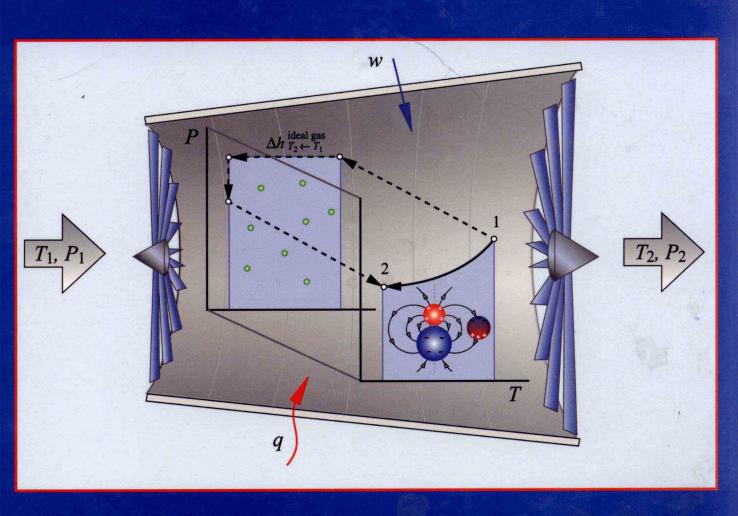


Engineering and Chemical Thermodynamics

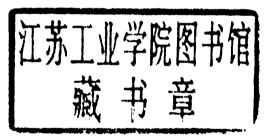


Milo D. Koretsky

Engineering and Chemical Thermodynamics

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The cover depicts a turbine, a common process that is analyzed using thermodynamics. A cutaway of the physical apparatus reveals the conceptual tools that will be developed in this text. This includes a hypothetical thermodynamic pathway marked by dashed arrows. You will learn how to construct such pathways to solve a variety of problems. The figure also contains a "molecular dipole," which is drawn in the PT plane associated with the real fluid. This conceptually illustrates the use of molecular concepts to reinforce thermodynamic principles as they are developed, another important thematic link to the text.

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FUNDAMENTAL PHYSICAL CONSTANTS

Speed of light in vacuum	\boldsymbol{c}	2.99792458×10^{8}	[m/s]
Avagadro's number	N_A	$6.022\ 141\ 99 \times 10^{23}$	[molecule/mol]
Gas constant	R	8.314 472	$[J/(mol\ K)]$
Boltzmann's constant (R/N_A)	\boldsymbol{k}	$1.380\ 650\ 3\ \times 10^{-23}$	[J/(molecule K)]
Faraday's constant	$\boldsymbol{\mathit{F}}$	$9.648\ 534\ 15\ \times 10^4$	[C/(mole)]
Elementary charge	Q	$1.602\ 176\ 46\ \times 10^{-19}$	[C]
		$4.803\ 204\ 19\ \times 10^{-10}$	[esu]
Mass of a proton	m	$1.672\ 621\ 58\ \times 10^{-27}$	[kg]
Atomic mass unit	AMU	$1.660\ 538\ 73\ \times 10^{-27}$	[kg]
Atmospheric pressure (sea level)	P	$1.013\ 25 \times 10^5$	[Pa]
Gravitational acceleration (sea level)	g	9.806 55	$[m^2/s]$
Pi	π	3 141 592 65	

CONVERSION FACTORS

$$\begin{split} 1\,[m] &= 10^2\,[cm] = 10^{10} [\mathring{A}] = 39.370\,[in] = 3.\,2808\,[ft] \\ 1\,[kg] &= 10^3\,[g] = 2.2046\,[lb_m] = 0.068522\,[slug] \\ [K] &= [^{\circ}C] + 273.15 = (5/9)\,[^{\circ}R]; [^{\circ}R] = [^{\circ}F] + 459.67 \\ 1\,[m^3] &= 10^{-3}[L] = 10^{-6}\,[cm^3] = 35.315\,[ft^3] = 264.17\,[gal]\,(U.S.) \\ 1\,[N] &= 10^5[dyne] = 0.22481\,[lb_f] \\ 1\,[atm] &= 1.01325\,[bar] = 1.01325\times10^5\,[Pa] = 14.696[psi] = 760\,[torr] \\ 1\,[J] &= 10^7[erg] = 0.23885[cal] = 9.4781\times10^{-4}[BTU] = 6.242\times10^{18}\,[eV] \\ For electric and magnetic properties see Appendix D: Table D.2. \end{split}$$

