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Introduction

The Fifth International Symposium on Optical Storage was held 22–26 May 2000 in Shanghai-Pudong, People's Republic of China, under the auspices of National Natural Science Foundation of China, Chinese Society for Optical Storage, China Optical Disk Manufacturer's Association, and SPIE—The International Society for Optical Engineering. The symposium was organized by Shanghai Institute of Optics and Fine Mechanics (SIOFM), Chinese Academy of Sciences (CAS), and Tsinghua University. The four previous symposia in this series were held in Shanghai-Jiading (1988), Chonqing (1990), Kunming (1992), and Shenzhen (1996), respectively, and they have continued to grow over the years. More than 120 scientists, technologists, and experts from universities, research institutes, and industries of 12 countries and regions participated in the fifth symposium, which provided a forum for reviewing recent progress and exchanging information in a wide range of topics including materials, physics, media, drive, and measurement technologies in optical storage. This forum promoted discussion on both the theoretical aspects and practical applications of optical storage, and strengthened cooperation and friendship within the optical storage community.

Eighty-four papers were presented at the symposium, including forty-eight as oral presentations in seven technical sessions and thirty-six as posters. From these papers, invited and contributed, oral and poster, it can be seen that interest in high-density and high-data-rate optical storage has become a dominant trend. Materials, technologies, components, and devices for HD-DVD (high-density DVD) have been attracting more and more research and development activities apart from the digital versatile disk (DVD) technology. Certainly, some new mechanisms, materials, and formats for optical storage have emerged. But due to the limitation of space, not all the presented papers can be published in this volume. The 69 papers published here cover the development and challenge of optical storage, magneto-optical, phase-change, and organic media, disk manufacturing technology, mastering, drive, testing, and applications, as well as high-density optical storage.

We are very grateful to the members of the International Advisory Committee, the Organizing Committee, and the Program Committee, as well as the session chairs for their fruitful work in the preparation and operation of the symposium. Thanks are also extended to our invited speakers and all of the contributing authors for their elaborate preparation of abstracts for the advance program and manuscripts for these proceedings. We also gratefully acknowledge the sponsors and cosponsors, domestic and abroad, without whose support we could not have held such a successful symposium.

Fuxi Gan

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Super high-density optical storage in China

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ABSTACT

This paper gives a review of the new progress in the super high-density optical storage research in China. The main research fields are short wavelength optical disk storage, near field optical storage, digital holographic storage and photo-induced multi dimensional storage. General remarks of the super high-density optical storage research are also given.

Keywords: optical storage, high-density, short wavelength, near filed, holographic, photo-induced, multi dimensional

1. INTRODUCTION

21st century is the Tera-bit information century. The process, transfer and storage of the Tera-bit information should possess the characteristics of super high-density and super high transfer rate. In recent years, optical storage has been a very rapid development in response to the ever-growing demands. The trend of optical storage development is from infrared recording wavelength to ultraviolet recording wavelength; from far field optical recording to near field optical recording; from 2-dimensional storage to multi dimension storage; from photo-thermal effect to photo-induced effect. The optical storage research and development were started in 1985 in China. \$\phi130\$ mm magneto-optical and phase change disks and \$\phi120\$ mm recordable disks were developed in 1990 and 1996, respectively. More attention has been paid into high-density optical storage recently: short wavelength (~ 500 nm) recording, near field optical recording, digital holographic recording, and photo-induced multi-dimensional storage. This paper gives a review of the new progress in the super high-density optical storage research in China.

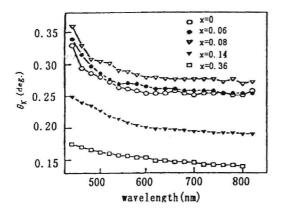
2. SHORT WAVELENGTH OPTICAL DISK STORAGE

Chinese Academy of Sciences is conducting a super high-density optical disk storage project (HD-DVD). The objective of ϕ 120 mm HD-DVD is 20 GB storage capacities on single side, which means the minimum mark length is about 200nm, storage density is about 10-20 Gb/in². The write/erase cycle is larger than 1000 times and data transfer rate is about 50Mb/s. The solutions include shortening laser wavelength by adopting 400~500 nm GaN lasers, enlarging numerical aperture of objective lens from 0.65 to 1.0, using super-resolution detection methods, such as optical super resolution, magnetically induced super resolution (MSR), and SUPER-RENS, shortening track pitch distance to 300~400 nm, improving encode, format, and write/read strategies, such as zone constant angular velocity (ZCAV), zone constant linear velocity (ZCLA), sampling serve (SS), mark-edge recording, land-groove recording and so on.

