# Microfabricated Power Generation Devices

Design and Technology



## Microfabricated Power Generation Devices

Design and Technology

Edited by Alexander Mitsos and Paul I. Barton



WILEY-VCH Verlag GmbH & Co. KGaA

#### The Editors

#### Dr. Alexander Mitsos

RWTH Aachen AICES Pauwelstr. 12 52074 Aachen Germany

#### Prof. Paul I. Barton

Mass. Inst. of Technology Dept. of Chemical Engineering 66-464, 77 Massachusetts Ave. Cambridge, MA 02139 All books published by Wiley-VCH are carefully produced. Nevertheless, authors, editors, and publisher do not warrant the information contained in these books, including this book, to be free of errors. Readers are advised to keep in mind that statements, data, illustrations, procedural details or other items may

#### Library of Congress Card No.: applied for

inadvertently be inaccurate.

### **British Library Cataloguing-in-Publication Data** A catalogue record for this book is available from the British Library.

Bibliographic information published by the Deutsche Nationalbibliothek
The Deutsche Nationalbibliothek lists this publication in the Deutsche Nationalbibliografie; detailed bibliographic data are available on the Internet at <a href="http://dnb.d-nb.de">http://dnb.d-nb.de</a>.

© 2009 WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim

All rights reserved (including those of translation into other languages). No part of this book may be reproduced in any form – by photoprinting, microfilm, or any other means – nor transmitted or translated into a machine language without written permission from the publishers. Registered names, trademarks, etc. used in this book, even when not specifically marked as such, are not to be considered unprotected by law.

Typesetting SNP Best-set Typesetter Ltd.,
Hong Kong
Printing Betz-druck GmbH, Darmstadt
Binding Litges & Dopf GmbH, Heppenheim
Cover Design Adam-Design, Weinheim

Printed in the Federal Republic of Germany Printed on acid-free paper

ISBN 978-3-527-32081-3

#### Microfabricated Power Generation Devices

Edited by Alexander Mitsos and Paul I. Barton

#### **Further Reading**

Kolb, G.

#### **Fuel Processing**

for Fuel Cells

2008

Hardcover

ISBN: 978-3-527-31581-9

Ozawa, K. (ed.)

#### Lithium Ion Rechargable Batteries

Materials, Technology, and Applications

2009

Hardcover

ISBN: 978-3-527-31983-1

Hessel, V., Renken, A., Schouten, J. C., Yoshida, J.-I. (eds.)

#### Micro Process Engineering

A Comprehensive Handbook

2009

Hardcover

ISBN: 978-3-527-31550-5

Geschke, O., Klank, H., Telleman, P. (eds.)

#### Microsystem Engineering of Lab-on-a-Chip Devices

Second, Revised and Enlarged Edition

2008

Hardcover

ISBN: 978-3-527-31942-8

Wirth, T. (ed.)

#### Microreactors in Organic Synthesis and Catalysis

2008

Hardcover

ISBN: 978-3-527-31869-8

#### **Preface**

In the past decades there has been a dramatic increase in the power demand for portable electronics, and batteries are in many respects limiting. As a consequence, a variety of new power generation devices are under research and development, such as microfabricated fuel cell systems or microturbines. There are numerous publications on micropower devices, but they only cover aspects of this complicated system. This book is the first to give a broad coverage on portable power generation devices, encompassing technological aspects and system design using computational methods. The chapters are written by internationally recognized experts. Each chapter is self-contained, but at the same time there is a continuity between chapters, ensuring a coherent book as opposed to a collection of articles. We believe that the book is at the same time a great introduction for beginners and a very valuable tool for expert researchers in academic and for-profit institutions. While not a text-book, our own experience shows that it is also suitable as a complement to micropower design courses.

