

The Proceedings of the
AES 3rd International
Conference

**PRESENT and
FUTURE of
DIGITAL AUDIO**

Tokyo, Japan
1985 June 20-21



Information on European orders
for Special Publications:
Continental Europe—Titia K. S.
Bakker, (c/o PolyGram B.V.),
P.O. Box 189, 3740 AD Baarn,
The Netherlands.
United Kingdom—AES British
Section, Lent Rise Road,
Burnham, Slough, SL1 7NY,
United Kingdom. Telephone
Burnham (STD 062-86) 63724.

Editorial Staff

Robert O. Fehr Editor

Patricia M. Macdonald
Managing Editor

Abbie J. Cohen Senior Editor

Leslie A. Safford

Associate Editor

Advertising/Special Publications

Michael J. Ricca

Production Editor

Ingeborg M. Stochmal

Copy Editor

G. Franklin Montgomery

Consulting Technical Editor

Review Board

Louis A. Abbagnaro

Piet J. Berkhout

Barry Blesser

Cecil R. Cable

Richard C. Cabot

Marvin Camras

Duane H. Cooper

Robert R. Cordell

John M. Eargle

Mark B. Gardner

Richard A. Greiner

Richard C. Heyser

W. John J. Hoge

John M. Hollywood

Tomlinson Holman

James M. Kates

David L. Klepper

Paul W. Klipsch

James H. Kogen

W. Marshall Leach, Jr.

Stanley P. Lipshitz

Bart Locanthi

James F. McGill

J. G. (Jay) McKnight

Guy W. McNally

Robert A. Moog

James A. Moorer

John T. Mullin

Martin Polon

D. Preis

Daniel Queen

Kees A. Schouhamer-Immink

Manfred R. Schroeder

Robert B. Schulein

D. E. L. Shorter

Richard H. Small

Emil L. Torick

John Vanderkooy

Daniel R. von Recklinghausen

James V. White

Eugene Zastinsky

The Proceedings of the AES 3rd International Conference



CHAIRMAN'S MESSAGE

It is my greatest joy to be able to hold the conference that the AES members of the Japan Section have been awaiting for so long. Since 1952, when the Japan Section was started with its 20 original members, a possible conference was the subject of many special meetings, in addition to the regular section meetings. However, it is not until today that this international conference has become a reality.

Beginning with discussion about 4-channel audio in the early 1970s, the number of technical papers by Japanese authors presented at AES conventions has been steadily increasing. The advent of the digital audio era accelerated this trend. And the important position Japanese society and industry gained, particularly in the field of professional audio, strongly inspired the widespread opinion that we should hold an AES convention here in Japan.

With these thoughts in mind, about three years ago we proposed to AES headquarters that we should hold an AES convention in Tokyo in 1985, and began preparing accordingly. However, at that time AES headquarters was debating the number of conventions to be held each year, the convention schedule for 1985 was already fixed, and the Japan Section was not yet prepared to hold a convention. Therefore, we shelved the idea of holding a Tokyo convention.

Encouragement from AES headquarters and advice from supporters of the Japan Section not to lose hope motivated us to try to hold the convention in Japan in the near future. However, the consensus was that we should first organize a conference without exhibits and postpone the convention until 1987. Then the section Board of Governors decided at their 1984 November meeting to hold the conference on 1985 June 20 and 21. This request was forwarded to the AES Executive Committee, and permission was granted. Preparation began in earnest with the formation of the Conference Committee.

The next step was to choose the subject of the conference. It was a natural and relatively easy decision to select "Present and Future of Digital Audio" as the topic, because of Japan's social and industrial position in this particular field of technology. Moreover, significant papers on the subject would be readily available. Finally, it would attract attention from abroad.

In planning the conference, we have devoted the first half to the invited papers of seven specialists. This is to provide background through introductory commentary on the technical sessions that follow for the members and delegates in related industries whose day-to-day work may be more concerned with the technical rather than the theoretical aspects of digital audio. It also serves to inform attendees of the evolution of the technology to date. The remainder of the 23 papers covers advanced digital audio technology, which we believe will interest engineers from overseas as well as Japanese engineers.

It seems that at present the Japanese audio industry is primarily involved with consumer audio products. I hope that this occasion will help develop technology that will lead the professional audio world and contribute more to the professional industry. These efforts will certainly support the consumer-oriented audio industry as well, and those most concerned with it.

