

# **Organic Synthesis Highlights**

J. Mulzer, H.-J. Altenbach, M. Braun,  
K. Krohn, H.-U. Reissig

# Organic Synthesis Highlights



Weinheim · New York · Basel · Cambridge

Prof. Dr. Johann Mulzer  
Institut für Organ. Chemie  
der Freien Universität  
Takustraße 3  
D-1000 Berlin 33

Prof. Dr. Hans-Josef Altenbach  
Fachbereich Chemie  
der Universität/Gesamthochschule  
Warburger Straße 100  
D-4790 Paderborn

Prof. Dr. Manfred Braun  
Institut für Organ. Chemie  
Universitätsstraße 1  
D-4000 Düsseldorf 1

Prof. Dr. Karsten Krohn  
Institut für Organ. Chemie  
der TU Braunschweig  
Hagenring 30  
D-3300 Braunschweig

Prof. Dr. Hans-Ulrich Reissig  
Institut für Organ. Chemie  
Petersenstraße 22  
D-6100 Darmstadt

This book was carefully produced. Nevertheless, authors and publisher do not warrant the information contained therein to be free of errors. Readers are advised to keep in mind that statements, data, illustrations, procedural details or other items may inadvertently be inaccurate.

Published jointly by  
VCH Verlagsgesellschaft mbH, Weinheim (Federal Republic of Germany)  
VCH Publishers, Inc., New York, NY (USA)

Editorial Management: Karin von der Saal  
Production Manager: Elke Littmann

Cover illustration: A starburst dendrimer

Library of Congress Card No.: 90-13003

British Library Cataloguing-in-Publication Data:  
Organic synthesis highlights.

1. Organic compounds. Synthesis

I. Mulzer, J.

547.2

ISBN 3-527-27955-5

Deutsche Bibliothek Cataloguing-in-Publication Data:

Organic synthesis highlights / J. Mulzer ... - Weinheim ; New  
York ; Basel ; Cambridge : VCH, 1990

ISBN 3-527-27955-5 (Weinheim ...)

ISBN 0-89573-918-6 (New York)

NE: Mulzer, Johann

© VCH Verlagsgesellschaft mbH, D-6940 Weinheim (Federal Republic of Germany), 1991

Printed on acid-free paper.

All rights reserved (including those of translation into other languages). No part of this book may be reproduced in any form – by photoprinting, microfilm, or any other means – nor transmitted or translated into a machine language without written permission from the publishers. Registered names, trademarks, etc. used in this book, even when not specifically marked as such, are not to be considered unprotected by law.

Composition and printing: Krebs-Gehlen Druckerei, D-6944 Hemsbach. Bookbinding: J. Schäffer GmbH & Co. KG, D-6718 Grünstadt.

Printed in the Federal Republic of Germany

# Preface

Organic synthesis is as highly developed, versatile, and interdisciplinary branch of natural science. It allows the preparation of complex molecules and new materials with unexpected properties. Based on the accomplishments of modern analytical techniques (spectroscopy, X-ray analysis, chromatography) and on the knowledge of quantum chemistry, the mechanistic understanding of organic reactions has been immensely enlarged and may now be used in the planning of more efficient synthetic routes. Novel, highly selective reagents appear every month. New reactions or modifications of old reactions have been devised to meet the ever-increasing demands of selectivity in modern synthesis.

"Organic Synthesis Highlights" provides an overview of the rapid progress, the trends, and the accomplishments of synthetic organic chemistry over the past five years. It was written by five young authors, who are all active researchers in different fields of organic chemistry. "Organic Synthesis Highlights" is not another textbook on organic chemistry. It addresses university teachers, research chemists in industry, and advanced students. Instead of attempting to cover the entire subject in full-blown detail, its essay-like approach gives the reader an impression of the competitive atmosphere, the creativity, and resourcefulness which is so characteristic of organic synthesis today.

