KIRK-OTHMER

ENCYCLOPEDIA OF CHIENIO DAL TECHNOLOGY

FOURTH EDITION VOLUME 8

ENCYCLOPEDIA OF CHEMICAL **TECHNOLOGY**

FOURTH EDITION

DEUTERIUM AND TRITIUM

ELASTOMERS, POLYETHERS



A Wiley-Interscience Publication JOHN WILEY & SONS Brisbane . Toronto . Singapore

New York Chichester

"A Wifeyeln

This text is printed on acid-free paper.

Copyright © 1993 by John Wiley & Sons, Inc.

All rights reserved. Published simultaneously in Canada.

Reproduction or translation of any part of this work beyond that permitted by Sections 107 or 108 of the 1976 United States Copyright Act without the permission of the copyright owner is unlawful. Requests for permission or further information should be addressed to the Permissions Department, John Wiley & Sons, Inc., 605 Third Avenue, New York, NY 10158-0012.

Library of Congress Cataloging-in-Publication Data

Encyclopedia of chemical technology / executive editor, Jacqueline

I. Kroschwitz; editor, Mary Howe-Grant.—4th ed.

p. cm.

At head of title: Kirk-Othmer.

"A Wiley-Interscience publication."

Includes index.

Contents: v. 8. Deuterium and tritium to elastomers, polyethers.

ISBN 0-471-52676-2 (v. 8)

 Chemistry, Technical—Encyclopedias. I. Kirk, Raymond E. (Raymond Eller), 1890-1957. II. Othmer, Donald F. (Donald Frederick), 1904- . III. Kroschwitz, Jacqueline I., 1942- .

ly. Howe-Grant, Mary, 1943- . V. Title: Kirk-Othmer encyclopedia

of chemical technology. TPS E685 1992 Telegrator VSUAV A

91-16789

660'.03—dc20

Printed in the United States of America

10 9 8 7 6 5 4 3 _

Peter Cervoni, American Cyanamid Company, Pearl River New York, Diuretic **EDITORIAL STAFF** FOR VOLUME 8

Wal-kai Chen, University of Illinois, Chicago, Dimensional analysis A. J. Corrancesco. Consultant, Delanson, New York, Dyes-natural

James R. Fair, The University of Texas at Austin, Austin, Distillation

Robert R. Cantrell, Union College. Jackson. Tennessee. Dicarbaxylic acids

Jeffrey T. Books, Ethyl Corporation, Baton Rouge, Louisian L. Phosphazenes (under

Ann R. Comfort, CIEA-GEIGY Corporation. Ardstey. New York, Drug delivery

Steven M. Dinh, CIBA-GELGY Corporation, Ards Internation, M. Danh, CIBA-GELGY Corporation, Ards International Control of the Corporation of the Co

River, New York, Diuretic

Editorial Supervisor: Lindy J. Humphreys

Assistant Editor: Cathleen A. Treacy Chamber of the Land of the care of the cathleen A. Treacy

Copy Editor: Christine Punzo (citeratry a stemotesia tebru) are mot Michael Donerty, University of Massachusetts, Amnerst, Distillation, azeotropic and

Adel F. Halasa, Goodyear Tire & Rubber Company, Akron, Ohio, Polybutadiene CONTRIBUTORS 2 219 motable technical TO VOLUME 8 Makoto Hatteri, Sumitomo Chemical Company, Tokyo, Dyec, anthraquinone

Robert W. Johnson; Union Camp Corporation, Savarinah, Georgia, Dicarboxylic

Brian Glover, Zeneca Colours, Manchester, UK. Dyes, app cation and evaluation Peter Gregory, Zeneca Specialties, Manchester, UK, Dyes and dye intermediates Werner M. Grootaert, 3M Company, St. Paul, Minnesota, Fluorocarbon elastomers

August H. Jorgensen, Zeon Chemicals, USA, Louisville, Kentucky, Nitrile rubber Ulrich Baurmeister, Enka AG, Ohder, Germany, Dialysis Dwight H. Bergquist, Henningsen Foods, Inc., Omaha, Nebraska, Eggs Bret Berner, CIBA-GEIGY Corporation, Ardsley, New York, Drug delivery systems Seymour S. Block, University of Florida, Gainesville, Disinfectants and antiseptics Thomas E. Breuer, Humko Chemical, Memphis, Tennessee, Dimer acids

