

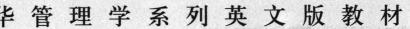
# 供应链管理战略、规划与运作

Supply Chain Management Strategy, Planning, and Operation

Third Edition

第3版

(美) Sunil Chopra Peter Meindl







## 供应链管理战略、规划与运作

Supply Chain Management Strategy, Planning, and Operation

(美) Sunil Chopra 著

Third Edition

第3版

清华大学出版社 北 京 北京市版权局著作权合同登记号 图字: 01-2007-3130

Original edition, entitled SUPPLY CHAIN MANAGEMENT, Third Edition, 9780132023450 by SUNIL CHOPRA, PETER MEINDL, published by Pearson Education, Inc, publishing as Prentice Hall, Copyright © 2007.

All Rights Reserved. No part of this book may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording or by any information storage retrieval system, without permission from Pearson Education, Inc.

China edition published by PEARSON EDUCATION ASIA LTD., and TSINGHUA UNIVERSITY PRESS, Copyright © 2008.

This edition is manufactured in the People's Republic of China, and is authorized for sale only in the People's Republic of China excluding Hong Kong, Macao and Taiwan.

For sale and distribution in the People's Republic of China exclusively (except Taiwan, Hong Kong SAR and Macao SAR).

仅限于中华人民共和国境内(不包括中国香港、澳门特别行政区和中国台湾地区)销售发行。

本书封面贴有 Pearson Education (培生教育出版集团) 激光防伪标签,无标签者不得销售。

版权所有,侵权必究。侵权举报电话: 010-62782989 13701121933

图书在版编目 (CIP) 数据

供应链管理:战略、规划与动作 = Supply Chain Management: Strategy, Planning and Operation:第 3版:英文/(美)乔普拉(Chopra, S.),(美)迈因德尔(Meindl, P.)著. 一北京:清华大学出版社,2008 (清华管理学系列英文版教材)

ISBN 978-7-302-17331-1

I. 供··· II. ①乔···②迈··· III. 物资供应—物资管理—教材—英文 IV. F252

中国版本图书馆 CIP 数据核字(2008)第 049953 号

责任编辑: 王 青 责任印制: 孟凡玉

出版发行: 清华大学出版社

地 址:北京清华大学学研大厦 A 座

http://www.tup.com.cn

邮 编: 100084

社 总 机: 010-62770175

邮 购: 010-62786544

投稿与读者服务: 010-62776969, c-service@tup.tsinghua.edu.cn

质量反馈: 010-62772015, zhiliang@tup.tsinghua.edu.cn

印刷者: 北京市清华园胶印厂

装 订 者:三河市溧源装订厂

发 行 者: 全国新华书店

开 本: 203×260

印张: 34.75

版 次: 2008年5月第1版

印 次: 2008年5月第1次印刷

ED 数: 1~5000

定 价: 53.00 元

本书如存在文字不清、漏印、缺页、倒页、脱页等印装质量问题,请与清华大学出版社出版部联系调换。联系电话: 010-62770177 转 3103 产品编号: 027467-01

前言		
第1部分		略分析框架17
	第1章	供应链的基本概念20
	第2章	供应链绩效:战略制定的指导思想38
	第3章	供应链管理关键要素及其难点60
第2部分	供应链网	络的设计89
	第4章	分销网络的设计以及电子商务的应用 $\dots$ 91
	第5章	供应链中的网络设计130
	第6章	不确定环境下的网络设计 $\dots$ 167
第3部分	供应链中	的供需管理199
	第7章	供应链中的需求预测201
	第8章	供应链中的综合计划232
	第9章	供应链中的供需计划管理: 可预测变化的管理255
第4部分	供应链中	的库存计划与管理273
	第10章	利用供应链中的规模效益:周转库存管理275
	第11章	管理供应链中的不确定性:安全库存管理317
	第12章	确定最优顾客服务水平358
第5部分	运输网络	的设计和规划395
	第13章	供应链中的运输问题397
第6部分	供应链管	理决策中的跨职能关键要素管理427
	第14章	供应链中的资源获取决策429
	第15章	供应链中的定价和利润管理471
	第16章	供应链中的信息技术493
	第17章	供应链中的协调508
人名索引		
主题索引。	******	541

