

Solvents Safety Handbook

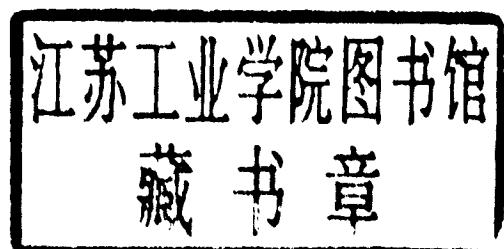
D.J. De Renzo

np

SOLVENTS SAFETY HANDBOOK

Edited by

D.J. De Renzo



**NOYES DATA CORPORATION
Park Ridge, New Jersey, U.S.A.**

Copyright © 1986 by Noyes Publications
Library of Congress Catalog Card Number 86-5208
ISBN: 0-8155-1074-8
Printed in the United States

Published in the United States of America by
Noyes Publications
Mill Road, Park Ridge, New Jersey 07656

10 9 8 7 6 5 4 3 2 1

Library of Congress Cataloging-in-Publication Data

Solvents safety handbook.

Bibliography: p.

Includes index.

**1. Solvents--Safety measures--Handbooks, manuals,
etc. I. De Renzo, D.J.
TP247.5.S63 1986 660.2'9482'0289 86-5208
ISBN 0-8155-1074-8**

SOLVENTS SAFETY HANDBOOK

Foreword

Instant information for decision-making regarding industrial solvents in everyday use, and in emergency situations by personnel involved with chemical accidents, is provided in this handbook which is a compilation of data on 335 hazardous and frequently-used solvents. The book, prepared in clear, concise, easy-to-locate format, will be a valuable source book on any library or laboratory shelf. It is intended for use by scientists, engineers, managers, transportation personnel, and anyone else who might have contact with, or require data on, a particular solvent.

Included in the large amount of pertinent data for each solvent are the following categories of information:

- Health Hazards and Toxicity
- Fire, Exposure, and Water Pollution Effects and Methods for Handling
- Protective Equipment
- Responses to Discharge
- Fire Hazards
- Chemical Reactivity
- Labeling
- Shipping Information
- Saturated Liquid Density
- Liquid Heat Capacity, Thermal Conductivity, and Viscosity
- Solubility in Water
- Saturated Vapor Pressure and Vapor Density
- Ideal Gas Heat Capacity

The data in the book are part of the Chemical Hazard Response Information System (CHRIS) designed by the U.S. Coast Guard, consisting of *A Condensed Guide to Chemical Hazards*, *Hazard Assessment Handbook*, *Response Methods Handbook*, and *Hazardous Chemical Data*; a hazardous assessment computer system; and technical support personnel located at Coast Guard headquarters. The information in the book is from *CHRIS Hazardous Chemical Data*, prepared by the U.S. Department of Transportation, U.S. Coast Guard, issued June 1985.

The table of contents is organized in such a way as to serve as a subject index and provides easy access to the 335 solvents detailed in the book.

Advanced composition and production methods developed by Noyes Publications are employed to bring this durably bound book to you in a minimum of time. Special techniques are used to close the gap between "manuscript" and "completed book." In order to keep the price of the book to a reasonable level, it has been partially reproduced by photo-offset directly from the original report and the cost saving passed on to the reader. Due to this method of publishing, certain portions of the book may be less legible than desired.

NOTICE

To the best of our knowledge the information contained in this publication is accurate; however, the publisher does not assume any liability whatsoever for the accuracy or completeness of such information. Final determination of the suitability of any information or product for use contemplated by any user, and the manner of that use, is the sole responsibility of the user. We strongly recommend that users seek and adhere to a manufacturer's or supplier's current instructions for handling each material they use.

A Related Noyes Publication

INDUSTRIAL SOLVENTS HANDBOOK

1985

Third Edition

Edited by

Ernest W. Flick

Completely revised, and vastly expanded, this well-established and successful reference volume is designed principally for the chemical and other process industries, but will be found useful by anyone needing the latest pertinent data on industrial solvents.

This Third Edition is uniquely helpful when it becomes necessary to select a new solvent on a competitive or comparative basis; when the customary solvent, employed hitherto, might no longer be available; or when prices have risen to such an extent that an existing process must be redesigned to make it economically feasible again.

The more than 1100 tables in this book contain basic data on the physical properties of most solvents and on the solubilities of a variety of materials in these solvents. Even phase diagrams for multicomponent systems are included.