High-density optical storage media materials must meet a series of special requirements. Considerable work has been carried out in Chinese Academy of Sciences. Three kinds of magneto-optical materials have been studied: Pt /Co, or Pd/Co multilayer films, MnBiAl films and garnet films¹. To meet the needs of high-density information records, MO materials should have large Kerr rotation at short wavelength, large coercivity and fine grain size. The effects of doping different third elements in Co or Pt (Pd) layers are studied, such as Cu, Al, Ag, Ni, Fe². Different preparing conditions have been tried, including Ar pressure, substrate temperature, annealing temperature and time and so on³. MnBi films have been modified by doping with different elements, such as Al, Au, Ag, In, Pt, Sb, Si and RE⁴. For garnet films, the influences of doped ions have been studied, such as doping Bi to increase Faraday rotation, doping Cu or RE to increase coercivity, doping Ga, Al to increase Faraday rotation and coecivity and to reduce Ms and Tc⁵. The optimum design of disk structure such as reflective layers and thickness of garnet films has also been studied.

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Fig. 1 shows the curves of the saturated polar Kerr rotation θ_k vs. wavelength as the function of the doping concentration of Ni in the Pt spacer layer. An enhanced magneto-optical effect appears in PtNi/Co multilayers at small dopings, for example, x=0.08, in 400 nm to 800 nm region. Fig.2 is the magnetic and magneto-optical properties of PtFe/Co multilayers. 20% enhancement of polar Kerr rotation are obtained in PtFe/Co multilayers when x=4.2% at 400 nm wavelength. It's assumed that the fluctuation of the Kerr rotation is due to the change of spin-polarization in PtFe spacer layers as a function of Fe doping content.



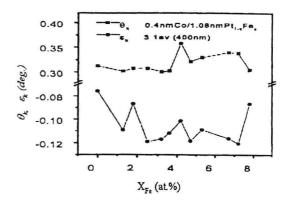
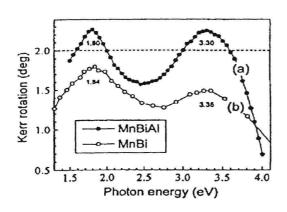


Fig. 1 The saturated polar Kerr rotation θ_k vs wavelength as the function of the doping concentration of Ni in the Pt spacer layer⁷.

Fig.2 The magnetic and magneto-optical properties of PtFe/Co multilayers §.

Several years ago Al modified MnBiAl film was reported that the grain size was reduced to 40 nm, and Kerr rotation increased 2 degree at red wavelength, but no enhanced effect was found at blue wavelength. Now we can see from figure 3 that the Kerr rotation can be largely enhanced at short wavelength shows in Mn Bi_{0.47}Al_{0.15} film⁹. At photon energy of 3.3 eV, that is a wavelength of 376 nm, the remnant Kerr rotation is as large as 2.25 degree.



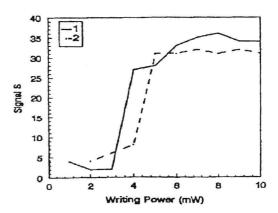
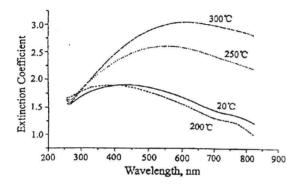


Fig. 3 The Kerr rotation spectrum of Mn Bi_{0.47}Al_{0.15} film⁹.

Fig. 4 The magneto-optical signal S of Bi, Ga, Cu doped DyIG film versus writing laser power for various laser duration times¹⁰.

Doping Cu to Bi, Ga substituted DyIG film can greatly increase the coercivity. The highest of 16 K Oe has been reported. At the same time, the film still has large rotation angle at 510 nm. Fig. 4 shows the magneto-optical signal S of Bi, Ga, Cu doped DyIG film versus writing laser power for various laser duration times. The wavelength of the laser is 514 nm. The solid line is for 600 ns writing pulse, the dashed lines for 250 ns. The reading power is 0.8 mW, reading pulse width 300 ns, applied bias field 400 Oe. This suggests the materials can be used for short wavelength optical storage¹⁰.

Phase change materials are promising rewritable optical storage materials. Great efforts have been made to push these materials to short wavelength recording¹¹. Different compounds have been used for short wavelength storage. such as Ge-Sb-Te system and Ag-In-Sb-Te system. Ge₂ Sb₂ Te₅ film owns high complex refractive change between crystalline state and amorphous state even in short wavelength. Fig. 5 shows the measured extinction coefficient of Ge₂Sb₂Te₅ films annealed at different temperature¹¹. Fig.6 shows the static optical storage performance of Ge₁Sb₂Te₄ film¹⁰. The wavelength of laser light is 514.5 nm. Large reflectivity contrast is obtained. Ag₁₃ In₁₆ Sb₃₃ Te₃₆ film has a high refractive contrast at short wavelength but the write/erase cycle times are limited. Ag₃In₁₄ Sb₅₅Te₂₃ has good erasability at short wavelength.