为了适应经济全球化的发展趋势,满足国内广大读者了解、学习和借鉴国外先进的管理经验和掌握经济理论的前沿动态,清华大学出版社与国外著名出版公司合作影印出版一系列英文版经济管理方面的图书。我们所选择的图书,基本上是已再版多次、在国外深受欢迎、并被广泛采用的优秀教材,绝大部分是该领域中较具权威性的经典之作。

由于原作者所处国家的政治、经济和文化背景等与我国不同,对书中所持观点,敬请广大读者在阅读过程中注意加以分析和鉴别。

我们期望这套影印书的出版对我国经济科学的发展能有所帮助,对我国经济管理专业的教学能有所促进。

欢迎广大读者给我们提出宝贵的意见和建议;同时也欢迎有关的专业人士向我们推荐您所接触到的国外优秀图书。

清华大学出版社 2008年4月 世纪之交,中国与世界的发展呈现最显著的两大趋势——以网络为代表的信息技术的突飞猛进,以及经济全球化的激烈挑战。无论是无远弗界的因特网,还是日益密切的政治、经济、文化等方面的国际合作,都标示着21世纪的中国是一个更加开放的中国,也面临着一个更加开放的世界。

教育,特别是管理教育总是扮演着学习与合作的先行者的角色。改革开放以来,尤其是 20 世纪 90 年代之后,为了探寻中国国情与国际上一切优秀的管理教育思想、方法和手段的完美结合,为了更好地培养高层次的"面向国际市场竞争、具备国际经营头脑"的管理者,我国的教育机构与美国、欧洲、澳洲以及亚洲一些国家和地区的大量的著名管理学院和顶尖跨国企业建立了长期密切的合作关系。以清华大学经济管理学院为例,2000年,学院顾问委员会成立,并于10月举行了第一次会议,2001年4月又举行了第二次会议。这个顾问委员会包括了世界上最大的一些跨国公司和中国几家顶尖企业的最高领导人,其阵容之大、层次之高,超过了世界上任何一所商学院。在这样高层次、多样化、重实效的管理教育国际合作中,教师和学生与国外的交流机会大幅度增加,越来越深刻地融入到全球性的教育、文化和思想观念的时代变革中,我们的管理教育工作者和经济管理学习者,更加真切地体验到这个世界正发生着深刻的变化,也更主动地探寻和把握着世界经济发展和跨国企业运作的脉搏。

我国管理教育的发展,闭关锁国、闭门造车是绝对不行的,必须同国际接轨,按照国际一流的水准来要求自己。正如朱镕基同志在清华大学经济管理学院成立十周年时所发的贺信中指出的那样:"建设有中国特色的社会主义,需要一大批掌握市场经济的一般规律,熟悉其运行规则,而又了解中国企业实情的经济管理人才。清华大学经济管理学院就要敢于借鉴、引进世界上一切优秀的经济管理学院的教学内容、方法和手段,结合中国的国情,办成世界第一流的经管学院。"作为达到世界一流的一个重要基础,朱镕基同志多次建议清华的MBA教育要加强英语教学。我体会,这不仅因为英语是当今世界交往中重要的语言工具,是连接中国与世界的重要桥梁和媒介,而且更是中国经济管理人才参与国际竞争,加强国际合作,实现中国企业的国际战略的基石。推动和实行英文教学并不是目的,真正的目的在于培养学生——这些未来的企业家——能够具备同国际竞争对手、合作伙伴沟通和对抗的能力。按照这一要求,清华大学经

济管理学院正在不断推动英语教学的步伐,使得英语不仅是一门需要学习的核心课程,而且渗透到各门专业课程的学习当中。

课堂讲授之外,课前课后的大量英文原版著作、案例的阅读对于提高学生的英文水平也是非常关键的。这不仅是积累相当的专业词汇的重要手段,而且是对学习者思维方式的有效训练。

