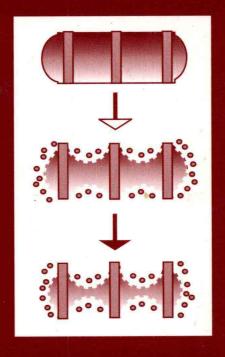
Modified-Release Drug Delivery Technology



edited by Michael J. Rathbone Jonathan Hadgraft Michael S. Roberts

Library of Congress Cataloging-in-Publication Data

A catalog record for this book is available from the Library of Congress.

ISBN: 0-8247-0869-5

This book is printed on acid-free paper.

Headquarters

Marcel Dekker, Inc.

270 Madison Avenue, New York, NY 10016

tel: 212-696-9000; fax: 212-685-4540

Eastern Hemisphere Distribution

Marcel Dekker AG

Hutgasse 4, Postfach 812, CH-4001 Basel, Switzerland

tel: 41-61-260-6300; fax: 41-61-260-6333

World Wide Web

http://www.dekker.com

The publisher offers discounts on this book when ordered in bulk quantities. For more information, write to Special Sales/Professional Marketing at the headquarters address above.

Copyright © 2003 by Marcel Dekker, Inc. All Rights Reserved.

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming, and recording, or by any information storage and retrieval system, without permission in writing from the publisher.

Current printing (last digit):

10 9 8 7 6 5 4 3 2 1

PRINTED IN THE UNITED STATES OF AMERICA

Modified-Release Drug Delivery Technology

DRUGS AND THE PHARMACEUTICAL SCIENCES

Executive Editor

James Swarbrick

PharmaceuTech, Inc. Pinehurst, North Carolina

Advisory Board

Larry L. Augsburger University of Maryland Baltimore, Maryland David E. Nichols Purdue University West Lafayette, Indiana

Douwe D. Breimer Gorlaeus Laboratories Leiden, The Netherlands Stephen G. Schulman University of Florida Gainesville, Florida

Trevor M. Jones The Association of the British Pharmaceutical Industry London, United Kingdom Jerome P. Skelly Alexandria, Virginia

Hans E. Junginger Leiden/Amsterdam Center for Drug Research Leiden, The Netherlands Felix Theeuwes Alza Corporation Palo Alto, California

Vincent H. L. Lee University of Southern California Los Angeles, California Geoffrey T. Tucker University of Sheffield Royal Hallamshire Hospital Sheffield, United Kingdom

Peter G. Welling Institut de Recherche Jouveinal Fresnes, France

DRUGS AND THE PHARMACEUTICAL SCIENCES

A Series of Textbooks and Monographs

- 1. Pharmacokinetics, Milo Gibaldi and Donald Perrier
- 2. Good Manufacturing Practices for Pharmaceuticals: A Plan for Total Quality Control, Sidney H. Willig, Murray M. Tuckerman, and William S. Hitchings IV
- 3. Microencapsulation, edited by J. R. Nixon
- 4. Drug Metabolism: Chemical and Biochemical Aspects, *Bernard Testa* and Peter Jenner
- 5. New Drugs: Discovery and Development, edited by Alan A. Rubin
- 6. Sustained and Controlled Release Drug Delivery Systems, edited by Joseph R. Robinson
- 7. Modern Pharmaceutics, edited by Gilbert S. Banker and Christopher T. Rhodes
- 8. Prescription Drugs in Short Supply: Case Histories, *Michael A. Schwartz*
- 9. Activated Charcoal: Antidotal and Other Medical Uses, *David O. Cooney*
- 10. Concepts in Drug Metabolism (in two parts), edited by Peter Jenner and Bernard Testa
- 11. Pharmaceutical Analysis: Modern Methods (in two parts), edited by James W. Munson
- 12. Techniques of Solubilization of Drugs, edited by Samuel H. Yalkow-skv
- 13. Orphan Drugs, edited by Fred E. Karch
- 14. Novel Drug Delivery Systems: Fundamentals, Developmental Concepts, Biomedical Assessments, *Yie W. Chien*
- 15. Pharmacokinetics: Second Edition, Revised and Expanded, *Milo Gibaldi and Donald Perrier*
- 16. Good Manufacturing Practices for Pharmaceuticals: A Plan for Total Quality Control, Second Edition, Revised and Expanded, Sidney H. Willig, Murray M. Tuckerman, and William S. Hitchings IV
- 17. Formulation of Veterinary Dosage Forms, edited by Jack Blodinger
- 18. Dermatological Formulations: Percutaneous Absorption, *Brian W. Barry*
- 19. The Clinical Research Process in the Pharmaceutical Industry, edited by Gary M. Matoren
- 20. Microencapsulation and Related Drug Processes, Patrick B. Deasy
- 21. Drugs and Nutrients: The Interactive Effects, edited by Daphne A. Roe and T. Colin Campbell
- 22. Biotechnology of Industrial Antibiotics, Erick J. Vandamme