We are grateful to the contributors of the individual chapters; we appreciate the time they devoted in writing articles that describe the state-of-the-art in a tutorial fashion. In many ways the basis of this book was a Multidisciplinary University Research Initiative (MURI) at MIT. Many of our colleagues in the MURI program contributed as authors of individual chapters. We would also like to thank our colleagues who did not have the chance of contributing, in particular: Klavs F. Jensen for his leadership of the MURI; Leonel R. Arana and Steve Weiss for numerous discussions; Michael M. Hencke and Ignasi Palou-Rivera for their contribution to the system-level analysis; Ruth Misener for her numerical experiments on DAEs inside DAEs; and Mehmet Yunt for his work on variable power demand. Finally we thank the publisher for the invitation to put together this book.

This work was supported by the DoD Multidisciplinary University Research Initiative (MURI) program administered by the Army Research Office under Grant DAAD19-01-1-0566. Financial support from the Deutsche Forschungsgemeinschaft through grant GSC 111 is gratefully acknowledged.

June, 2008

Alexander Mitsos and Paul I. Barton

#### List of Contributors

#### Paul I. Barton

Massachusetts Institute of Technology Department of Chemical Engineering 66-464 77 Massachusetts Avenue Cambridge MA 02139

#### Jürgen J. Brandner

USA

Forschungszentrum Karlsruhe Institute for Micro Process Engineering P.O. Box 3640 76021 Karlsruhe Germany

#### Benoît Chachuat

McMaster University Department of Chemical Engineering 1280 Main Street West Hamilton Ontario L8S 4L7 Canada

#### Kishori Deshpande

Dow Chemical Company Engineering and Process Sciences B-1603 Room 1223 Freeport TX 77541 USA

#### Alan Epstein

Massachusetts Institute of Technology Department of Aeronautics and Astronautics Room 31-269 77 Massachusetts Avenue Cambridge MA 02139 USA

#### Edward P. Gatzke

University of South Carolina Department of Chemical Engineering 301 Main St. Columbia SC 29208 USA

#### Joshua L. Hertz

University of Delaware Department of Mechanical Engineering 126 Spencer Laboratory Newark DE 19716 USA

#### Volker Hessel

Institut für Mikrotechnik Mainz **GmbH** Chemical Micro & Mill **Processing Technologies** Carl-Zeiss-Str. 18-20 55129 Mainz Germany

Eindhoven University of Technology Department of Chemical Engineering and Chemistry P.O. Box 513 5600 MB Eindhoven The Netherlands

#### Stuart Jacobson

Massachusetts Institute of Technology Department of Aeronautics and Astronautics Room 31-269 77 Massachusetts Avenue Cambridge MA 02139 USA

#### **Gunther Kolb**

Institut für Mikrotechnik Mainz **GmbH** Department of Energy Technology and Catalysis Carl-Zeiss-Str. 18-20 55129 Mainz Germany

#### Mayuresh V. Kothare

Lehigh University Department of Chemical Engineering D322 Iacocca Hall 111 Research Drive Bethlehem PA 18015 USA

#### Hanqing Li

Massachusetts Institute of Technology Department of Aeronautics and Astronautics Room 31-269 77 Massachusetts Avenue Cambridge MA 02139 USA

#### Alexander Mitsos

RWTH Aachen Aachen Institute for Advanced Study in Computational Engineering Science Pauwelsstr. 12 52074 Aachen Germany

#### Alexander Mitsos

RES Group Inc/Numerica Technology LLC 4 Cambridge Center Cambridge MA 02142 USA

#### Ole Nielsen

**Bose Corporation** The Mountain Framingham MA 01701 USA

#### S. Mark Spearing

School of Engineering Sciences University of Southampton Highfield Southampton SO17 1BJ U.K.

#### Andrew T. Stamps

Air Products and Chemicals 7201 Hamilton Boulevard Allentown PA 18195-1501 USA

#### Harry L. Tuller

Massachusetts Institute of Technology Department of Materials Science and Engineering Room 13-3126 77 Massachusetts Avenue Cambridge MA 02139 USA

#### Dionisios G. Vlachos

University of Delaware Department of Chemical Engineering and Center for Catalytic Science and Technology Newark DE 19716-3110 USA

#### Brian L. Wardle

Massachusetts Institute of Technology Department of Aeronautics and Astronautics Building 33-314 77 Massachusetts Avenue Cambridge MA 02139-4307 USA