我们知道,就阅读而言,学习和借鉴国外先进的管理经验和掌握经济理论动态,或是阅读翻译作品,或是阅读原著。前者属于间接阅读,后者属于直接阅读。直接阅读取决于读者的外文阅读能力,有较高外语水平的读者当然喜欢直接阅读原著,这样不仅可以避免因译者的疏忽或水平所限而造成的纰漏,同时也可以尽享原作者思想的真实表达。而对于那些有一定外语基础,但又不能完全独立阅读国外原著的读者来说,外文的阅读能力是需要加强培养和训练的,尤其是专业外语的阅读能力更是如此。如果一个人永远不接触专业外版图书,他在获得国外学术信息方面就永远会比别人差半年甚至一年的时间,他就会在无形中减弱自己的竞争能力。因此,我们认为,有一定外语基础的读者,都应该尝试一下阅读外文原版,只要努力并坚持,就一定能过了这道关,到那时就能体验到直接阅读的妙处了。

在掌握大量术语的同时,我们更看重读者在阅读英文原版著作时对于西方管理者或研究者的思维方式的学习和体会。我认为,原汁原味的世界级大师富有特色的表达方式背后,反映了思维习惯,反映了思想精髓,反映了文化特征,也反映了战略偏好。知己知彼,对于跨文化的管理思想、方法的学习,一定要熟悉这些思想、方法所孕育、成长的文化土壤,这样,有朝一日才能真正"具备国际战略头脑"。

以往,普通读者购买和阅读英文原版还有一个书价的障碍。一本外版书少则几十美元,多则上百美元,一般读者只能望书兴叹。随着全球经济合作步伐的加快,目前在出版行业有了一种新的合作出版的方式,即外文影印版,其价格几乎与国内同类图书持平。这样一来,读者可以不必再为书价发愁。清华大学出版社这些年在这方面一直以独特的优势领先于同行。早在1997年,清华大学出版社敢为人先,在国内最早推出一批优秀商学英文版教材,规模宏大,在企业界和管理教育界引起不小的轰动,更使国内莘莘学子受益良多。

为了配合清华大学经济管理学院推动英文授课的急需,也为了向全国更多的 MBA 试点院校和更多的经济管理学院的教师和学生提供学习上的支持,清华大学出版社再次隆重推出与世界著名出版集团合作的英文原版影印商学教科书,也使广大工商界人士、经济管理类学生享用到最新最好质优价廉的国际教材。

祝愿我国的管理教育事业在社会各界的大力支持和关心下不断发展、日进日新;祝愿我国的经济建设在不断涌现的大批高层次的面向国际市场竞争、具备国际经营头脑的管理者的勉力经营下早日中兴。

赶纯均数授

前言	
第1部分	供应链战略分析框架17
	第1章 供应链的基本概念20
	第2章 供应链绩效:战略制定的指导思想38
	第3章 供应链管理关键要素及其难点60
第2部分	供应链网络的设计89
	第 $4$ 章 分销网络的设计以及电子商务的应用 $\dots$ 91
	第5章 供应链中的网络设计130
	第6章 不确定环境下的网络设计167
第3部分	供应链中的供需管理199
	第7章 供应链中的需求预测201
	第8章 供应链中的综合计划232
	第9章 供应链中的供需计划管理:可预测变化的管理255
第4部分	供应链中的库存计划与管理273
	第 10 章 利用供应链中的规模效益: 周转库存管理 275
	第11章 管理供应链中的不确定性:安全库存管理317
	第 12 章 确定最优顾客服务水平 358
第5部分	运输网络的设计和规划395
	第13章 供应链中的运输问题397
第6部分	供应链管理决策中的跨职能关键要素管理427
	第 14 章 供应链中的资源获取决策429
	第 $15$ 章 供应链中的定价和利润管理
	第16章 供应链中的信息技术493
	第17章 供应链中的协调508
人名索引	
主题索引	

#### ABOUT THE AUTHORS

SIL

#### SUNIL CHOPRA



Sunil Chopra is the IBM Distinguished Professor of Operations Management and Information Systems at the Kellogg School of Management. He is also the Codirector of the Masters of Management and Manufacturing program, a joint dual-degree program between the Kellogg School of Management and the McCormick School of Engineering at Northwestern University. He has a PhD in Operations Research from SUNY at Stony Brook. Prior to joining Kellogg, he taught at New York University and spent a year at IBM Research.