- 23. Pharmaceutical Process Validation, edited by Bernard T. Loftus and Robert A. Nash
- 24. Anticancer and Interferon Agents: Synthesis and Properties, edited by Raphael M. Ottenbrite and George B. Butler
- 25. Pharmaceutical Statistics: Practical and Clinical Applications, Sanford Bolton
- 26. Drug Dynamics for Analytical, Clinical, and Biological Chemists, Benjamin J. Gudzinowicz, Burrows T. Younkin, Jr., and Michael J. Gudzinowicz
- 27. Modern Analysis of Antibiotics, edited by Adjoran Aszalos
- 28. Solubility and Related Properties, Kenneth C. James
- 29. Controlled Drug Delivery: Fundamentals and Applications, Second Edition, Revised and Expanded, edited by Joseph R. Robinson and Vincent H. Lee
- 30. New Drug Approval Process: Clinical and Regulatory Management, edited by Richard A. Guarino
- 31. Transdermal Controlled Systemic Medications, *edited by Yie W. Chien*
- 32. Drug Delivery Devices: Fundamentals and Applications, edited by Praveen Tyle
- 33. Pharmacokinetics: Regulatory Industrial Academic Perspectives, edited by Peter G. Welling and Francis L. S. Tse
- 34. Clinical Drug Trials and Tribulations, edited by Allen E. Cato
- 35. Transdermal Drug Delivery: Developmental Issues and Research Initiatives, edited by Jonathan Hadgraft and Richard H. Guy
- 36. Aqueous Polymeric Coatings for Pharmaceutical Dosage Forms, edited by James W. McGinity
- 37. Pharmaceutical Pelletization Technology, edited by Isaac Ghebre-Sellassie
- 38. Good Laboratory Practice Regulations, edited by Allen F. Hirsch
- 39. Nasal Systemic Drug Delivery, Yie W. Chien, Kenneth S. E. Su, and Shyi-Feu Chang
- 40. Modern Pharmaceutics: Second Edition, Revised and Expanded, edited by Gilbert S. Banker and Christopher T. Rhodes
- 41. Specialized Drug Delivery Systems: Manufacturing and Production Technology, *edited by Praveen Tyle*
- 42. Topical Drug Delivery Formulations, edited by David W. Osborne and Anton H. Amann
- 43. Drug Stability: Principles and Practices, Jens T. Carstensen
- 44. Pharmaceutical Statistics: Practical and Clinical Applications, Second Edition, Revised and Expanded, Sanford Bolton
- 45. Biodegradable Polymers as Drug Delivery Systems, edited by Mark Chasin and Robert Langer
- 46. Preclinical Drug Disposition: A Laboratory Handbook, *Francis L. S. Tse and James J. Jaffe*
- 47. HPLC in the Pharmaceutical Industry, edited by Godwin W. Fong and Stanley K. Lam
- 48. Pharmaceutical Bioequivalence, edited by Peter G. Welling, Francis L. S. Tse, and Shrikant V. Dinahe