Jeffrey T. Books, *Ethyl Corporation*, *Baton Rouge*, *Louisiana*, Phosphazenes (under Elastomers, synthetic)

Robert R. Cantrell, Union College, Jackson, Tennessee, Dicarboxylic acids

Peter Cervoni, American Cyanamid Company, Pearl River, New York, Diuretic agents

Peter S. Chan, American Cyanamid Company, Pearl River, New York, Diuretic agents

Wai-kai Chen, University of Illinois, Chicago, Dimensional analysis

A. J. Cofrancesco, Consultant, Delanson, New York, Dyes, natural

Ann R. Comfort, CIBA-GEIGY Corporation, Ardsley, New York, Drug delivery systems

Ernesto de Guzman, Sybron Chemicals Inc., Wellford, South Carolina, Dye carriers

Steven M. Dinh, CIBA-GEIGY Corporation, Ardsley, New York, Drug delivery systems

Theresa M. Dobel, Du Pont Chemical Company, Stow, Ohio, Ethylene-acrylic elastomers (under Elastomers, synthetic)

Michael Doherty, University of Massachusetts, Amherst, Distillation, azeotropic and extractive

Kenneth R. Engh, CELITE Corporation, Lompac, California, Diatomite

Royce Ennis, Du Pont-Beaumont Works, Beaumont, Texas, Chlorosulfonated polyethylene (under Elastomers, synthetic)

James R. Fair, The University of Texas at Austin, Austin, Distillation

Brian Glover, Zeneca Colours, Manchester, UK, Dyes, application and evaluation

Peter Gregory, Zeneca Specialties, Manchester, UK, Dyes and dye intermediates

Werner M. Grootaert, 3M Company, St. Paul, Minnesota, Fluorocarbon elastomers (under Elastomers, synthetic)

Adel F. Halasa, Goodyear Tire & Rubber Company, Akron, Ohio, Polybutadiene (under Elastomers, synthetic)

William M. Hann, Rohm & Haas Company, Spring House, Pennsylvania, Dispersants

Makoto Hattori, Sumitomo Chemical Company, Tokyo, Dyes, anthraquinone

Robert W. Johnson, Union Camp Corporation, Savannah, Georgia, Dicarboxylic acids

August H. Jorgensen, Zeon Chemicals, USA, Louisville, Kentucky, Nitrile rubber (under Elastomers, synthetic)

Steven W. Kaiser, Union Carbide Chemicals and Plastics Company Inc., South Charleston, West Virginia, Diamines and higher amines, aliphatic

Joseph J. Katz, Argonne National Laboratories, Argonne, Illinois, Deuterium and tritium

Jeffrey P. Knapp, E. I. du Pont de Nemours & Co., Inc., Distillation, azeotropic and extractive

ix

Vernon L. Kyllingstad, *Zeon Chemicals*, *Louisville*, *Kentucky*, Polyethers (under Elastomers, synthetic)

Marvin Landau, Huls America, Inc., Piscataway, New Jersey, Driers and metallic soaps

B. A. Lewis, Cornell University, Ithaca, New York, Dietary fiber

Michael J. Lysaght, Cyto Therapeutics, Inc., Providence, Rhode Island, Dialysis

Paul H. McCormick, Drying Unincorporated, Newark, Delaware, Drying

Donald Mackey, Zeon Chemicals, USA, Louisville, Kentucky, Nitrile rubber (under Elastomers, synthetic)

J. M. Massie, Goodyear Tire & Rubber Company, Akron Ohio, Polybutadiene (under Elastomers, synthetic)

George H. Millet, 3M Company, St. Paul, Minnesota, Fluorocarbon elastomers (under Elastomers, synthetic)

Booker Morey, SRI International, Menlo Park, California, Dewatering

Maurice Morton, Consultant, Beachwood, Ohio, Survey (under Elastomers, synthetic)

Jacobus W. N. Noordermeer, DSM Elastomers Europe BV, Geleen, The Netherlands, Ethylene-propylene-diene rubber (under Elastomers, synthetic) mers, synthetic)

Charles M. Pollock, Union Camp Corporation, Savannah, Georgia, Dicarboxylic acids

Elizabeth Quadros, CIBA-GEIGY Corporation, Ardsley, New York, Drug delivery systems