Professor Chopra's research and teaching interests are in supply chain and logistics management, operations management, and the design of telecommunication networks. He has won several teaching awards at the MBA and Executive programs of Kellogg. He has authored more than 35 papers and two books.

He has been a Department Editor for Management Science and an Associate Editor for Manufacturing & Service Operations Management, Operations Research, and Decision Sciences Journal. His recent research has focused on supply chain risk to understand sources of risk and devise mitigation strategies that buffer risk effectively at low cost. He has also consulted for several firms in the area of supply chain and operations management.

#### PETER MEINDL



Peter Meindl is a Finance and Economics PhD candidate in Stanford University's Management Science & Engineering Department. His research focuses on portfolio optimization and dynamic hedging using stochastic programming, receding horizon control, and Monte Carlo simulation. He was previously a strategy consultant with the Boston Consulting Group and the Director of Corporate Strategy for i2 Technologies, a software firm. He holds an MBA from Northwestern University's Kellogg School and three degrees from Stanford University.

The first edition of this book won the prestigious Book of the Year award in 2001 from the Institute of Industrial Engineers.

#### **BRIEF CONTENTS**

13

Preface	13
PART I BUII	LDING A STRATEGIC FRAMEWORK
то	ANALYZE SUPPLY CHAINS 17
Chapter 1	Understanding the Supply Chain 20
Chapter 2	Supply Chain Performance: Achieving Strategic Fit and Scope 38
Chapter 3	Supply Chain Drivers and Metrics 60
PART II DES	SIGNING THE SUPPLY CHAIN NETWORK 89
Chapter 4	Designing Distribution Networks and Applications to e-Business 91
Chapter 5	Network Design in the Supply Chain 130
Chapter 6	Network Design in an Uncertain Environment 167
PART III PL	ANNING DEMAND AND SUPPLY IN A SUPPLY CHAIN 199
Chapter 7	Demand Forecasting in a Supply Chain 201
	Aggregate Planning in a Supply Chain 232
Chapter 9	Planning Supply and Demand in a Supply Chain: Managing Predictable Variability 255
PART IV PL	ANNING AND MANAGING INVENTORIES IN A SUPPLY CHAIN 273
Chapter 10	Managing Economies of Scale in a Supply Chain: Cycle Inventory 275
Chapter 11	Managing Uncertainty in a Supply Chain: Safety Inventory 317
Chapter 12	Determining the Optimal Level of Product Availability 358
PART V DE	SIGNING AND PLANNING TRANSPORTATION NETWORKS 395
Chapter 13	Transportation in a Supply Chain 397
PART VI MA	NAGING CROSS-FUNCTIONAL DRIVERS
IN	A SUPPLY CHAIN 427
Chapter 14	Sourcing Decisions in a Supply Chain 429
Chapter 15	Pricing and Revenue Management in a Supply Chain 471
Chapter 16	Information Technology in a Supply Chain 493
Chapter 17	Coordination in a Supply Chain 508
Name Index	x 539

