

1511M型自动换梭织机

机件简图



上 海

中国纺织机械厂

1971

說

明 202473

1. 简图左上角横格中编号为机件件号。

件号后面如有“R L”之记号者，表示该机件有左右手向之别（R右，L左）。

2. 图右上角为每台布机所需之数量。

3. 图右下角所记之件号系表示与本图示机件相连接之机件件号。

4. 机件前有米符号者系与箴幅有关之机件，本图所示均系44"箴幅尺寸，46"50"52"箴幅则须相应放长。

江南大学图书馆



91475353

机 件 簡 图

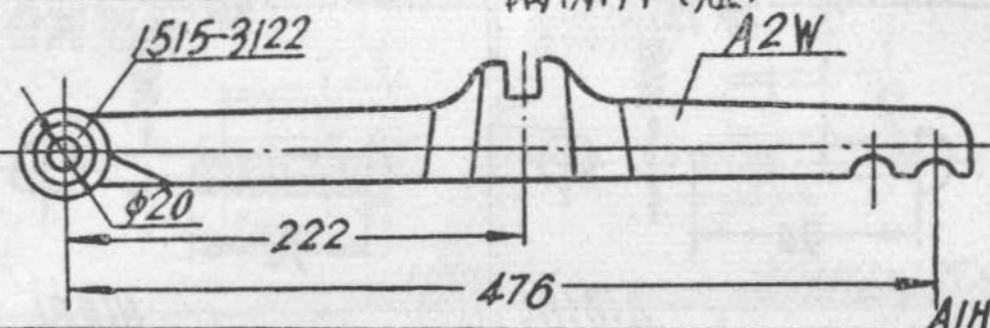
目 录

部 别	页数起迄
A 部	1 — 4
B 部	5 — 12
C 部	13 — 16
D 部	17 — 19
E 部	20 — 21
F 部	22 — 31
I 部	32 — 35
J 部	36 — 40
K 部	41 — 51
L 部	52 — 59
M 部	60 — 64
N 部	65 — 72
O 部	73 — 78
P 部	77 — 81
Q 部	82 — 85
R 部	85 — 90
借用另件	91

