



根据教育部最新颁布的《幼儿园教育指导纲要（试行）》编写

口算练习

20以内进位退位加减法

学前必备



学前必备
口算练习
20 以内进位退位加减法

姓 名 _____

年 龄 _____

班 级 _____

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✧ 20 以内进位加法口诀表 ✧

9+9=18	8+9=17	7+9=16	6+9=15	5+9=14	4+9=13	3+9=12	2+9=11
9+8=17	8+8=16	7+8=15	6+8=14	5+8=13	4+8=12	3+8=11	
9+7=16	8+7=15	7+7=14	6+7=13	5+7=12	4+7=11		
9+6=15	8+6=14	7+6=13	6+6=12	5+6=11			
9+5=14	8+5=13	7+5=12	6+5=11				
9+4=13	8+4=12	7+4=11					
9+3=12	8+3=11						
9+2=11							

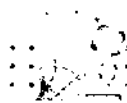
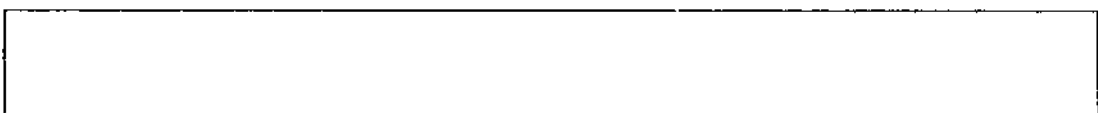
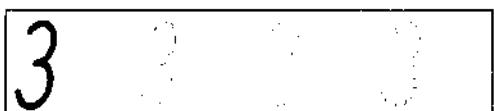
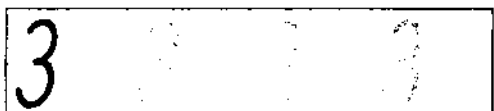
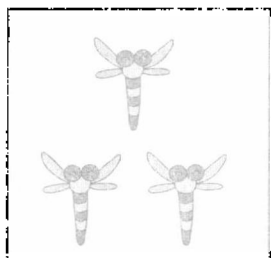
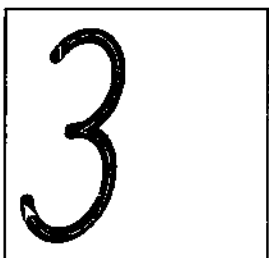
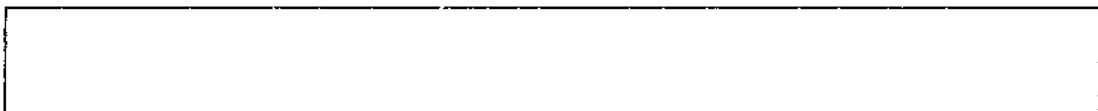
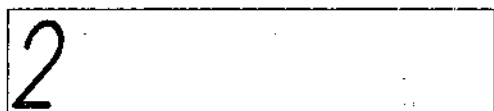
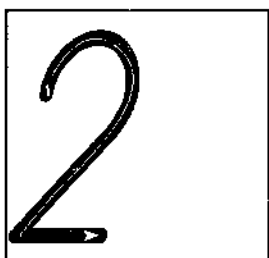
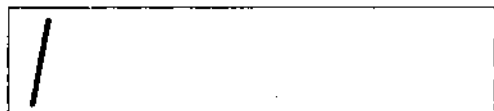
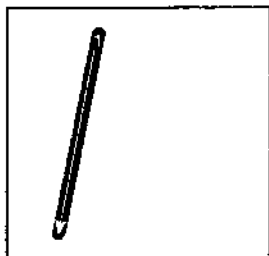
✧ 20 以内退位减法口诀表 ✧

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12-9=3	12-8=4	12-7=5	12-6=6	12-5=7	12-4=8	12-3=9	
13-9=4	13-8=5	13-7=6	13-6=7	13-5=8	13-4=9		
14-9=5	14-8=6	14-7=7	14-6=8	14-5=9			
15-9=6	15-8=7	15-7=8	15-6=9				
16-9=7	16-8=8	16-7=9					
17-9=8	17-8=9						
18-9=9							