Abraham Reife, CIBA-GEIGY Corporation, Tom's River, New Jersey, Dyes, environmental chemistry

J. Shacter, Martin Marietta Energy Systems, Oak Ridge, Tennessee, Diffusion separation methods

Roy E. Smith, CIBA-GEIGY Corporation, Greensboro, North Carolina, Dyes, reactive

A. L. Spelta, EniChem Elastomer, Milano, Italy, Acrylic elastomers (under Elastomers, synthetic)

David M. Sturmer, Eastman Kodak Company, Rochester, New York, Dyes, sensitizing

Boyce Sutton, Jr., Sybron Chemicals Inc., Wellford, South Carolina, Dye carriers

E. Von Halle, Martin Marietta Energy Systems, Oak Ridge, Tennessee, Diffusion separation methods

H. C. Wang, Exxon Chemical Company, Linden, New Jersey, Butyl rubber (under Elastomers, synthetic)

Thomas J. Ward, Clarkson University, Potsdam, New York, Economic evaluation **Zeno Wicks, Jr.,** Consultant, Las Cruces, New Mexico, Drying oils

W. K. Witsiepe, Consultant, Louisville, Kentucky. Polychloroprene (under Elastomers, synthetic)

Allen R. Worm, 3M Company, St. Paul, Minnesota, Fluorocarbon elastomers (under Elastomers, synthetic)

Michael J. Lysaght, Cyto Therapeutics. Inc., Providence, Rhode Island, Dialysis
Paul H. McCormick, Drying Unincorporated, Newark, Delaware, Drying

Donald Mackey, Zeon Chemicals, USA, Louisville, Kentucky, Nitrile rubber (under Elastomers, synthetic)

 M. Massie, Goodyear Tire & Rubber Company, Akron Onio, Polybutadiene (under Elastomers, synthetic).

George H. Millet, 3M Company. St. Paul, Minnesota, Fluorocarbon elastomers (under Elastomers, synthetic)

Booker Morey, SRI International, Menlo Park, California, Dewatering

Maurice Morton, Consultant, Beachwood, Ohio, Survey (under Elastomers, synthetic)

Jacobus W. N. Noordermeer, DSM Elastomers Europe By, Geleen, The Nemerlands, Ethylene-propylene-diene rubber (under Elastomers, synthetic)

mers, synthetic)

Charles M. Pollock, Union Camp Corporation, Savannah, Georgia, Dicarboxylic acids

Elizabeth Quadros, CIBA-GEIGY Corporation, Ardsley, New York, Drug delivery systems

Abraham, Reite. CIBA-GEIGY Corporation, Tom's River, New Jersey. Dyes, environmental chemistry.

 Shacter, Martin Marietta Energy Systems, Oak Ridge, Tennessee, Diffusion separation methods

Roy E. Smith, CIBA-GEIGY Corporation. Greensboro, North Carolina, Dyes, reactive

A. L. Spelta, EniChem Elastomer, Milano, Italy, Acrylic elastomers (under Elastomers, synthetic)

David M. Sturmer, Eastman Kodak Company, Hochester, New York, Uyes, sensitizing

Boyce Sutton, Jr., Sybron Chemicals Inc., Welllord, South Carolina, Dye Carriers

E. Von Hatle, Martin Manetta Energy Systems, Oak Ridge, Tennessee, Diffusion separation methods

H. C. Wang, Exxon Chemical Company, Lipden, New Jersey, Butyl rubber (under Flastomers, synthetic)

NOTE ON CHEMICAL ABSTRACTS SERVICE COME SYSTEM COME SY

usage of Chemical Abstracts (eg. conline is used instead of (S-2-propylpiperidine, aniline instead of benzenamine, and acrylic acid instead of 2-propenoic acid).

