rolling mills are related to electromechanical coupling. Here is another example. Ultrasonic energy is generated and supplied by PZT in the design of chip bonding machines. However, the multi-dimensional effect of PZT is usually not considered. As a result, multi-dimensional non-fundamental frequency and non-dominant mode shape may appear and make tools diverge from their correct positions when tools work with operating frequency and dominant mode shape. With the intensification and fineness of

the movement of mechanical equipment, all these unexpected coupling problems will be much more remarkable. Coupling in modern complex electromechanical equipment is complicated and has a determined effect on the performance of electromechanical equipment. Coupling is various and an important scientific problem that must be solved both in the innovative design and during highly effective and precise operating for complex electromechanical systems. These are also the reasons that we consider the electromechanical system coupling as the focus and write this book with various chapters related to the problem.

Coupling of complex electromechanical systems is one of scientific problems, which is attracted considerable attention until recent years. It is much difficult for us to understand and search into the coupling principle of complex electromechanical systems because of the depth of scientific theories it involves and the scope of scientific processes it refers to. To write this book is just an attempt that is made, merely from the point of view of complex coupling, to search into the design theory of complex electromechanical systems. There are still many unknown coupling problems in complex electromechanical equipment, which are required for us to search into, explore and control. There may be some contents that could be improved in this book and we are grateful to readers to oblige us with your valuable comments.

This book is the summarization of the academic research, “coupling design theory and methods of complex electromechanical systems,” a project supported by the State Key Program of National Natural Science of China (Grant No. : 59835170) and a publication project supported by the National Natural Science Foundation of China (Grant No. : 50424505).

This book is a joint effort based on academic research of its authors. Chapter 1 was written by Prof. Zhong Jue, Prof. Duan Ji'an, Prof. Wang Ai'lun from Central South University and Prof. Yu Lie from Xi'an Jiaotong University, Chapter 2 was written by Prof. Duan Ji'an, Prof. Wang Ai'lun, Dr. He Jianjun and Dr. Hu Shicheng from Central South University, Chapter 3 was written by Prof. Yu Shouyi from Central South University, Chapter 4 was written by Prof. Wang Ailun from Central South University, Chapters 5 and 6 were written by Prof. He Shanghong from Changsha University of Science & Technology, Chapter 7 was written by Prof. Hu Zhi-

gang from Central South University, Chapter 8 was written by Dr. Li Xuyu from Changsha University of Science & Technology, and Chapter 9 was written by Prof. Wang Ai lun from Central South University and Dr. Li Xuyu from Changsha University of Science & Technology. The editor-in-chief of this book is Prof. Zhong Jue, an Academician of Engineering of China.

目 录

前言

第1章 绪论	1
1.1 概述	1
1.2 复杂机电系统的定义和特点	2
1.3 复杂机电系统的基本组成	4
1.4 复杂机电系统的现状与趋势	5
1.4.1 复杂机电装备的功能与服役条件不断挑战极限	5
1.4.2 复杂机电系统的控制日益精密化与智能化	6
1.4.3 复杂机电系统的研究现状及发展趋势	7
1.5 复杂机电系统的关键科学与技术问题	8
1.5.1 复杂机电装备的系统科学问题	8
1.5.2 复杂机电系统中的耦合	9
1.5.3 复杂机电系统的建模	11
1.5.4 复杂机电系统的信息感知与智能控制	12
1.5.5 复杂机电系统的非线性动力过程演变	13
1.6 复杂机电系统的集成与设计	14
1.6.1 复杂机电系统的集成	14
1.6.2 复杂机电系统的设计及设计方法	15
参考文献	16
第2章 复杂机电系统的耦合设计	18
2.1 概述	18
2.2 机电耦合	20
2.2.1 机电耦合类型及特点	20
2.2.2 机电耦合建模与求解	23
2.2.3 机电耦合与解耦设计实例	24
2.3 工作界面耦合分析与设计	30
2.3.1 工作界面耦合的特点	30
2.3.2 工作界面耦合设计与分析的思路	31
2.3.3 工作界面耦合分析实例1——连续铸轧机	32
2.3.4 工作界面耦合分析实例2——塑性流变界面的一种奇异	