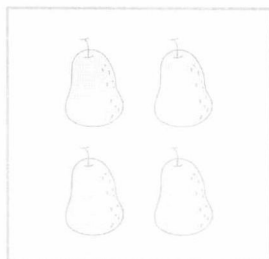
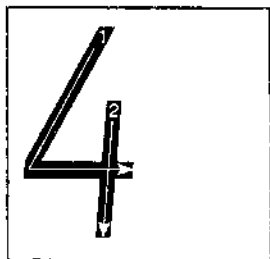


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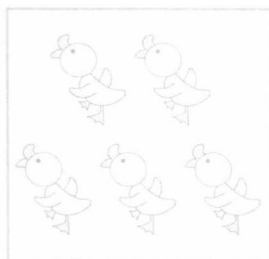
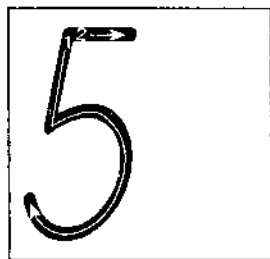


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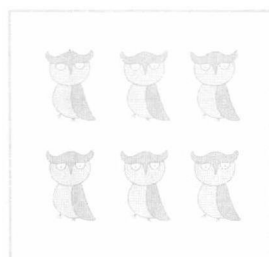
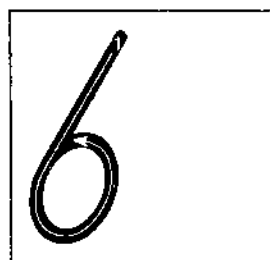
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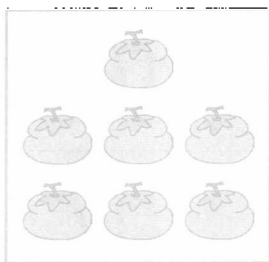


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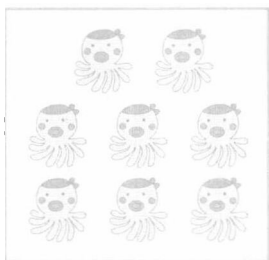
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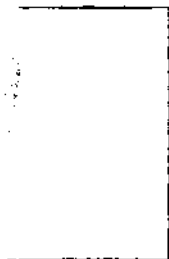
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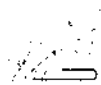
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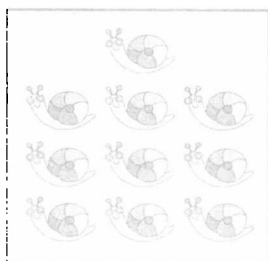
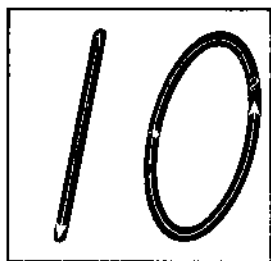