COMMON VALUES FOR THE GAS CONSTANT, R

8.314	[J/(mol K)]
0.08314	[(L bar)/(mol K)]
1.987	[cal/(mol K)]
1.987	[BTU/(lbmol °R)]
0.08206	[(L atm)/(mol K)]

SPECIAL NOTATION

Properties

Uppercase Extensive K: V, G, U, H, S, ...

Lowercase Intensive (molar) $k = \frac{K}{n} = v, g, u, h, s, ...$

Circumflex, lowercase Intensive (specific) $\hat{k} = \frac{K}{m} = \hat{v}, \hat{g}, \hat{u}, \hat{h}, \hat{s}, \dots$

Mixtures

Subscript i Pure species property $K_i: V_i, G_i, U_i, H_i, S_i, \dots$

 $k_i: v_i, g_i, u_i, h_i, s_i, \dots$

Bar, subscript i Partial molar property $\overline{K}_i : \overline{V}_i, \overline{G}_i, \overline{U}_i, \overline{H}_i, \overline{S}_i, \dots$

As is Total solution property K: V, G, U, H, S, ...

 $k: v, g, u, h, s, \dots$

Delta, subscript mix Property change of mixing: $\Delta K_{mix} : \Delta V_{mix}, \Delta H_{mix}, \Delta S_{mix}, \dots$

 Δk_{mix} : Δv_{mix} , Δh_{mix} , Δs_{mix} , ...

Other

Dot Rate of change $\dot{Q}, \dot{W}, \dot{n}, \dot{V}, \dots$

Overbar Average $\overline{\vec{V}^2}, \overline{c}_P, \dots$

A complete set of notation used in this text can be found on page (ix)

Engineering and Chemical Thermodynamics



Preface

You see, I have made contributions to biochemistry. There were no courses in molecular biology. I had no courses in biology at all, but I am one of the founders of molecular biology. I had no courses in nutrition or vitaminology. Why? Why am I able to do these things? You see, I got such a good basic education in the fields where it is difficult for most people to learn by themselves.

Linus Pauling
On his ChE education

➤ AUDIENCE

Engineering and Chemical Thermodynamics is intended for use in the undergraduate thermodynamics course(s) taught in the sophomore or junior year in most Chemical Engineering (ChE) Departments. For the majority of ChE undergraduate students, chemical engineering thermodynamics, concentrating on the subjects of phase equilibria and chemical reaction equilibria, is one of the most abstract and difficult core courses in the curriculum. In fact, it has been noted by more than one thermodynamics guru (e.g., Denbigh, Sommerfeld) that this subject cannot be mastered in a single encounter. Understanding comes at greater and greater depths with every skirmish with this subject. Why another textbook in this area? This textbook is targeted specifically at the sophomore or junior undergraduate who must, for the first time, grapple with the treatment of equilibrium thermodynamics in sufficient detail to solve the wide variety of problems that chemical engineers must tackle. It is a conceptually based text, meant to provide students with a solid foundation in this subject in a single iteration. Its intent is to be both accessible and rigorous. Its accessibility allows students to retain as much as possible through their first pass while its rigor provides them the foundation to understand more advanced treatises and forms the basis of commercial computer simulations such as ASPEN®, HYSIS®, and CHEMCAD®.

GOALS AND METHODOLOGY

The text was developed from course notes that have been used in the undergraduate chemical engineering classes at Oregon State University since 1994. It uses a logically consistent development whereby each new concept is introduced in the context of a framework laid down previously. This textbook has been specifically designed to accommodate students with different learning styles. Its conceptual development, worked-out examples, and numerous end-of-chapter problems are intended to promote *deep learning* and provide students the ability to apply thermodynamics to real-world engineering problems. Two major threads weave throughout the text: (1) a common methodology for approaching topics, be it enthalpy or fugacity, and (2) the reinforcement of classical thermodynamics with molecular principles. Whenever possible, intuitive and qualitative arguments complement mathematical derivations.