耦合现象与分析	40
2.4 一种基于键合图全局建模方法：系统耦合-集成建模方法	48
参考文献	62
第3章 复杂机电控制系统设计	64
3.1 复杂机电控制系统的组成和分类	64
3.1.1 复杂机电控制系统的组成	64
3.1.2 复杂机电控制系统的分类	66
3.2 复杂机电控制系统分析和设计	70
3.2.1 脉冲传递函数	71
3.2.2 复杂机电控制系统的性能分析	74
3.2.3 复杂机电控制系统设计	80
3.3 解耦控制设计方法	95
3.3.1 减少和消除耦合的方法	95
3.3.2 对角矩阵解耦设计方法	98
参考文献	104
第4章 复杂机电系统机械部件的设计与选用	105
4.1 概述	105
4.1.1 机电系统中机械部件的要求	106
4.1.2 机械系统中的能量流、物质流和信息流	107
4.1.3 机械系统的总体布局与设计	109
4.1.4 新材料在机械系统部件中的应用	112
4.1.5 机械系统中的尺度效应和物理特性	114
4.2 机械系统的一般设计方法	115
4.2.1 机械部件设计的机电设计思想	115
4.2.2 机械部件的总体设计思想	116
4.2.3 面向 X 的设计原理	117
4.2.4 机械系统的精度设计	123
参考文献	128
第5章 复杂机电系统的信息流获取与处理	129
5.1 复杂机电系统信息获取的意义与内涵	129
5.2 信息检测原理	132
5.2.1 应变式传感器	133
5.2.2 电涡流（位移）传感器	134
5.2.3 速度传感器	135
5.2.4 加速度传感器	136

5.3 信息处理技术	137
5.3.1 频谱分析	137
5.3.2 倒频谱分析	138
5.3.3 包络分析	140
5.3.4 小波分析	142
5.3.5 信息融合	144
5.4 复杂机电系统信息采集与分析实例——高速平整轧机在线 诊断测试	148
5.4.1 带钢表面特征分析	148
5.4.2 测试方案	149
5.4.3 信号特征提取	152
5.4.4 信息规律追踪	154
5.4.5 测试结论	159
参考文献	160
第6章 复杂机电液系统动力学建模与辨识	161
6.1 复杂流体网络频域动态建模与仿真	161
6.1.1 流体元件及支路传递矩阵	161
6.1.2 网络节点及终端负载边界条件	162
6.1.3 网络频域建模	163
6.1.4 仿真实例	165
6.1.5 结论	166
6.2 机电液网络综合建模与仿真	167
6.2.1 传递矩阵模型	167
6.2.2 边界条件	169
6.2.3 网络频域建模	170
6.2.4 建模实例	170
6.3 分布式流体网络时域建模与仿真	173
6.3.1 管道仿真模型	173
6.3.2 管道边界条件	175
6.3.3 仿真实例	178
6.4 动力学系统非参数模型相关辨识	179
6.4.1 相关辨识原理	180
6.4.2 功率谱估计	183
6.5 连续动力学系统参数模型辨识	184
6.5.1 调制函数法	184

6.5.2 高斯调制滤波器	185
6.5.3 辨识模型描述	187
6.5.4 最小二乘估计及统计特性	188
6.6 建模与辨识实例——平整机液压自动厚控系统（HAGC）动力学 建模与辨识	190
6.6.1 HAGC 系统动态建模	191
6.6.2 HAGC 模型辨识	194
参考文献	201
第7章 复杂机电系统耦合并行设计理论与方法	203
7.1 引言	203
7.1.1 并行处理的相关概念	203
7.1.2 并行处理技术在复杂机电系统耦合设计中的应用	206
7.2 可视化并行程序设计平台	206
7.2.1 并行虚拟机（PVM）	206
7.2.2 平台结构	207
7.2.3 任务描述器	208
7.2.4 通信代码生成器	209
7.2.5 代码插入器	211
7.2.6 任务调度器	211
7.2.7 任务控制器	213
7.2.8 平台在四辊轧机中的应用	214
7.3 多智能体系统开发集成环境	218
7.3.1 多智能体系统协作模型的结构设计	219
7.3.2 多智能体系统开发集成环境的系统构成	221
7.3.3 多智能体开发集成环境的设计思想	223
7.3.4 自然语言通信功能应用研究	226
7.3.5 开发环境在复杂机电系统耦合参数设计中的应用	227
参考文献	230
第8章 复杂机电系统耦合设计的并行优化方法	232
8.1 机械系统参数设计中的耦合设计问题	232
8.1.1 机电系统耦合设计模型的描述	233
8.1.2 耦合设计任务的分解-协调模型	234
8.1.3 并行求解过程中的冲突问题分析	236
8.2 满意度水平下的目标冲突的约束处理	238
8.2.1 满意度的概念	238