In conclusion, I would like to express my thanks to the AES governors for their assistance, and to the Conference Committee for their unflagging efforts. My thanks also to Saburo Takahashi of the Japan Audio Society and to Haruhiko Toyama of the JAS office for carrying out the many necessary fine details.

Takeo Yamamoto
Conference Chairman
Chairman, AES Japan Section
1985 June

CONTENTS

1 DIGITAL AUDIO: AN OVERVIEW

Advances in Digital Audio Technology	Heitaro Nakajima	3
An Introduction to Digital Audio	Shokichiro Yoshikawa	14
Digital Audio Engineering in Consumer Audio Products in Japan ...	Ryuji Iwashita	24
Digital Audio Equipment for Professional Use	Toshiyuki Takegahara	32
The Practice of Digital Audio Recording	Toshio Kikuta	50
The Present Situation of Digital Audio Engineering In Europe	R. Lagadec	61
Standardization in Professional Digital Audio Engineering at the AES	Bart Locanthi	68

2 DIGITAL TECHNOLOGY IN STUDIO BROADCASTING

Application Of Parallel Digital Interface For The Interconnection Of Digital Audio Equipment	Hiroyuki Yazama, Takeaki Anazawa, Kunimaro Tanaka, and Yoshinobu Ishida	79
8-Channel Digital Audio Mixer for Digital Mastering and Recording	Hiroyuki Yamauchi, Hiroshi Takahashi, Yoshinobu Hayashi, Tetsuya Konishi, Yoshinobu Usui, and Masao Tanaka	84
A Digital Mixer/Equalizer for Mastering Utilizing DSP	Takashi Matsushige, Toshinori Mori, and Yukimitsu Sakurai	89
Sound Transmission Systems for Direct Broadcasting Satellites: PCM Sound Broadcasting in Direct Broadcasting Satellite	Takehiko Yoshino, Toshiyuki Takegahara, and Naoki Kawai	95
Program Production Techniques for High-Quality Sound Broadcasting by Satellite	Mitsuhiro Sakakibara	100
A New Digital Audio Data Transmission System for CATV Networks	Yoshiyuki Chiba, Yuichi Kojima, and Yasuhiro Hideshima	106

3 DIGITAL AUDIO TECHNOLOGY

Influence of Group Delay Distortion of Low-Pass Filters on Tone Quality for Digital Audio Systems	Yoshiharu Hoshino and Toshiyuki Takegahara	115
--	--	-----

The Measuring Computer for The Digital Audio Age	Peter G. Olsen	120
A PCM Data Detection System for Long-Play Mode VCRs	Susumu Takahashi, Hiromi Kameda, and Takaaki Yamamoto	126
State-of-the-Art Techniques in Digital to Analog Conversion ...	Snil S. Nethisinghe	133
A Vertical Phased Array Speaker System For The Digital Audio Era	John Hisatsugu Nakamura	139

4 DAD TECHNOLOGY

Digital Still Picture System of AHD	Nobuaki Takahashi	147
A Digital Audio Disc Using Adaptive Delta Modulation	Tadashi Ogawa and Kiyomi Suzuki	155
Servo Systems Presenting High Playability	Toshiharu Mukai, Haruo Isaka, Yoshio Sakakibara, and Shinichi Tanaka	159
Signal Processing Circuit for CD Player	Toshifumi Shibuya, Takao Arai, Harushige Nakagaki, and Yoshimi Iso	164
Digital Filter CMOS LSI for CD Player	Minoru Takeda and Masayuki Takahashi	170

5 DIGITAL AUDIO TAPE RECORDER (DAT) TECHNOLOGY

PCM Multi-Track System on the 8mm VTR	Takashi Iwasawa, Taiji Tsunoda, and Koki Aizawa	179
On the System Design and the Signal Processing of a Rotary Head DAT	Yoshinobu Ishida, Masayuki Ishida, Kazuhito Endo, Kenji Goto, and Yoshiharu Osuga	184
Signal Processing on an Experimental Digital Audio Tape Recorder	Kengo Sudo, Taizo Sasada, and Hiromi Juso	191
On a Signal Processing Method of Stationary Head Type Digital Audio Tape Recorder	Satoshi Nishimura, Ken-ichi Satoh, Yoshinobu Nishikawa, Nobuo Itoh, and Norihisa Takayama	195
Digital Equalization on the Stationary Head Type DAT	Takuyo Kogure, Hidemasa Kitagawa, and Toshiyuki Shimada	201
Thin-Film Head Incorporating Write Circuit	Masaru Moriyama	206
A Multi-Track IC Head for Digital Audio	Y. Soda, K. Fujiwara, S. Seko, Y. Iida, H. Miyairi, H. Uchida, and T. Sekiya	212