The contents of the tables were selected by the editor mainly from manufacturers' literature at no cost to, nor influence from, the manufacturers or distributors of these solvents.

The vast amount of information contained in this book is shown in the condensed table of contents that follows here. The numbers in parentheses after each entry indicate the number of tables per topic.

HYDROCARBON SOLVENTS (140)

HALOGENATED HYDROCARBONS (144)

Fluorinated Hydrocarbons
Chlorinated Hydrocarbons
Brominated Hydrocarbons
Iodinated Hydrocarbons

NITROPARAFFINS (13)

ORGANIC SULFUR COMPOUNDS (17)

MONOHYDRIC ALCOHOLS (151)

Methanol (*Methyl Alcohol*)
Ethanol (*Ethyl Alcohol*)
n-Propanol (*n-Propyl Alcohol*)
Isopropanol (*Isopropyl Alcohol*)
n-Butyl Alcohol
Isobutyl Alcohol
sec-Butyl Alcohol
tert-Butyl Alcohol

Amyl Alcohol
Isoamyl Alcohol
Fatty Alcohols

POLYHYDRIC ALCOHOLS (204)

Ethylene Glycol
Propylene Glycol
Butanediols
Glycerol (*Glycerin*)
Sorbitol

PHENOLS (6)

ALDEHYDES (14)

Furfural
Terephthalaldehyde

ETHERS (49)

GLYCOL ETHERS (117)

Dowansols
Jeffersols
Carbitols
Cellosolves

KETONES (50)

Acetone
Methyl Ethyl Ketone
Cyclohexanone
Diacetone Alcohol

ACIDS (22)

AMINES (138)

Alkyl Amines
Alkylenediamines
Alkanol Amines
Aryl Amines
Imines
Amides
Nitriles
Heterocyclic Bases

ESTERS (78)

Formates
Acetates
Propionates
Fatty Acid Esters
Acrylates
Oxalates
Lactates
Phosphates
Phthalates

APPENDIX

Contents and Subject Index

EXPLANATION OF TERMS.....	1
DATA SHEETS	18
Acetaldehyde	18
Acetic Acid	20
Acetic Anhydride	22
Acetone.	24
Acetone Cyanohydrin	26
Acetonitrile	28
Acetophenone	30
Acetyl Bromide.	32
Acetyl Chloride.	34
Acetylacetone.	36
Acrolein	38
Acrylic Acid.....	40
Acrylonitrile.	42
Adiponitrile	44
Alkylbenzenesulfonic Acids.	46
Allyl Alcohol	48
Allyl Bromide.	50
Allyl Chloride.	52
Allyl Chloroformate.	54
2-(2-Aminoethoxy) Ethanol	56
Aminoethylethanolamine	58
Amyl Acetate.....	60
sec-Amyl Acetate	62
tert-Amyl Acetate	64
n-Amyl Alcohol	66
n-Amyl Chloride	68
n-Amyl Mercaptan.	70
n-Amyl Methyl Ketone.	72
Aniline	74
Benzaldehyde.	76
Benzene.	78
Benzonitrile	80
Benzyl Alcohol.	82
Benzyl Bromide	84
Benzyl Chloride	86
Benzylamine.	88
Benzyltrimethylammonium Chloride.	90
Bromobenzene	92