1511M — A 部

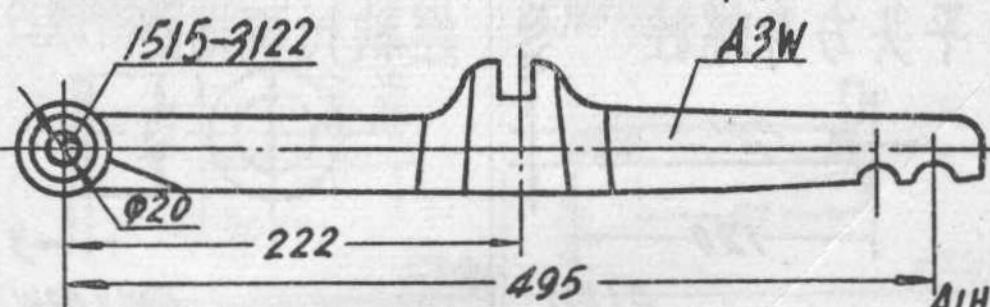
A00-1

踏綜杆 (短) 1組



A00-2

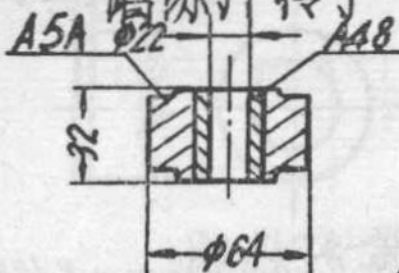
踏綜杆 (長) 1組



A00-3

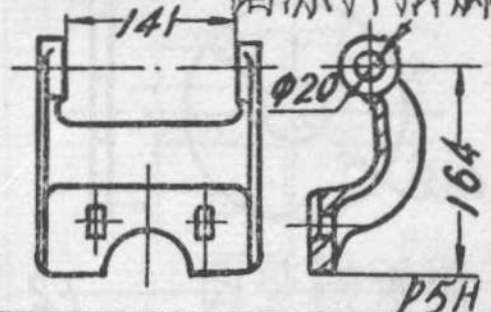
2組

踏綜杆转子



AIH

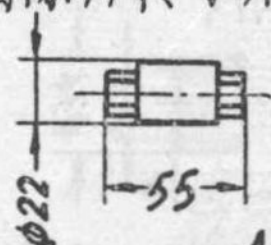
踏綜杆掛脚



A6

2件

踏綜杆转子用心子



A8Y

踏綜杆栓



A00-2XA003

AIH

1511M—A部

A21RL

螺栓

1件

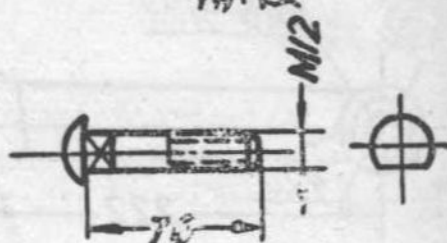


K18YRL

A22

螺栓

1件



N18RL

A23

平头方身螺栓

1件



Q18RL

A24

经轴托脚挡圈

2件



B1W x B2W

A25



侧板帽垫圈

F2

A26

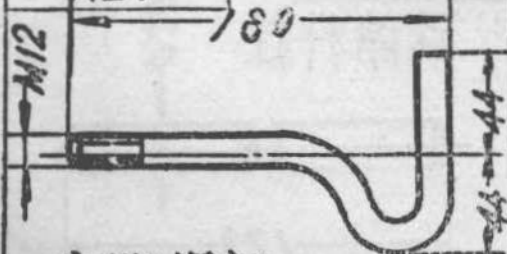
安全杆挡圈

1件



K40X

A27



底脚螺钉

P1YRL x P2YRL

A28

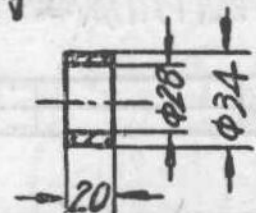
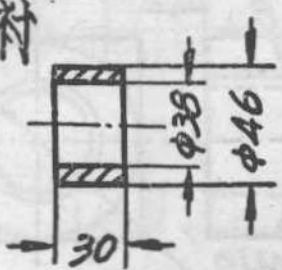
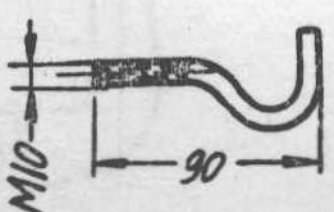
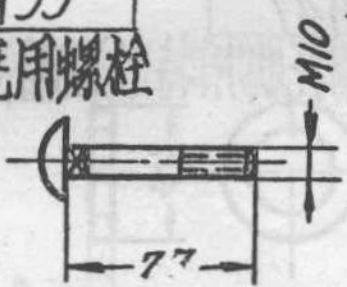
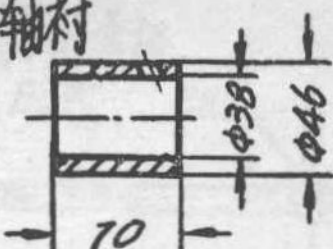
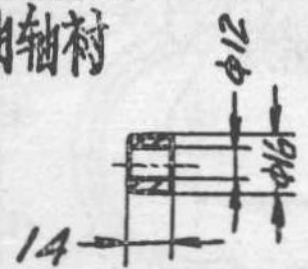
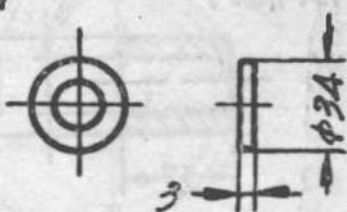
含油轴衬