#### Benjamin A. Wilhite

University of Connecticut Department of Chemical Materials and Biomolecular Engineering and Connecticut Global Fuel Cell Center 191 Auditorium Road Unit 3222 Storrs CT 06269 USA

#### **Contents**

| Preface    | XIII       |    |
|------------|------------|----|
| List of Co | ntributors | XV |

 ${\bf Introduction} \quad {\bf 1}$ 

1

|         | Alexander Mitsos and Paul I. Barton  |
|---------|--|
| 1.1     | Alternatives to Microchemical Systems 1  |
| 1.1.1   | Using Manpower 2   |
| 1.1.2   | Harvesting Environmental Energy 3  |
| 1.2     | Book Outline 3   |
|         | References 4   |
|         | Part One Technologies 5  |
| 2       | Microfabrication for Energy Generating Devices and Fuel Processors 7<br>Volker Hessel, Gunther Kolb and Jürgen J. Brandner |
| 2.1     | Specific Issues for Manufacturing of Energy-Related Microdevices 7   |
| 2.2     | Micro Power Device Type and Choice of Microfabrication   |
|         | Techniques - Role of Materials, Sealing, and Dimensions 7  |
| 2.3     | Fabrication Techniques for Minichannels in Monoliths or Mini Fluidic   |
|         | Ducts in Foams 8   |
| 2.3.1   | Fabrication of Ceramic Monoliths 8   |
| 2.3.2   | Fabrication of Metallic Monoliths 9  |
| 2.4     | Fabrication of Ceramic and Metallic Foams 10   |
| 2.4.1   | Fabrication of Plate Heat-Exchangers/Reactors 10   |
| 2.4.2   | Steel and Metal Material Choice 10   |
| 2.4.3   | Steel and Metal Plate Sealing Techniques 11  |
| 2.4.3.1 | Laser Welding 11   |
| 2.4.3.2 | Electron Beam Welding 11   |
| 2.4.3.3 | Diffusion Bonding 12   |
| 2.4.3.4 | Brazing 12   |
| 2.5     | Fabrication of Microchannels for Microstructured Reactors 13   |
| 2.5.1   | Steel and Metal Plate Micromachining 13  |
|         |  |

Microfabricated Power Generation Devices. Edited by Alexander Mitsos and Paul I. Barton Copyright © 2009 WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim ISBN: 978-3-527-32081-3

| ' | Contents |  |
|---|----------|--|
| - | 2.5.1.1  | Mechanical Precision Machining 13                            |
|   | 2.5.1.2  | Micro Electro Discharge Machining 14                         |
|   | 2.5.1.3  | Wet Chemical Etching 15                                      |
|   | 2.5.1.4  | Selective Laser Melting 16                                   |
|   | 2.5.1.5  | Punching 17  |
|   | 2.5.1.6  | Embossing 18   |
|   | 2.5.1.7  | Rolling 18   |
|   | 2.5.1.8  | Laser Ablation 19  |
|   | 2.5.1.9  | Powder Sintering 19  |
|   | 2.5.2    | Steel and Metal Plate Interconnection and Assembly 19        |
|   | 2.5.2.1  | Alignment 19   |
|   | 2.5.2.2  | Bonding Techniques 19  |
|   | 2.5.3    | Ceramic Plate Micromachining 20                              |
|   | 2.5.3.1  | Slurry-Based Molding and Other Techniques 20                 |
|   | 2.5.3.2  | Selective Laser Melting 20                                   |
|   | 2.5.4    | Ceramic Plate Interconnection and Assembly 21                |
|   | 2.5.5    | Polymer Plate Micromachining 21                              |
|   | 2.5.5.1  | Injection Molding 22   |
|   | 2.5.5.2  | Laser Machining and Micro Stereolithography 22               |
|   | 2.5.6    | Polymer Plate Interconnection and Assembly 22                |
|   | 2.6      | Fabrication of Microchannels for Chip-Like Microreactors 23  |
|   | 2.6.1    | Silicon Micromachining 23                                    |
|   | 2.6.2    | Glass Micromachining 25                                      |
|   | 2.6.3    | Membrane Machining (for Hydrogen Separation) 25              |
|   | 2.7      | Catalyst-Coating Techniques 28                               |
|   | 2.7.1    | Surface Pre-treatment 28                                     |
|   | 2.7.2    | Slurry/Sol Preparation 28                                    |
|   | 2.7.3    | Slurry/Sol Deposition 29                                     |
|   | 2.7.4    | Temperature Treatment 30                                     |
|   | 2.7.5    | Alternative Coating Techniques 30                            |
|   | 2.7.6    | Automated Catalyst Coating 31                                |
|   |          | Acknowledgements 31  |
|   |          | References 32  |
|   | 3        | Final Processing for Underson Commention 20                  |
|   | 3        | Fuel Processing for Hydrogen Generation 39 Kishori Deshpande |
|   | 3.1      | Introduction 39  |
|   | 3.2      | Hydrogen Generation 40                                       |
|   | 3.2.1    | Reforming Techniques 40                                      |
|   | 3.2.1.1  | Steam Reforming 40   |
|   | 3.2.1.2  | Partial Oxidation 42   |
|   | 3.2.1.3  | Autothermal Reforming 42                                     |
|   | 3.2.1.4  | Pyrolysis 43   |
|   | 3.2.1.5  | Ammonia Cracking 43  |
|   | 3.3      | Related Processes: Hydrogen Clean-Up 43                      |
|   |          |  |