The book contains 49 articles on almost every aspect of modern organic synthesis. In the first part, methodology, reagents, and reactions are described, especially with respect to their chemo-, regio-, and stereoselectivity potential. Particular emphasis has been laid on the rapidly developing organometallic and biooriented procedures. Wherever necessary, mechanisms are discussed for a better understanding of the reaction. In the second part, this knowledge is applied to the synthesis of target compounds, mostly natural products with remarkable physiological properties such as pheromones, alkaloids, prostaglandins, and steroids. Frequent use is made of retrosynthetic analysis to show how a multi-step synthesis may be planned to avoid inefficient bond connections and isomeric mixtures. The syntheses are discussed with the aid of concise flowcharts aiming at the principal understanding of the sequence and leaving the details to the more than 1 000 references which consider even the most recent literature.

It is the hope of the authors that this volume might be helpful in many respects: for getting a quick introduction to a new research area, for preparing seminars, lectures, or examinations, for getting a hint of how to solve a specific problem in synthesis, or just for having fun with good new chemistry.

Berlin, September 1990

J. Mulzer

# *List of Contributors*

Prof. Dr. Hans-Josef Altenbach  
Fachbereich Chemie der  
Universität/Gesamthochschule  
Warburger Str. 100  
D-4790 Paderborn  
Germany

Prof. Dr. Manfred Braun  
Inst. für Organ. Chemie der  
Universität  
Universitätsstr. 1  
D-4000 Düsseldorf 1  
Germany

Prof. Dr. Karsten Krohn  
Inst. für Organ. Chemie der  
TU Braunschweig  
Hagenring 30  
D-3300 Braunschweig  
Germany

Prof. Dr. Johann Mulzer  
Inst. für Organ. Chemie  
Fachbereich Chemie der FU Berlin  
Takustr. 3  
D-1000 Berlin 33  
Germany

Prof. Dr. Hans-Ulrich Reissig  
Inst. für Organ. Chemie der  
Technischen Hochschule  
Petersenstr. 22  
D-6100 Darmstadt  
Germany

# Abbreviations

|               |                                      |
|---------------|--------------------------------------|
| 9-BBN         | 9-Bora-bicyclo[3.3.1]nonane          |
| Bn = Bzl      | Benzyl                               |
| Bz            | Benzoyl                              |
| DEAD          | Diethyl-azo-dicarboxylate            |
| DIBAH = DIBAL | Diisobutyl-aluminium-hydride         |
| DHP           | Dihydropyrane                        |
| DME           | Dimethoxy-ethane                     |
| DMF           | Dimethylformamide                    |
| DMAP          | 4- <i>N,N</i> -Dimethylaminopyridine |
| DMSO          | Dimethylsulfoxide                    |
| DBN           | 1,5-Diaza-bicyclo[4.3.0]nonene-5     |
| DBU           | 1,5-Diaza-bicyclo[5.4.0]undecylene-5 |
| BOC           | tert-Butyloxy-carbonyl               |
| BuLi          | n-Butyllithium                       |
| LAH           | Lithiumaluminiumhydride              |
| LDA           | Lithiumdiisopropylamide              |
| MEM           | 2-Methoxyethoxymethyl                |
| MOM           | Methoxy-methyl                       |
| MsCl          | Methanesulfonylchloride              |
| MCPBA = mCPBA | m-Chloroperbenzoic acid              |
| HMPA = HMPT   | Hexamethylphosphoric acid triamide   |
| NBS           | <i>N</i> -Bromosuccinimide           |
| PCC           | Pyridiniumchlorochromate             |
| PDC           | Pyridinium-dichromate                |
| Phth          | Phthaloyl                            |
| PPA           | Polyphosphoric acid                  |
| PPTS          | Pyridinium-p-tosylate                |
| TBDMS         | ter-Butyldimethylsilyl               |
| TBDPS         | tert-Butyldiphenylsilyl              |
| TMEDA         | Tetramethyl-ethylene-diamine         |
| TMM           | Trimethylene methane                 |
| TMS           | Trimethylsilyl                       |
| Ts            | Tosyl                                |
| THP           | Tetrahydropyranyl                    |