- 49. Pharmaceutical Dissolution Testing, Umesh V. Banakar
- 50. Novel Drug Delivery Systems: Second Edition, Revised and Expanded, Yie W. Chien
- 51. Managing the Clinical Drug Development Process, David M. Cocchetto and Ronald V. Nardi
- 52. Good Manufacturing Practices for Pharmaceuticals: A Plan for Total Quality Control, Third Edition, edited by Sidney H. Willig and James R. Stoker
- Prodrugs: Topical and Ocular Drug Delivery, edited by Kenneth B. Sloan
- 54. Pharmaceutical Inhalation Aerosol Technology, edited by Anthony J. Hickey
- 55. Radiopharmaceuticals: Chemistry and Pharmacology, edited by Adrian D. Nunn
- New Drug Approval Process: Second Edition, Revised and Expanded, edited by Richard A. Guarino
- 57. Pharmaceutical Process Validation: Second Edition, Revised and Expanded, edited by Ira R. Berry and Robert A. Nash
- 58. Ophthalmic Drug Delivery Systems, edited by Ashim K. Mitra
- 59. Pharmaceutical Skin Penetration Enhancement, edited by Kenneth A. Walters and Jonathan Hadgraft
- 60. Colonic Drug Absorption and Metabolism, edited by Peter R. Bieck
- 61. Pharmaceutical Particulate Carriers: Therapeutic Applications, edited by Alain Rolland
- 62. Drug Permeation Enhancement: Theory and Applications, edited by Dean S. Hsieh
- 63. Glycopeptide Antibiotics, edited by Ramakrishnan Nagarajan
- 64. Achieving Sterility in Medical and Pharmaceutical Products, Nigel A. Halls
- 65. Multiparticulate Oral Drug Delivery, edited by Isaac Ghebre-Sellassie
- 66. Colloidal Drug Delivery Systems, edited by Jörg Kreuter
- 67. Pharmacokinetics: Regulatory Industrial Academic Perspectives, Second Edition, edited by Peter G. Welling and Francis L. S. Tse
- 68. Drug Stability: Principles and Practices, Second Edition, Revised and Expanded, *Jens T. Carstensen*
- 69. Good Laboratory Practice Regulations: Second Edition, Revised and Expanded, edited by Sandy Weinberg
- 70. Physical Characterization of Pharmaceutical Solids, edited by Harry G. Brittain
- 71. Pharmaceutical Powder Compaction Technology, edited by Göran Alderborn and Christer Nyström
- 72. Modern Pharmaceutics: Third Edition, Revised and Expanded, edited by Gilbert S. Banker and Christopher T. Rhodes
- 73. Microencapsulation: Methods and Industrial Applications, edited by Simon Benita
- 74. Oral Mucosal Drug Delivery, edited by Michael J. Rathbone
- 75. Clinical Research in Pharmaceutical Development, edited by Barry Bleidt and Michael Montagne