viii Contents and Subject Index

Butadiene	94
Butane	96
1,4-Butanediol	98
1,4-Butenediol	100
n-Butyl Acetate.	102
sec-Butyl Acetate	104
tert-Butyl Acetate	106
n-Butyl Acrylate	108
n-Butyl Alcohol	110
sec-Butyl Alcohol	112
tert-Butyl Alcohol	114
Butyl Benzyl Phthalate.	116
n-Butyl Mercaptan.	118
n-Butyl Methacrylate	120
n-Butylamine	122
sec-Butylamine	124
tert-Butylamine.	126
Butylene	128
1,2-Butylene Oxide	130
n-Butyraldehyde	132
n-Butyric Acid	134
Carbon Disulfide.	136
Carbon Tetrachloride.	138
Carene.	140
Chloroacetyl Chloride	142
Chlorobenzene	144
Chlorodifluoromethane	146
Chloroform	148
Chlorhydrins.	150
Chloromethyl Methyl Ether.	152
p-Chlorotoluene	154
Cresols	156
Crotonaldehyde	158
Cumene.	160
Cyclohexane.	162
Cyclohexanol	164
Cyclohexanone.	166
Cyclohexylamine.	168
Cyclopentane	170
p-Cymene	172
Decahydronaphthalene.	174
1-Decene	176
n-Decyl Alcohol	178
n-Decylbenzene.	180
Diacetone Alcohol.	182
Di-n-Amyl Phthalate	184
Di-n-Butyl Ether	186
Di-n-Butyl Ketone.	188
Dibutyl Phthalate	190
Di-n-Butylamine	192
o-Dichlorobenzene.	194
1,1-Dichloroethane	196
2,2-Dichloroethyl Ether	198
1,2-Dichloroethylene	200
Dichloromethane.	202
1,2-Dichloropropane	204
1,3-Dichloropropene	206
2,3-Dichloropropene	208
Diethyl Carbonate	210
Diethyl Phthalate	212
Diethylamine	214

Diethylbenzene	216
Diethylene Glycol	218
Diethylene Glycol Dimethyl Ether	220
Diethylene Glycol Monobutyl Ether	222
Diethylene Glycol Monobutyl Ether Acetate	224
Diethylene Glycol Monoethyl Ether	226
Diethylene Glycol Monomethyl Ether	228
Diethylenetriamine	230
Diethylethanolamine	232
Di-(2-Ethylhexyl)phosphoric acid	234
Diisobutyl Ketone	236
Diisobutylcarbinol	238
Diisobutylene	240
Diisodecyl Phthalate	242
Diisopropylamine	244
Dimethyl Ether	246
Dimethyl Sulfide	248
Dimethyl Sulfoxide	250
Dimethylacetamide	252
Dimethylamine	254
Dimethylformamide	256
1,1-Dimethylhydrazine	258
Diethyl Adipate	260
Diethyl Phthalate	262
1,4-Dioxane	264
Dipentene	266
Diphenyl Ether	268
Di-n-Propylamine	270
Dipropylene Glycol	272
Dodecene	274
1-Dodecene	276
Epichlorohydrin	278
Ethoxy Triglycol	280
Ethoxydihydropyran	282
Ethyl Acetate	284
Ethyl Acetoacetate	286
Ethyl Acrylate	288
Ethyl Alcohol	290
Ethyl Butanol	292
Ethyl Butyrate	294
Ethyl Chloride	296
Ethyl Chloroacetate	298
Ethyl Chloroformate	300
Ethyl Ether	302
Ethyl Formate	304
2-Ethyl Hexanol	306
Ethyl Lactate	308
Ethyl Mercaptan	310
Ethyl Methacrylate	312
Ethylamine	314
Ethylbenzene	316
N-Ethyl-n-Butylamine	318
Ethylene Chlorohydrin	320
Ethylene Cyanohydrin	322
Ethylene Dibromide	324
Ethylene Dichloride	326
Ethylene Glycol	328
Ethylene Glycol Diacetate	330
Ethylene Glycol Diethyl Ether	332
Ethylene Glycol Dimethyl Ether	334
Ethylene Glycol Monobutyl Ether	336

x **Contents and Subject Index**

Ethylene Glycol Monobutyl Ether Acetate	338
Ethylene Glycol Monoethyl Ether	340
Ethylene Glycol Monoethyl Ether Acetate	342
Ethylene Glycol Monomethyl Ether	344
Ethylenediamine	346
Ethyleneimine	348
Ethylhexaldehyde	350
2-Ethylhexyl Acrylate	352
Formic Acid	354
Furfural	356
Furfuryl Alcohol	358
Glycerine	360
Glycidyl Methacrylate	362
Heptane	364
Heptanol	366
1-Heptene	368
Hexamethyleneimine	370
n-Hexane	372
n-Hexanol	374
1-Hexene	376
Hexylene Glycol	378
Isoamyl Acetate	380
Isoamyl Alcohol	382
Isobutyl Acetate	384
Isobutyl Acrylate	386
Isobutyl Alcohol	388
Isobutylamine	390
Isobutyraldehyde	392
Isohexane	394
Isooctyl Alcohol	396
Isopentane	398
Isophorone	400
Isopropyl Acetate	402
Isopropyl Alcohol	404
Isopropyl Ether	406
Isopropyl Mercaptan	408
Isopropylamine	410
Kerosene	412
Lactic Acid	414
Lauryl Mercaptan	416
Mesityl Oxide	418
Methallyl Chloride	420
Methyl Acetate	422
Methyl Acrylate	424
Methyl Alcohol	426
Methyl Amyl Acetate	428
Methyl Amyl Alcohol	430
Methyl n-Butyl Ketone	432
Methyl Chloride	434
Methyl Cyclopentane	436
Methyl Ethyl Ketone	438
Methyl Formal	440
Methyl Formate	442
Methyl Isobutyl Carbinol	444
Methyl Isobutyl Ketone	446
Methyl Methacrylate	448
Methylamine	450
N-Methylaniline	452
Methylhydrazine	454
2-Methyl-2-Hydroxy-3-Butyne	456
2-Methyl-1-Pentene	458