6件



B31 x B16H x C2YRL

1511M - A部

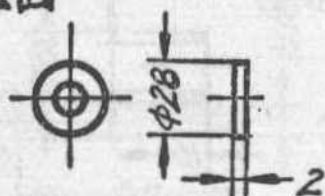
A29 2件 含油轴衬  C11YRL	A30 4件 含油轴衬  125XRLXL27X
A31 2件 含油轴衬  F39W	A32 2件 底脚螺钉  I.54A
A33 3件 箱壳用螺栓  Q00-1RLXL3	A38C 11件 含油轴衬  F201B
A39 2件 含油轴衬  K65WRLXK66WRL	A40 1件 垫圈  A23

1511M - A部

A41

1件

垫圈

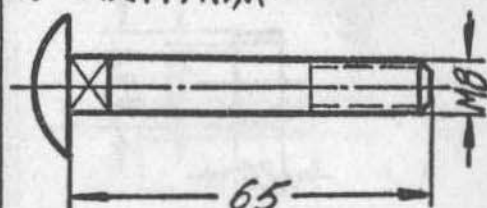


L38

A43

3件

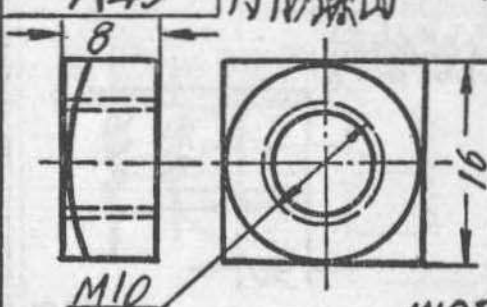
防飞梭杆用螺栓



K7Y

A45

方形螺母 2件



K12F

A47

14件

裡侧托脚用特形垫圈

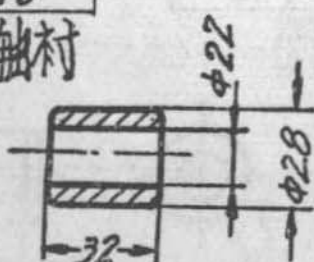


K66WRL

A48

2件

含油轴衬



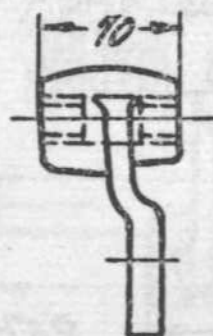
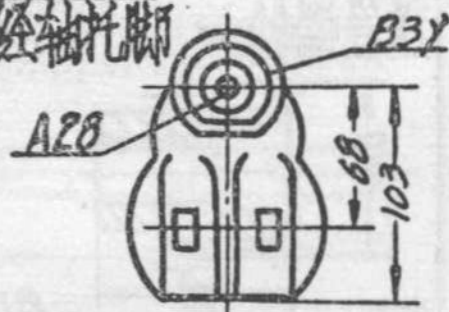
A5A

1511M - B部

B00-1

1组

送经轴托脚

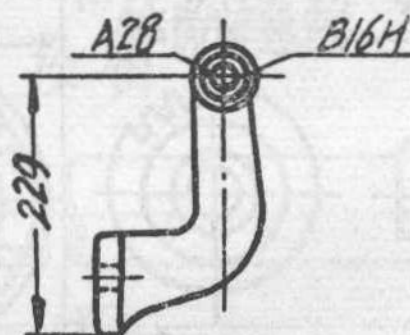
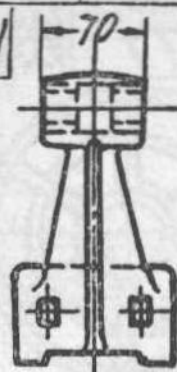