- The Drug Development Process: Increasing Efficiency and Cost Effectiveness, edited by Peter G. Welling, Louis Lasagna, and Umesh V. Banakar
- 77. Microparticulate Systems for the Delivery of Proteins and Vaccines, edited by Smadar Cohen and Howard Bernstein
- 78. Good Manufacturing Practices for Pharmaceuticals: A Plan for Total Quality Control, Fourth Edition, Revised and Expanded, Sidney H. Willia and James R. Stoker
- 79. Aqueous Polymeric Coatings for Pharmaceutical Dosage Forms: Second Edition, Revised and Expanded, edited by James W. McGinity
- 80. Pharmaceutical Statistics: Practical and Clinical Applications, Third Edition, Sanford Bolton
- 81. Handbook of Pharmaceutical Granulation Technology, edited by Dilip M. Parikh
- 82. Biotechnology of Antibiotics: Second Edition, Revised and Expanded, edited by William R. Strohl
- 83. Mechanisms of Transdermal Drug Delivery, edited by Russell O. Potts and Richard H. Guy
- 84. Pharmaceutical Enzymes, edited by Albert Lauwers and Simon Scharpé
- 85. Development of Biopharmaceutical Parenteral Dosage Forms, edited by John A. Bontempo
- 86. Pharmaceutical Project Management, edited by Tony Kennedy
- 87. Drug Products for Clinical Trials: An International Guide to Formulation Production Quality Control, edited by Donald C. Monkhouse and Christopher T. Rhodes
- 88. Development and Formulation of Veterinary Dosage Forms: Second Edition, Revised and Expanded, edited by Gregory E. Hardee and J. Desmond Baggot
- 89. Receptor-Based Drug Design, edited by Paul Leff
- 90. Automation and Validation of Information in Pharmaceutical Processing, edited by Joseph F. deSpautz
- 91. Dermal Absorption and Toxicity Assessment, edited by Michael S. Roberts and Kenneth A. Walters
- 92. Pharmaceutical Experimental Design, Gareth A. Lewis, Didier Mathieu, and Roger Phan-Tan-Luu
- 93. Preparing for FDA Pre-Approval Inspections, edited by Martin D. Hynes III
- 94. Pharmaceutical Excipients: Characterization by IR, Raman, and NMR Spectroscopy, *David E. Bugay and W. Paul Findlay*
- 95. Polymorphism in Pharmaceutical Solids, edited by Harry G. Brittain
- 96. Freeze-Drying/Lyophilization of Pharmaceutical and Biological Products, edited by Louis Rey and Joan C. May
- 97. Percutaneous Absorption: Drugs-Cosmetics-Mechanisms-Methodology, Third Edition, Revised and Expanded, edited by Robert L. Bronaugh and Howard I. Maibach

- 98. Bioadhesive Drug Delivery Systems: Fundamentals, Novel Approaches, and Development, edited by Edith Mathiowitz, Donald E. Chickering III, and Claus-Michael Lehr
- 99. Protein Formulation and Delivery, *edited by Eugene J. McNally*
- 100. New Drug Approval Process: Third Edition, The Global Challenge, edited by Richard A. Guarino
- 101. Peptide and Protein Drug Analysis, edited by Ronald E. Reid102. Transport Processes in Pharmaceutical Systems, edited by Gordon L.
- Amidon, Ping I. Lee, and Elizabeth M. Topp 103. Excipient Toxicity and Safety, edited by Myra L. Weiner and Lois A.
- 103. Excipient Toxicity and Safety, edited by Myra L. Weiner and Lois A. Kotkoskie
- 104. The Clinical Audit in Pharmaceutical Development, edited by Michael R. Hamrell
- 105. Pharmaceutical Emulsions and Suspensions, edited by Francoise Nielloud and Gilberte Marti-Mestres
- 106. Oral Drug Absorption: Prediction and Assessment, edited by Jennifer B. Dressman and Hans Lennernäs
- 107. Drug Stability: Principles and Practices, Third Edition, Revised and Expanded, edited by Jens T. Carstensen and C. T. Rhodes
- 108. Containment in the Pharmaceutical Industry, edited by James P. Wood
- 109. Good Manufacturing Practices for Pharmaceuticals: A Plan for Total Quality Control from Manufacturer to Consumer, Fifth Edition, Revised and Expanded, *Sidney H. Willig*
- 110. Advanced Pharmaceutical Solids, Jens T. Carstensen
- 111. Endotoxins: Pyrogens, LAL Testing, and Depyrogenation, Second Edition, Revised and Expanded, *Kevin L. Williams*
- 112. Pharmaceutical Process Engineering, Anthony J. Hickey and David Ganderton
- 113. Pharmacogenomics, edited by Werner Kalow, Urs A. Meyer, and Rachel F. Tyndale
- 114. Handbook of Drug Screening, edited by Ramakrishna Seethala and Prabhavathi B. Fernandes
- 115. Drug Targeting Technology: Physical Chemical Biological Methods, edited by Hans Schreier
- 116. Drug-Drug Interactions, edited by A. David Rodrigues
- 117. Handbook of Pharmaceutical Analysis, edited by Lena Ohannesian and Anthony J. Streeter
- 118. Pharmaceutical Process Scale-Up, edited by Michael Levin
- 119. Dermatological and Transdermal Formulations, edited by Kenneth A. Walters
- 120. Clinical Drug Trials and Tribulations: Second Edition, Revised and Expanded, edited by Allen Cato, Lynda Sutton, and Allen Cato III
- 121. Modern Pharmaceutics: Fourth Edition, Revised and Expanded, edited by Gilbert S. Banker and Christopher T. Rhodes
- 122. Surfactants and Polymers in Drug Delivery, Martin Malmsten
- 123. Transdermal Drug Delivery: Second Edition, Revised and Expanded, edited by Richard H. Guy and Jonathan Hadgraft