# Contents

## Part I. Methods, Reagents and Mechanisms

### A. Various Aspects of Stereodifferentiating Addition Reactions

|   |    |
|---|----|
| Cram's Rule: Theme and Variations .....                                     | 3  |
| <i>J. Mulzer</i>  |    |
| Stereoselective Reactions of Cyclic Enolates .....                          | 9  |
| <i>K. Krohn</i>   |    |
| Chiral Sulfoxides in the Synthesis of Enantiomerically Pure Compounds ..... | 14 |
| <i>K. Krohn</i>   |    |
| Chiral Cyclic Acetals in Synthesis .....                                    | 19 |
| <i>H.-J. Altenbach</i>  |    |
| Syntheses with Aliphatic Nitro Compounds .....                              | 25 |
| <i>M. Braun</i>   |    |
| Boron: Reagents for Stereoselective Syntheses .....                         | 33 |
| <i>M. Braun</i>   |    |
| $\alpha$ -Hydroxylation of Carbonyl Compounds .....                         | 40 |
| <i>H.-U. Reissig</i>  |    |
| Electrophilic Aminations .....  | 45 |
| <i>K. Krohn</i>   |    |
| Asymmetric Induction in Diels-Alder Reactions .....                         | 54 |
| <i>K. Krohn</i>   |    |
| Chiral Lewis Acids .....  | 66 |
| <i>H.-J. Altenbach</i>  |    |
| C—C Bond-Forming Reactions in Aqueous Medium .....                          | 71 |
| <i>H.-U. Reissig</i>  |    |
| Natural Product Synthesis via 1,3-Dipolar Cycloadditions .....              | 77 |
| <i>J. Mulzer</i>  |    |

## VIII Contents

|  |     |
|--|-----|
| [4 + 1] and [3 + 2] Cycloadditions in the Synthesis of Cyclopentanoids ..... | 96  |
| <i>K. Krohn</i>  |     |
| Recent Applications of the Paterno-Büchi Reaction .....                      | 105 |
| <i>M. Braun</i>  |     |
| Diastereoselective Claisen Rearrangements .....                              | 111 |
| <i>H.-J. Altenbach</i>   |     |
| Ester Enolate Claisen Rearrangements .....                                   | 116 |
| <i>H.-J. Altenbach</i>   |     |
| <b>B. Cyclization Reactions</b>  |     |
| The Weiss Reaction .....   | 121 |
| <i>H.-U. Reissig</i>   |     |
| Radical Reactions for Carbon-Carbon Bond Formation .....                     | 126 |
| <i>M. Braun</i>  |     |
| Cyclization of Allyl- and Vinylsilanes .....                                 | 131 |
| <i>K. Krohn</i>  |     |
| Nazarov and Pauson-Khand Reactions .....                                     | 137 |
| <i>K. Krohn</i>  |     |
| Polyepoxide Cyclizations .....   | 145 |
| <i>H.-J. Altenbach</i>   |     |
| Syntheses of Macrocyclic Ethers .....  | 151 |
| <i>H.-J. Altenbach</i>   |     |
| Halolactonization: The Career of a Reaction .....                            | 158 |
| <i>J. Mulzer</i>   |     |
| <b>C. Organotransition Metals in Synthesis</b>                               |     |
| New Aromatic Substitution Methods .....                                      | 167 |
| <i>M. Braun</i>  |     |
| Palladium-Catalyzed Arylation and Vinylation of Olefins .....                | 174 |
| <i>H.-U. Reissig</i>   |     |
| Regio- and Stereoselective Aryl Coupling .....                               | 181 |
| <i>H.-J. Altenbach</i>   |     |
| Benzannulation Reactions Employing Fischer Carbene Complexes .....           | 186 |
| <i>H.-U. Reissig</i>   |     |
| Methylenations with Tebbe-Grubbs Reagents .....                              | 192 |
| <i>H.-U. Reissig</i>   |     |



