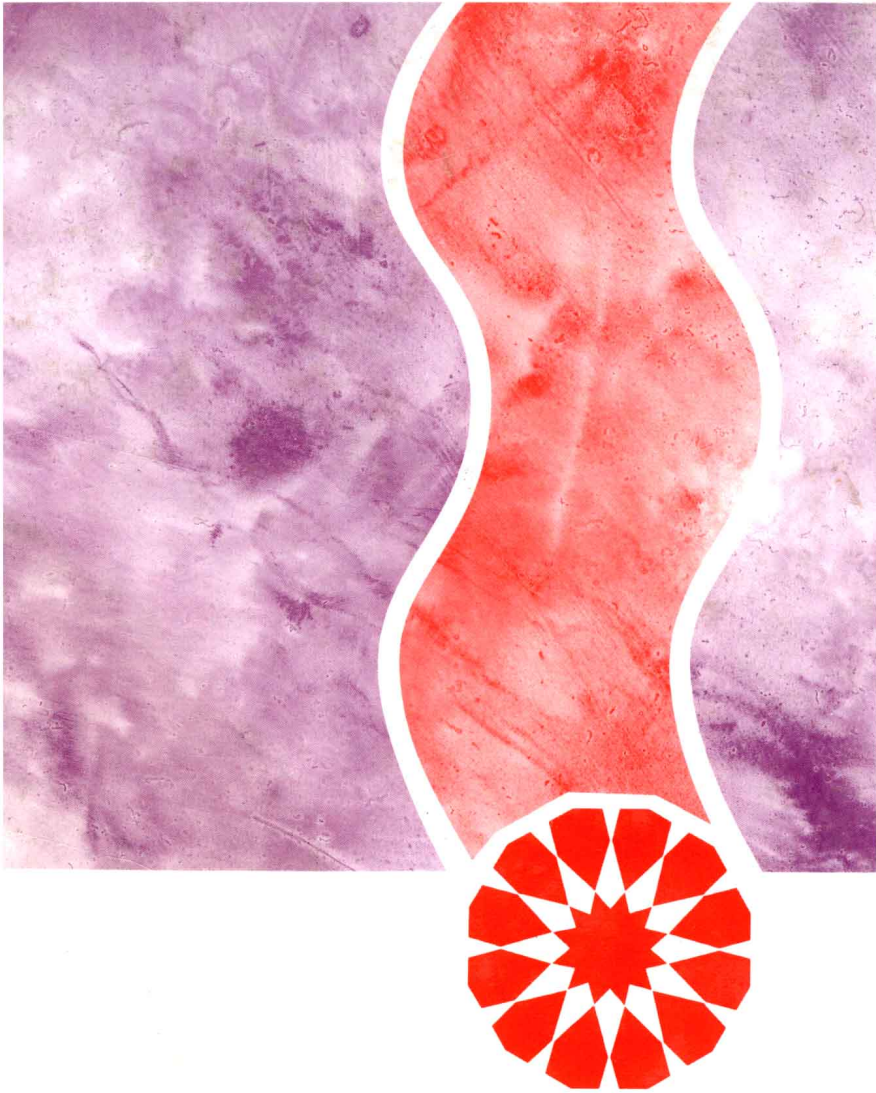


VOLUME 2



F O O D
ENZYM **MOLOGY**

EDITED BY
P. F. FOX

ELSEVIER
APPLIED
SCIENCE

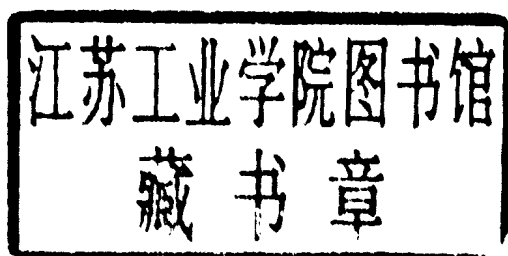
FOOD ENZYMOLOGY

Volume 2

Edited by

P. F. Fox

*University College Cork
Cork, Ireland*



ELSEVIER APPLIED SCIENCE
LONDON and NEW YORK

FOOD ENZYMOLOGY

Volume 2

ELSEVIER SCIENCE PUBLISHERS LTD
Crown House, Linton Road, Barking, Essex IG11 8JU, England

Sole distributor in the USA and Canada
ELSEVIER SCIENCE PUBLISHING CO., INC.
655 Avenue of the Americas, New York, NY 10010, USA

WITH 45 TABLES AND 58 ILLUSTRATIONS

© 1991 ELSEVIER SCIENCE PUBLISHERS LTD

British Library Cataloguing in Publication Data

Food enzymology.