- 124. Good Laboratory Practice Regulations: Second Edition, Revised and Expanded, *edited by Sandy Weinberg*
- 125. Parenteral Quality Control: Sterility, Pyrogen, Particulate, and Package Integrity Testing: Third Edition, Revised and Expanded, *Michael J. Akers, Daniel S. Larrimore, and Dana Morton Guazzo*
- 126. Modified-Release Drug Delivery Technology, edited by Michael J. Rathbone, Jonathan Hadgraft, and Michael S. Roberts
- 127. Simulation for Designing Clinical Trials: A Pharmacokinetic-Pharmacodynamic Modeling Perspective, edited by Hui C. Kimko and Stephen B. Duffull

ADDITIONAL VOLUMES IN PREPARATION

Pharmaceutical Process Validation: An International Third Edition, Revised and Expanded, edited by Robert A. Nash and Alfred H. Wachter

Affinity Capillary Electrophoresis in Pharmaceutics and Biopharmaceutics, edited by Reinhard H. H. Neubert and Hans-Hermann Rüttinger

Ophthalmic Drug Delivery Systems: Second Edition, Revised and Expanded, edited by Ashim K. Mitra

Pharmaceutical Gene Delivery Systems, edited by Alain Rolland and Sean M. Sullivan

Biomarkers in Clinical Drug Development, edited by John Bloom

Pharmaceutical Inhalation Aerosol Technology: Second Edition, Revised and Expanded, edited by Anthony J. Hickey

To my daughter Jenna

-M.J.R.

此为试读,需要完整PDF请访问: www.ertongbook.com

Preface

For over 50 years, interest has been expressed in optimizing drug therapy through delivery system design. For many years this revolved around incorporating drugs into erodible or inert polymers, which then acted as platforms for controlled release, an approach that has been well reviewed in the literature. In more recent times there has been a move away from simply formulating drugs into erodible or inert polymers toward the design and development of more advanced drug delivery systems that utilize sophisticated designs and manufacturing techniques and rely on novel means for controlling the release of drug from the delivery system. Over the last few decades, rapid developments have occurred in this area and we have witnessed the evolution of commercially successful companies that specialize in the design, development, and commercialization of specific (inhouse) modified-release drug delivery systems.

This is an exciting and growing area of pharmaceutical research. However, to date no single volume provides detailed and specific information on even a handful of individual modified-release drug delivery systems. Therefore, we decided to edit a book comprised of chapters that collectively address this void and provide an insight into the various approaches currently adopted to achieve modified-release drug delivery.

The book is divided into parts, each of which addresses a particular route for drug delivery. Although it is assumed that the reader is already familiar with fundamental controlled-release theories, each part opens with an overview of the anatomical, physiological, and pharmaceutical challenges in formulating a modified-release drug delivery technology for each route for drug delivery. The

vi Preface

chapters in each part provide examples of the different approaches that have been taken to design and develop an innovative modified-release drug delivery system. Each chapter presents a detailed account of a specific modified-release drug delivery technology, written by experts on that technology.