example, tetralin has an aromatic ring and a saturated ring and its structure

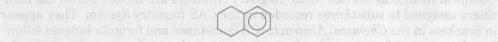
Chemical Abstracts Service (CAS) Registry Numbers are unique numerical identifiers assigned to substances recorded in the CAS Registry System. They appear in brackets in the Chemical Abstracts (CA) substance and formula indexes following the names of compounds. A single compound may have synonyms in the chemical literature. A simple compound like phenethylamine can be named βphenylethylamine or, as in Chemical Abstracts, benzeneethanamine. The usefulness of the Encyclopedia depends on accessibility through the most common correct name of a substance. Because of this diversity in nomenclature careful attention has been given to the problem in order to assist the reader as much as possible, especially in locating the systematic CA index name by means of the Registry Number. For this purpose, the reader may refer to the CAS Registry Handbook—Number Section which lists in numerical order the Registry Number with the Chemical Abstracts index name and the molecular formula; eg, 458-88-8, Piperidine, 2-propyl-, (S)-, C₈H₁₇N; in the Encyclopedia this compound would be found under its common name, coniine [458-88-8]. Alternatively, this information can be retrieved electronically from CAS Online. In many cases molecular formulas have also been provided in the Encyclopedia text to facilitate electronic searching. The Registry Number is a valuable link for the reader in retrieving additional published information on substances and also as a point of access for on-line data bases.

In all cases, the CAS Registry Numbers have been given for title compounds in articles and for all compounds in the index. All specific substances indexed in *Chemical Abstracts* since 1965 are included in the CAS Registry System as are a large number of substances derived from a variety of reference works. The CAS Registry System identifies a substance on the basis of an unambiguous computer-language description of its molecular structure including stereochemical detail. The Registry Number is a machine-checkable number (like a Social Security number) assigned in sequential order to each substance as it enters the registry system. The value of the number lies in the fact that it is a concise and unique means of substance identification, which is independent of, and therefore bridges, many systems of chemical nomenclature. For polymers, one Registry Number may

be used for the entire family; eg, polyoxyethylene (20) sorbitan monolaurate has the same number as all of its polyoxyethylene homologues.

Cross-references are inserted in the index for many common names and for some systematic names. Trademark names appear in the index. Names that are incorrect, misleading, or ambiguous are avoided. Formulas are given very frequently in the text to help in identifying compounds. The spelling and form used, even for industrial names, follow American chemical usage, but not always the usage of *Chemical Abstracts* (eg, coniine is used instead of (S)-2-propylpiperidine, aniline instead of benzenamine, and acrylic acid instead of 2-propenoic acid).

There are variations in representation of rings in different disciplines. The dye industry does not designate aromaticity or double bonds in rings. All double bonds and aromaticity are shown in the *Encyclopedia* as a matter of course. For example, tetralin has an aromatic ring and a saturated ring and its structure



appears in the *Encyclopedia* with its common name, Registry Number enclosed in brackets, and parenthetical CA index name, ie, tetralin [119-64-2] (1,2,3,4-tetrahydronaphthalene). With names and structural formulas, and especially with CAS Registry Numbers, the aim is to help the reader have a concise means of substance identification.

Registry Number. For this purpose, the reader may refer to the CAS Registry

can be retrieved electronically from CAS Online. In many cases molecular for-

CONVERSION FACTORS, ABBREVIATIONS, AND UNIT SYMBOLS

These units are formed by combining base units, supplementary units, and other derived units (2-4). Those derived units having special names and symbols are

SI Units (Adopted 1960)

The International System of Units (abbreviated SI), is being implemented throughout the world. This measurement system is a modernized version of the MKSA (meter, kilogram, second, ampere) system, and its details are published and controlled by an international treaty organization (The International Bureau of Weights and Measures) (1).

SI units are divided into three classes:

BASE UNITS

length mass kilogram (kg)

What time second (s) many plants and the second (s) many plants an

SUPPLEMENTARY UNITS

plane angle radian (rad) y man bow y grane solid angle steradian (sr)

'The spellings "metre" and "litre" are preferred by ASTM; however, "-er" is used in the Encyclopedia.

*Wide use is made of Celsius temperature (t) defined by

 $t = T - T_0$ wen

where T is the thermodynamic temperature, expressed in kelvin, and $T_0=273.15~\mathrm{K}$ by definition. A temperature interval may be expressed in degrees Celsius as well as in kelvin.

DERIVED UNITS AND OTHER ACCEPTABLE UNITS

These units are formed by combining base units, supplementary units, and other derived units (2-4). Those derived units having special names and symbols are marked with an asterisk in the list below.