PIYRLXPZYRL

B00-2H

1组

送经轴中托脚

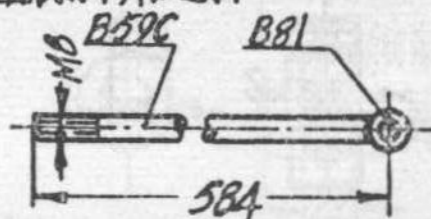


P5H

B00-4

1组

踏脚杆用连杆

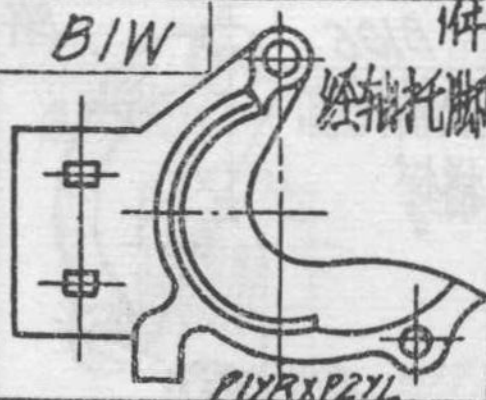


B30CXB51C

B1W

1件

经轴托脚

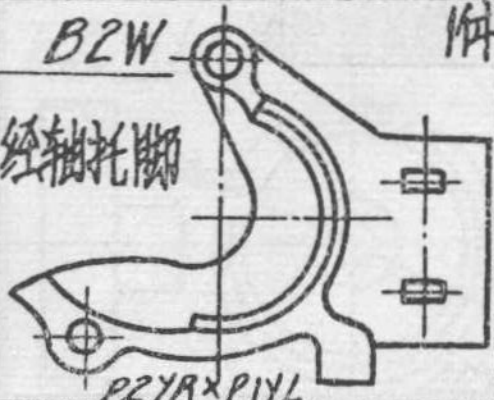


PIYRX PZYL

B2W

1件

经轴托脚



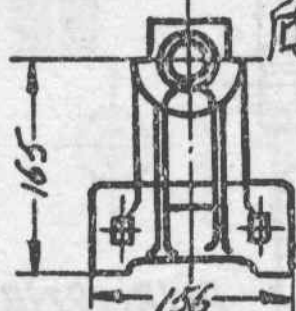
PZYRX PIYL

1511M - B部

B4H

送经侧轴
后托脚

1件

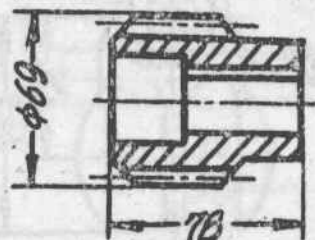


P5H

B5YRL

送经蜗轮

1件

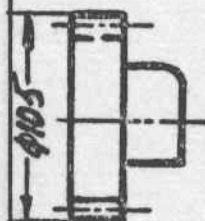


B13Y

B6Y

送经轴齿轮

1件

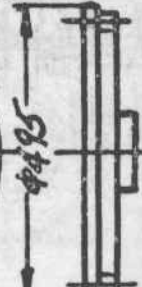


B13Y

BTY

经轴垫片

2件

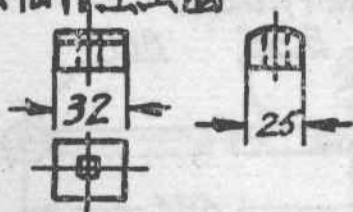


B15Y

B7Y-1

4件

经轴特型垫圈



BTY

B8

送经轴制止圈

2件



B13Y

B10C

经轴托脚
挡攀

2件



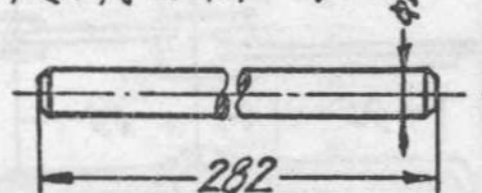