Our challenge in editing this book was that no single volume could be expected to describe every modified-release drug delivery technology currently marketed or under development. This is because of the vast and evolving nature of the area, and the lack of availability of the innovators to write a monograph on their particular technology, due to either time constraints or the proprietary nature of their work. Instead of using this as an excuse to reject the challenge, we set ourselves the aim to provide in the book as many examples of modified-release drug delivery technologies as possible.

Susan Charman and Bill Charman were the leaders of the first part of the book, which is devoted to the oral route. The Charmans provide an excellent overview of the challenges of this popular route for modified-release durg delivery. Their introduction is followed by 15 chapters that provide an insight into the novel and innovative approaches that have been taken for this route for drug delivery. These range from novel manipulations of tableting technologies (including geometric designs and osmotically driven technologies) through threedimensional printing to the use of lipids. The second part, led by Professor Clive Wilson, discusses several diverse approaches that may be used to deliver compounds to the colon. Chapters demonstrating the innovativeness of workers in this field complement an incisive introduction that highlights the unique challenges associated with this site of absorption. The leader of Part III, Bernard Plazonnet, includes in his introduction a thorough review of currently available and emerging modified-release ophthalmic drug delivery systems. Since most of these systems are in the developmental stage and have not yet reached the commercial stage, this part contains only three chapters on specific technologies. Part IV focuses on the oral cavity as a site of drug delivery. The part leader, Professor Ian Kellaway, together with invited coauthors, provides an overview of the issues relating to the development of modified-release drug delivery systems for this route. The associated chapters highlight technologies developed for specific regions of the oral cavity, including sublingual, buccal cavity, gingiva, and periodontal pocket.

A diverse range of technology approaches are associated with the dermal and transdermal route. Part leader Professor Jonathan Hadgraft not only has written a thorough overview but has also organized a series of chapters that cover a wide range of diverse technologies from wound dressings to sprays, to propulsion of solid drug particles into the skin by means of a high-speed gas flow, to patches that deliver drugs via diffusion, iontophoresis, sonophoresis, or microprojections. The sixth part of this book addresses implant and injection technologies. In their introduction, part leaders Franklin Okumu and Jeffrey Cleland offer a comprehen-

Preface vii

sive overview of this evolving and challenging area of drug delivery. They complement their efforts with chapters that cover a diverse range of technologies. Part VII, compiled by leaders Daniel Wermeling and Jodi Miller, offers a revealing look into the nasal route of drug delivery. Professor David Woolfson, leader of Part VIII, presents a comprehensive account of the biological and pharmaceutical challenges to the vaginal route of drug delivery, which is restricted to 50% of the population and is limited by cultural and societal constraints. The chapters dealing with this route provide an insight into the different approaches that can be employed to deliver drugs via the vaginal passage.

In Part IX Igor Gonda provides an informative overivew of the unique challenges in delivering via the pulmonary tract. This part contains chapters describing various systems, devices, formulations, and methods of delivery of drugs to the lung. It differs somewhat from other parts in the book in that the focus of pulmonary drug delivery systems is not on the control of release of the medicaments once they are deposited within the respiratory tract (although some chapters in this part do describe such approaches) but on the ability of inhalation systems to deliver drugs practically instantaneously to the target organ that is the "release" part of therapeutic activity for many of the currently approved products for inhalation. Numerous technological approaches are described in the chapters in this part, each of which provides descriptive comments on the complexity of this route for drug delivery. In the final part of this book the regulatory issues pertaining to these diverse and often complex drug delivery systems are addressed by Patrick Marroum of the United States Food and Drug Administration, who provides a regulatory overview for one of the most highly legalistic markets.

We would like to express our thanks to each of the part leaders, who spent so much time identifying technologies, communicating with contributors, writing informative overviews, and editing the chapters. We also thank all the chapter authors. Their individual innovative research activities have contributed greatly to the current modified-release drug delivery technology portfolio that exists to-day within the pharmaceutical industry. We are grateful to them for taking the time to share their experiences and work. Finally, we wish to express our sincere thanks to Dr. Colin Ogle. We are indebted to Colin for giving up so much of his spare time to proofread final drafts and offer many constructive suggestions for improvement of this volume.