1

Digital Audio: An Overview

ADVANCES IN DIGITAL AUDIO TECHNOLOGY

Heitaro Nakajima

Aiwa Co., Ltd.

1. The Birth of Digital Audio (Initial Development)

The first public experiment in digital audio was made in May 1967 by the NHK Technical Research Laboratories. NHK Tech. began research in digital recording on magnetic tape in 1965, with the goal of developing a super-high fidelity recording/replay system for audio signals. Experimental devices were perfected in 1966 for monophonic, and in 1967 for stereo signals^[1]. These experimental units were rotary-head VTR (2-head, 1-inch tape), with coding configuration using a sampling frequency of 40 kHz., and a 5-segment, 12-bit quantization (Fig. 1). It is recorded that over ten million yen in research funding was utilized in this project. A master tape recorder for FM broadcasting could be purchased at that time for one tenth of that amount.

Even now I cannot forget how stunned I was when I first heard the incredible quality of digital sound. I feel that it became the driving force for the years of digital audio equipment development that followed. Nonetheless, that type of research required massive research expenditures and a long-term project time, and was faced with a variety of difficulties, some of which were related to the fact that color television was undergoing development at the same time. Fortunately, Nippon Columbia, which had been producing LP records through direct cutting, took notice of the research project and considered using a master recorder for their work. In order to fulfill industrial applications reliably, a 4-head VTR with 2-inch tape was used, with a coding configuration using a 42.25 kHz sampling frequency, and a 13-bit linear quantization^[2]. Records manufactured through this process were released commercially in September 1972 as PCM records (digital master analog cutting).

The above research and application was based on the use of rotary-head VTR, but in the 1970's research into digital recording using open-reel type recorders with fixed multi-track heads was started by BBC, Sony^[3], Hitachi^[4], and Mitsubishi^[5], among others. These were all development-level projects, and apparently primarily for intra-company experiment and audio quality evaluation applications. A variety of coding configurations were used, with sampling frequencies from 32 to 52 kHz., and quantization of 12 to 13 bits.

During this time, coding errors caused by dropouts and jitter became a major problem relative to the drive systems used, and research into correction and compensation became essential to maintain equipment reliability^[6].

2. Digital Audio Tape System (DAT) - First Commercialization

The first DAT products utilized existing VTR systems, without modification, as recording devices, with the video terminal serving to handle the digital audio signals - in other words, they were combinations of VTR and PCM processors. This system was exhibited by Sony at the Audio Fair in October, 1976 in an experimental display, with product releases of the commercial PCM-1600^[7] (using the U-matic VTR) and the consumer-oriented

PCM-1[8] (using the Beta-max VTR) following a year later. Signal processing was identical to video signal processing, with the same vertical synchronization and horizontal scanning times, limiting the possible sampling frequencies to 44.056 kHz for NTSC-format VTR, and 44.1 kHz for PAL- and SECAM-format VTR equipment. This fact eventually led to the establishment of the 44.1 kHz sampling frequency for consumer digital audio products. The quantization was 16-bit linear for professional use, and 3-segment 13-bit for consumer use.

For practical professional utilization, an electronic digital editor for PCM processors was developed, and the combination of this editor with the digital audio equipment was utilized in several audio production systems. This served to create a base of digital recording production technology, which was invaluable for the practical development of Compact Disc technology later.