1. Food. Enzymes

I. Fox P. F.

664.06

ISBN 1-85166-615-X V.1

ISBN 1-85166-616-8 V.2

Library of Congress Cataloging-in-Publication Data

Food enzymology.

p. cm.

Includes bibliographical references and indexes.

ISBN 1-85166-615-X (v. 1). — ISBN 1-85166-616-8 (v. 2)

1. Enzymes. 2. Food—Composition. I. Fox, P. F.

TX553.E6F66 1991

664—dc20

No responsibility is assumed by the Publisher for any injury and/or damage to persons or property as a matter of products liability, negligence or otherwise, or from any use or operation of any methods, products, instructions or ideas contained in the material herein.

Special regulations for readers in the USA

This publication has been registered with the Copyright Clearance Center Inc. (CCC), Salem, Massachusetts. Information can be obtained from the CCC about conditions under which photocopies of parts of this publication may be made in the USA. All other copyright questions, including photocopying outside the USA, should be referred to the publisher.

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the publisher.

Preface

Throughout its history, the development of enzymology has been very closely associated with food science, or, perhaps, vice versa. In many respects, food science might be regarded as applied enzymology. With a few minor exceptions, our food is derived from animal or plant tissues or excretions and, consequently, its constituents are synthesized via enzyme-catalyzed reactions. These reactions do not cease after the animal has been slaughtered, or the plant harvested, but continue more or less actively to cause changes in foods which may be desirable or detrimental to quality, depending on the circumstances. Food constituents are susceptible to alteration by enzymes produced by contaminating microorganisms, which may lead to food spoilage. On the other hand, enzymes produced by certain microorganisms may cause desirable changes in foods and such organisms are widely exploited in the production of a very wide range of fermented foods. Many food processing operations are concerned with controlling or preventing the activity of indigenous or microbial enzymes, e.g. heat treatment, dehydration and chilling/freezing. Food constituents are amenable to modification by exogenous (added) enzymes which may be used to induce specific changes, perhaps resulting in entirely new food products; the food industry is probably the principal industrial user of enzymes.

Not surprisingly, various aspects of the importance of enzymes in foods and food processing have been the subjects of an extensive scientific and technical literature, including several textbooks, for example, Whitaker (1972, 1974), Reed (1975), Schwimmer (1981), Birch *et al.* (1981), Kruger *et al.* (1987) and Stauffer (1989) and chapters in many others. However, most of these books focus on the enzymes rather than on the foods containing them. This book is an attempt to review food enzymology more from the viewpoint of the food scientist or technologist rather than that of the enzymologist. The book, consisting of thirty chapters, in two volumes, attempts to assess the importance of indigenous, microbial and exogenous enzymes in a wide range of foods based on milk, meat, cereals, fruits and vegetables including beverages and food ingredients.

A chapter is devoted to the importance of enzymes in food analysis, both as indicators of quality and as analytical reagents. Two major new aspects of enzymology, immobilized enzymes and genetic engineering, are also considered.

Certain gaps in the coverage will be apparent due to the failure of some chapters to materialise—most noticeably those on enzymes in baking, enzymes in the starch and sugar industries and the enzymatic modification of lipids. It is hoped to include these in a later volume.

P. F. Fox
University College, Cork

List of Contributors

VOLUME 1

J. B. ADAMS

Campden Food & Drink Research Association, Chipping Campden, Gloucestershire GL55 6LD, UK

J. M. ALONSO

Instituto de Agroquímica y Tecnología de Alimentos (CSIC), Jaime Roig 11, 46010 Valencia, Spain

A. T. ANDREWS

AFRC Institute of Food Research, Reading Laboratory, Shinfield, Reading RG2 9AT, UK

R. B. ARIE

Agricultural Research Organization, The Volcani Center, Institute for Technology and Storage of Agricultural Products, PO Box 6, Bet Dagan 50250, Israel