Michael J. Rathbone Jonathan Hadgraft Michael S. Roberts

Contributors

Donald E. Ackley* Redeon, Inc., Burlington, Massachusetts, U.S.A. Akwete L. Adjei Kos Pharmaceuticals, Inc., Edison, New Jersey, U.S.A. Syed A. Altaf, Ph.D. Gilead Sciences, Foster City, California, U.S.A. Hemant H. Alur, Ph.D.† Division of Pharmaceutical Sciences, School of Pharmacy, University of Missouri–Kansas City, Kansas City, Missouri, U.S.A. Gordon L. Amidon College of Pharmacy, The University of Michigan, Ann Arbor, Michigan, U.S.A.

Ian C. Ashurst, B.Sc., M.R.Pharm.S., M.Sc., Ph.D. GlaxoSmithKline, Ware, Hertfordshire, England

Anand R. Baichwal Penwest Pharm Company, Patterson, New York, U.S.A. **Roy Bannister, Ph.D., D.A.B.T.** ALZA Corporation, Mountain View, California, U.S.A.

Daniel Bar-Shalom Egalet A/S, Vaerlose, Denmark

Richard Batycky Alkermes, Inc., Cambridge, Massachusetts, U.S.A.

Brian John Bellhouse, M.A., D.Phil. Department of Engineering Science, PowderJect Centre for Gene and Drug Delivery Research, University of Oxford, Oxford, England

Jörg Breitenbach, Ph.D. Abbott GmbH & Co. KG, Soliqs drug delivery business, Ludwigshafen, Germany

^{*} Current affiliation: VSK Photonics, Irvine, California, U.S.A.

[†] Current affiliation: Murty Pharmaceuticals, Inc., Lexington, Kentucky, U.S.A.

xviii Contributors

Lev Bromberg Department of Chemical Engineering, Massachusetts Institute of Technology, Cambridge, Massachusetts, U.S.A.

Jackie Butler Elan Drug Delivery, Athlone, Ireland

Gregor Cevc, Ph.D. IDEA AG, Munich, Germany

Hak-Kim Chan, Ph.D. Faculty of Pharmacy, University of Sydney, Sydney, New South Wales, Australia

Susan A. Charman, Ph.D. Department of Pharmaceutics, Victorian College of Pharmacy, Monash University (Parkville Campus), Parkville, Victoria, Australia William N. Charman Department of Pharmaceutics, Victorian College of Pharmacy, Monash University (Parkville Campus), Parkville, Victoria, Australia Guohua Chen, Ph.D. ALZA Corporation, Mountain View, California, U.S.A. Anne E. Chester, Ph.D. ALZA Corporation, Mountain View, California, U.S.A.

Sham K. Chopra Savit Consulting Inc., Brampton, Ontario, Canada

S. S. Chrai* Delsys Pharmaceutical, A Division of Elan Operations, Inc., Monmouth Junction, New Jersey, U.S.A.

Andy R. Clark Inhale Therapeutic Systems, San Carlos, California, U.S.A. **Kenneth E. Cleaver, Ph.D.** Flemington Pharmaceutical Corporation, Flemington, New Jersey, U.S.A.

Jeffrey L. Cleland, Ph.D.† Genentech, Inc., South San Francisco, California, U.S.A.

Ewart T. Cole, Ph.D. Department of Research and Development, CAPSU-GEL, A Division of Pfizer Inc., Arlesheim, Switzerland

Alyson L. Connor, Ph.D. Pharmaceutical Profiles Ltd, Nottingham, England **Michel Cormier, Ph.D.** Biological Sciences, ALZA Corporation, Mountain View, California, U.S.A.