B1WXB2W

1511M - B部

B12C

1件

送经摩擦锯齿轮轴



B26

B13Y

1件

送经轴



B00-1

*B15X

经轴

1件

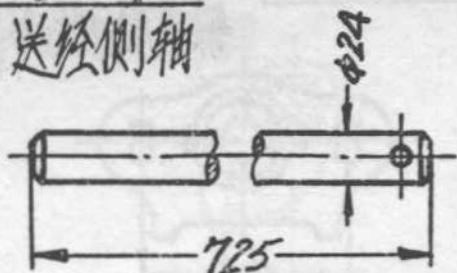


B1W X B2W

B17Y

1件

送经侧轴

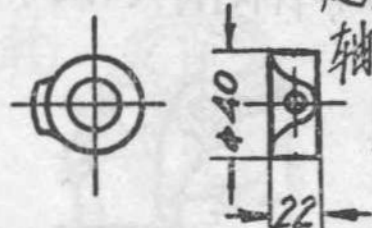


B4H X B2TYRL

B18C

1件

送经侧轴制止圈

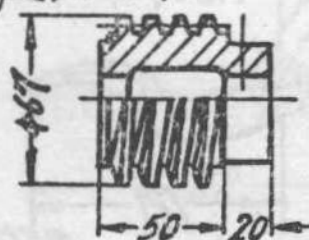


B17Y

B19CRL

1件

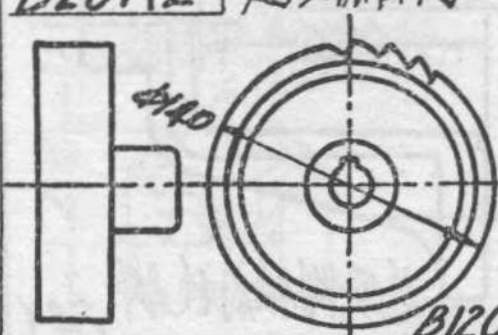
送经蜗杆



B17Y

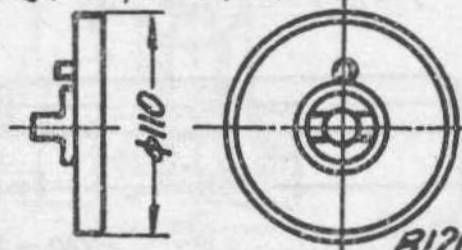
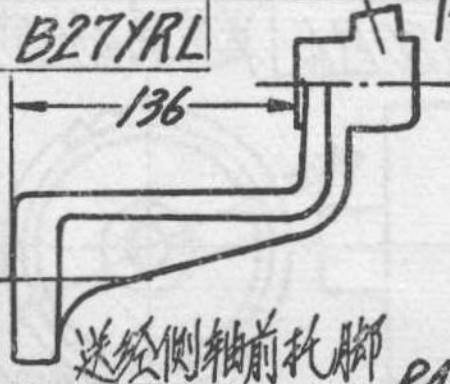
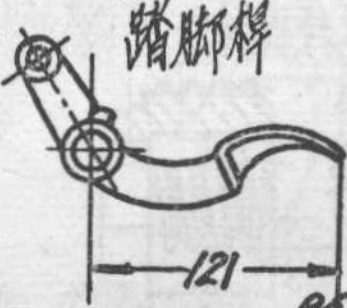
B20RL

送经锯齿轮 1件



B12C

1511M - B部

B21 1件 送经锯齿轮制动盘  B12C	B22 1件 送经锯齿轮撑杆  B20RL
B23 1件 送经锯齿轮撑头(短)  B22	B24 1件 送经锯齿轮撑头(中)  B22
B25 1件 送经锯齿轮撑头(长)  B22	B26 1件 锯齿轮托脚  PIYRL
B27YRL 1件 送经侧轴前托脚  P4Y	B28C 1件 踏脚桿  B50C