G. BENGTSSON-OLIVECRONA

Department of Medical Biochemistry and Biophysics, University of Umea, S-90187 Umea, Sweden

L. BJÖRCK

Department of Animal Nutrition and Management, Swedish University of Agricultural Sciences, Box 7024 Ultuna, S-75007 Uppsala, Sweden

G. CAMPBELL-PLATT

Department of Food Science and Technology, University of Reading, PO Box 226, Whiteknights, Reading RG6 2AP, UK

J. CHAMARRO

Instituto de Agroquímica y Tecnología de Alimentos (CSIC), Jaime Roig 11, 46010 Valencia, Spain

P. E. COOK

Department of Food Science and Technology, University of Reading, PO Box 226, Whiteknights, Reading RG6 2AP, UK

J. F. D. DEAN

Plant Hormone Laboratory and Plant Molecular Biology Laboratory, Beltsville Agricultural Research Center (W), ARS, US Department of Agriculture, Beltsville, Maryland 20705, USA

M. J. DESMAZEAUD

INRA, Centre de Recherches de Jouy-en-Josas, Station de Recherches Laitières, Domaine de Vilvert-78350, Jouy-en-Josas, France

D. DUBOURDIEU

Université de Bordeaux, Institut d'Oenologie, Bordeaux, France

N. Y. FARKYE

Food Chemistry Department, University College, Cork, Republic of Ireland

P. F. FOX

Department of Food Chemistry, University College, Cork, Republic of Ireland

J. L. GARCIA-MARTINEZ

Instituto de Agroquímica y Tecnología de Alimentos (CSIC), Jaime Roig 11, 46010 Valencia, Spain

J.-C. GRIPON

INRA, Centre de Recherches de Jouy-en-Josas, Station de Recherches Laitières, Domaine de Vilvert-78350, Jouy-en-Josas, France

M. B. GRUFFERTY

Department of Food Chemistry, University College, Cork, Republic of Ireland

E. HAREL

Department of Botany, The Hebrew University of Jerusalem, Jerusalem 91904, Israel

J. S. HAWKER

Department of Botany, The University of Adelaide, GPO Box 498, Adelaide, South Australia 5001, Australia

M. KNEE

Department of Horticulture, The Ohio State University, 2001 Fyffe Court, Columbus, Ohio 43210, USA

G. LAMBERET

INRA, Centre de Recherches de Jouy-en-Josas, Station de Recherches Laitières, Domaine de Vilvert-78350, Jouy-en-Josas, France

A. K. MATTOO

Plant Hormone Laboratory and Plant Molecular Biology Laboratory, Beltsville Agricultural Research Center (W), ARS, US Department of Agriculture, Beltsville, Maryland 20705, USA

A. M. MAYER

Department of Botany, The Hebrew University of Jerusalem, Jerusalem 91904, Israel

M. MAZELIS

Department of Food Science and Technology, University of California, Davis, California 95616, USA

V. MONNET

INRA, Centre de Recherches de Jouy-en-Josas, Station de Recherches Laitières, Domaine de Vilvert-78350, Jouy-en-Josas, France

N. M. O'BRIEN

Department of Nutrition, University College, Cork, Republic of Ireland

T. P. O'CONNOR

Department of Food Chemistry, University College, Cork, Republic of Ireland

T. OLIVECRONA

Department of Medical Biochemistry and Biophysics, University of Umea, S-90187 Umea, Sweden

R. E. PAULL

Department of Plant Molecular Physiology, University of Hawaii at Manoa, 3190 Maile Way, Honolulu, Hawaii 96822, USA

W. PILNIK

Department of Food Science, Agricultural University, PO Box 8129, 6700 EV Wageningen, The Netherlands

N. C. PRICE

Department of Molecular and Biological Sciences, University of Stirling, Stirling FK9 4LA, UK

D. S. ROBINSON

Procter Department of Food Science, University of Leeds, Leeds LS2 9JT, UK

T. SØRHAUG

Department of Dairy and Food Industries, Agricultural University of Norway, 1432 Ås-NLH, Norway

L. STEPANIAK

Department of Dairy and Food Industries, Agricultural University of Norway, 1432 Ås-NLH, Norway

L. STEVENS

Department of Molecular and Biological Sciences, University of Stirling, Stirling FK9 4LA, UK