Quantity	The Unit	Symbol	Acceptable equivalent
*absorbed dose acceleration	gray meter per second squared	Gy m/s ²	J/kg
*activity (of a radionuclide)	becquerel	Bq	1/s
area	square kilometer square hectometer square meter	km ² hm ² m ²	ha (hectare)
concentration (of amount of substance)	mole per cubic meter	mol/m ³	SI Units (Adopte
current density	ampere per square meter	A//m ²	
density, mass density	kilogram per cubic meter	kg/m ³	g/L; mg/cm ³
dipole moment (quantity)	coulomb meter	oite Cietai as v	and controlled b
*dose equivalent	sievert	VI AZSTURBA IV	has string W ?
*electric capacitance	farad :sesses:	e divided anto	CA
*electric charge, quantity of electricity	coulomb	C SI	A.S.
electric charge density	coulomb per cubic	C/m ³ daya	
ilogram (kg)	meter		
*electric conductance broos		S am	
electric field strength			A/V
electric flux density	voit per meter	ectric om/Vent	
electric flux density			
*alastria notantial		mount of subs	
*electric potential, polyphone potential difference, electromotive force	voit , viis	uminous iven	W/A
*electric resistance	. 2	ENTARY UNIT	SUPPLEM
	OHH	32	V/A
fenergy, work, quantity (b)			
of neat		bkJ	
	joule	J	N·m
	electronvolt [†]	eV [†]	
M; however, "-er" is used in the	kilowatt-hour	kW·h [†]	
nergy density force	joule per cubic meter	J/m ³	
	newton		kg·m/s ²

This non-SI unit is recognized by the CIPM as having to be retained because of practical importance or use in specialized fields (1).

此为试读,需要完整PDF请访问: www.ertongbook.com

deleged A John Volume Quantity	Unit		Symbol	Acceptable equivalent
m ² - m	megahertz	cubic in	MHz	volume
*frequency	h out a		Hz	1/s
Jm 8mo	joule per kelvi	cubic ce	J/K	
heat capacity, entropy	joule per kilog	ram	J/(kg·K)	
heat capacity (specific), specific entropy	kelvin			
heat transfer coefficient	watt per squar meter kelvir		$W/(m^2 \cdot K)$	In additio
*illuminance	lux		lx	lm/m ^{28wollo}
*inductance	henry		H	Wb/A
linear dengity	kilogram per r	neter	kg/m	Multiplication
luminance	candela per sq		cd/m ²	factor
	meter	ST		
*luminous flux	lumen		lmsjeg	cd·sr
magnetic field strength	ampere per me	eter	A/m	1012
*magnetic flux	weber	n	Wb	V·s ent
			Tasam	Wb/m ²
*magnetic flux density	tesla			
molar energy	joule per mole		J/mol	
molar entropy, molar			$J/(mol \cdot K)$	
heat capacity in day sextlered			delca	
moment of force, torque			N·meb	
momentumbna amulov bna		er per	kg·m/s	
e of centimeter, as for body				10-3
permeability as russom grads	henry per met	er	H/m	
permittivity	farad per mete		F/m	
*power, heat flow rate,	kilowatt	σ	kWoig	
radiant flux	watt		femtW	J/s I
power density, heat-flux	watt per squar	re s	W/m^2 s	81-01
density, irradiance	meter		100	
*pressure, stress and all about	megapascal		MPan stell	For a comp
FACTORS which appears in				380 (4) and th
	pascal		Pa	N/m ² .42 loV
sound level 12 of 12-non m	decibel		otative Bb o	A represen
specific energy	joule per kilog	ramoving	J/kg	
specific volumes and may	cubic meter pe	more cr	m³/kg b s	
-	kilogram		and ANSI	ASTM E 380 (4
surface tension	newton per me		N/m	
thermal conductivity	watt per meter		$W/(m \cdot K)$	
velocity	meter per seco			Conversion Fac
Velocity	kilometer per		km/h	
rigosaitu dimemia	pascal second	iioui	Pa·ston	
viscosity, dynamic	4	ond	mPa·s	
4.047 ×.103	millipascal sec		mPa·s m²/s	
viscosity, kinematic	square meter	per	m-/s	
1.0×10^{27}	second	rme	2.	
V. O. V.	square millime	eter per	mm^2/s	
	second			