8.2.2 目标函数满意程度的模糊描述	239
8.2.3 基于满意可行解空间的优化设计模型	240
8.3 机电系统耦合设计模型的并行冲突检测方法	242
8.3.1 耦合设计模型的并行冲突的分析	242
8.3.2 基于优化的分布式约束问题的有解判定方法	244
8.4 基于罚函数的耦合问题的并行优化方法	247
8.4.1 协同优化方法	247
8.4.2 基于罚函数的分解协调原理	249
8.4.3 基于混合罚函数的分解协调方法	250
8.4.4 分解模型的并行求解	252
8.5 算例分析	254
8.6 小结	256
参考文献	257
第9章 复杂机电系统的并行设计实例	258
9.1 实例一：某平整机系统的并行仿真分析	258
9.1.1 子系统耦合-集成建模方法在工程系统中的应用	258
9.1.2 仿真分析结果	270
9.1.3 固有频率计算及仿真	275
9.1.4 主传动扭振振型计算	280
9.1.5 不同工况对垂振系统振动的影响	282
9.2 实例二：试验四辊轧机的并行优化设计	284
9.2.1 轧制压力、轧制力矩的计算	284
9.2.2 机架刚度的优化模型	285
9.2.3 轧辊设计优化模型	287
9.2.4 机架与轧辊参数间的关系	289
9.2.5 机架、辊系的耦合设计模型的并行求解	289
9.2.6 求解结果	291
9.3 小结	292

Contents

Preface

CHAPTER 1	Introduction	1
1. 1	Overview	1
1. 2	Definition and Characteristics of Complex Electromechanical Systems	2
1. 3	Fundamental Composition of Complex Electromechanical Systems	4
1. 4	Complex Electromechanical Systems: The State of the Art	5
1. 4. 1	Constant challenging of the limit of functions and service conditions	5
1. 4. 2	Constant precisization and intelligenization for the control of complex electromechanical systems	6
1. 4. 3	The State of the Art of the research for Complex Electromechanical Systems	7
1. 5	Key scientific and technical problems of complex electromechanical systems	8
1. 5. 1	System science problems of complex electromechanical equipment	8
1. 5. 2	Coupling in complex electromechanical systems	9
1. 5. 3	Modeling of complex electromechanical systems	11
1. 5. 4	Information sensing and intelligent control of complex electromechanical systems	12
1. 5. 5	Nonlinear dynamic process evolution of complex electromechanical systems	13
1. 6	Integration and design of complex electromechanical systems	14
1. 6. 1	Integration of complex electromechanical systems	14
1. 6. 2	Design and design methods for complex electromechanical systems	15
References		16
CHAPTER 2	Coupling design for complex electromechanical systems	18
2. 1	Overview	18
2. 2	Electromechanical coupling	20
2. 2. 1	Types and characteristics of electromechanical coupling	20
2. 2. 2	Modeling and solutions for electromechanical coupling	23
2. 2. 3	Electromechanical coupling and decoupling design examples	24
2. 3	Coupling analysis and design of working interface	30
2. 3. 1	Characteristics of working interface coupling	30
2. 3. 2	Train of thought for working interface coupling design and analysis	31
2. 3. 3	Example 1—tandem rolling mill	32
2. 3. 4	Example 2—a strange phenomenon and analysis of plastic flow interface	40
2. 4	A bond graph based global modeling method: system coupling—Integration	

modeling method	48
References	62
CHAPTER 3 Design of Complex Electromechanical Control Systems	64
3. 1 Construction and Classification of Complex Electromechanical Control Systems	64
3. 1. 1 Construction of Complex Electromechanical Control Systems	64
3. 1. 2 Classification of Complex Electromechanical Control Systems	66
3. 2 Analysis and Design of Complex Electromechanical Control Systems	70
3. 2. 1 Pulse Transfer Function	71
3. 2. 2 Performance Analysis of Complex Electromechanical Control Systems	74
3. 2. 3 Design of Complex Electromechanical Control Systems	80
3. 3 Design Methods of Decoupling Control	95
3. 3. 1 Methods of Reducing Coupling and Decoupling	95
3. 3. 2 Diagonal Matrix Decoupling Design Methods	98
References	104
CHAPTER 4 Design and Selection for mechanical parts of complex electromechanical systems	105
4. 1 Overview	105
4. 1. 1 Requirements of mechanical parts in electromechanical systems	106
4. 1. 2 Energy flow, matter flow and information flow in mechanical systems	107
4. 1. 3 Overall layout and design for mechanical systems	109
4. 1. 4 Applications of new material for mechanical system parts	112
4. 1. 5 Scale effects and physical characteristics in mechanical systems	114
4. 2 General design methods of mechanical systems	115
4. 2. 1 Electromechanical design of mechanical parts	115
4. 2. 2 Overall design of mechanical parts	116
4. 2. 3 X-oriented design principles	117
4. 2. 4 Precision design for mechanical systems	123
References	128
CHAPTER 5 Information flow acquisition and processing for complex electromechanical systems	129
5. 1 Significance and meaning of information flow acquisition for complex electromechanical systems	129
5. 2 Information acquisition principles	132
5. 2. 1 Strain Sensors	133
5. 2. 2 Electrical Whirlpool (Displacement) Sensors	134
5. 2. 3 Speed Sensors	135
5. 2. 4 Acceleration Sensors	136
5. 3 Information processing techniques	137