**Subject Index** 

541

#### CONTENTS

SE

13

PART I BUILDING A STRATEGIC FRAMEWORK TO ANALYZE SUPPLY CHAINS 17  CHAPTER 1 Understanding the Supply Chain 19  1.1 What Is a Supply Chain? 19 1.2 The Objective of a Supply Chain 21 1.3 The Importance of Supply Chain Decisions 22 1.4 Decision Phases in a Supply Chain 25 1.5 Process View of a Supply Chain 26 1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59 Bibliography 59
CHAPTER 1 Understanding the Supply Chain 19  1.1 What Is a Supply Chain? 19 1.2 The Objective of a Supply Chain 21 1.3 The Importance of Supply Chain Decisions 22 1.4 Decision Phases in a Supply Chain 25 1.5 Process View of a Supply Chain 26 1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 38 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
1.1 What Is a Supply Chain? 19 1.2 The Objective of a Supply Chain 21 1.3 The Importance of Supply Chain Decisions 22 1.4 Decision Phases in a Supply Chain 25 1.5 Process View of a Supply Chain 26 1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 38 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
1.2 The Objective of a Supply Chain 21 1.3 The Importance of Supply Chain Decisions 22 1.4 Decision Phases in a Supply Chain 25 1.5 Process View of a Supply Chain 26 1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
1.3 The Importance of Supply Chain Decisions 22  1.4 Decision Phases in a Supply Chain 25  1.5 Process View of a Supply Chain 26  1.6 Examples of Supply Chains 32  1.7 Summary of Learning Objectives 36  Discussion Questions 36  Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 2.1 Competitive and Supply Chain Strategies 38  2.2 Achieving Strategic Fit 40  2.3 Expanding Strategic Scope 54  2.4 Summary of Learning Objectives 58  Discussion Questions 59
1.4 Decision Phases in a Supply Chain 25 1.5 Process View of a Supply Chain 26 1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
1.5 Process View of a Supply Chain 26  1.6 Examples of Supply Chains 32  1.7 Summary of Learning Objectives 36  Discussion Questions 36  Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope  2.1 Competitive and Supply Chain Strategies 38  2.2 Achieving Strategic Fit 40  2.3 Expanding Strategic Scope 54  2.4 Summary of Learning Objectives 58  Discussion Questions 59
1.6 Examples of Supply Chains 32 1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
1.7 Summary of Learning Objectives 36 Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 38 2.1 Competitive and Supply Chain Strategies 38 2.2 Achieving Strategic Fit 40 2.3 Expanding Strategic Scope 54 2.4 Summary of Learning Objectives 58 Discussion Questions 59
Discussion Questions 36 Bibliography 37  CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope 38  2.1 Competitive and Supply Chain Strategies 38  2.2 Achieving Strategic Fit 40  2.3 Expanding Strategic Scope 54  2.4 Summary of Learning Objectives 58  Discussion Questions 59
CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope  2.1 Competitive and Supply Chain Strategies 38  2.2 Achieving Strategic Fit 40  2.3 Expanding Strategic Scope 54  2.4 Summary of Learning Objectives 58  Discussion Questions 59
CHAPTER 2 Supply Chain Performance: Achieving Strategic Fit and Scope  2.1 Competitive and Supply Chain Strategies 38  2.2 Achieving Strategic Fit 40  2.3 Expanding Strategic Scope 54  2.4 Summary of Learning Objectives 58  Discussion Questions 59
<ul> <li>2.1 Competitive and Supply Chain Strategies 38</li> <li>2.2 Achieving Strategic Fit 40</li> <li>2.3 Expanding Strategic Scope 54</li> <li>2.4 Summary of Learning Objectives 58</li> <li>Discussion Questions 59</li> </ul>
<ul> <li>2.1 Competitive and Supply Chain Strategies 38</li> <li>2.2 Achieving Strategic Fit 40</li> <li>2.3 Expanding Strategic Scope 54</li> <li>2.4 Summary of Learning Objectives 58</li> <li>Discussion Questions 59</li> </ul>
<ul> <li>2.2 Achieving Strategic Fit 40</li> <li>2.3 Expanding Strategic Scope 54</li> <li>2.4 Summary of Learning Objectives 58</li> <li>Discussion Questions 59</li> </ul>
<ul> <li>2.3 Expanding Strategic Scope 54</li> <li>2.4 Summary of Learning Objectives 58</li> <li>Discussion Questions 59</li> </ul>
2.4 Summary of Learning Objectives 58 Discussion Questions 59
Discussion Questions 59
Bioliography 59
CHAPTER 3 Supply Chain Drivers and Metrics 60
3.1 Drivers of Supply Chain Performance 60
3.2 Framework for Structuring Drivers 62
3.3 Facilities 64
3.4 Inventory 66
3.5 Transportation 69
3.6 Information 71
3.7 Sourcing 74
3.8 Pricing 76