Rita Cortesi, Ph.D. Department of Pharmaceutical Sciences, University of Ferrara, Ferrara, Italy

George Costigan, B.Sc., M.Phil., D.Phil. Department of Engineering Science, University of Oxford, Oxford, England

Donald P. Cox, Ph.D. Flemington Pharmaceutical Corporation, Flemington, New Jersey, U.S.A.

John R. Crison Port Systems LLC, Ann Arbor, Michigan, U.S.A.

Peter E. Daddona Biological Sciences, ALZA Corporation, Mountain View, California, U.S.A.

Diana Davidson Elan Drug Delivery, King of Prussia, Pennsylvania, U.S.A. **Daniel Deaver** Alkermes, Inc., Cambridge, Massachusetts, U.S.A.

David A. Dickason Alkermes, Inc., Cincinnati, Ohio, U.S.A.

^{*} Current affiliation: Chrai Associates, Cranbury, New Jersey, U.S.A.

[†] Current affiliation: Research & Development, Targesome, Inc., Palo Alto, California, U.S.A.

Contributors

D. Duchêne UMR, CNRS 8612 and University of Paris XI, Châtenay-Malabry, France

Harry A. Dugger III, Ph.D. Flemington Pharmaceutical Corporation, Flemington, New Jersey, U.S.A.

Richard L. Dunn, Ph.D. Atrix Laboratories, Fort Collins, Colorado, U.S.A. **Sarvajna Dwivedi, Ph.D.** Alkermes, Inc., Cambridge, Massachusetts, U.S.A. **David Edwards** Division of Engineering and Applied Sciences, Harvard University, Cambridge, Massachusetts, U.S.A.

Joachim Eicher, Ph.D. Steag Microparts, Dortmund, Germany

Elisabetta Esposito Department of Pharmaceutical Sciences, University of Ferrara, Ferrara, Italy

S. J. Farr Aradigm Corporation, Hayward, California, U.S.A.

Olivia Felt-Baeyens, Ph.D. School of Pharmacy, University of Geneva, Geneva, Switzerland

Warren H. Finlay, Ph.D. Department of Mechanical Engineering, University of Alberta, Edmonton, Alberta, Canada

Barrie C. Finnin Department of Pharmaceutics, Victorian College of Pharmacy, Monash University (Parkville Campus), Parkville, Victoria, Australia

T. Francis Elan Drug Delivery, Athlone, Ireland

David R. Friend, Ph.D. Delsys Pharmaceutical, A Division of Elan Operations, Inc., Monmouth Junction, New Jersey, U.S.A.

Robert M. Gale ALZA Corporation, Mountain View, California, U.S.A.

Igor Gonda Aradigm Corporation, Hayward, California, U.S.A.

George P. Grandolfi, Ph.D. Alkermes, Inc., Cincinnati, Ohio, U.S.A.

Pol-Henri Guivarc'h SkyePharma Canada Inc., Montreal, Quebec, Canada **Suneel K. Gupta, Ph.D.** ALZA Corporation, Mountain View, California, U.S.A.

R. Gurny, Ph.D. School of Pharmacy, University of Geneva, Geneva, Switzerland

J. Richard Gyory* Redeon, Inc., Burlington, Massachusetts, U.S.A.

Jonathan Hadgraft, D.Sc., F.R.S.C. Medway Sciences, NRI, University of Greenwich, Chatham, England

John Hayes aForte, Chanhassen, Minnesota, U.S.A.

Paul Herbert Alkermes Incorporated, Cambridge, Massachusetts, U.S.A.

Anthony J. Hickey, Ph.D. University of North Carolina, Chapel Hill, North Carolina, U.S.A.

Jeffrey Hrkach, Ph.D. Alkermes, Inc., Cambridge, Massachusetts, U.S.A.

Tony Huang ALZA Corporation, Mountain View, California, U.S.A.

Katsumi Iga, Ph.D. Takeda Chemical Industry Ltd., Osaka, Japan

^{*} Current affiliation: Transform Pharmaceuticals, Inc., Waltham, Massachusetts, U.S.A.