5.3.1	Spectrum analysis	137
5.3.2	Cepstrum analysis	138
5.3.3	Envelopment analysis	140
5.3.4	Wavelet analysis	142
5.3.5	Information fusion	144
5.4	An Information acquisition and analysis example—on-line vibration detection of a high speed tamper rolling mill	148
5.4.1	Feature analysis of steel strip surface	148
5.4.2	Measuring and testing scheme	149
5.4.3	Feature extraction of signals	152
5.4.4	Feature tracing of information	154
5.4.5	Conclusions	159
	References	160

CHAPTER 6 Modeling and Identification of complex electromechanical and hydraulic systems 161

6.1	Dynamic modeling and simulation of complex hydraulic networks in frequency domain	161
6.1.1	Transfer matrices of fluid elements and branches	161
6.1.2	Boundary conditions of junctions and terminals	162
6.1.3	Network modeling in frequency domain	163
6.1.4	Simulation examples	165
6.1.5	Conclusions	166
6.2	Integrated modeling and simulations of electromechanical and hydraulic networks	167
6.2.1	Transfer matrix model	167
6.2.2	Boundary conditions	169
6.2.3	Network modeling in frequency domain	170
6.2.4	Modeling Examples	170
6.3	Modeling and simulations of distributed hydraulic networks in time domain	173
6.3.1	Pipeline simulation model	173
6.3.2	Pipeline boundary conditions	175
6.3.3	Simulation examples	178
6.4	Correlation identification of non-parametric model of dynamic systems	179
6.4.1	Correlation identification principles	180
6.4.2	Power spectrum estimation	183
6.5	Identification of parametric model for continuous time dynamic systems	184
6.5.1	Modulating function methods	184
6.5.2	Gaussian modulating filters	185

6.5.3 Description of identification model	187
6.5.4 Least-squares estimation and its statistical characteristics	188
6.6 An example—modeling and identification of hydraulic automatic gage control (HAGC) Systems for a temper rolling mill	190
6.6.1 Dynamic modeling of HAGC systems	191
6.6.2 Model identification of HAGC systems	194
References	201

CHAPTER 7 Parallel Design Theory and Methods for Complex Electromechanical System Coupling 203

7.1 Introduction	203
7.1.1 Related Concepts of Parallel Processing	203
7.1.2 Applications of Parallel Processing Techniques in Coupling Design	206
7.2 Visual Parallel Program Design Platform	206
7.2.1 Parallel Virtual Machine (PVM)	206
7.2.2 Platform Structure	207
7.2.3 Task Describer	208
7.2.4 Communication Code Generator	209
7.2.5 Code Inserter	211
7.2.6 Task Scheduler	211
7.2.7 Task Controller	213
7.2.8 Applications of the Platform in Four-High Rolling Mills	214
7.3 Integrated Environment of Multi-agent System Development	218
7.3.1 Structure Design of Coordinative Model of Multi-agent Systems	219
7.3.2 System Configuration of Integrated Environment of Multi-agent System Development	221
7.3.3 Design Methods of Integrated Environment of Multi-agent system Development	223
7.3.4 Applications of Communication Function for Natural Language	226
7.3.5 Applications of Development Environment in Coupling Parameter Design	227
References	230

CHAPTER 8 Decomposition optimization methods for coupling design problems of complex Electromechanical Systems 232

8.1 Coupling design problems in mechanical system parameter design	232
8.1.1 Representation of coupling design models of electromechanical systems	233
8.1.2 Decomposition coordinative models of coupling design tasks	234
8.1.3 Conflict analysis in parallel solutions	236
8.2 Constraints of objective conflicts based on satisfactory-degree	238
8.2.1 Satisfactory-degree concept	238