In consumer equipment, meanwhile, standardization work began. The standardization committee for consumer PCM processors was established in April 1978, starting from a foundation of the PCM-1. Standardization took as a basic assumption that the recording equipment would be either VHS or Betamax with the same recording techniques used for video signals, and concentrated on the coding configuration to be used. Two possibilities for allocating the total number of bits that could be recorded in a single VTR horizontal scan line were evaluated, a proposal for a 14-bit LR stereo component with dropout correction signals P and Q (Fig. 2a), and a proposal for a 16-bit LR stereo component with a single dropout correction signal P (Fig. 2b). There was a great deal of discussion concerning trade-offs between improvement in dynamic range and ensuring reliability, but the planned consumer applications for VTR and tape, together with a lack of reliable technical predictions, led to the final acceptance of signal format (c). The standardization process was completed in May 1979, and the results recorded in a file of the EIAJ[9]. In October of the same year, PCM processors based on the standard were released from seven firms, ranging in price from ¥650,000 to ¥800,000. At the same time, the integration of digital signal processing circuits and A/D and D/A converters to LSI chips were progressing, leading to the release of devices equipped with these chips in 1981, finally cutting the price to below ¥100,000 in 1983. It must be pointed out that the experiences gained in the standardization, integration and commercialization of digital audio equipment were invaluable in the practical application of the digital audio disc later.

For fixed-head DAT, meanwhile, professional use master stereo recorders and 8 to 48 channel recorders aimed to record different music instruments on each channel were developed. The standardization of the involved signal format was initiated at the October 1977 AES Conference, but was halted temporarily by suspicion of violation of the monopoly law in 1978. It reformed rapidly, and the DASH[10] standard, covering 2 to 48 channel professional fixed-head signal formats, was formalized in 1983. There were three tape speeds in the format, corresponding to 1, 2 and 4 recording tracks. The sampling frequencies were 48 and 44.1 kHz., and a 16-bit linear quantization was recommended (Table 1).

In this way, as professional multi-track recorders and master recorders were gradually commercialized, the digitalization of mixing circuits used to process audio signals and link the equipment together became essential. Digital technology was

applied to mixers, tone adjustment circuits, and reverberation circuitry and so on, leading to the overall creation of a digital audio processing system.

3. Digital Audio Disc System (DAD) - The Audio System Revolution

At the September 1977 Audio Fair, experimental DAD systems utilizing optical signal detection technology was displayed by three groups: Mitsubishi - Teac - Todenka, Sony, and Hitachi - Columbia. An outline of the exhibits is given in Table 2, and while there was a considerable density difference between them, they were, in general, highly similar. In 1978, research into even higher densities for optical signal detection was increased, and the utilization of modulation systems such as MFM and 3PM made the recording/replay of 1.5 to 2.5 hours of information by a 30-cm diameter disc possible. Matsushita released a mechanical signal detection DAD system, while JVC and Toshiba released DAD systems using electrostatic principles. This meant that all three of the conventional video disc signal detection techniques had been applied to DAD. In 1979, Philips exhibited an experimental 11.5-cm disc using optical signal detection which could record/replay 1 hour of information.

29 Japanese and foreign companies co-operated in the standardization of the digital audio disc, with the formal committee named as the DAD Conference being established in September, 1978. In June, 1980 various techniques were suggested: the optical signal detection method (CD system) by Sony and Philips, the electrostatic detection system by JVC (AHD system), and the mechanical detection system by Telefunken and Teldec (MD system) (see Table 3). Evaluation of the three systems and experimental confirmation of their compatibility was completed in April 1981[11]. By this time, the number of firms participating in the standardization process had grown to 51. At the Audio Fair in October 1981, there were 14 firms exhibiting experimental CD systems and 2 firms exhibiting experimental AHD systems.

After the evaluation of the CD system[12], mass production technology was established for discs and semiconductor lasers, digital processing LSI chips were developed, and several firms released products in October 1982 with discs ranging from ¥3,500 to 3,800, and players from ¥160,000 to 200,000. By the fall of 1984, discs had dropped to ¥3,000 and players to ¥60,000 to 70,000, with not only audio component players, but also portables and in-car-use systems developed, leading to significant enlargement of the utilization range. The number of disc titles reached 3,000 to 4,000, and the production of players reached over 600,000 units per year. The advanced features of the CD player, including audio quality, compactness and light weight, high reliability (non-contact) and easy operation, are expected to lead to production figures for players and discs exceeding those for conventional record players and LP records in 1986.

