

荆江之花

沙市文史资料第六辑



中国人民政治协商会议湖北省沙市市委员会文史资料委员会

荆江之花

沙市文史资料第六辑

刘作忠 藏

中国人民政治协商会议
湖北省沙市市委员会文史资料委员会

一九八九年十二月

EB09/42

沙市文史资料第六辑

荆江之花

中国人民政治协商会议
湖北省沙市市委员会文史资料委员会

出版：沙市市政协文史资料委员会

编辑：《沙市文史资料》编辑部

(湖北省沙市市江津路 17 号 邮政编码：434000)

印刷：湖北地图印刷厂

(武汉市江岸区光华路 3 号 邮政编码：430010)

开本：850×1168 毫米 1/32 印张 8.5 插页 8

字数：174 千字 印数：3000 册

1989 年 12 月第 1 版 1989 年 12 月第 1 次印刷

报刊准印证：(1988 鄂刊)字第 91 号

创作忠藏



国家 二级企业

NATIONAL SECOND CLASS ENTERPRISE

国务院企业管理指导委员会

1988年

刘作忠

目 录

前 言	汪林瑞(1)
内迁前的“亚晶”	毛大龙 王鸿俊(11)
“义大祥”从上海迁沙经过	吴 俊(18)
“永大”建立的前前后后	朱文宏(22)
我所知道的“双工”	刘庆元(25)
上海办厂琐忆	
.....丁显章 丁念椿 唐仲明 陆恒源 柏公博 方能和	(30)
34年前的驻沪迁厂工作组	曹笃才(39)
我进水瓶厂后	甘开祥(43)
发生在水瓶厂的一次签名活动	丁宝林(47)
我对沙市热水瓶厂的回忆	辜振云(51)
我在水瓶厂三年	黄善福(61)
三年自然灾害时期的水瓶厂	郭祥武(66)
我在水瓶厂的一段经历	蔡振英(69)
工业学大庆中的水瓶厂	朱贤武(74)
我在水瓶厂设计花样	金家齐(80)

花样设计室里廿八春秋.....	马光华(87)
建厂初期的花壳生产.....	韩启盛(91)
四改煤气发生炉.....	郭明柏(94)
三上窑炉.....	杨国生(102)
改造池炉和安装自动吹瓶机..... 肖家全	刘兴德(106)
多工位冲床生产线是如何上马的.....	陈云清(110)
试制拉底机和上“新加工”.....	胡显云(116)
三上塑料外壳.....	施长久(122)
从小改小革到技术引进.....	沈仍健(126)
发生在池炉上的几件事.....	刘兴德(134)
难忘的几次护厂保产.....	唐金义(140)
水瓶厂的早期化验室.....	周万林(145)
我厂工艺标准的制订过程.....	孙忠荣(149)
计量能源管理工作发展概略.....	周万林(154)
全面质量管理中的水瓶厂.....	孙忠荣(158)
新建立的档案信息中心.....	翟培琴(161)
全国保温瓶质量评比会上的插曲.....	顾克均(165)
企业升级的三次评审..... 赵明发	唐金义(168)
水瓶厂的供和销.....	刘正宽(174)
我驻上海办事处 32 年	薛士荣(179)
水瓶厂的安全工作.....	蔡能方(182)
“珠沙公司”第一年.....	刘旭初(186)
“四大金刚”.....	孙永芳(194)

我的师傅刘圣初.....	陈继强(199)
坚持料房 23 年的冯两灿	孙永芳(202)
我身边的雷锋——余光珍.....	李建国(205)
女厂长蔡擢英二三事.....	张 复(208)
我所敬重的厂长辜振云.....	钟起明(213)
我所见所闻的厂长汪林瑞.....	魏定富(218)

沙市热水瓶厂的职工教育 ...卞素娟 徐世明	鲁静贞(225)
建厂以来的劳动工资概况.....	高士玉 潘志琴(231)
历年的基本建设.....	彭万廷(234)
回顾对“三废”的治理.....	梅小勤(237)
后勤工作的变化与发展.....	齐敬斌(241)

附一:历届厂级领导干部	(247)
附二:本企业获高级职称人员	
附三:历年省、市劳动模范	
附四:上海迁沙职工名册	(249)
附五:荆江牌热水瓶出口的部分国家和地区	(251)
附六:外商盛赞荆江牌热水瓶	(253)
附七:旧貌新颜	

后 记.....	(257)
----------	-------

List

- Preface Wang Lin Rui
- The "Ya Jing" before moving from coastal city to inland city
..... Mao Da Long Wang Hong Jun
- How did the "Yi Da Xiang" move from Shanghai to Sha Shi
..... Wu Jun
- The ins and outs of the "Yong Da" was built up.
..... Zhu Wen Hong
- The "Shuan Gong" which I Know. Liu Qing Yuang
- Recollections of running a factory in Shanghai
..... Ding Xian Zhang
- Ding Nian Chun Tang Zhong Ming
- Lu Heng yuang Bo Hong Bo Fang Reng He
- Thirty-four years ago, the working group in shanghai for mov-
ing factory Cao Du Cai
- After I getted into the Vacuum Bottle Factory
..... Gan Kai Xiang
- A signature activity occurred in the vacuum Bottle factory
..... Ding Bao Lin
- I reminise of the Shashi Vacuulem Bottle Factory.
..... Gu Zhen Yun
- I was in the Shashi vacuum Bottle Factory for three years.
..... Huang Shan Fu
- The Shashi Vacuum Bottle Factory during the natural calanlities
for three years Guo Xiang Wu
- A experience of me in the Shashi vacuum Bottle Factory.