1511M-B部

B29C

1件

T形接头支架



B39C

B30C

1件

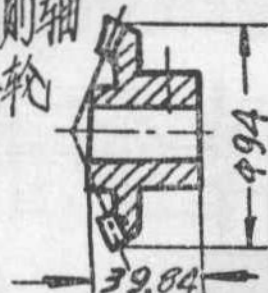
踏脚连杆用T形接头



B29C × B59C

B31A

1件

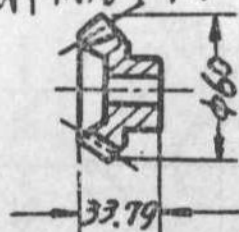
送经侧轴
用大伞轮

B17Y

B32A

1件

倾斜轴用小伞轮



B53A

B33ARL

1件

倾斜轴上托脚



P3ARL

B34

1件

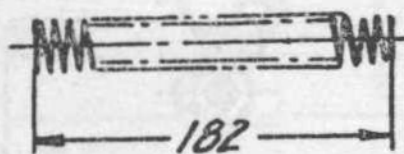
经纱调节
手轮

B53A

B35A

1件

倾斜轴弹簧



B53A

B36

1件

送经锯齿轮轴用伞轮



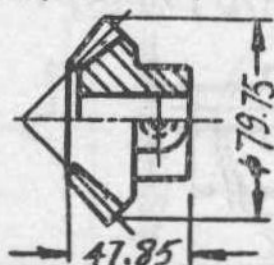
B12C

1511M-B部

B37C

1件

送经侧轴伞轮

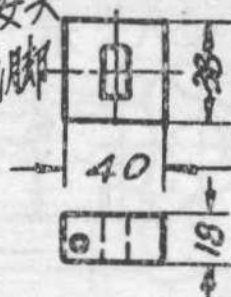


B17Y

B39C

1件

T形接头
支架托脚

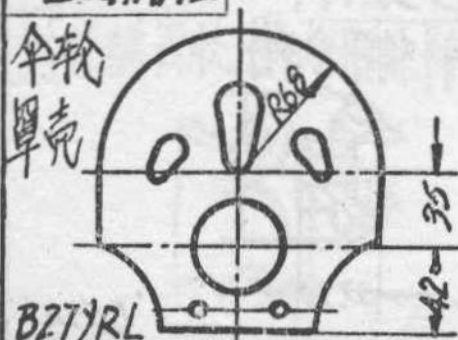


P17RL

B41ARL

1件

伞轮
罩壳



B27YRL

B42C

1件

送经锯齿轮轴制止圈

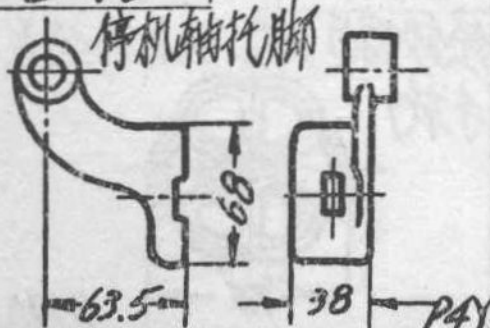


B12C

B43

1件

停机轴托脚

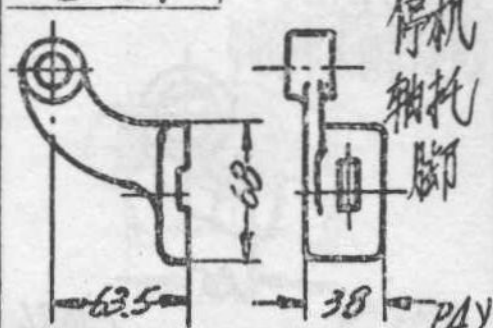


P4Y

B44

1件

停机
轴托
脚

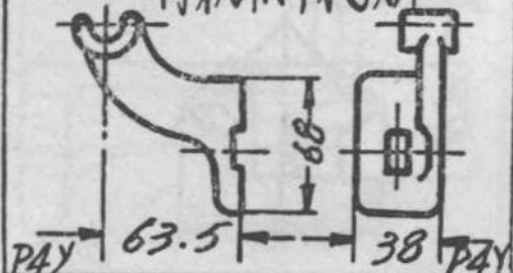


P4Y

B45W

1件

停机轴中托脚



P4Y

P4Y

B46Y