| 3.4<br>3.5<br>3.6<br>3.6.1<br>3.6.1<br>3.7 | Alternative Hydrogen Production Techniques 44 Materials Selection 45 Literature Examples 45 Methanol Partial Oxidation 45 Samsung Micro Fuel Processor 46 Summary and Outlook 47 Acknowledgements 49 References 49 |
|--|--|
| 4  | Micro Fuel Cells 51<br>Joshua L. Hertz and Harry L. Tuller   |
| 4.1  | Introduction 51  |
| 4.2  | Principles of Operation 52   |
| 4.2.1                                      | Electrochemical Potential 52   |
| 4.2.2                                      | Ohmic Polarization 53  |
| 4.2.3                                      | Activation Polarization 54   |
| 4.2.4                                      | Concentration Polarization 57  |
| 4.2.5                                      | Practical Device Performance 58  |
| 4.2.6                                      | Micro Fuel Cells 62  |
| 4.3  | Solid Oxide Fuel Cells 64  |
| 4.3.1                                      | Basic Principles 64  |
| 4.3.2                                      | Micro Solid Oxide Fuel Cells 66  |
| 4.4  | Polymer Electrolyte Membrane Fuel Cells 70   |
| 4.4.1                                      | Basic Principles 70  |
| 4.4.2                                      | Direct Methanol Fuel Cells 71  |
| 4.4.3                                      | Micro Polymer Electrolyte Membrane Fuel Cells 72   |
| 4.5  | New Concepts for Micro Fuel Cells 74   |
| 4.5.1                                      | Single Chamber Fuel Cells 74   |
| 4.5.2                                      | Membraneless (Liquid Laminar Flow) Micro Fuel Cell 75  |
| 4.6  | Conclusions 76   |
|  | Acknowledgements 76  |
|  | References 76  |
| 5  | Microscale Heat Engines 81<br>Stuart Jacobson, Hanqing Li and Alan Epstein   |
| 5.1  | Introduction 81  |
| 5.2  | Challenges 82  |
| 5.2.1                                      | Physical Challenges 82   |
| 5.2.1.1                                    | Boundary Layer Effects 83  |
| 5.2.1.2                                    | Heat Transfer Effects 84   |
| 5.2.2                                      | Fabrication and Material Challenges 84   |
| 5.2.2.1                                    | Standard Silicon Microfabrication 84   |
| 5.2.2.2                                    | Small-Scale Conventional Machining 87  |
| 5.3  | Microscale Heat Engine Examples 87   |
| 5.3.1                                      | MIT MEMS Gas Turbine Generator 87  |