Quantity	Jodany 2	Unit	Symbol	Acceptable equivalent
volume au wave number	MHz Hz J/K J/(kg-K)	cubic meter cubic decimeter cubic centimeter 1 per meter 1 per centimeter	m ³ dm ³ cm ³ m ⁻¹ m ⁻¹ m ⁻¹ m ⁻¹	L (liter) (5) mL heat capacity

In addition, there are 16 prefixes used to indicate order of magnitude, as follows:

Multiplication factor	Prefix	Symbol 190 margorial	*induciance linear density
10 ¹⁸	exa	meter E	luminance
1015	peta	lumen . q	
10^{12}	tera	ampere per meterT	
109 a V	giga	G redew	
10 ⁶	mega	tesla M	
10 ³	kilo	k slom reg eluoj.	
10 ²	hecto		hecto, deka, deci, and centi
10	deka	da^a are SI p	refives their results
10-1	deci	one of p	refixes, their use should be
10^{-2}	centi	- avoided	except for SI unit-multiples and volume and nontech-
10^{-3}	milli	m nical use	and volume and nontech-
10-6	micro	μ 1919 19 and clot	e of centimeter, as for body
10-9	nano	n retem real here	hing measurement.
10-12	pico		
10-15	femto	p dilowatt	*power, heat flow rate,
10-18		I Hew	
10	atto W	watt per square a	power density, neat flux

For a complete description of SI and its use the reader is referred to ASTM E 380 (4) and the article UNITS AND CONVERSION FACTORS which appears in Vol. 24.

A representative list of conversion factors from non-SI to SI units is presented herewith. Factors are given to four significant figures. Exact relationships are followed by a dagger. A more complete list is given in the latest editions of ASTM E 380 (4) and ANSI Z210.1 (6).

Conversion Factors to SI Units basses and response

To convert from	kalometer per hour	Multiply by
acre angstrom are Exact.	square meter (m ²) meter (m) square meter (m ²)	$4.047 imes 10^3 \ 1.0 imes 10^{-10^+} \ 1.0 imes 10^{2^+}$

To convert from	оТ	Multiply by
astronomical unit	meter (m)	1.496×10^{11}
atmosphere, standard	pascal (Pa)	1.013×10^{5}
bar Kall	pascal (Pa)	$1.0 \times 10^{5\dagger}$
barn	square meter (m ²)	1.0×10^{-28}
barrel (42 U.S. liquid gallons)	cubic meter (m ³)	0.1590
Bohr magneton (μ_B)	J/Tog norwen	9.274×10^{-24}
Btu (International Table)	joule (J)	1.055×10^3
Btu (mean)	joule (J)	1.056×10^{3}
Btu (thermochemical)	joule (J)	1.054×10^{3}
bushel	cubic meter (m ³)	3.524×10^{-2}
calorie (International Table)	joule (J)	4.187
calorie (mean)	joule (J)	4.190 berbuild
calorie (thermochemical)	joule (J)	4.190 4.184 [†] domi
centipoise	pascal second (Pa·s)	(9°28) 4.164 1.0 × 10 ^{-3†}
centistokes	square millimeter per	inch of wa +0.139.2°F)
	second (mm ² /s)	kilogram-force
cfm (cubic foot per minute)	cubic meter per second (m ³ /s)	4.72×10^{-4}
cubic inch (8km) b.		1.639×10^{-5}
cubic foot 881.8 rejem era	cubic meter (m ³)	2.832×10^{-2}
cubic yard	cubic meter (m ³)	0.7646
curie	becquerel (Bq)	$3.70 \times 10^{10+9}$
debye	coulomb meter (C·m)	3.336×10^{-30}
degree (angle)	radian (rad)	1.745×10^{-2}
denier (international)	kilogram per meter (kg/r	1.111×10^{-7}
1.0 × 10	tex [‡] W) Tedew	0.1111 Hewkem
dram (apothecaries')	kilogram (kg)	3.888×10^{-3}
dram (avoirdupois)	kilogram (kg)	1.772×10^{-3}
dram (U.S. fluid)	cubic meter (m ³)	3.697×10^{-6}
dyne	newton (N)	$1.0 \times 10^{-5\dagger}$
dyne/cm (s\m) br	newton per meter (N/m)	$1.0 \times 10^{-3+}$
electronvolt	joule (J)	1 602 × 10-19
erg	joule (J) soasg (O°0)	1.002×10^{-100}
fathom × 900.9	meter (m)	1.829
fluid ounce (U.S.)	cubic meter (m ³)	2.957×10^{-5}
oot	meter (m)	0.3048 [†]
ootcandle (mA) red	lux (lx)	
urlong	meter (m)	10.76 2.012×10^{-2}
ral WIX WILE	meter per second squared	2.012 × 10 = 2†
	(m/s ²)	$1.0 \times 10^{-2+100}$
gallon (U.S. dry)	cubic meter (m ³)	4.405×10^{-3}
rallon (U.S. liquid)	cubic meter (m ³)	3.785×10^{-3}
rallon per minute (gpm)	cubic meter per second (m ³ /s)	6.309×10^{-5}
	cubic meter per hour (m ³ /	
Exact.	por nour (m /	
[‡] See footnote on p. xiv.		