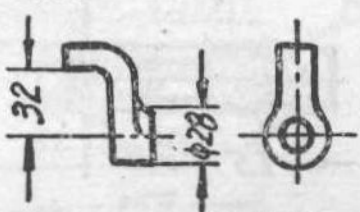
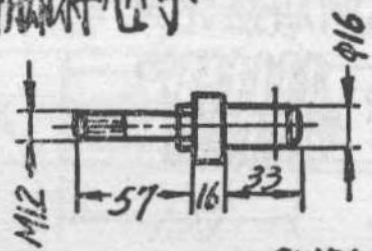
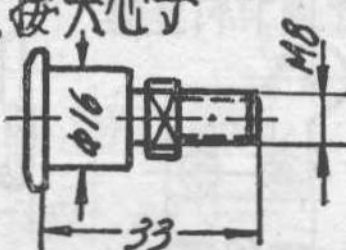
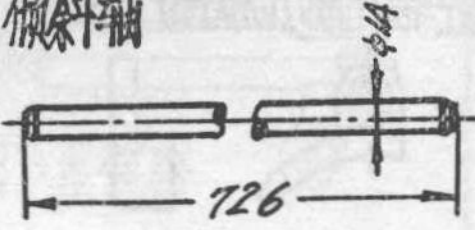
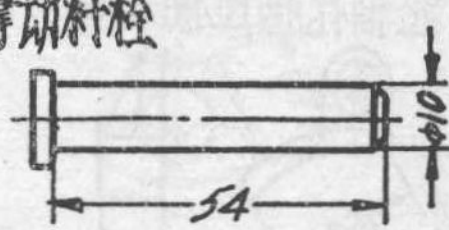
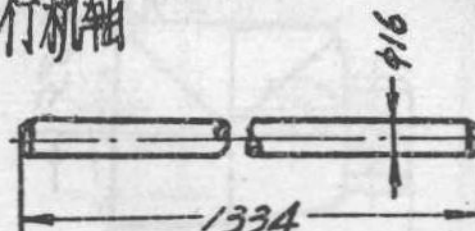
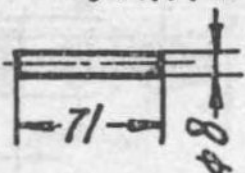
1件

扇形臂



B56W

1511M - B部

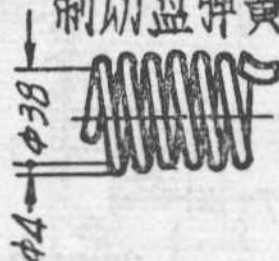
B48 1件 角尺接头  I15YRLxTOD-1	B50C 1件 踏脚杆心子  PIYRLxPAY
B51C 1件 踏脚杆栓  B28CxB29C	B52Y 1件 角尺接头心子  B48xI15YRL
B53A 1件 倾斜轴  B27YRLxB33ARL	B55 2件 撑动杆栓  N78Y, B22
*B56W 1件 竹制轴  B43xB44xB45W	B60C 1件 丁形接头支架用销子  B29C

1511M - B部

B61DRL

1件

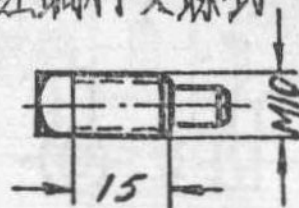
制动盘弹簧



B63C

1件

送经蜗杆支螺钉

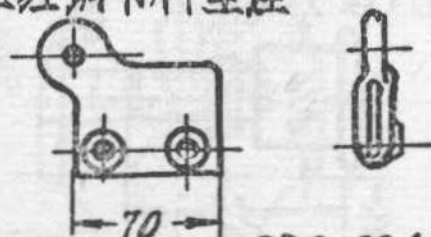


B26

1件

B65BRL

送经调节杆垂锤

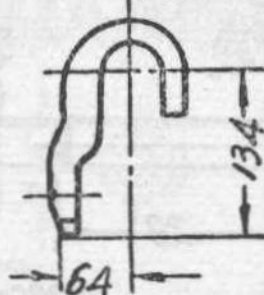


B19CRL

B66H

蜗轮罩壳

1件



B67C

1件

经轴托脚压板(左)



B68C

1件

经轴托脚压板(右)