2-Methylpyridine.	460
1-Methylpyrrolidone	462
Mineral Spirits	464
Monoethanolamine	466
Monoisopropanolamine	468
Morpholine	470
Naphtha: Coal Tar	472
Naphtha: Solvent	474
Naphtha: Stoddard Solvent	476
Naphtha: VM & P	478
Naphthenic Acids	480
Neohexane	482
Nitrobenzene	484
Nitroethane	486
Nitromethane	488
2-Nitropropane	490
Nonane	492
Nonanol	494
Nonene	496
1-Nonene	498
Nonylphenol	500
Octane	502
Octanol	504
1-Octene	506
Oils: Clarified	508
Oils: Crude	510
Oils, Edible: Castor	512
Oils, Edible: Coconut	514
Oils, Edible: Cottonseed	516
Oils, Edible: Fish	518
Oils, Edible: Olive	520
Oils, Edible: Palm	522
Oils, Edible: Peanut	524
Oils, Edible: Safflower	526
Oils, Edible: Soya Bean	528
Oils, Edible: Tucum	530
Oils, Edible: Vegetable	532
Oils, Miscellaneous: Linseed	534
Oils, Miscellaneous: Mineral	536
Oils, Miscellaneous: Neatsfoot	538
Oils, Miscellaneous: Resin	540
Oils, Miscellaneous: Sperm	542
Oils, Miscellaneous: Tall	544
Oils, Miscellaneous: Tanner's	546
Oleic Acid	548
Paraldehyde	550
Pentadecanol	552
Pentane	554
1-Pentene	556
Peracetic Acid	558
Perchloromethyl Mercaptan	560
Petrolatum	562
Petroleum Naphtha	564
Phenol	566
Phenyldichloroarsine	568
Polypropylene Glycol	570
Polypropylene Glycol Methyl Ether	572
Propane	574
beta-Propiolactone	576
Propionaldehyde	578

xii **Contents and Subject Index**

Propionic Acid	580
Propionic Anhydride	582
n-Propyl Acetate	584
n-Propyl Alcohol	586
n-Propyl Mercaptan	588
n-Propylamine	590
Propylene	592
Propylene Glycol	594
Propylene Glycol Methyl Ether	596
Propyleneimine	598
Pyridine	600
Quinoline	602
Salicylaldehyde	604
Sorbitol	606
Sulfolane	608
Tallow	610
Tetrachloroethane	612
Tetrachloroethylene	614
1-Tetradecene	616
Tetradecylbenzene	618
Tetraethylene Glycol	620
Tetraethylenepentamine	622
Tetrahydrofuran	624
Tetrahydronaphthalene	626
Thiophosgene	628
Toluene	630
Toluene 2,4-Diisocyanate	632
o-Toluidine	634
Trichloroethane	636
Trichloroethylene	638
Trichlorofluoromethane	640
Tricresyl Phosphate	642
Tridecanol	644
1-Tridecene	646
Triethanolamine	648
Triethylamine	650
Triethylbenzene	652
Triethylene Glycol	654
Triethylenetetramine	656
Tripropylene Glycol	658
Turpentine	660
Undecanol	662
1-Undecene	664
n-Undecylbenzene	666
Valeraldehyde	668
Vinyl Acetate	670
Vinyl Ethyl Ether	672
Vinyl Methyl Ether	674
Vinylidene Chloride	676
Vinyltoluene	678
m-Xylene	680
o-Xylene	682
p-Xylene	684
Xylenol	686
CONVERSION FACTORS	688
SOURCES OF INFORMATION	691

Explanation of Terms

This section explains the special terms used in the data sheets, gives the sources of specific items, and includes other information that will be useful to the reader in interpreting the data. The paragraphs below are keyed to the relevant portions by the subheading and number used in the data sheets.