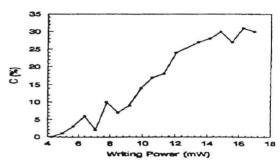


Fig. 5 The measured extinction coefficient of Ge₂Sb₂Te₅ films annealed at different temperature¹¹.

Fig.6 The static optical storage performance of $Ge_1Sb_2Te_4$ film¹⁰.

The third kind high-density storage material is organic material, such as azo-dye materials¹¹. Fig. 7 shows the optical storage performance of a novel push-pull azo dye doped PMMA film prepared by spin coating method as a function of wavelength. The strong absorption of at around 500 nm is favorable to the use of the dye for optical storage at green laser wavelength. When the writing power is higher than 13.3 mW, a refractive contrast as high as 25% can be obtained.

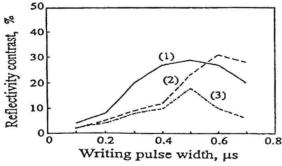


Fig. 7 The optical storage performance of azo dye doped PMMA film prepared by spin coating method¹¹.



Fig. 8 The STM image of an umbrella-like recorded pattern on CPU monomer thin film¹⁹..

3

3. NEAR FIELD OPTICAL STORAGE

The study on scanning near-field optical microscopy (SNOM) has been carried out in China for many years ¹²⁻¹⁶. But study on the scanning near-field optical storage is the recent things. Several research groups in China are devoted into this field. A few fundamental works have been done. Simulation calculations for the energy transmission between the flying head and optical disc have been carried out ¹⁷. Matrix solution of fiber-tapered wave-guide has been obtained ¹⁸. Solid immersion lens have been designed and manufactured. Theoretical and experimental works on SUPER-RENS are under developed and being prepared. Super high-density storage by scanning tunneling microscope (STM) and atomic force microscope (AFM) has been reported. A novel organic compound, N-Cyano, N'-Phenyl, Urea (CPU) was synthesized and its thin film was prepared on highly ordered pyrolytic graphite substrate (HOPG)¹⁹. It was found that applying suitable voltage pulses between the tip and the thin film could form 0.8 nm recording marks in diameter. Fig. 8 shows the STM images of an umbrella-like recorded pattern on CPU monomer thin film obtained at Vb=0.49V, It=0.57 nA with a scanning rate of 0.2 Hz/image.

4. DIGITAL HOLOGRAPHIC STORAGE

Holographic storage possesses the characteristics of super high-capacity and super high date transfer rate. Many groups in China are devoted into this field. Their interests include holographic storage materials, such as LiNbO3 photorefractive crystals doped or co-doped by different irons, azobenzene side-chain polymer with photoinduced anisotropy effect; volume holographic storage; holographic optical disk storage; nonvolatile holographic storage and so on.

As many as 1000 digital images have been recorded in a common volume of a Fe:LiNbO3 photorefractive crystal using angular multiplexing²⁰. The combination of the error-correcting encoding and the differential encoding results in a significant noise-tolerant feature and thus a lower bit-error rate is achieved. This figure shows the schematic illustration of the experimental setup volume holographic storage in a Fe:LiNbO3 crystal by using of angular multiplexing. 1000 digital images have been recorded in a common volume.

Some researchers are studying a different set of photorefractive materials for large-scale applications: photorefractive polymers. Photoinduced anisotropy and high-efficiency optical storage in azobenzene side-chain polymer have been studied²¹. Measurements reveal that the polymer possesses large magnitude of photoinduced birefringence (Δ n7.8X10⁻³). A reversible polarization hologram with high efficiency (19.3%) is recorded with a CW 532 nm laser in this thin film.

Several years ago a novel image parallel storage technique based on holographic optical disk storage theory was proposed. This is the parallel readout system of holographic optical disk. The parallel addressing/tracing technology has also been discussed in detail. Experimental disk-type 3-D holographic storage in a photorefractive crystal was reported by a team supervised by Prof. Tao last year²². 2000 high-resolution images have been stored in a disk-type photorefractive LiNbO3:Fe crystal using spatioangular multiplexing with a spherical reference wave²³. They named it as spatioangularly multiplexed holographic disk (SAMHD). The holographic spots are allowed to overlap partially and to be distinguished from one another by use of different-angle reference beams. This strategy will simplify the optical storage setup, minimize the cross-

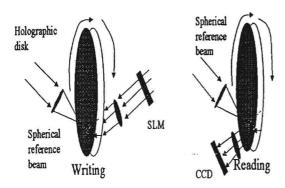


Fig. 9 The schematic diagram of SAMHD²².