| VIII   | Contents |
|--------|----------|
| *15.50 |          |

| vIII | Contents     |   |
|------|--------------|---|
|      | 5.3.1.1      | Bearings and Rotordynamics 88   |
|      | 5.3.1.2      | Combustion 89   |
|      | 5.3.1.3      | Turbocharger 89   |
|      | 5.3.1.4      | Electric Generator 90   |
|      | 5.3.1.5      | Self-Sustaining Engine 91   |
|      | 5.3.1.6      | Other Gas Turbine Efforts 93  |
|      | 5.3.2        | Rankine Engines 93  |
|      | 5.3.3        | Internal Combustion Engines 94  |
|      | 5.3.4        | External Combustion Flexing Wall Heat Engine 94   |
|      |              | Acknowledgements 96   |
|      |              | References 96   |
|      | 6            | Thermophotovoltaics 99  |
|      | _            | Ole Nielsen   |
|      | 6.1          | Overview 99   |
|      | 6.2          | Thermophotovoltaic System Components 100  |
|      | 6.2.1        | Photocell Materials 101   |
|      | 6.2.2        | Emitters 101  |
|      | 6.3          | Thermal Management in TPV Systems 102   |
|      | 6.4          | Scaling of TPV Systems 103  |
|      | 6.4.1        | Optics 104  |
|      | 6.4.2        | Heat Transfer 104   |
|      | 6.4.3        | Conclusion on Scaling 106   |
|      | 6.4.4        | Examples of TPV Micro-Generator Systems 106   |
|      | 6.4.4.1      | A Prototype Microthermophotovoltaic Power Generator 106                                       |
|      | 6.4.4.2      | A Thermophotovoltaic Micro-Generator for Portable Power                                       |
|      |              | Applications 108  |
|      | 6.5          | Conclusion 109  |
|      |              | Acknowledgments 110   |
|      |              | References 110  |
|      | 7            | Thermal Management and System Integration 113   |
|      |              | Benjamin A. Wilhite   |
|      | 7.1          | Introduction 113  |
|      | 7.2          | Discussion of Component Processes 113   |
|      | 7.2.1        | Overview 113  |
|      | 7.2.2        | Fuels Pre-treatment 114   |
|      | 7.2.2.1      | Desulfurization 114   |
|      | 7.2.2.2      | Vaporization 116  |
|      | 7.2.3        | Power Production Components 116   |
|      | 7.2.4        | Fuels Reforming 117 Thormal Integration Combustian 117  |
|      | 7.2.5<br>7.3 | Thermal Integration, Combustion 117 Integration Schemes Methods and Dimensions 110            |
|      | 7.3<br>7.3.1 | Integration Schemes, Methods and Dimensions 119 Horizontal (Zero Dimensional) Integration 110 |
|      | 7.3.1        | Horizontal (Zero-Dimensional) Integration 119<br>Component Integration Strategies 120         |
|      | ,            | Component integration strategies 120  |

| 7.3.2.1 | Cartesian (One-Dimensional) Integration 122                  |
|---------|--|
| 7.3.2.2 | Radial (One-Dimensional) Integration 123                     |
| 7.3.2.3 | Complex (Two- and Three-Dimensional) Integration 125         |
| 7.4     | Materials of Construction 126                                |
| 7.4.1   | Silicon-Based Materials 128                                  |
| 7.4.2   | Metals 129   |
| 7.4.3   | Ceramics 130   |
| 7.5     | Packaging Strategies 131                                     |
| 7.5.1   | Compression Sealing 131                                      |
| 7.5.2   | Direct Fluidic Connections 132                               |
| 7.5.2.1 | Micromachined Mechanical Couplers 132                        |
| 7.5.2.2 | Adhesive Seals and Brazed Seals 132                          |
| 7.5.2.3 | Solder-Joint Sealing 133                                     |
| 7.6     | Summary 133  |
|         | Acknowledgements 134   |
|         | References 134   |
|         |  |
|         |  |
| Part Tw | o System Design 141  |
|         |  |
| 8       | Selection of Alternatives and Process Design 143             |
|         | Alexander Mitsos and Paul I. Barton                          |
| 8.1     | Introduction 143   |
| 8.2     | Objectives, Constraints and Alternatives 144                 |
| 8.2.1   | Analysis of Design Objectives 144                            |
| 8.2.1.1 | Efficiency vs. Energy Density 144                            |
| 8.2.1.2 | Safety Concerns, High Temperatures and Heat Dissipation 147  |
| 8.2.2   | Decisions 148  |
| 8.3     | Methodologies 150  |
| 8.3.1   | A Superstructure-Based Approach 151                          |
| 8.3.2   | Integrated Layout and Thermal Management 151                 |
| 8.4     | Case Studies 155   |
| 8.4.1   | Comparison of Alternatives in Terms of Efficiency and Energy |
|         | Density 155  |
| 8.4.2   | Effect of Scale on Process Performance 158                   |
| 8.4.3   | Effect of Fuel Combinations and Layout 159                   |
| 8.5     | Nomenclature 163   |
|         | Acknowledgments 164  |
|         | References 164   |
| _       | 1  |
| 9       | Structural Considerations 167                                |
| 0.1     | Brian L. Wardle and S. Mark Spearing                         |
| 9.1     | Introduction 167   |
| 9.2     | Structural Design Challenges in Micropower Devices 169       |
| 9.3     | Thermomechanical Design Approach 171                         |