The expression "Not pertinent" means that the data item either has no real meaning (such as the flash point of a nonflammable chemical) or is not required for assessing a hazardous situation. The expression "Data not available" means that the information sought was not found in the general or specialized data sources listed at the end of this manual. In a few cases where important data were not available, values were estimated by usually reliable procedures; all such values are labeled "(est.)". If more accurate values for those items are found, they will be included in later revisions.

The *name* used for each of the chemicals included in this manual is either (1) that specified in the Code of Federal Regulations, Title 46, Table 151.01-10(b) (Compounds Regulated by Subchapter O) and Table 151.01-10(d) (Compounds to be Regulated by Subchapter D) or (2) a common name for those chemicals not now regulated by Subchapters O and D but known to be hazardous during shipment. The data sheets are arranged in alphabetic order by chemical name, not by the 3-letter code.

The *3-letter code* is designed to facilitate correct identification of chemicals in oral or written communication. The code should be used only *in addition* to the compound name; it should not be used alone. For transmitting the code, use the phonetic alphabet given in the "International Code of Signals."

1. RESPONSE TO DISCHARGE

In every case of a discharge or leak, it is obvious that an effort should be made to reduce, stop, or contain the flow of material at its source if this can be done safely. The purpose of the terms used in this section is to describe in a general way the cautionary and corrective responses that are described in greater detail in the Response Methods Handbook.

- "*Issue warning*" is used when the chemical is a *poison*, has a *high flammability*, is a *water contaminant*, is an *air contaminant* (so as to be hazardous to life), is an *oxidizing material*, or is *corrosive*. In the Response Methods Handbook the italicized properties are the bases for cautionary responses to restrict ignition, and to restrict contaminated water for human use, farm use, and industrial use.
- "*Restrict access*" is used only for those chemicals that are unusually and immediately hazardous to personnel

unless they are protected properly by respirators, protective clothing, etc. In the Response Methods Handbook this cautionary response is sometimes used in a broader sense to ensure exclusion of spectators and others who might ignite flammable compounds.

- “*Evacuate area*” is used primarily for unusually poisonous chemicals or those that ignite easily. The same expression is used in the Response Methods Handbook for this cautionary response.
- “*Mechanical containment*” is used for water-insoluble chemicals that float and do not evaporate readily. In the Response Methods Handbook the corresponding corrective response is “Contain”.
- “*Should be removed*” is used for chemicals that cannot be allowed to disperse because of their harmful effect on humans or on the ecological system in general. The term is not used unless there is a reasonable chance of preventing dispersal, after a discharge or leak, by chemical and physical treatment.
- “*Chemical and physical treatment*” is recommended for chemicals that can be removed by skimming, pumping, dredging, burning, neutralization, absorption, coagulation, or precipitation. The corrective response may also include the use of dispersing agents, sinking agents, and biological treatment. Specific procedures to be followed are found in the Response Methods Handbook. Cleaning of the shoreline is also specified there for some compounds.
- “*Disperse and flush*” is used for chemicals that can be made non-hazardous to humans by simple dilution with water; a corresponding corrective response is used in the Response Methods Handbook. In a few cases the response is indicated even when the compound reacts with water because, when proper care is taken, dilution is still the most effective way of removing the primary hazard.

2. LABELS

2.1 Category—The category refers to the type label or placard required by regulation on any container of the subject compound being shipped.

2.2 Class—The class refers to the United Nations Class or Division numbers which may be displayed at the bottom of placards or in the hazardous materials description on shipping papers. The class numbers help to further classify the type of hazard represented by the material being shipped. The class numbers and their complete definitions can be found in the 1984 Emergency Response Guidebook published by the Department of Transportation.

3. CHEMICAL DESIGNATIONS

3.1 Coast Guard Compatibility Classification—An entry is made when the chemical has been assigned to one of the 43 cargo groups listed in Code of Federal Regulations, Title 46, Part 150, "Compatibility of Cargoes and Operational Requirements for Bulk Liquid Hazardous Waste Cargoes." Appropriate parts of these regulations are included in this manual. Chemicals included in the Guide were assigned to a group by the Cargo and Hazardous Materials Division, Coast Guard Headquarters. If the chemical is not a liquid carried in bulk in ships' tanks, this data item is "Not listed."