**D. Electrochemistry in Selective Synthesis**

|  |     |
|--|-----|
| Anodic Oxidation and Amidoalkylation ..... | 199 |
| <i>H.-U. Reissig</i>                       |     |

**E. Bio-oriented Methodology**

|  |     |
|--|-----|
| Enzymes in Organic Synthesis, I .....              | 207 |
| <i>J. Mulzer</i>                                   |     |
| Enzymes in Organic Synthesis, II .....             | 216 |
| <i>J. Mulzer</i>                                   |     |
| Enzyme Chemistry – Valuable New Applications ..... | 224 |
| <i>H.-J. Altenbach</i>                             |     |
| Biomimetic Natural Product Syntheses .....         | 232 |
| <i>M. Braun</i>                                    |     |

**F. Synthesis with Ex-Chiral-Pool Starting Materials**

|  |     |
|--|-----|
| (R)- and (S)-2,3-Isopropylidene Glyceraldehyde –<br>“Unbiased” Chiral Starting Materials ..... | 243 |
| <i>J. Mulzer</i>   |     |
| Chiral Building Blocks from Carbohydrates .....  | 251 |
| <i>K. Krohn</i>  |     |

**Part II. Applications in Total Synthesis****A. Synthesis of Classes of Natural Products**

|  |     |
|--|-----|
| Some Recent Highlights From Alkaloid Synthesis ..... | 263 |
| <i>K. Krohn</i>                                      |     |
| Synthesis of O-Glycosides .....                      | 277 |
| <i>K. Krohn</i>                                      |     |
| Cembranoid Syntheses .....                           | 286 |
| <i>H.-J. Altenbach</i>                               |     |
| Optically Active Glycerol Derivatives .....          | 292 |
| <i>H.-J. Altenbach</i>                               |     |
| Asymmetric Syntheses of $\alpha$ -Amino Acids .....  | 300 |
| <i>H.-J. Altenbach</i>                               |     |

## **B. Synthesis of Individual Natural Products**

|  |     |
|--|-----|
| Compactin and Mevinolin .....                      | 309 |
| <i>M. Braun</i>                                    |     |
| The Coriolin Story, or The Thirteen-Fold Way ..... | 323 |
| <i>J. Mulzer</i>                                   |     |
| Frontalin .....                                    | 335 |
| <i>M. Braun</i>                                    |     |
| Milbemycin $\beta_3$ .....                         | 344 |
| <i>H.-U. Reissig</i>                               |     |
| Daunosamine .....                                  | 351 |
| <i>M. Braun</i>                                    |     |
| Two Strategies, One Target: Swainsonine .....      | 359 |
| <i>H.-U. Reissig</i>                               |     |
| Syntheses of Statine .....                         | 365 |
| <i>H.-J. Altenbach</i>                             |     |

## **C. Syntheses of Non-Natural Target Compounds**

|  |     |
|--|-----|
| Fenestranes — A Look at “Structural Pathologies” ..... | 371 |
| <i>K. Krohn</i>  |     |
| “Starburst Dendrimers” and “Arborols” .....            | 378 |
| <i>K. Krohn</i>  |     |
| <b>Author Index</b> .....                              | 385 |
| <b>Subject Index</b> .....                             | 391 |

# *I. Methods, Reagents and Mechanisms*

## *A. Various Aspects of Stereodifferentiating Addition Reactions*

This chapter deals with various aspects of addition to  $sp^2$ -carbons. Addition reactions permit C,C- and C-heteroatom bonds to be formed in such a way as to create new stereocenters, and hence enantiomers or diastereomers. The process is called "stereodifferentiation" and it must be performed with as much selectivity as possible; a stereoisomer ratio of 9:1- or better is desirable. Cycloadditions like the Diels-Alder reaction produce two bonds in one step with the potential for up to of 16 stereoisomers! It is one of the great achievements of modern synthetic methodology that such additions may be controlled to yield only one isomer by use of appropriate auxiliaries and conditions. Sigma-tropic rearrangements like the Claisen rear-

rangement proceed with self-immolative stereochemistry, which means that a new stereocenter is generated at the cost of a previous one. In the Claisen case, a C—O bond is transformed into a C—C bond with a quantitative chirality transfer.