The basic premise on which the text is organized is that *student learning is enhanced by connecting new information to prior knowledge and experiences*. The approach is to introduce new concepts in the context of material that students *already know*. For example, the second law of thermodynamics is formulated analogously to the first law, as a generality to many observations of nature (as opposed to the more common approach of using specific statements about obtaining work from heat through thermodynamic cycles). Thus, the experience students have had in learning about the thermodynamic property energy, which they have already encountered in several classes, is applied to introduce a new thermodynamic property, entropy. Moreover, the underpinnings of the second law—reversibility, irreversibility, and the Carnot cycle—are introduced with the first law, a context with which students have more experience; thus they are not new when the second law is introduced.

LEARNING STYLES

There has been recent attention in engineering education to crafting instruction that targets the many ways in which students learn. For example, in their landmark paper "Learnings and Teaching Styles in Engineering Education," Richard Felder and Linda Silverman define specific dimensions of learning styles and corresponding teaching styles. In refining these ideas, the authors have focused on four specific dimensions of learning: sequential vs. global learners; active vs. reflective learners; visual vs. verbal learners; and sensing vs. intuitive learners. This textbook has been specifically designed to accommodate students with different learning styles by providing avenues for students with each style and, thereby, reducing the mismatches between its presentation of content and a student's learning style. The objective is to create an effective text that enables students to access new concepts. For example, each chapter contains learning objectives at the beginning and a summary at the end. These sections do not parrot the order of coverage in the text, but rather are presented in a hierarchical order from the most significant concepts down. Such a presentation creates an effective environment for global learners (who should read the summary before embarking on the details in a chapter). On the other hand, to aid the sequential learner, the chapter is developed in a logical manner, with concepts constructed step by step based on previous material. Identified key concepts are presented schematically to aid visual learners. Questions about key points that have been discussed previously are inserted periodically in the text to aid both active and reflective learners. Examples are balanced between those that emphasize concrete, numerical problem solving for sensing learners and those that extend conceptual understanding for intuitive learners.

In the cognitive dimension, we can form a taxonomy of the hierarchy of knowledge that a student may be asked to master. For example, a modified Bloom's taxonomy includes: remember, understand, apply, analyze, evaluate, and create. The tasks are listed from lowest to highest level. To accomplish the lower-level tasks, surface learning is sufficient, but the ability to perform at the higher levels requires deep learning. In deep learning, students look for patterns and underlying principles, check evidence and relate it to conclusions, examine logic and argument cautiously and critically, and through this process become actively interested in course content. In contrast, students practicing surface learning tend to memorize facts, carry out procedures algorithmically, find it difficult to make sense of new ideas, and end up seeing little value in a thermodynamics course. While it is reinforced throughout the text, promotion of deep learning is most significantly influenced by what a student is expected to do. End-of-chapter problems have been constructed to cultivate a deep understanding of the material. Instead of merely finding the right equation to "plug and chug," the student is asked to search for connections and patterns in the material, understand the physical meaning of the equations, and creatively apply the fundamental principles that have been covered to entirely new problems. The belief is that only through this deep learning is a student able to synthesize information from the university classroom and creatively apply it to new problems in the field.

SOLUTION MANUAL

The Solutions Manual is available for instructors who have adopted this book for their course. Please visit the Instructor Companion site located at www.wiley.com/college/koretsky to register for a password.

MOLECULAR CONCEPTS

While outside the realm of classical thermodynamics, the incorporation of molecular concepts is useful on many levels. In general, by the time undergraduate thermodynamics is taught, the chemical engineering student has had many chemistry courses, so why not take advantage of this experience! Thermodynamics is inherently abstract. Molecular concepts reinforce the text's

¹Felder, Richard M., and Linda K. Silverman, Engr. Education, 78, 674 (1988).

intuitive approach, providing more access to the typical undergraduate student than could a mathematical derivation alone. A molecular approach is also becoming important on a technological level, with the increased development of molecular-based simulations. Finally, molecular understanding allows the student to form a link between the understanding of equilibrium thermodynamics and other fundamental engineering sciences, such as transport processes.