In compact discs, about 3% of the total signal recording area is assigned as a sub-code area, and is used to store signals other than audio digital signals. This sub-code is composed of eight codes named from P through W, with P indicating the presence/absence of information in the track, Q the start and end of the track, the track title and number, and the time from start to finish of the track. Codes R-W were determined in May 1984 to hold characters and graphics. This procedure allows one picture image (about 280 x 192 pixels) in roughly 2 seconds, and discs

and players utilizing this technology are expected in the middle of 1985. In addition, standards to apply this technology to CD-ROM read-only storage devices have also been adopted, with discs and players expected to be released soon.

Throughout the research and development process, the information recording onto the media has left the regions of conventional audio digital signals, and now includes information utilizing the characteristics of digital technology successfully, such as control signals, image signals, and data signals.

Developments into discs are now concentrating on increased random access speeds and higher recording densities. Non-erasable DRAW disks and erasable EDRAW disks are both made possible through laser-based read and write technology, and both have entered the realm of practical commercial application. For consumer use, however, even though the former has the density of CD discs, standardization is essential. The latter still requires improvement in both density and price before being acceptable in the consumer market.

4. Digital Audio Transmission - Diversity in Media

Digital transmission for telephone quality audio signals entered practical application over 30 years ago, but the first practical use of audio signal digital transmission was the FM stereo programs broadcast in September 1979 by NTT in the Tokyo-Nagoya-Osaka region^[13]. With a sampling frequency of 32 kHz, and a 10-bit non-linear quantization, the transmission rate was about half of the coding method utilized for conventional digital audio record/replay equipment. Nonetheless, compared to the quality of analog signals broadcast through the 19 cm/sec tape recorder, there was a major improvement in quality. The PCM transmission network was expanded in the following year from Sapporo to Fukuoka, and eventually spanned the entire nation.

The first experiments into the direct broadcasting of digital audio were performed by Sony in co-operation with the German IRT under commission to the German DFVER, with the resultant experimental equipment displayed at the Berlin Messe in September 1981^[14]. The DFVER concept at that time was to make one of the three channels of the broadcast satellite to be launched in 1984 digital by multiplexing 12 channels of stereo programs supplied by 12 digital FM broadcasting stations scattered across Germany. The experimental device used a PCM processor as the source simulator, for which reason the sampling frequency was 44.1 kHz, with a linear 16-bit quantization. Modulation was 4 ϕ PSK, with a BCH error correction code and parity checking, and practical performance was verified. The original plan was to broadcast with a 32 kHz sampling frequency and a 14-bit quantization for 16 stereo channels, but the project still has not been realized due to causes not related to the digital technology involved.

In Japan, the use of digital technology for audio and television audio broadcasting for the broadcasting satellite BS-2 was officially approved in March 1983^[15]. As indicated in Table 4, two modes (A and B) were set, and the A mode was utilized for the BS-2a satellite launched in January 1984, for television audio signal broadcasting.

From the above process, the coding configuration for audio signals linked with images was effectively fixed at 32 kHz, with a non-linear 8 to 10-bit quantization. The transmission rate is roughly half that of the Compact Disc system.

5. Digital Audio Tape System (DAT) - Digital Audio Systems

The consumer VTR, which matches the PCM processor approved by the EIAJ, was later standardized into an 8-mm video format[16], and the camera industry released equipment based on this standard in America in 1983. The notable point about 8-mm video is that a PCM stereo audio signal recording system is available as an option. The sampling rate for the coding configuration is 31.5 kHz, with a non-linear 8-bit quantization. In addition to the normal application of 8-mm video technology, an examination of its application to audio uses shows that the image recording section can record digital signals in EIAJ format, and that combination with the optional PCM stereo signal allows 4-channel digital signal recording. Assuming that a PCM stereo signal is also recorded onto the image recording portion, 6-channel stereo signal recording (90-minute recording time), or 9 hours of record/replay time for 2-channel stereo signals, become possible. These audio recording systems were standardized in April 1985, and commercial application is expected soon.

At the October 1981 Audio Fair, equipment to record digital signals onto compact cassettes was exhibited by JVC, Sanyo, Sharp, and Pioneer. The equipment used multi-track fixed-head systems with 8 to 16 tracks, a sampling frequency of 44.1 kHz, 14 to 16-bit quantization, and 30 to 60-minute recording times. At the October 1982 Audio Fair, several other firms also exhibited experimental models, raising the total number of firms involved in development to ten[17-23]. In November 1982, Sony announced a rotary-head DAT (30-mm drum diameter) capable of recording 1 hour of digital audio signals on a cassette approximately half the size of a compact cassette[23].