---

Literature: *Asymmetric Synthesis* (J. D. Morrison, Editor), Academic Press, 1983/84, Vol. 2 + 3. *Natural Products Synthesis Through Pericyclic Reactions*, G. Desimoni, G. Tacconi, A. Barco, G. P. Polini, ACS Monograph 180, American Chemical Society, Washington, D. C., 1983. *Stereodifferentiating Reactions*, Y. Izumi, A. Tai, Kodansha, 1977.



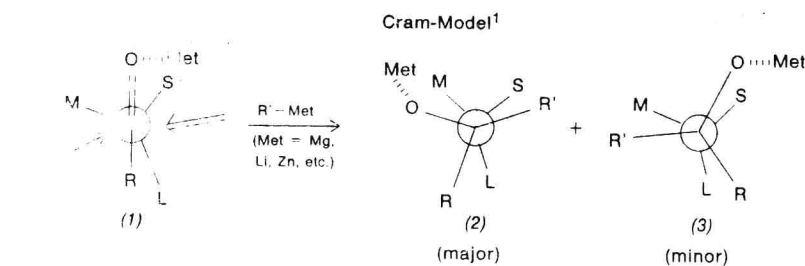
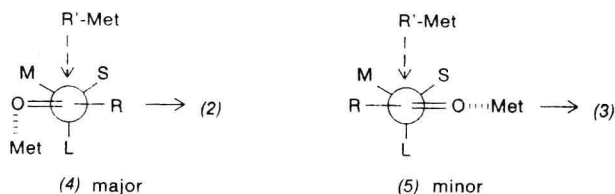
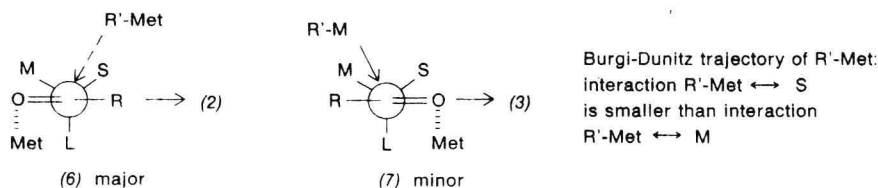
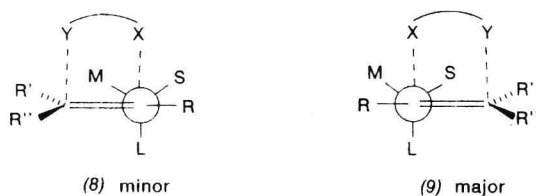
# Cram's Rule: Theme and Variations

Cram's rule was formulated in the early fifties and has been an evergreen in organic stereochemistry ever since. In their original paper [1] Cram and Abd Elhafez studied the addition of various organometals and complex hydrides to prochiral carbonyl functions, summarizing their findings in the following postulate: "In non-catalytic reactions of this type that diastereomer will predominate which could be formed by the approach of the entering group from the least hindered side of the double bond when the rotational conformation of the C—C-bond is such that the double bond is flanked by the two least bulky groups attached to the adjacent center".

Despite its verbose formulation this so-called "Cram's rule" soon became an indispensable ingredient of organic textbooks; the simple substituent classification according to effective size (L = large, M = medium, S = small) and the seductively clear influence of steric shielding on the direction of nucleophilic attack were responsible for this popularity. In today's view, Cram's rule — similar to Prelog's rule [2] — attempts a heuristic treatment of the problem of diastereoface selectivity. Owing to the vicinal chiral center, both faces of the carbonyl group are diastereotopic, which means that *re*- and *si*-attack differ in energy [3] and unequal amounts of the adducts (2) and (3) are produced. Recently, general descriptions of these phenomena have been developed, resulting in the Seebach-Prelog topicity concept [4]. In principle,

Cram's rule has been applied to both 1,2- and 1,3-inductions; this article, however, will be restricted to the 1,2-case, following Cram's original definition [1].