THERMOSOLVER SOFTWARE

The accompanying ThermoSolver software has been specifically designed to complement the text. This integrated, menu-driven program is easy to use and learning-based. ThermoSolver readily allows students to perform more complex calculations, giving them opportunity to explore a wide range of problem solving in thermodynamics. Equations used to perform the calculations can be viewed within the program and use nomenclature consistent with the text. Since the equations from the text are integrated into the software, students are better able to connect the concepts to the software output, reinforcing learning. The ThermoSolver software may be downloaded for free from the student companion site located at www.wiley.com/college/koretsky.

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▶ NOTATION

The study of thermodynamics inherently contains detailed notation. Below is a summary of the notation used in this text. The list includes: special notation, symbols, Greek symbols, subscripts, superscripts, operators and empirical parameters. Due to the large number of symbols as well as overlapping by convention, the same symbol sometimes represents different quantities. In these cases, you will need to deduce the proper designation based on the context in which a particular symbol is used.

Special Notation

Properties

Uppercase	Extensive	$K: V, G, U, H, S, \ldots$
Lowercase	Intensive (molar)	$k = \frac{K}{n} = v, g, u, h, s, \dots$
Circumflex, lowercase	Intensive (specific)	$\hat{k} = \frac{K}{m} = \hat{v}, \hat{g}, \hat{u}, \hat{h}, \hat{s}, \dots$
Mixtures		•
Subscript i	Pure species property	$K_i: V_i, G_i, U_i, H_i, S_i, \dots$
		$k_i:v_i,g_i,u_i,h_i,s_i,\ldots$
Bar, subscript i	Partial molar property	$\overline{K}_i:\overline{V}_i,\overline{G}_i,\overline{U}_i,\overline{H}_i,\overline{S}_i,\dots$
As is	Total solution property	$K: V, G, U, H, S, \ldots$
		$k: v, g, u, h, s, \ldots$
Delta, subscript mix	Property change of mixing:	$\Delta K_{mix}:\Delta V_{mix},\Delta H_{mix},\Delta S_{mix},\ldots$
		$\Delta k_{mix}:\Delta v_{mix}^{'},\Delta h_{mix},\Delta s_{mix},\dots$
Other		

Other

Dot	Rate of change	$\dot{Q}, \dot{W}, \dot{n}, \dot{V}, \dots$
Overbar	Average	$\overline{ec{V}^2}, ilde{c}_P, \dots$