J. C. VILLETZAZ

Ecole d'Ingénieurs du Valais, Food Technology Department, Rte du Rawyl 47, 1950 Sion, Switzerland

A. G. J. VORAGEN

Department of Food Science, Agricultural University, PO Box 8129, 6700 EV Wageningen, The Netherlands

J. R. WHITAKER

Department of Food Science and Technology, University of California, Davis, California 95616, USA

VOLUME 2

H. V. AMORIM

Fermentec S/C Ltda, Rua 13 de Maio 768, 13400 Piracicaba SP, Brazil

S. ARAI

Department of Agricultural Chemistry, The University of Tokyo, Bunkyo-Ku, Tokyo 113, Japan

M. E. BAILEY

Department of Food Science and Nutrition, University of Missouri, 21 Agriculture Building, Columbia, Missouri 65211, USA

P. S. DIMICK

Department of Food Science, The Pennsylvania State University, University Park, Pennsylvania 16802, USA

L. W. DONER

Eastern Regional Research Center, US Department of Agriculture, 600 East Mermaid Lane, Philadelphia, Pennsylvania, USA

S. J. B. DUFF

Division of Biological Sciences, National Research Council of Canada, Ottawa, Canada K1A 0R6

R. E. FEENEY

Department of Food Science and Technology, 1480 Chemistry Annex, University of California, Davis, CA 95616, USA

R. FITZGERALD

Microbiology Department and National Food Biotechnology Centre, University College, Cork, Republic of Ireland

M. FUJIMAKI

Department of Agricultural Chemistry, The University of Tokyo, Bunkyo-Ku, Tokyo 113, Japan

J. E. KRUGER

Canadian Grain Commission, Grain Research Laboratory, 1404-303 Main Street, Winnipeg, Manitoba, Canada R3C 3G8

A. S. LOPEZ

CEPLAC/CEPEC, CxP 07, 45600 Itabuna BA, Brazil

A. W. MACGREGOR

Canadian Grain Commission, Grain Research Laboratory, 1404-303 Main Street, Winnipeg, Manitoba, Canada R3C 3G8

B. A. MARCHYLO

Canadian Grain Commission, Grain Research Laboratory, 1404-303 Main Street, Winnipeg, Manitoba, Canada R3C 3G8

M. MELO

Fermentec S/C Ltda, Rua 13 de Maio 768, 13400 Piracicaba SP, Brazil

P. MONSAN

BioEurope, 4 Impasse Didier Daurat, Z. I. de Montaudran, 31400 Toulouse, France

F. A. MURDOCK JR.

Department of Food Science and Nutrition, University of Missouri, 21 Agriculture Building, Columbia, Missouri 65211, USA. Present address: Department of Animal and Food Science, River Falls, Wisconsin, USA

W. D. MURRAY

Division of Biological Sciences, National Research Council of Canada, Ottawa, Canada K1A 0R6

M. NUTI

Dipartimento di Biotecnologie Agrarie, Università degli Studi di Padova, Padova, Italy

F. O'GARA

Microbiology Department and National Food Biotechnology Centre, University College, Cork, Republic of Ireland

T. OSUGA

Department of Food Science and Technology, 1480 Chemistry Annex, University of California, Davis, California 95616, USA

F. PAUL

BioEurope, 4 Impasse Didier Daurat, Z. I. de Montaudran, 31400 Toulouse, France

F. G. PRIEST

International Centre for Brewing and Distilling, Heriot-Watt University, Riccarton, Edinburgh EH14 4AS, UK

J. C. SLAUGHTER

International Centre for Brewing and Distilling, Heriot-Watt University, Riccarton, Edinburgh EH14 4AS, UK

H. E. SWAISGOOD

Department of Food Science, University Biotechnology Program, North Carolina State University, Raleigh, North Carolina 27695-7624, USA

M. R. ULLAH

Tocklai Experimental Station, Jorhat, Assam, India. Present address: BSB College, Jorhat-15, Assam, India

J. R. WHITAKER

Department of Food Science and Technology, University of California, Davis, California 95616, USA