Ironically, concepts based on questionable premises frequently turn out particularly fruitful. In fact, Cram's rule appears highly oversimplified in several respects: (a) No distinction is made between ground state and reactive conformation. The postulate that (1) is the ground state conformation of the metal carbonyl complex, is incorrect, as shown by Cornforth [5] and Karabatsos [6]. True, however, is that complexation is indispensable for the activation of the carbonyl group. An uncomplexed carbonyl group is unreactive towards organometallic attack. (b) In view of the low rotational barriers around C(O)—C-bond axes more than one reactive conformation may be involved, according to the Curtin-Hammett principle [7]. Among these, (1) is highly unfavorable, as it leads to the fully eclipsed arrangements (2) and (3) in the course of nucleophilic addition! (c) The substituents are classified as S, M, and L only with respect to their bulk. Any dipolar interactions with the nucleophile are neglected. This deficiency was partly remedied by Cornforth [5]; he suggested a "dipolar model" for electronegative  $\alpha$ -substituents (Cl, etc.), which he assumed would adopt the L-position in (1). A more general improvement was made by Felkin [8] who realized the importance of the transition state. To avoid eclipsing interactions

Felkin model<sup>8)</sup>Felkin-Anh model<sup>10)</sup>Houk model<sup>11)</sup>

Felkin preferred the semi-staggered geometries (4)/(5) and postulated nucleophilic attack from an antiperiplanar position with respect to substituent L. Thus, instead of considering *one* conformation and *two* modes of attack, as Cram and Cornforth had done, Felkin suggested *two*

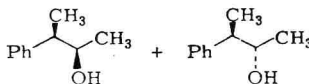
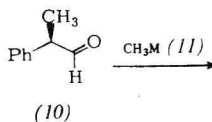
reactive conformations (4)/(5) and only *one* mode of attack. L is generally the substituent with the highest repulsive effect, which may be of steric or dipolar (e.g. OR, NR<sub>2</sub>) origin. For electronegative substituents like OR or NR<sub>2</sub> the transition states (4)/(5) gain an extra stabiliza-

tion by electron transfer from the nucleophile into the low-lying  $\sigma^*$ -orbital of the C–L bond (“antiperiplanar effect” [9].

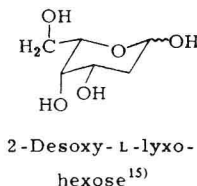
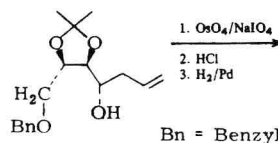
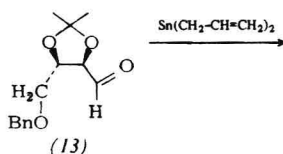
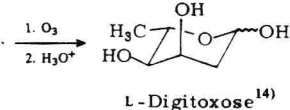
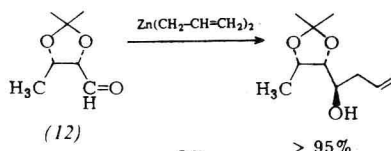
However, Felkin's interpretation failed to explain why (4) is favored over (5). The answer to this problem was given by Bürgi/Dunitz and Anh [10] who developed the concept of “non-perpendicular attack”. Due to repulsion from the carbonyl-oxygen, the nucleophile approaches the carbonyl-carbon at an angle of ca.  $100^\circ$  with respect to the carbonyl axis. Thus, (4) changes to (6) and (5) to (7), with (6) (R'M interacts with S) clearly better than (7) (R'M interacts with M). This co-called Felkin-Anh model has been reconsidered by Heathcock in a series of papers [10a]. He found that steric and electronic effects are sometimes comparable for two substituents (e.g. OMe and Ph), so that altogether four reactive conformations have to be considered: two for OMe and two for Ph in the role of L. Such considerations have also been the subject of ab-initio calculations by Houk [10b].