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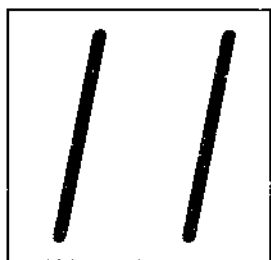
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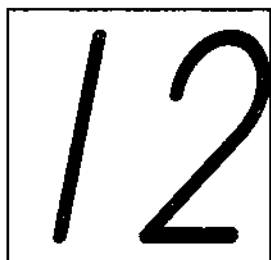
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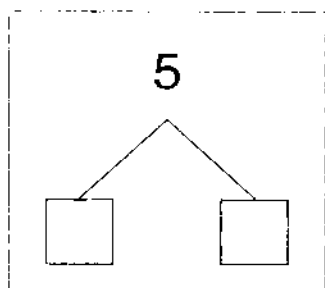
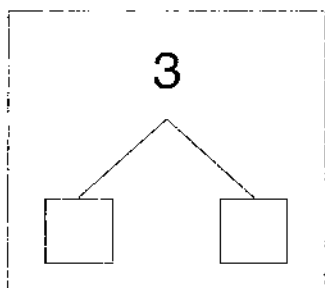
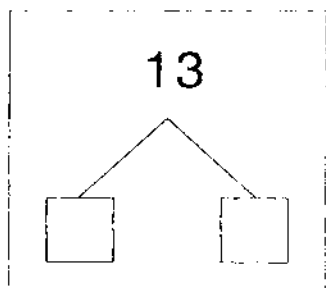
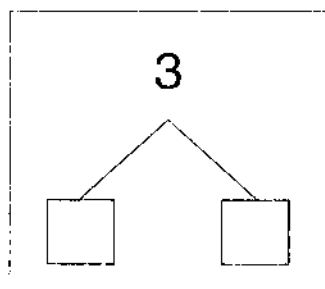
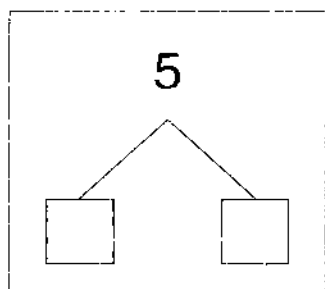
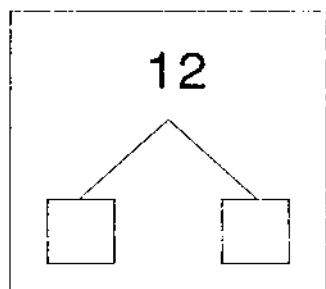
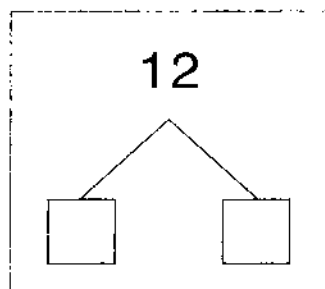
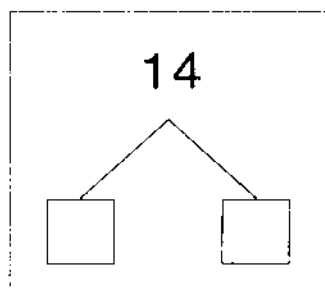
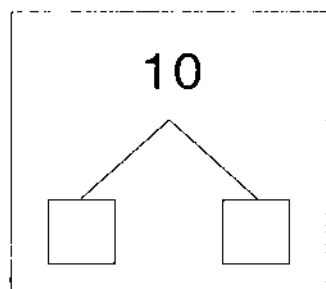
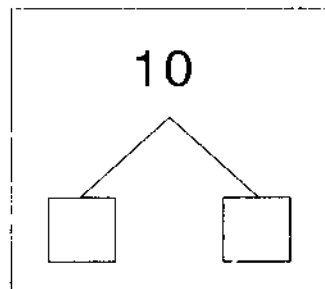
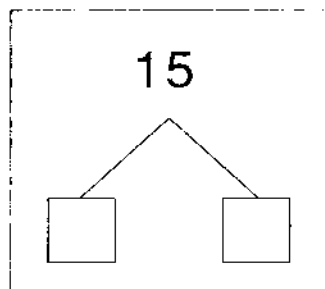
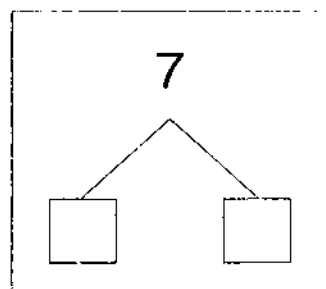
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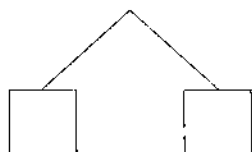