80

3.9 Obstacles to Achieving Fit

3.10 Summary of Learning Objectives

Discussion Questions 81
Bibliography 81
Case Study Seven-Eleven Japan Co. 82
PART II DESIGNING THE SUPPLY CHAIN NETWORK 89
CHAPTER 4 Designing Distribution Networks and Applications to e-Business 91
4.1 The Role of Distribution in the Supply Chain 91
4.2 Factors Influencing Distribution Network Design 92
4.3 Design Options for a Distribution Network 96
4.4 e-Business and the Distribution Network 110
4.5 Distribution Networks in Practice 126
4.6 Summary of Learning Objectives 128
Discussion Questions 128
Bibliography 129
CHAPTER 5 Network Design in the Supply Chain 130
5.1 The Role of Network Design in the Supply Chain 130
5.2 Factors Influencing Network Design Decisions 131
5.3 Framework for Network Design Decisions 137
5.4 Models for Facility Location and Capacity Allocation 140
5.5 The Role of IT in Network Design 156
5.6 Making Network Design Decisions in Practice 157
5.7 Summary of Learning Objectives 159
Discussion Questions 159
Exercises 159
Bibliography 164
Case Study Managing Growth at SportStuff.com 165
CHAPTER 6 Network Design in an Uncertain Environment 167
6.1 The Impact of Uncertainty on Network Design 167
6.2 Discounted Cash Flow Analysis 168
6.3 Representations of Uncertainty 169
6.4 Evaluating Network Design Decisions Using Decision Trees 171
6.5 AM Tires: Evaluation of Supply Chain Design Decisions Under Uncertainty 179
6.6 Risk Management and Network Design 190
6.7 Making Supply Chain Decisions Under Uncertainty in Practice 192 6.8 Summary of Learning Objectives 193
Discussion Questions 193
Exercises 194
Bibliography 195 Case Study BioPhorma Inc. 196
Case Study BioPharma, Inc. 196

PART III PLANNING DEMAND AND SUPPLY IN A SUPPLY CHA	IN 199
CHAPTER 7 Demand Forecasting in a Supply Chain 201	
7.1 The Role of Forecasting in a Supply Chain 201	
7.2 Characteristics of Forecasts 202	
7.3 Components of a Forecast and Forecasting Methods 203	
7.4 Basic Approach to Demand Forecasting 205	
7.5 Time-Series Forecasting Methods 207	
7.6 Measures of Forecast Error 217	
7.7 Forecasting Demand at Tahoe Salt 218	
7.8 The Role of IT in Forecasting 224	
7.9 Risk Management in Forecasting 225	
7.10 Forecasting in Practice 226	
7.11 Summary of Learning Objectives 227	
Discussion Questions 227	
Exercises 228	
Bibliography 228	
Case Study Specialty Packaging Corporation, Part A 230	
CHAPTER 8 Aggregate Planning in a Supply Chain 232	
8.1 The Role of Aggregate Planning in a Supply Chain 232	
8.2 The Aggregate Planning Problem 234	
8.3 Aggregate Planning Strategies 235	
8.4 Aggregate Planning Using Linear Programming 236	
8.5 Aggregate Planning in Excel 244	
8.6 The Role of IT in Aggregate Planning 246	
8.7 Implementing Aggregate Planning in Practice 247	
8.8 Summary of Learning Objectives 248	
Discussion Questions 249	
Exercises 249	
Case Study Specialty Packaging Corporation, Part B 252	
CHARTER A Disease Control Description Control Chair	
CHAPTER 9 Planning Supply and Demand in a Supply Chain:  Managing Predictable Variability 255	
9.1 Responding to Predictable Variability in a Supply Chain 255	attion of
9.2 Managing Supply 256	mn, 3a
9.3 Managing Demand 258	
9.4 Implementing Solutions to Predictable Variability in Practice 266	
9.5 Summary of Learning Objectives 266	
Discussion Questions 267	
Exercises 267	
Bibliography 270	