To convert from	To mon	Multiply by
gauss	tesla (T)	1.0×10^{-4}
gilbert	ampere (A)	0.7958
gill (U.S.)	cubic meter (m ³)	1.183×10^{-4}
grade	radian	1.571×10^{-2}
grain 00210	kilogram (kg)	6.480×10^{-8}
gram force per denier	newton per tex (N/tex)	8.826×10^{-2}
nectare	square meter (m ²)	$1.0 \times 10^{4^{\dagger}}$
horsepower (550 ft·lbf/s)	watt (W)	7.457×10^{2}
norespower (boiler)	watt (W)	9.810×10^{3}
norsepower (electric)	watt (W)	$7.46 \times 10^{2\dagger}$
nundredweight (long)	Irilamam (ka)	50.80
nundredweight (short)	kilogram (kg)	45.36
nch	motor (m)	2.54×10^{-2}
	pascal (Pa)	3.386×10^{3}
nch of water (39.2°F)	nascal (Pa)	2.491×10^{2}
kilogram-force	pascal (Pa) newton (N)	9.807
	megajoule (MJ)	3.6 [†]
kilowatt hour	newton(N)	4.448×10^{3}
kip	meter per second (m/S)	0.5144
knot (international)		3.183×10^3
ambert 988.9	candela per square meter (cd/m³)	
league (British nautical)	meter (m)	5.559×10^{3}
eague (statute)	meter (m)	4.828×10^{3}
light year	meter (m)	9.461×10^{15}
liter (for fluids only)	cubic meter (m ³)	$1.0 \times 10^{-3\dagger}$
maxwell	weber (Wb)	1.0×10^{-87}
micron	meter (m)	$1.0 \times 10^{-6\dagger}$
mil	meter (m)	2.54×10^{-5}
mile (statute)	meter (m)	1.609×10^{3}
mile (U.S. nautical)	meter (m)	$1.852 \times 10^{3\dagger}$
mile non hour	meter per second (m/s)	0.4470
millibar	pascal (Pa)	1.0×10^{2}
millimeter of mercury (0°C)	pascal (Pa)	$1.333 \times 10^{2^{+}}$
minute (angular)	radian	2.909×10^{-1}
myriagram	kilogram (kg)	10
myriameter	kilometer (km)	10
persted	ampere per meter (A/m)	79.58
ounce (avoirdupois)	kilogram (kg)	$2.835 \times 10^{-}$
(4	kilogram (kg)	$3.110 \times 10^{-}$
ounce (U.S. fluid)	cubic meter (m ³)	$2.957 \times 10^{-}$
	newton (N)	0.2780
ounce-force	cubic meter (m ³)	$8.810 \times 10^{-}$
peck (U.S.) pennyweight	kilogram (kg)	1.555×10^{-3}