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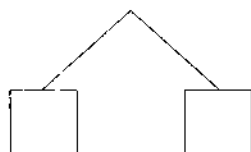
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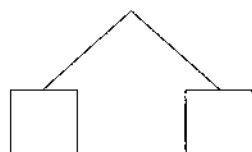
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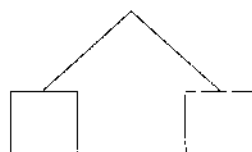
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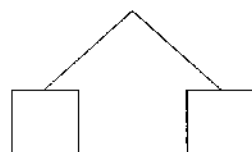
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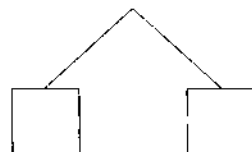
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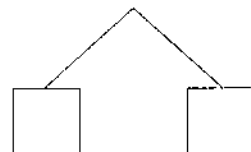
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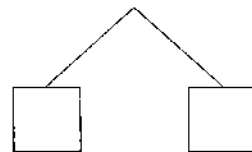
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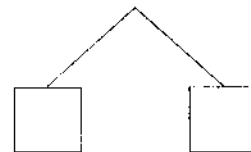
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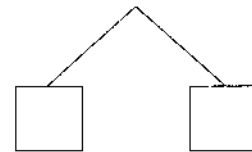
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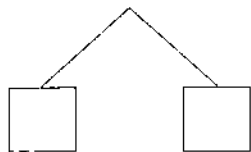


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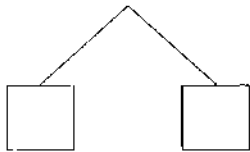


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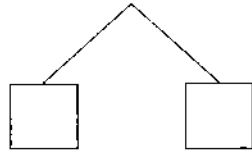
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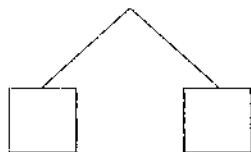
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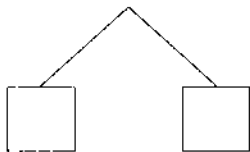
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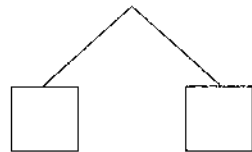
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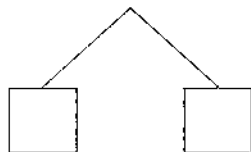
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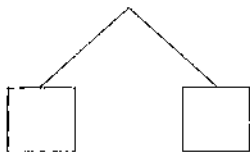
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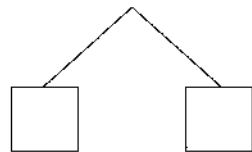
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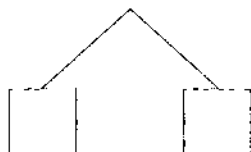
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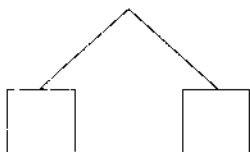
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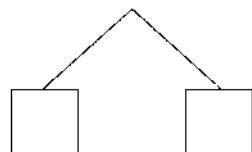
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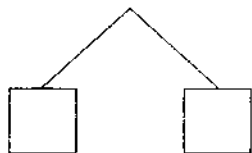


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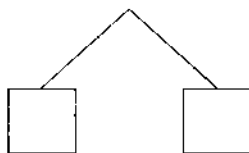
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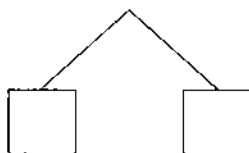
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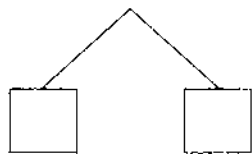
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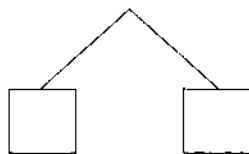
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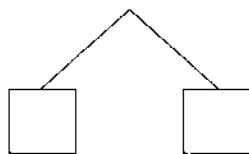
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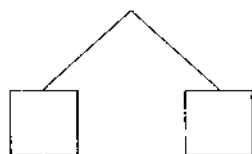
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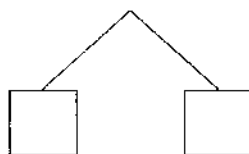
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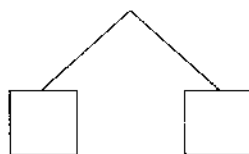
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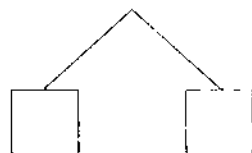
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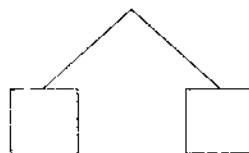
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