271

Case Study Mintendo Game Girl

### PART IV PLANNING AND MANAGING INVENTORIES IN A SUPPLY CHAIN 273

CHAPTER 10 Managing Economies of Scale in a Supply Chain: Cycle Inventory 275	
10.1 The Role of Cycle Inventory in a Supply Chain 275	
10.2 Economies of Scale to Exploit Fixed Costs 278	
10.3 Economies of Scale to Exploit Quantity Discounts 289	
10.4 Short-Term Discounting: Trade Promotions 299	
10.5 Managing Multiechelon Cycle Inventory 304	
10.6 Estimating Cycle Inventory–Related Costs in Practice 308	
10.7 Summary of Learning Objectives 310	
Discussion Questions 310	
Exercises 311	
Bibliography 313	
Case Study Delivery Strategy at MoonChem 314	
Appendix 10A: Economic Order Quantity 316	
CHAPTER 11 Managing Uncertainty in a Supply Chain: Safety Inventory 317	
11.1 The Role of Safety Inventory in a Supply Chain 317	
11.2 Determining Appropriate Level of Safety Inventory 317	
11.3 Impact of Supply Uncertainty on Safety Inventory 329	
11.4 Impact of Aggregation on Safety Inventory 331	
11.5 Impact of Replenishment Policies on Safety Inventory 342	
11.6 Managing Safety Inventory in a Multiechelon Supply Chain 345	
11.7 The Role of IT in Inventory Management 346	
11.8 Estimating and Managing Safety Inventory in Practice 347	
11.9 Summary of Learning Objectives 348	
Discussion Questions 349	
Exercises 349	
Bibliography 352	
Case Study Managing Inventories at ALKO Inc. 353	
Appendix 11A: The Normal Distribution 355	
Appendix 11B: The Normal Distribution in Excel 356	
Appendix 11C: Expected Shortage Cost per Cycle 357	
CHAPTER 12 Determining the Optimal Level of Product Availability 358	
12.1 The Importance of the Level of Product Availability 358	
12.2 Factors Affecting Optimal Level of Product Availability 359	
12.3 Managerial Levers to Improve Supply Chain Profitability 368	
12.4 Setting Product Availability for Multiple Products Under Capacity Constraints 37	9
12.5 Setting Optimal Levels of Product Availability in Practice 382	_
12.6 Summary of Learning Objectives 382	
Discussion Questions 383	
Exercises 383	

Appendix 12A: Optimal Level of Product Availability 388	
Appendix 12B: An Intermediate Evaluation 389	
Appendix 12C: Expected Profit from an Order 390	
Appendix 12D: Expected Overstock from an Order 391	
Appendix 12E: Expected Understock from an Order 392	
Appendix 12F: Simulation Using Spreadsheets 393	
PART V DESIGNING AND PLANNING TRANSPORTATION NETWORKS 39	5
CHAPTER 13 Transportation in a Supply Chain 397	
13.1 The Role of Transportation in a Supply Chain 397	
13.2 Modes of Transportation and Their Performance Characteristics 399	
13.3 Transportation Infrastructure and Policies 404	
13.4 Design Options for a Transportation Network 407	
13.5 Trade-Offs in Transportation Design 411	
13.6 Tailored Transportation 418	
13.7 The Role of IT in Transportation 420	
13.8 Risk Management in Transportation 421	
13.9 Making Transportation Decisions in Practice 422	
13.10 Summary of Learning Objectives 423	
Discussion Questions 424	
Exercises 424	
Bibliography 425	
PART VI MANAGING CROSS-FUNCTIONAL DRIVERS	
IN A SUPPLY CHAIN 427	
CHAPTER 14 Sourcing Decisions in a Supply Chain 429	
14.1 The Role of Sourcing in a Supply Chain 429	
14.2 In-House or Outsource 431	
14.3 Third- and Fourth-Party Logistics Providers 438	
14.4 Supplier Scoring and Assessment 440	
14.5 Supplier Selection—Auctions and Negotiations 444	
14.6 Contracts and Supply Chain Performance 448	
14.7 Design Collaboration 459	
14.8 The Procurement Process 460	
14.9 Sourcing Planning and Analysis 463	
14.10 The Role of IT in Sourcing 464	
14.11 Risk Management in Sourcing 465	
14.12 Making Sourcing Decisions in Practice 466	
14.13 Summary of Learning Objectives 466	
Discussion Questions 468	
Evereises 168	
Bibliography 470	
8 1 7	