The DAD Conference was formed in June 1983 to standardize digital audio tape systems utilizing compact cassettes. In September 1984 experimental formats were established for both fixed-head and rotary head systems, and experiments to investigate compatibility were initiated. Experimental work was mostly completed by April, 1985, and currently the detailed technical standards are being drafted. Specifications for the experimental format are listed in Table 5.

By the time this has passed through the same procedure as the Compact Disc and entered practical application, a digital audio transmission via broadcast satellite should be in orbit, leading to the total digitalization of audio media. Together with these media and the digital processing in the area of acoustic adjustment controlling them, it cannot be too far in the future before A/D and D/A converters can handle sound recording and playback, or input and output in a digital system.

References (The First Paper That Appeared in Each Category)

- (1) Hayashi, "Stereo Recorder", NHK Technical Report 12, 11, pp. 12 - 17. (1969)
- (2) Anazawa, Hayashi, "PCM Recorder using 4 head VTR", The Institute of Television Engineers of Japan (ITEJ), VR11-4 (March, 1975)
- (3) Takayama, Umeda, "Fixed Head PCM Magnetic Record/Playback system", ITEJ, VR11-6 (March, 1975)
- (4) Kanazawa, Umemoto, Tomatsuri, Nakamura, "PCM Sound Recorder using Fixed Magnetic Heads", JASJ Vol. 31 No. 10, PP585-592 (1975)
- (5) Sato, Ishimatsu, "Multi-Channel PCM Recording", ITEJ, VR-11-15 (March, 1975)

- (6) Hashimoto, Fukuda, Doi, "Application of Coding Theory to a PCM Magnetic Recorder", National Convention Record, The Institute of Electronics and Communication Engineers of Japan (IECEJ) S9-14 (March, 1977)
- (7) H. Nakajima, T. Doi, T. Tsuchiya, A. Iga, I. Ajimine, "A New PCM Audio System as an Adapter of VTR", AES 60th Conv. PP No. 1352 (May 1978)
- (8) Iga, Odaka, Ogawa, Hashimoto, Masaoka, Yasuda, Yokota, Doi, "A Consumer PCM Audio Unit Connectable to Home-use Video Tape Recorders", Acoustical Society of Japan (ASJ) Conf. No. 3-2-9, October 1977
- (9) Technical File of EIAJ STC-007 "Domestic PCM Encoder/Decoder", EIAJ Stereo Tech. Committee/Video Technical Committee, June 1979
- (10) Fukujyu, Sekiguchi, "DASH Format", JASJ, May 1985
- (11) DAD Standardization Conference, "Report on DAD Standardization Conference", October 1981
- (12) M. Carasso, H. Nakajima, "What is Compact Disc Digital Audio System", ICCS, June 10, 1982
- (13) Ono et al., "Digital Transmission System for Stereo Broadcasting", Journal of IECEJ, October 1981
- (14) H. Nakajima, A. Iga, Y. Hideshima, T. Saito, T. Sato, E. Fujita, "Satellite Broadcasting System for Digital Audio", AES 70th Conv. October 1981
- (15) "Audio Signals on a 12GHz-band Broadcasting Satellite among problems in TV Broadcasting", Radio Technical Council, December 1982
- (16) 8mm Video Standardization Conference, "Standardization of 8mm Video", March 1983
- (17) Sudo, Sasada, Juso, "High Density Recording Method", Tech. Rep. of IECEJ, EA82-48, November 1982
- (18) Shinbo, Kogure, "Signal Processing for Compact Cassette Digital Audio Tape Recorder", Tech. Rep. of IECEJ EA82-48, November 1982
- (19) Nishimura, Sugiura, Sato, Nishikawa, Hama, "Consideration of Circuit Method for Compact Cassette PCM Deck", Tech. Rep. of IECEJ EA82-49, November 1982
- (20) Noguchi, Arai, Tanaka, Fujita, "PCM Recorder using Compact Cassette Tape", Tech. Rep. IECEJ. EA82-50, November 1982
- (21) Owaki, Saito, "On the development of Digital Compact Cassette System", Tech. Rep. IECEJ EA82-51, November 1982
- (22) Uchida, Wakabayashi, Imakoshi, Hayata, Abe, Takino, Miyairi, Sekiya, "Thin Film Multi Track Narrow gap Magnetic Head", Tech. Rep. IECEJ MR81-28, December 1981
- (23) Odaka, "A Rotary Head High Density Digital Audio Tape Recorder", Tech. Rep. IECEJ EA82-46, November 1982