Contents

VOLUME 1

<i>Preface</i>	v
<i>List of Contributors</i>	xi
1. Enzymes: Structure and Function	1
N. C. PRICE & L. STEVENS	
2. Indigenous Enzymes in Milk	53
I General Introduction	54
A. T. ANDREWS	
II Lipase	62
T. OLIVECRONA & G. BENGTSSON-OLIVECRONA	
III Proteinase	79
P. F. FOX	
IV Phosphatases	90
A. T. ANDREWS	
V Lactoperoxidase	100
L. BJÖRCK	
VI Other Enzymes	107
N. Y. FARKYE	
3. Microbial Enzymes in Cheese Ripening	131
J.-C. GRIPON, V. MONNET, G. LAMBERET & M. J. DESMAZEAUD	
4. Microbial Enzymes in the Spoilage of Milk and Dairy Products	169
T. SØRHAUG & L. STEPANIAK	
5. Exogenous Enzymes in Dairy Technology	219
P. F. FOX & M. B. GRUFFERTY	
6. The Role of Ethylene in Fruit Ripening and Senescence . . .	271
J. F. D. DEAN & A. K. MATTOO	
7. The Significance of Endogenous and Exogenous Pectic En- zymes in Fruit and Vegetable Processing	303
W. PILNIK & A. G. J. VORAGEN	

8. Significance of Lipoxygenase in Fruits and Vegetables.	337
T. P. O'CONNOR & N. M. O'BRIEN	
9. Phenoloxidases and their Significance in Fruit and Vegetables	373
A. M. MAYER & E. HAREL	
10. Peroxidases and their Significance in Fruits and Vegetables .	399
D. S. ROBINSON	
11. Enzymes in Winemaking	427
J. C. VILLETIAZ & D. DUBOURDIEU	
12. Enzymes in Fermented Vegetable and Legume Products . .	455
G. CAMPBELL-PLATT & P. E. COOK	
13. Enzymes Important in Flavor Development in the Alliums .	479
J. R. WHITAKER & M. MAZELIS	
14. Significance of Enzymes in Individual Vegetables	499
J. B. ADAMS	
15. Enzymes in Fruits	545
M. KNEE, R. E. PAULL, R. B. ARIE & J. S. HAWKER	
16. Enzymes in Citrus Fruits	599
J. CHAMARRO, J. M. ALONSO & J. L. GARCIA-MARTINEZ	
<i>Index</i>	625

VOLUME 2

17. Endogenous Cereal Enzymes	1
J. E. KRUGER, A. W. MACGREGOR & B. A. MARCHYLO	
18. Significance and Use of Enzymes in Brewing.	47
J. C. SLAUGHTER & F. G. PRIEST	
19. Novel Enzymatic Synthesis of Oligosaccharides and Polysaccharides	69
P. MONSAN & F. PAUL	

20. Enzymatic Modification of Proteins with Special Reference to Improving their Functional Properties	83
S. ARAI & M. FUJIMAKI	
21. Biosynthesis of Natural Food Flavours	105
W. D. MURRAY & S. J. B. DUFF	
22. The Enzymes of Honey	143
L. W. DONER	
23. Tea	163
M. R. ULLAH	
24. Significance of Enzymes in Coffee	189
H. V. AMORIM & M. MELO	
25. Enzymes Involved in Cocoa Curing	211
A. S. LOPEZ & P. S. DIMICK	
26. Indigenous and Exogenous Enzymes of Meat	237
M. E. BAILEY & F. A. MURDOCK JR	
27. Biologically Active Proteins in Eggs	265
R. E. FEENEY & D. T. OSUGA	
28. Enzymes in Analytical Chemistry	287
J. R. WHITAKER	
29. Immobilized Enzymes: Applications to Bioprocessing of Food	309
H. E. SWAISGOOD	
30. Significance of Genetic Engineering to Food Enzymology . .	343
R. FITZGERALD, M. NUTI & F. O'GARA	
<i>Index</i>	365

Endogenous Cereal Enzymes

J. E. KRUGER, A. W. MACGREGOR & B. A. MARCHYLO

*Canadian Grain Commission, Grain Research Laboratory, 1404-303 Main
Street, Winnipeg, Manitoba, Canada R3C 3G8*