Symbols

$a, b \ldots, i, \ldots$	Generic species in	K_i	K-value
	a mixture	L	Flow rate of liquid
a, A	Helmholtz energy	m	Number of chemical species
A, B	Labels for processes to	m	Mass
	be compared	MW	Molecular weight
\boldsymbol{A}	Area	n	Number of moles
a_i	Activity of species i	n	Concentration of electrons
$\dot{A_i}$	Species i in a chemical		in a semiconductor
•	reaction	n_i	Intrinsic carrier
b_{j}	Element vector	•	concentration
$\vec{c_P}$	Heat capacity at	N	Number of molecules in the
•	constant pressure		system or in a given state
c_v	Heat capacity at	N_A	Ávagadro's number
v	constant volume	OF	Objective function
c_i	Molal concentration of		Concentration of holes in a
•	species i	p	semiconductor
C_i	Mass concentration of	P	Pressure
•	species i		Partial pressure of species i
[i]	Molar concentration of	p_{i}	in an ideal gas mixture
t-3	species i	Dsat	Saturation pressure of
COP	Coefficient of performance	P_i^{sat}	——————————————————————————————————————
D_{i-j}	Bond $i-j$ dissociation	~ O	species <i>i</i> Heat
<i>- ₊-j</i>	energy	q, Q	
e, E	Energy	Q	Electric charge
e_k, E_K	Kinetic energy	r	Distance between two
e_p, E_P	Potential energy	n	molecules
$ec{ec{E}}$	Electric field	R	Gas constant
E F		R	Number of independent
F F	Force Flow rate of feed		chemical reactions
F F		S	Stoichiometric constraints
	Faraday's constant	s, S	Entropy
3°	Degrees of freedom	t	Time
f_i	Fugacity of pure species i	T	Temperature
\hat{f}_i	Fugacity of species i in	T_b	Temperature at the boiling
	a mixture	T.	point
f	Total solution fugacity	T_m	Temperature at the
g, G	Gibbs energy	T	melting point
$\overset{ ext{g}}{ ext{h}}$, H	Gravitational acceleration	T_u	Upper consulate
	Enthalpy	7.7	temperature
$\Delta ilde{h_s}$	Enthalpy of solution	u, U	Internal energy
\mathcal{H}_i	Henry's law constant of	v, V	Volume
	solute i	V	Flow rate of vapor
i	Interstitial	V =	Vacancy
I	Ionization energy	$ec{V}$	Velocity
I	Ionic strength	w, W	Work
k, K	Generic representation of any	w_{flow} , W_{flow}	Flow work
	thermodynamic property	w_s, W_S	Shaft work
	except P or T	w^*, W^*	Non-Pv work
\boldsymbol{k}	Boltzmann's constant	w_i	Weight fraction of
k	Heat capacity ratio (c_P/c_v)		species i
\boldsymbol{k}	Spring constant	\boldsymbol{x}	Quality (fraction vapor)
K	Equilibrium constant	\boldsymbol{x}	Position along x-axis
$oldsymbol{k}_{ij}$	Binary interaction parameter	x_i	Mole fraction of liquid
ū	between species i and j		species i

y_i	Mole fraction of solid species <i>i</i> Mole fraction of vapor species <i>i</i>	z 1, 2	Valence of an ion in solution Labels of specific states of a system
	Compressibility factor Position along z-axis	1, 2	Generic species in a mixture
$lpha_i$	Polarizability of species <i>i</i>	η	Efficiency factor
β	Thermal expansion coefficient	$\dot{\lambda_i}$	Lagrangian multiplier
β_{ij}	Formula coefficient matrix	Г	Molecular potential
E	Electrochemical potential		energy
$arphi_i$	Fugacity coefficient of	Γ_i	Activity coefficient of
	pure species i		solid species i
$\hat{oldsymbol{arphi}}_i$	Fugacity coefficient of	Γ_{ij}	Molecular potential energy
	species i in a mixture	y	between species i and j
φ	Total solution fugacity	κ	Isothermal compressibility
	coefficient	μ_i	Dipole moment of species i
γ_i	Activity coefficient	μ_i	Chemical potential of
Henru's	of species i	, .	species i
$oldsymbol{\gamma}_i^{Henry's}$	Activity coefficient	$\mu_{ extsf{JT}}$	Joule-Thomson coefficient
	using a Henry's	π	Phases
,,,,	law reference state	П	Osmotic pressure
γ_i^m	Molality based activity	ρ	Density
	coefficient	ν_i	Stiochiometric coefficient
γ_{\pm}	Mean activity coefficient of anions and cations	ω	Pitzer acentric factor
	in solution	ξ	Extent of reaction
$a, b, \ldots, i,$	Generic species in a	net	Net heat or work
u, v,, ı,	mixture	net	transferred
atm	Atmosphere	out	Flow stream out of the
c	Critical point	541	system
\overline{C}	Cold thermal reservoir	products	Products of a chemical
calc	Calculated	F	reaction
cycle	Property change over a	pc	Pseudocritical
•	thermodynamic cycle	$\overset{\prime}{r}$	Reduced property
exp	Experimental	reactants	Reactants in a
f	Property value of		chemical reaction
	formation (with Δ)	real gas	Real gas
fus	Fusion	rev	Reversible process
E	External	rxn	Reaction
H	Hot thermal reservoir	sub	Sublimation
high	High value (e.g. in	surr	Surroundings
. 1	interpolation)	sys	System
ideal gas	Ideal gas	univ	Universe
in inorts	Flow stream into the system Inerts in a chemical reaction	v	Vapor
inerts	Irreversible process	vap	Vaporization
irrev l	Liquid	z	In the z direction
low	Low value (e.g. in	$1, 2 \dots$	Labels of specific states
1011	interpolation)	,	of a system
mix	Equation of state parameter	1, 2	Generic species in
	of a mixture		a mixture