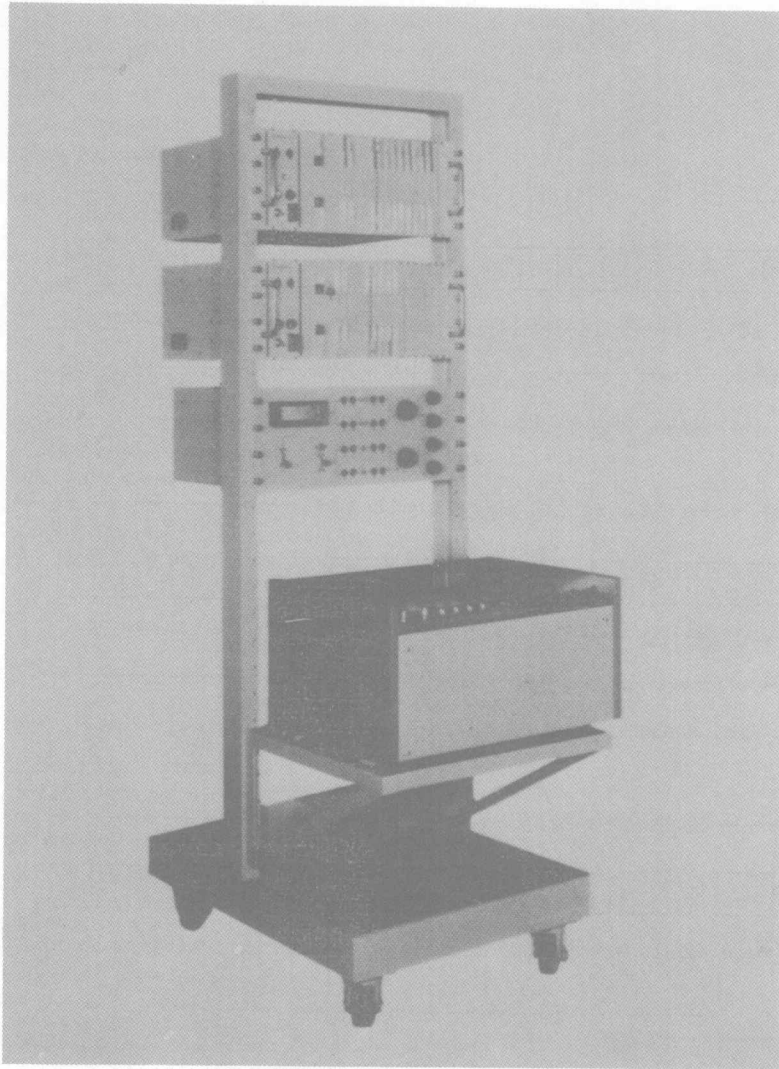
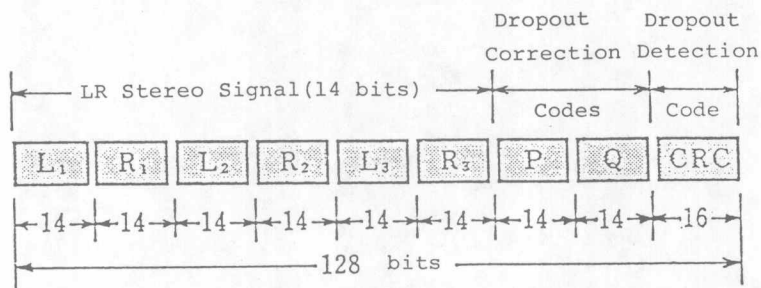
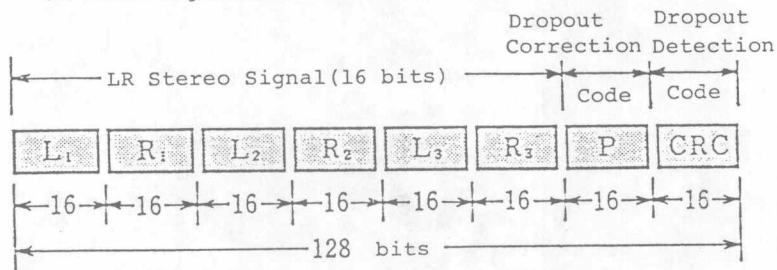