Bibliography 386

CHAPTER 15 Pricing and Revenue Management in a Supply Chain 471	
15.1 The Role of Pricing and Revenue Management in a Supply Chain	471
15.2 Pricing and Revenue Management for Multiple Customer Segments	473
15.3 Pricing and Revenue Management for Perishable Products 480	
15.4 Pricing and Revenue Management for Seasonal Demand 485	
15.5 Pricing and Revenue Management for Bulk and Spot Contracts 4	86
15.6 The Role of IT in Pricing and Revenue Management 488	
15.7 Using Pricing and Revenue Management in Practice 489	
15.8 Summary of Learning Objectives 490	
Discussion Questions 491	
Exercises 491	
Bibliography 492	
CHAPTER 16 Information Technology in a Supply Chain 493	
16.1 The Role of IT in a Supply Chain 493	
16.2 The Supply Chain IT Framework 496	
16.3 Customer Relationship Management 499	
16.4 Internal Supply Chain Management 500	
16.5 Supplier Relationship Management 502	
16.6 The Transaction Management Foundation 503	
16.7 The Future of IT in the Supply Chain 503	
16.8 Risk Management in IT 504	
16.9 Supply Chain IT in Practice 505	
16.10 Summary of Learning Objectives 506	
Discussion Questions 507	
Bibliography 507	
CHAPTER 17 Coordination in a Supply Chain 508	
17.1 Lack of Supply Chain Coordination and the Bullwhip Effect 508	
17.2 The Effect on Performance of Lack of Coordination 510	
17.3 Obstacles to Coordination in a Supply Chain 512	
17.4 Managerial Levers to Achieve Coordination 517	
	522
17.6 Continuous Replenishment and Vendor-Managed Inventories 529	)
17.7 Collaborative Planning, Forecasting, and Replenishment (CPFR)	530
17.8 The Role of IT in Coordination 534	
17.9 Achieving Coordination in Practice 534	
17.10 Summary of Learning Objectives 536	
Discussion Questions 537	
Bibliography 537	
Name Index 539	
Subject Index 541	

#### PREFACE

SI

This book is targeted toward an academic as well as a practitioner audience. On the academic side, it should be appropriate for MBA students, engineering master's students, and senior undergraduate students interested in supply chain management and logistics. It should also serve as a suitable reference for both concepts as well as methodology for practitioners in consulting and industry.

The book has grown from a course on supply chain management taught to secondyear MBA students at the Kellogg School of Management at Northwestern University. The goal of this class was to cover not only high-level supply chain strategy and concepts, but also to give students a solid understanding of the analytical tools necessary to solve supply chain problems. With this class goal in mind, our objective was to create a book that would develop an understanding of the following key areas and their interrelationships:

- The strategic role of a supply chain
- The key strategic drivers of supply chain performance
- Analytic methodologies for supply chain analysis

Our first objective in this book is for the reader to learn the strategic importance of good supply chain design, planning, and operation for every firm. The reader will be able to understand how good supply chain management can be a competitive advantage, whereas weaknesses in the supply chain can hurt the performance of a firm. We use many examples to illustrate this idea and develop a framework for supply chain strategy.

Within the strategic framework, we identify facilities, inventory, transportation, information, sourcing, and pricing as the key drivers of supply chain performance. Our second goal in the book is to convey how these drivers may be used on a conceptual and practical level during supply chain design, planning, and operation to improve performance. We have included a case on Seven-Eleven Japan that can be used to illustrate how the company uses various drivers to improve supply chain performance. For each driver of supply chain performance, our goal is to provide readers with practical managerial levers and concepts that may be used to improve supply chain performance.

Utilizing these managerial levers requires knowledge of analytic methodologies for supply chain analysis. Our third goal is to give the reader an understanding of these methodologies. Every methodological discussion is illustrated with its application in Excel. In this discussion, we also stress the managerial context in which they are used and the managerial levers for improvement that they support.

The strategic frameworks and concepts discussed in the book are tied together through a variety of examples that show how a combination of concepts is needed to achieve significant increases in performance.