| x | Contents |   |
|---|----------|---|
|   | 9.4      | Concurrent Development in Micropower Device Design 175        |
|   |          | Acknowledgments 177   |
|   |          | References 177  |
|   |          |   |
|   | 10       | Microreactor Engineering: Processes, Detailed Design and      |
|   |          | Modeling 179  |
|   |          | Dionisios G. Vlachos  |
|   | 10.1     | Introduction 179  |
|   | 10.2     | Process and Catalyst Selection for Microreactors 180          |
|   | 10.3     | Microreactor Configurations for Portable Power 183            |
|   | 10.3.1   | Need for Novel Processes and Reactor Configurations 183       |
|   | 10.3.1.1 | Mixing 183  |
|   | 10.3.1.2 | Catalyst Area 184   |
|   | 10.3.1.3 | Transients 185  |
|   | 10.3.1.4 | Safety 185  |
|   | 10.3.1.5 | Materials Selection 186                                       |
|   | 10.3.2   | Process Intensification via Multifunctionality 186            |
|   | 10.3.2.1 | Integration of Two Reactions via Heat Exchange 186            |
|   | 10.3.2.2 | Recuperative and Regenerative Heat Integration 187            |
|   | 10.4     | Multiscale Modeling, Design, and Optimization 188             |
|   | 10.4.1   | Hierarchical Multiscale Modeling Framework 188                |
|   | 10.4.2   | Methodological Steps 189                                      |
|   | 10.4.3   | Minimal Microreaction Engineering Models 191                  |
|   | 10.4.4   | Catalyst Design 192   |
|   | 10.5     | Conclusions 193   |
|   |          | Acknowledgements 193  |
|   |          | References 193  |
|   |          | 0.4 - 1.0 - 1.5 - 1.5 - 1.0 - 1.0                             |
|   | 11       | Optimal Design and Steady-State Operation 199 Benoît Chachuat |
|   | 11.1     | Introduction 199  |
|   | 11.1     | Models for Optimal Design and Operation 200                   |
|   | 11.2.1   | Case Study 202  |
|   |          | Intermediate-Fidelity Model 203                               |
|   |          | Steady-State Simulations 206                                  |
|   | 11.2.1.2 | Optimal Design and Steady-State Operation for Nominal Power   |
|   | 11.3     | Demand 208  |
|   | 11.3.1   | Case Study (Continued) 210                                    |
|   |          | Optimal Design and Operation for a Nominal Power Demand 211   |
|   |          | Effect of the Nominal Power Demand 213                        |