Some time ago, Houk extended the Felkin-Anh concept to the stereochemistry of C=C-additions (“Houk's model” [11]). In this case, the reactive conformations are (8) (= (6)) and (9) (= (7)). In contrast to the carbonyl addition, no repulsive interactions need here be considered. Hence, orthogonal quasicyclic transition states are postulated, and the reactive conformation must be so chosen that a minimum of steric interactions arises *inside* the cyclic framework. This means that (9) is a better geometry than (8).

Despite this fascinating theoretical evolution, reported cases of high Cram-Felkin-Anh selectivity have been rare for some years. Only quite recently have new solutions to this problem emerged. One possibility is replacement of the traditional Grignard or organolithium compound by novel organometallics. For example, the trialkoxy titanates (11b)/(11c) show a far superior Felkin-Anh selectivity in many cases [12,13]. High selectivity is also found for the

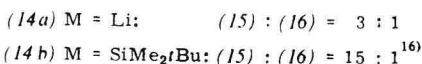
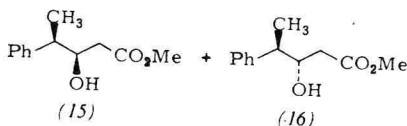
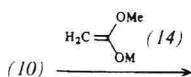


| (11) | M =                                | Cram : anti-Cram |                   |
|------|------------------------------------|------------------|-------------------|
| (a)  | MgI                                | 2                | 1 <sup>1)</sup>   |
| (b)  | Ti(O <sup>i</sup> Pr) <sub>3</sub> | 88               | 12 <sup>12)</sup> |
| (c)  | Ti(OPh) <sub>3</sub>               | 93               | 7 <sup>12)</sup>  |

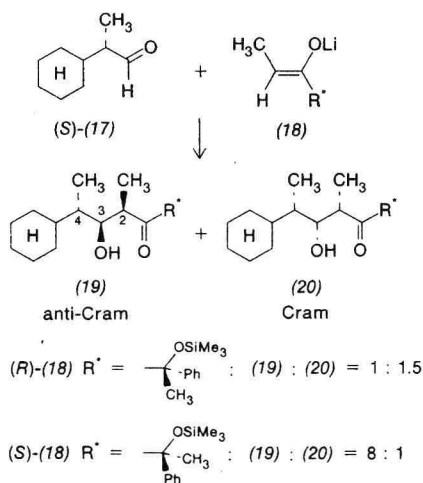


addition of tin(II) or zinc diallyl to alkoxy aldehydes like (12) and (13).

Fuganti [14] and Mukaiyama [15] utilized this observation in certain monosaccharide syntheses. High Felkin-Anh selection was also found for 2-metallated furane [15a], thiazole [15b] and chromium(II) allyl reagents [15c]. Similarly, the Cram-Felkin-Anh selectivity of ester enolates may be dramatically enhanced by using the *O*-silyl-derivatives (14b) under  $\text{BF}_3$ -catalysis instead of the lithium compounds (14a) [16].



A conceptually different approach makes use of "double stereodifferentiation". This means that the effect of the chiral center in the carbonyl compound is superimposed upon a second stereodirecting effect from the nucleophile. If both effects operate in the same direction, "matched" stereocontrol is achieved, and the individual effects are mutually reinforcing. In the "mismatched" case the individual effects are counteracting and stereocontrol is drastically reduced [17]. For example, in the addition of the chiral enolate (18) to the  $\alpha$ -chiral aldehyde (S)-(17) the Cram product is hydroxy ketone (20). It can be seen that the influence of the enolate overrides the effect of (17): weak Cram selection is observed for (R)-(18), whereas (S)-(18) strongly induces formation of the anti-Cram adduct (19). With (R)-(17) these selectivities are reversed, so that (R)-(18) leads to weak anti-Cram and (S)-(18) to strong Cram selection [17a]. This principle of "double stereodiffer-



entiation" is by no means restricted to carbonyl additions. It can be extended to any kind of addition between prochiral  $\text{sp}^2$ -centers.