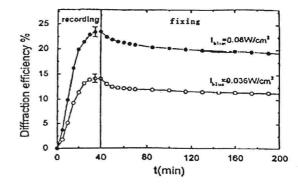


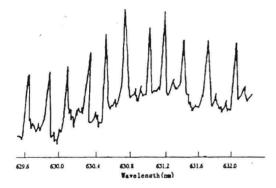
Fig. 10 The holographic recording and fixing characteristics of an oxidized LiNbO3: Cu: Ce with blue-light -red-light scheme²⁵.

talk of adjacent tracks, improve the storage capacity and improve the diffraction efficiency. Fig. 9 is the schematic diagram of SAMHD. Recently multi-track storage of 10,000 holograms in a disk-type photorefarctive crystal is studied. The disk contains 5 tracks²⁴.

One way to record holograms more permanently in LiNbO₃ is to "fix" them. A team form SIOFM have reported experimental and theoretical studies of Nonvolatile photorefractive holographic recording in LiNO3: Cu:Ce crystal with two illumination schemes²⁵: (1) UV light for sensitization and a red interfering pattern for recording and (2) blue light for sensitization and a red pattern for recording. Fig. 10 is the holographic recording and fixing characteristics of an oxidized LiNbO3: Cu: Ce with blue-light—red-light scheme. The results show that the saturation diffraction efficiencies with the blue-light-red-light scheme are generally lower than those obtained with the UV-light-red-light scheme, the nonvolatile diffraction efficiencies are much higher for the blue-light-red-light scheme. It was also shown that there is an optimal red-to-blue intensity ratio for reaching maximum saturation and achieving the nonvolatile refractive-index modulation.

5. PHOTO-INDUCED MULTI DIMENSIONAL STORAGE

Photo-induced storage can be realized by different methods. These strategies have been studied by Chinese scientists: spectral hole-burning, photochromic effect, electron trapping, biology molecules, photo-induced nonlinear effect, two-photon absorption-based 3-D recording, 3 D data storage in glasses by fs laser.



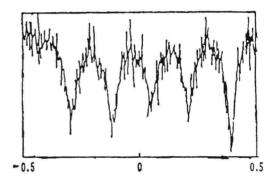


Fig. 11 The multiple photo-gated PHB

Fig. 12 The multiple hole-burning in BaFCl_{0.5}Br_{0.5}: Sm²⁺ at 2.3 K^{26}

Considerable work has been done in photo-gated spectral hole burning storage²⁶. Different kinds of materials have been designed and prepared. And the mechanisms have been studied. These materials include organic and inorganic systems, such as the derivative of Zn-tetrabenzoporphyrin, TPTBPZn/aromatic cyanide AC/PMMA, 1000 holes can be burnt at 4.2K; ZntbP/CA/PhR, 155 holes were burnt at 20K; inorganic MyM'1-yFCl_xBr_{1-x}:Sm ²⁺system, M, M'~ Ca, Mg, Ba, the \triangle v_i is about 1000GHz and 5000 holes can be burnt at 2.3K; the first hole burning experiment at room temperature was realized in this system; Inorganic SrBa(SO₄)₂: Sm ²⁺; microparticle based hole burning at room temperature and hole burning in Eu ³⁺:Y₂SiO₅ crystal²⁷⁻²⁹. Fig. 11 shows the multiple photo-gated PHB of TZT/AC/PMMA. Fig. 12 is the multiple hole-burning in BaFCl_{0.5}Br_{0.5}: Sm²⁺ at 2.3 K. The central wavelength is 630 nm, and the scanning range is about 1 G Hz.

of

Photochromic storage is considered to have the potential to use in near field optical storage and 3D optical storage. Different kinds of photochromic recording compounds have been synthesized, such as spiropyran, fulgides, salicylidene-aniline and organnomettallic complexes²⁶. Recently, a multi-valued photochromic optical disk storage is carried out by static testing on pyrrole fulgide derivative film³⁰. Fig. 13 shows the static testing result of four-valued photochromic storage.

Electron trapping materials are a kind of novel erasable, rewritable optical storage media. These materials can trap and release electrons with input photons^{31, 32}. They have also shown inestimable promise for use in optical computing and optical information processing fields because of their many attractive characteristics, such as high write/erase speeds (less than 5 ns), limitless erasability, multilevel digital recording, capable of 3 dimensional storage, high SNR, realizing optical storage and information processing at the same time³³. Many kinds of electron-trapping materials and electron tapping thin films are produced, such as Eu, Sm or Ce, Sm co-doped SrS or CaS. In these case, Ce ions were added as the dominant activators (luminescence centers) ³⁴. Fig. 14 shows the recorded images in SrS:Eu, Sm –PMMA film. Multilayer volumetric storage