11.3.1.3 Sensitivity to Uncertain Kinetic Rates and Resource

11.4.1.1 Performance of Nominal Power Demand Design 219

Optimal Design and Steady-State Operation for Variable Power

Allocation 214

Demand 216

Case Study (Continued) 218

11.4

| 11.4.1.2         | Performance of Two-Stage Programming Design 220<br>Acknowledgment 221<br>References 221      |
|------------------|--|
| 12               | Design of Hybrid Electrochemical Devices 223  Andrew T. Stamps and Edward P. Gatzke          |
| 12.1             | Introduction 223   |
| 12.2             | Hybrid Electrochemical Systems 224   |
| 12.3             | Simultaneous Optimization of Dynamic Systems 226   |
| 12.4             | Hybrid Power System Optimization 228   |
| 12.4.1           | Li-Ion Battery 229   |
| 12.4.2           | Capacitor 230  |
| 12.4.3           | Fuel Cell 231  |
| 12.4.4           | Programmable Load 232  |
| 12.4.5           | Problem Formulation and Results 233  |
| 12.5             | Future Directions 239  |
|                  | Acknowledgments 240  |
|                  | References 241   |
|                  | 5  |
| 13               | Control of Microreactors 243   |
| 12.1             | Mayuresh V. Kothare Introduction 243   |
| 13.1             |  |
| 13.2             | Issues in Control of Microsystems 245 Control Relevant Modeling of Microchemical Systems 246 |
| 13.3             | Continuum Models 246   |
| 13.3.1           | Model Reduction 247  |
| 13.3.2<br>13.3.3 | Empirical Models 248   |
| 13.3.3           | Feedback Control of Microchemical Systems 250  |
| 13.4.1           | POD-Based Boundary Control of Thermal Transients in  |
| 13.4.1           | Microsystems 251   |
| 13 4 1 1         | Wafer Temperature Profile Control 252  |
|                  | Receding Horizon Formulation 253   |
|                  | Receding Horizon Control Using POD 253   |
|                  | Simulation Results 254   |
|                  | Empirical Model-Based Predictive Control of Microflows 256                                   |
|                  | COMSOL (FEMLAB) Simulation 257   |
|                  | Model Predictive Control (MPC) 258   |
|                  | Simulation Results 259   |
| 13.5             | Hardware Embedded Model Predictive Control for Microchemical                                 |
|                  | Systems 260  |
| 13.5.1           | Embedded MPC on a Motorola Processor 260   |
| 13.5.2           | Embedded MPC on Customized Hardware 263  |
| 13.6             | Conclusions 265  |
|                  | References 266   |

Index 271

#### 1

#### Introduction

Alexander Mitsos and Paul I. Barton

The widespread use of portable electric and electronic devices increases the need for efficient autonomous man-portable power supplies, of the order of 0.1 W to about 50 W. The predominant technology for portable power generation is the battery. However, the energy density of batteries is of the order of only a few hundred Wh  $l^{-1}$  and Wh  $kg^{-1}$ . Battery performance has significantly improved over the last decades, but it is believed that the upper limit on performance is being approached, because the list of potential materials is being depleted. Additionally, batteries have high cost and life cycle environmental impact.

This book focuses on alternatives to batteries based on microchemical systems, that is, miniaturized devices that use chemical fuels as the primary source of energy. Energy conversion technologies considered include electrochemical reactions in fuel cells, combustion in connection with heat-engines and combustion combined with thermo-photovoltaic elements. The promise of these systems is that significant increments in energy density can be made compared to state-of-the-art batteries. Suppose, for the sake of argument, that it would be practical to operate a fuel cell reversibly at ambient conditions. Then, common chemicals would outperform state-of-the-art batteries by orders of magnitude, as shown in Figure 1.1 [1]. As a consequence, relatively inefficient microchemical systems can significantly outperform batteries. Miniaturization has the advantage of smaller systems as well as potential process intensification. Such considerations have sparked great military [2] and civilian interest in developing these alternatives to batteries.

#### 1.1 Alternatives to Microchemical Systems

The focus of this book is on microfabricated devices that transform chemical energy to power, either directly (fuel cells) or indirectly (micro-engine, photovoltaics). This section briefly describes some other potential alternatives.

Microfabricated Power Generation Devices. Edited by Alexander Mitsos and Paul I. Barton Copyright © 2009 WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim ISBN: 978-3-527-32081-3