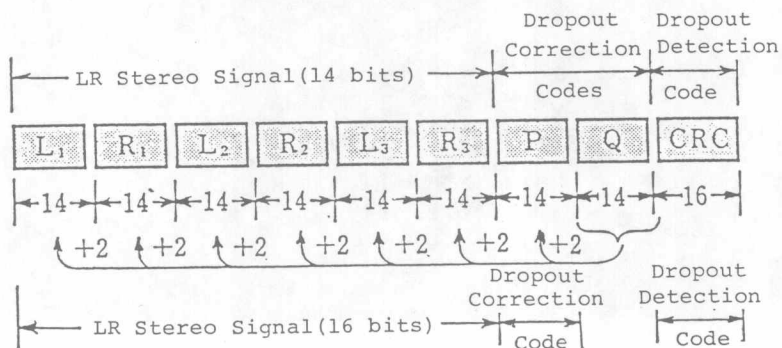
Fig.1 The NHK Technical Research Center
Experimental DAT



(a) Main Signal Format in 1H of a VTR (draft No.1)



(b) Main Signal Format in 1H of a VTR (draft No.2)



(c) Format agreed upon

Fig.2 Signal Formats for VTR Horizontal Scan Line

Table 1. Outline of DASH Format

1. Sampling frequencies and tape speeds

Sampling frequencies (kHz)	Tape speeds (cm/sec)		
	HIGH SPEED	MEDIUM SPEED	LOW SPEED
48	76.20	38.10	19.05
44.1	70.01	35.00	17.50

2. Number of channels dependent on tape width and tape speed

Tape width		1/4"		1/2"	
Track density (Number of Digital audio track)		8 (Normal)	16 (Double)	24 (Normal)	48 (Double)
Number of Digital Audio Channels	High S.	8	16	24	48
	Med. S.		8		24
	Low S.	2	4		
Number of AUX Tracks		4	4	4	4

Table 2. Experimental DAD Systems Exhibited in October, 1977

Demonstrators	Mitsubishi.Teac Todenka	Sony	Hitachi.Nippon Columbia
Disc Diameter (mmØ)	300	300	300
Signal Detection Method	Optical	Optical	Optical
Rotational Speed(rpm)	1,800	900	1,800
Playing Time (hours)	0.5	1.0	0.5
Number of Channels	2	2	2
Sampling Frequency (kHz)	46.08	44.056	47.25
Quantization (bits)	12 Non-linear	13 Non-linear	14 Linear

Table 3. Outlines of the Three Proposed DAD Systems

Proposer Company		Sony.Philips	JVC			Telefunken.Teldec	
Nomenclature		CD (Compact Disc)	AHD (Audio High Density Disc)			MD	
						(Mini Disc)	(Micro Disc)
Signal Detection Method		Optical	Capacitive			Mechanical (piezo-electric)	
Mastering Method		Optical	Optical			Mechanical	
Audio Spec.	Number of Channels	2	2	3	4	2	
	Playing Time (min)	60	60x2	60		60	10
	Frequency Response (Hz)	20 ~ 20,000	20 ~ 20,000			20 ~ 20,000	
	Dynamic Range (dB)	> 90	> 90			> 85	
Disc Specification	Diameter (mmØ)	120	260			135	75
	Recorded Area (mmØ)	50~116	98.2~244			60 ~ 132	60 ~ 72
	Rotational Speed (rpm)	500~200 (CLV)	900			250	
	Tracking Method	Dynamic Tracking	Tracking Signal			Trapezoid Guiding Groove	
	Material	Polycarbonate	Conductive PVC			PVC	
Signal Format	Sampling Frequency (kHz)	44.1	47.25			48	
	Quantization (bits)	16 linear	16 linear			14	
	Modulation	EFM	MFM-FM			IDM	
	ECC	CIRC	CRC+Biparity			CRC+Parity	
	Redundancy (%)	Approx. 30	Approx. 50			Approx. 26	