3.2 Chemical Formula—This has been limited to a commonly used one-line formula. In the case of some organic compounds it has not been possible to represent chemical structure within such a limitation.

3.3 IMO/United Nations Numerical Designation—The designation is that of the "International Maritime Dangerous Goods Code" published by the International Maritime Organization (IMO), London, 1977.

3.4 Department of Transportation Identification Number—This is an identification number assigned by the Department of Transportation to aid in categorizing hazards and recommended responses. The ID's and appropriate responses can be located in the 1984 Emergency Response Guidebook.

3.5 Chemical Abstracts Services Registry Number—The unique identification number assigned each compound registered with the Chemical Abstracts Service (CAS) is listed to aid in quick identification of the compound.

4. OBSERVABLE CHARACTERISTICS

4.1 Physical State (as shipped)—All chemicals that are listed in the Code of Federal Regulation, Title 46, Tables 151.01-10(b) and 151.01-10(d) are shipped as liquids. Other designations include liquefied gas, liquefied compressed gas, and solid. Where a compound may be shipped either as a liquid or solid, both designations are given.

4.2 Color—All color descriptions found in the common reference sources are included. The color description is that for pure material. Occasionally the color of a chemical changes when it dissolves in water or becomes a gas.

4.3 Odor—All odor descriptions found in the common reference sources are included. The expression "characteristic" is used only when no other reasonable description was found. The odor description is that for pure material.

5. HEALTH HAZARDS

5.1 Personal Protective Equipment—The items listed are those recommended by (a) manufacturers, either in technical bulletins or in Material Safety Data Sheets, (b) the Chemical Manufacturers Association or (c) the National Safety Council, for use by personnel while responding to fire or accidental discharge of the chemical. They are intended to protect the lungs, eyes, and skin. Safety showers and eyewash fountains are considered to be important protective equipment for the handling of almost all chemicals; they are not usually listed.

5.2 Symptoms Following Exposure—These are brief descriptions of the effects observed in humans when the vapor (gas) is inhaled, when the liquid or solid is ingested (swallowed), and when the liquid or solid comes in contact with the eyes or skin.

5.3 Treatment for Exposure—"First-aid" procedures are recommended. They deal with exposure to the vapor (gas), liquid, or solid and include inhalation, ingestion (swallowing) and contact with eyes or skin. The instruction "Do NOT induce vomiting" is given if an unusual hazard is associated with the chemical being sucked into the lungs (aspiration) while the patient is vomiting. "Seek medical attention" or "Call a doctor" is recommended in those cases where only competent medical personnel can treat the injury properly. In all cases of human exposure, seek medical assistance as soon as possible.

5.4 Threshold Limit Value—The Threshold Limit Value (TLV) is usually expressed in units of parts per million (ppm)—i.e., the parts of vapor (gas) per million parts of contaminated air by volume at 25°C (77°F) and one atmosphere of pressure. For a chemical that forms a fine mist or dust, the concentration is given in milligrams per cubic meter (mg/m³). The TLV is defined as the concentration of the substance in air that can be breathed for five consecutive eight-hour workdays (40-hour work week) by most people without adverse effect.* As some people become ill after exposure to concentrations lower than the TLV, this value cannot be used to define exactly what is a "safe" or "dangerous" concentration.

No entry appears when the chemical is a mixture; it is possible to calculate the TLV for a mixture only when the TLV for each component of the mixture is known and the composition of the mixture by weight is also known.

5.5 Short-Term Inhalation Limits—The parts of vapor (gas) per million parts of contaminated air by volume at 25°C (77°F) and one atmosphere of pressure is given. The limits are given in milligrams per cubic meter for chemicals that can form a fine mist or dust. The values given are the maximum permissible average exposures for the time periods specified. Most of the data came from the Commonwealth of Pennsylvania, Department of Environmental Resources, Title 25, Article IV, Chapter 201 (1971). Some of the data (called "Emergency Exposure Limits") were provided by the committee on Toxicology, National Academy of Science—National Academy of Engineering, National Research Council.

*American Conference of Governmental Industrial Hygienists, "Threshold Limit Values for Substance in Workroom Air, Adopted by ACGIH for 1972"