To convert from	riting Unit So Tools (4):	Multiply by
pint (U.S. liquid)		
poise (absolute viscosity)	cubic meter (m³) pascal second (Pa·s) kilogram (kg)	0.10†
pound (avoirdupois)	kilogram (kg)	0.4536
pound (troy)	kilogram (kg)	0 3739
except when used at labnuoqui	newton (N) vollet ton eas alod	0.1383
pound-force		4.448
pound force per square inch	bet pascal (Pa) ere se slodmys ti	6.895 × 10 ³
erived from a proper r(isq), in	unless the unit name has been d	(elehaen
quart (U.S. dry) W best stick	cubic meter (m ³) of teat and se	1 101 × 10-3
quart (U.S. liquid)	cubic meter (m ³) a mister slod	9.464 × 10-4
quintal	kilogram (kg)	1.404 × 10
rad and fiel and blummis aspens a	gray (Gy) norsaerqxe etelqm	$1.0 \times 10^{-2\dagger}$
rod of 78 Cating along your	meter (m) and bas sulsy learns	5.020
roentgen na hosu si viimsu	coulomb per kilogram (C/kg)	259 × 10-4
second (angle)	radian (rad) an nafio at maday	4.00 × 10 -6†
section sorged not alodmys ad	square meter (m ²), and negotia	2.040 × 10
and the percent sign.	kilogram (kg)	14.50 × 10°
spherical candle power	lumen (lm)	19.57
square inch	lumen (lm) square meter (m ²)	6 450 × 10-4
square foot	collors motor (m2)	0 000 - 0
square mile	square meter (m ²)	9.290×10^{-2}
square yard	square meter (m ²)	$2.590 \times 10^{\circ}$
stere	cubic meter (m ³)	
stokes (kinematic viscosity)		1.0 [†]
	(m^2/s)	$1.0 \times 10^{-4\dagger}$
tex :auni,!	kilogram per meter (kg/m)	$1.0 \times 10^{-6\dagger}$
ton (long, 2240 pounds)	kilogram (kg)	1.016×10^{3}
ton (metric) (tonne)	kilogram (kg)	$1.0 \times 10^{3\dagger}$
ton (short, 2000 pounds)	kilogram (kg)	0.070 × 102
computer printouts, auto rrot	otion to this practice of made for	anva rA
unit pole a bas sldresog don ar	weher (Wh)	1 000 10-7
yard	meter (m) best ed	0.9144
a following forms:	d+30 ago ago aladama di mana	0.0144

*Exact.

In no case should more than one als slodmy sind band another write.

Following is a list of common abbreviations and unit symbols used in the *Encyclopedia*. In general they agree with those listed in *American National Standard Abbreviations for Use on Drawings and in Text (ANSI Y1.1)* (6) and *American National Standard Letter Symbols for Units in Science and Technology (ANSI Y10)* (6). Also included is a list of acronyms for a number of private and government organizations as well as common industrial solvents, polymers, and other chemicals.

Rules for Writing Unit Symbols (4):

- 1. Unit symbols are printed in upright letters (roman) regardless of the type style used in the surrounding text.
- 2. Unit symbols are unaltered in the plural.
- 3. Unit symbols are not followed by a period except when used at the end of a sentence.
- 10. Letter unit symbols are generally printed lower-case (for example, cd for candela) unless the unit name has been derived from a proper name, in which case the first letter of the symbol is capitalized (W, Pa). Prefixes and unit symbols retain their prescribed form regardless of the surrounding typography.
 - 5. In the complete expression for a quantity, a space should be left between the numerical value and the unit symbol. For example, write 2.37 lm, not 2.37lm, and 35 mm, not 35mm. When the quantity is used in an adjectival sense, a hyphen is often used, for example, 35-mm film. Exception: No space is left between the numerical value and the symbols for degree, minute, and second of plane angle, degree Celsius, and the percent sign.
 - 6. No space is used between the prefix and unit symbol (for example, kg).
 - 7. Symbols, not abbreviations, should be used for units. For example, use "A," not "amp," for ampere.
 - 8. When multiplying unit symbols, use a raised dot:

N·m for newton meter

In the case of W.h, the dot may be omitted, thus:

Wh

An exception to this practice is made for computer printouts, automatic typewriter work, etc, where the raised dot is not possible, and a dot on the line may be used.

9. When dividing unit symbols, use one of the following forms:

m/s or
$$m \cdot s^{-1}$$
 or $\frac{m}{s}$

In no case should more than one slash be used in the same expression unless parentheses are inserted to avoid ambiguity. For example: write:

J/(mol·K) or
$$J \cdot mol^{-1} \cdot K^{-1}$$
 or $(J/mol)/K$

Standard Abbreviations for Use on Drawings and in Text (ANSI Y1.1) (6) and

American National Standard Letter Symbols for Units in Science ton tudehnology

(ANSLY10) (6) Also included is a list of acronyms for a number of private and government organizations as wX\lom\L_nmon industrial solvents, polymers, and