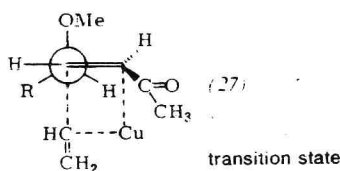
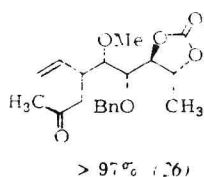
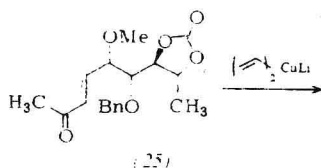
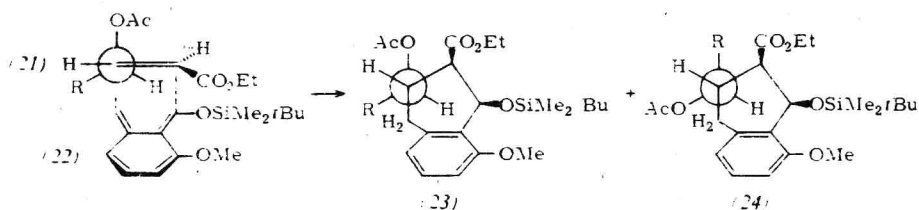
### C=C-Additions Following "Houk's Model"

Houk's model has been applied to hydroboration [19], osmylations [20], and cycloadditions [21]. Significant stereoselection may be achieved by utilizing the "antiperiplanar effect" [9] of an OR-substituent, which adopts the position of substituent L. Thus, in the Diels-Alder addition of the in-situ diene (21) to acrylic ester (22) a 4:1-ratio is observed in favor of the "Houk product" (23). In a similar fashion, Houk's model describes cuprate additions to enone systems like (25). The selectivity in favor of (26) may be explained via the transition state (27).

### Chelate Cram Model

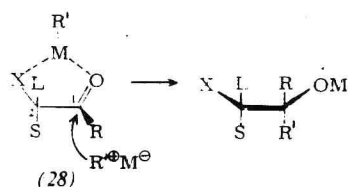
In his original publication [1] Cram discussed a "cyclic model" in addition to the acyclic one. The cyclic model, now better known as the "chelate Cram model", should be operative in



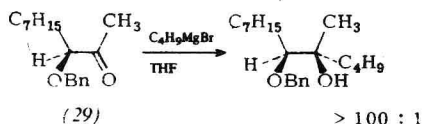


the case of  $\alpha$ -alkoxy,  $\alpha$ -hydroxy-, and  $\alpha$ -amino-carbonyl compounds. Prior to organometallic addition the cation M forms a chelate (28) which is attacked from the least hindered face, i.e. from the side of S. The corresponding induction

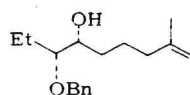
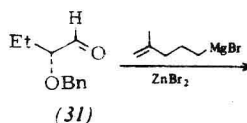
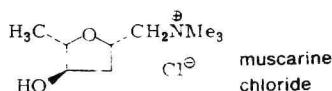
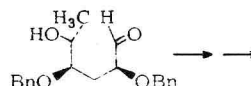
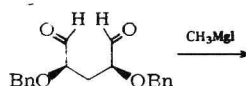
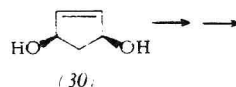
Chelate Cram Model



X =  $\text{NH}_2$ ,  $\text{NR}_2$ , OR, OH



is thus opposite to the Felkin-Anh model. It turns out that the chelate model is far more reliable and efficient than the non-chelate model. In particular, ketones like (29) exhibit an extraordinary degree of stereoselection [23]. Applications in synthesis are manifold, one example being the conversion of diol (30) into racemic muscarine [24]. However, no reliable



39 : 1 anti-Cram selectivity<sup>251</sup>