INTRODUCTION

It is impossible in one chapter to describe in detail all aspects of the numerous enzymes that exist in cereals, both from the standpoint of their role in the physiology of the plant and their effects on secondary processing. For excellent in-depth treatises, the reader is referred to reviews by Fox and Mulvihill (1982), Kruger *et al.* (1987), Hill and MacGregor (1988), Kruger and Reed (1988) and Muthukrishnan and Chandra (1988). This chapter focuses on those enzymes which are of most interest to food scientists, i.e. those which influence the quality of various food products. Enzymes from different cereals quite often have similar modes of action, and so similar assays can be used to determine them. Also, the occurrence and location of these enzymes in the cereal seed must be understood, in order to fully appreciate their potential effects on various food end-products. This is examined with particular emphasis on the hydrolases, which are perhaps the most important quality-determining enzymes in cereals. Finally, the most technologically important enzymes in a wide range of cereals, including wheat, barley, rice, rye, triticale, oats, maize, sorghum and millet, are discussed, with reference to their specific influence on the quality of their characteristic end-products.

MODE OF ACTION OF ENDOGENOUS CEREAL ENZYMES

In order to fully appreciate the means by which endogenous cereal enzymes can influence food quality, it is necessary to have some concept of how these enzymes carry out their catalytic action. In this section, the basic mode of action of some of the most important endogenous cereal enzymes is presented.

Further discussion of the role played by these enzymes in food processing is presented later.

Hydrolytic enzymes

Various endogenous hydrolytic enzymes are present in cereals, for the purpose of degrading storage constituents such as starch, proteins and lipids. The storage components of the grain, such as starch and protein, as well as cell-wall β -glucan, are degraded by the combined action of exo- and endo-enzymes. Exo-enzymes attack polymers from one end of the molecule, sequentially removing one or two of the monomeric units. Endo-enzymes, on the other hand, attack interior portions of the polymers, releasing smaller, but still relatively large, molecular fragments. Broadly speaking, endo-enzymes serve to solubilize macromolecules by reducing their size, while exo-enzymes produce lower molecular weight species from products of endo-enzyme hydrolysis (Bamforth, 1986).

Hydrolysis of starch

Starch is degraded by a combination of enzymes including α - and β -amylases and limit dextrinase (Fig. 1), ultimately resulting in the production of sugars.

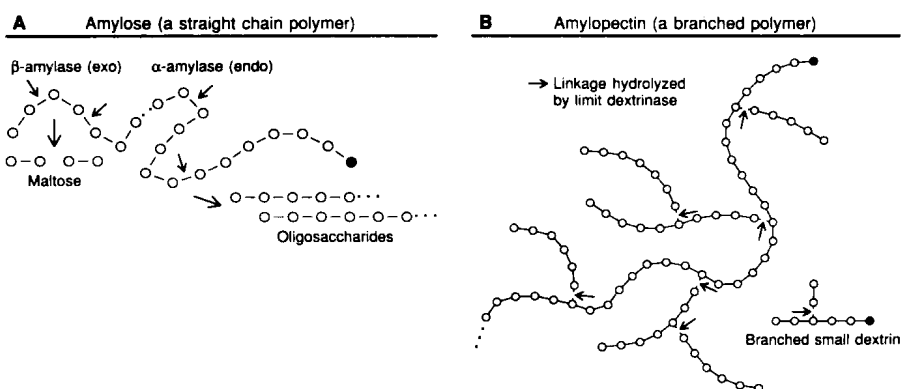


FIG. 1. Hydrolysis of starch amylose (A) and amylopectin (B) by the combined action of α - and β -amylase and limit dextrinase (\bigcirc , glucose residue; \bullet , reducing-glucose residue; — α (1-4) bond and \cdots α (1-6) bond).

Hydrolysis of barley β -glucan (mixed-linkage (1,3)-(1,4)- β -D-glucan)

Endo-(1,3)-(1,4)- β -glucanase from barley malt, which is also known as endo-barley-glucanase or lichenase, hydrolyzes β -(1,4) bonds, regardless of the number of adjacent (1,3) or (1,4) linkages, only when the glucosyl residue is substituted at the C-3 position (Fig. 2).