B10C

B10C

B72T

1件

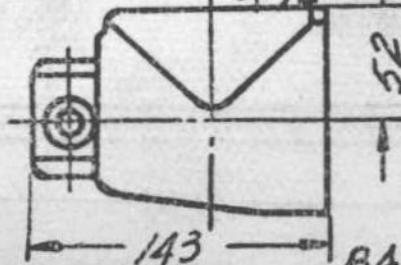
倾斜轴制止圈



B785RL

送经伞轮罩壳

1件



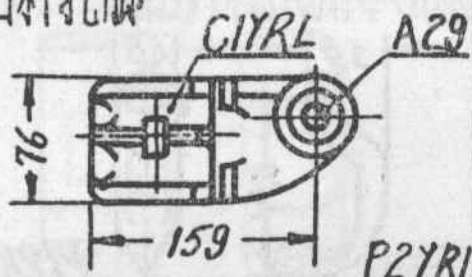
B53A

BAH

1511M - C部

C00-1RL

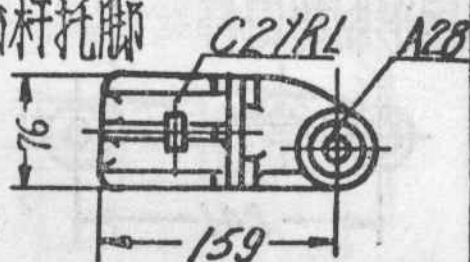
后杆托脚



1组

C00-2RL

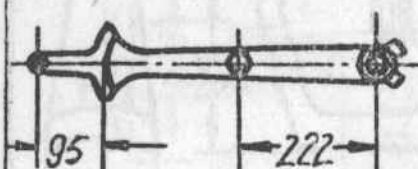
后杆托脚



1组

C3YRL

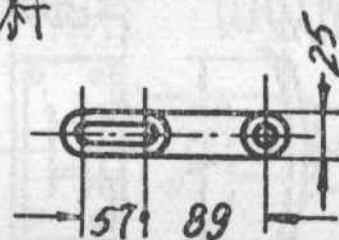
张力扇形杆



14件

C4C

连杆



14件

C29

C3YRL

C5C



14件

C6

调节垂锤



14件

C4C x C27C

C5C

C7

扇形杆栓用制止圈



31件

C8

扇形杆用栓

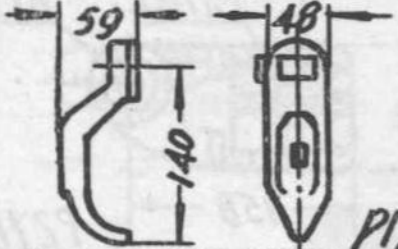
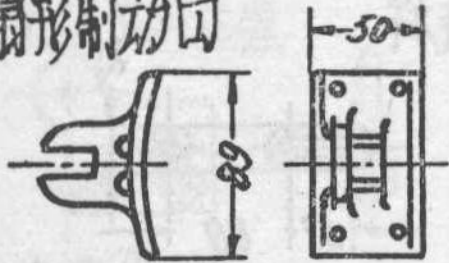
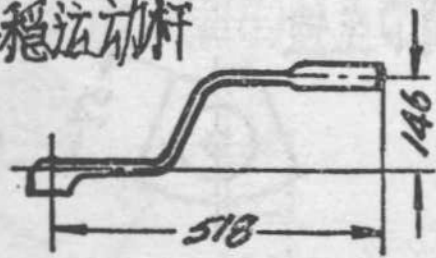
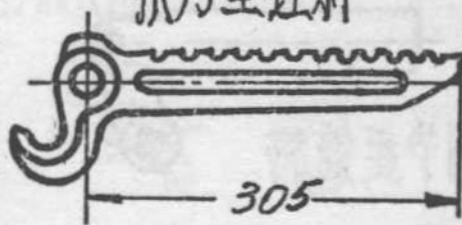


14件

C8 x J3Y

C3YRL

1511M - C部

C9RL 14件 扇形制动回杆 	C10RL 14件 扇形制动回杆挂脚 
C11Y 14件 扇形制动口 	C12C 14件 调节至锤杆挂脚 
C13W 14件 平稳运动杆 	C14C 24件 张力至锤杆 
C15RL 14件 调节杆导脚 	C16Y 14件 制动回杆滑轮 