Greek Symbols

Subscripts

of a mixture

Superscripts

dep	Departure function (with Δ)	S	Solid
E	Excess property	sat	At saturation
ideal	Ideal solution	v	Vapor
ideal gas	Ideal gas	α, β	Generic phases
molecular	Molecular		(in equilibrium)
l	Liquid	γ	Volume exponential of
o	Value at the reference state		a polytropic process
real	Real fluid with	∞	At infinite dilution
	intermolecular	(0)	Simple fluid term
	interactions	(1)	Correction term

Operators

d	Total differential	δ	Inexact (path dependent)
д	Partial differential		differential
Δ	Difference between the final	\mathbf{ln}	Natural (base e) logarithm
	and initial value of	\log	Base 10 logarithm
	a state property	П	Cumulative product
∇	Gradient operator	• •	operator
ſ	Integral	\sum_{i}	Cumulative sum operator

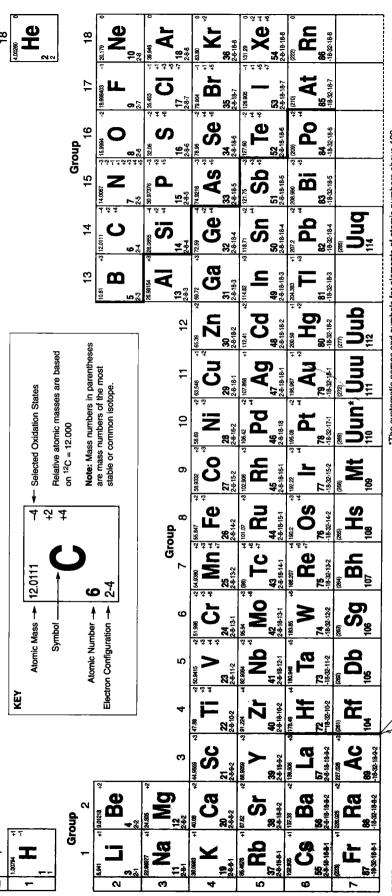
Empirical parameters

a, b	van der Waals or Redlich-Kwong attraction and size parameter,
, -	respectively
$a, b, \alpha, \kappa \dots$	Empirical parameters in various cubic equations of state
A	Two-suffix Margules activity coefficient model parameter
A_{ij}	Three-suffix Margules activity coefficient model parameters (one form)
A,B	Three-suffix Margules or van Laar activity coefficient model parameters
A, B	Debye-Huckel parameters
A, B, C	Empirical constants for the Antoine equation
A, B, C, D, E	Empirical constants for the heat capacity equation
B, C, D	Second, third and fourth virial coefficients
$B^{'},C^{'},D^{'}$	Second, third and fourth virial coefficient in the pressure expansion
C_6	Constant of van der Waals or Lennard-Jones attraction
C_n	Constant of intermolecular repulsion potential of power r^{-n}
ε	Lennard-Jones energy parameter
Λ_{ij}	Wilson activity coefficient model parameters
σ	Distance parameter in hard sphere, Lennard-Jones and other potential
	functions

Engineering and Chemical Thermodynamics

Periodic Table of the Elements

ропеч



"The systematic names and symbols for elements of atomic numbers above 109 will be used until the approval of trivial names by IUPAC.

"Denotes the presence of (2-8-) for elements 72 and above

\$ 0°			I Pm	Sm.	Engage	1 Sm 2 EU 4 Gd Tb		** OF 100 PA	9	8 H8728 2 H8728 3 H8728	21 Et 20 12 12 12 12 12 12 12 12 12 12 12 12 12	`	17. 17. 18. 17. 18. 17. 18. 17. 18. 18. 18. 18. 18. 18. 18. 18. 18. 18
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Reference Tables for Physical Setting/Chemistry

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