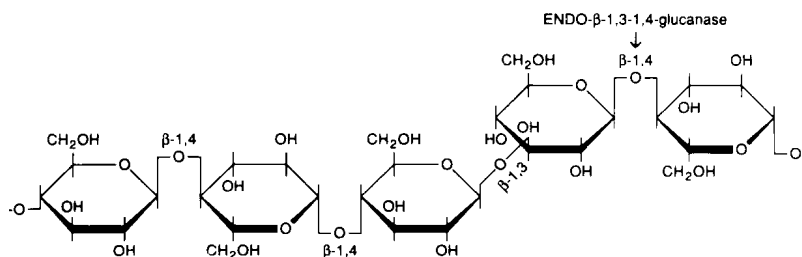


FIG. 2. Mixed-linkage, barley β -glucan bond cleaved by endo- β -(1-3)-(1-4)-glucanase.

Protease

There is much confusion in the scientific literature on the nomenclature of cereal enzymes that hydrolyze proteins. In general, 'proteases' or 'proteolytic enzymes' are commonly used as a general name for enzymes that hydrolyze peptide bonds (Storey & Wagner, 1986). Endopeptidases hydrolyze internal bonds in proteins, while aminopeptidases and carboxypeptidases are exopeptidases that liberate single amino acids from the amino end and carboxyl end of peptide chains, respectively (Fig. 3).

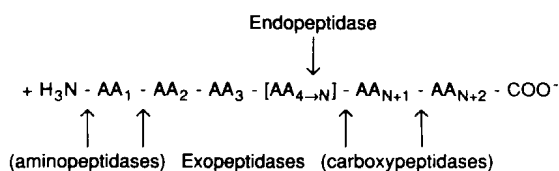
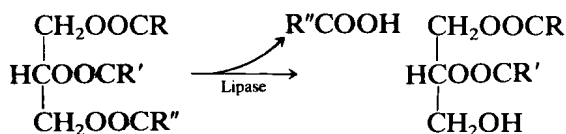


FIG. 3. Proteolysis of peptide linkages in a cereal protein.

Lipases

True lipases are enzymes that attack triacylglycerols, as shown in the following example, and only act at an oil-water interface (Galliard, 1980):



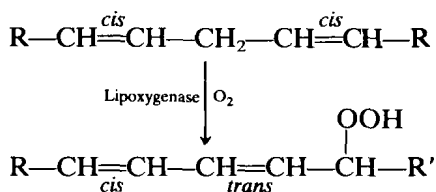
R, R' and R'' represent fatty-acid chains

Oxidases

Lipoxygenase

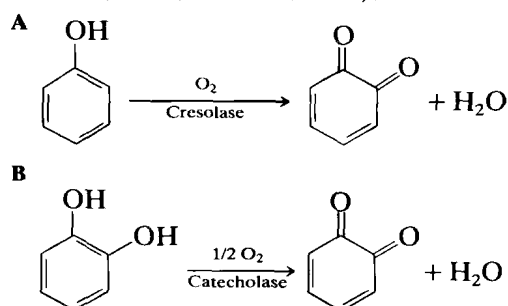
Lipoxygenase (linoleate:oxygen oxido-reductase) refers to a group of enzymes that catalyze the oxygenation, by molecular oxygen, of fatty acids containing a *cis,cis*-(1-4)-pentadiene system to produce conjugated hydroperoxydiene

derivatives (Galliard & Chan, 1980), as follows:



Phenol oxidase

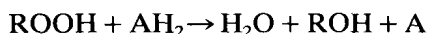
There is a range of enzymes in cereals that catalyze the oxidation of mono- and diphenols to quinones. These are often referred to as polyphenol oxidase, phenolase, tyrosinase, catecholase and cresolase. Two distinct reactions are catalyzed (Mayer & Harel, 1979; Stauffer, 1987), as shown below:



These enzymes are involved in the formation of coloured polymeric materials. This reaction may be called 'enzymatic browning' or 'melaninization'.

Peroxidase

Peroxidase is a member of a large family of enzymes called the oxidoreductases (Burnette, 1977) and is a haemoprotein that catalyzes the oxidation of a number of aromatic amines and phenols by hydrogen peroxide (Kruger & Reed, 1988). The enzyme catalyzes the general reaction (Scott, 1975):



ROOH can be HOOH or another organic peroxide, such as ether peroxide, ethyl hydrogen peroxide or butyl peroxide (Sumner & Somers, 1947). The enzyme reaction proceeds via a number of intermediate complexes, as shown in the following equation, where AH_2 stands for the hydrogen donor and A for the oxidized donor (Burnette, 1977):