..... Cai Xie Ying
The Shashi Vacuum Bottle Factory in the movement to learn
from Taching in industry Zhu Xian Wu
Recall the pattern design of the Shashi vacuum Bottle Factory.
..... Jin Jia Qi
I spent twenty-eight years in the design room.
..... Ma Guang Hua
Flowered shells production in the early days of setting up the
factory Han Qi Sheng
Improving the gas generate for four times Guo Ming Bo
Built up the furnaces and kilns for three times
..... Yang Guo sheng
Renovated the glass tank and installed automatic bottle-making
machine. Xiao Jia Quan Liu Xing De
How did the multi-operation punching machine operating line
start? Chen Yun Qing
Trial-produce the drawing bottle bottom machine and increasing
equipments for "new working". Hu Xian Yun
produced the plastic outer case for three times.
..... Shi Chang Jiu
From small reform to import technology. Shen Reng Jian
Some affairs taken place on the glass tank. Liu Xing De
unforgettably guarding our factory and guaranteeing output for
a few times. Tang Jin Yi
Early laboratory of the vacuum Bottle Factory.
..... Zhou Wan Lin

Work out the process of the technological standard in our factory: **Sun Zhong Rung**

The devdloping outline measure and energy management

..... **Zhou Wan Lin**

The Vacuum Bottle Factory effectting overall guality management **Sun Zhong Rung**

File information centre newbuilding in our factory.

..... **Zhai Pei Qin**

“Jing Jiang Brand” Vacuum bottle joins quality assessment of the whole country. **Gu Ke Jun**

Assessment and examination for escalation of the enterprise for tree times. **Zhao Ming Fa Tang Jin yi**

Supply and market of the Vacuum Bottle Factory.

..... **Liu Zheng Kuan**

I was stationed at office in Shanghai for thirty-two years.

..... **Xue Shi Rong**

Safety work of the Vacuum Bottle Factory.

..... **Cai Neng Fang**

The first year of the Zhu Sha **Liu Su Chu**

“Buddha,s 4 warrior attendants” **Sun yong fang**

Liu Sheng Chu, my master **Chen Ji Qiang**

Feng Liang Can worked at the material room for twenty-three years. **Sun Yong Fang**

Yu Yuang Zhen, The Liveu “Lei Fen”beside me

..... **Li Jian guo**

A few affairs of the woman factory director Cai Yie ying

.....	Zhang Fu
The factory director Gu Zhen Yun who I have respect for	
.....	Zhong Qi Ming
The factory director Wang Lin Rui who I seen and heard.	
.....	Wei Ding fu
The Staff and workers education in the ShaShi Vacuum Bottle Factory	Bian Su Juan
A survey of labour wage since the founding of our factory	
.....	Gao Shi Yu Pan Zhi Qin
Basic construction over the years	Peng Wan Yan
Retrospect to harness "three wastes"	Mei Xiao Qin
The Change and development of rear service word	
.....	Qi Jin Bin
Appendix 1 ; The directors of previous	
Appendix 2 ; The personnel obtained high-level professional post in our enterprise	
Appendix 3 ; Model workers conferred by the province and mu- nicipality over the years	
Appendix 4 ; The staff and workers, roll moving from Shanghai to ShaShi	
Appendix 5 ; The "Jid. Jiand" thermos exports to Some countries and areas	
Appendix 6 ; The foreign merchants extot "Jing Jiag" thermos	
Appendix 7 ; The original form and new look	

PST •

前 言

汪 林 瑞

在举国上下大力弘扬中国工人阶级自力更生、艰苦奋斗精神的时候，市政协文史资料委员会编辑出版了沙市热水瓶厂的厂史资料《荆江之花》。看到这本创业史，我们全厂职工感到由衷地高兴。

回顾过去，我们厂的确走的是一段不平凡的路。

1956年社会主义改造基本完成以后，中国共产党领导全国各族人民开始转入全面的大规模的社会主义建设。就在这年初，上海市政府根据中共中央进一步调整工业布局、支援内地建设的有关精神，决定将双工、义大祥、亚晶、永大热水瓶厂迁往沙市。沙市市政府即派工作组赴沪负责迁厂工作。由此，拉开了筹建沙市热水瓶厂的帷幕。

一年以后，新建的厂房在荆江堤畔矗立起来，上海四家热水瓶厂的工人也先后搬迁到沙市，走上艰苦创业的道路。1957年9月23日，我们厂在一片欢腾声中剪彩开工，“荆江牌”第一个热水瓶问世了！从此，结束了我国包括西南、西北所有内地城市地区没有一家热水瓶工厂的历史。

我们水瓶厂刚一诞生，就开始伴随着国家的命运经受了种种磨难——1958年掀起的“大跃进”运动；1966年爆发的“文化大革命”，都使党、国家和人民遭到了严重的挫折和损失。在困难和挫折面前，我们厂的干部和职工没有被困难和

挫折所吓倒，而是团结一心，励精图治，使水瓶厂从“大跃进”、“共产风”带来的困难中走了出来。“文化大革命”中，绝大多数干部、工人发扬工人阶级的光荣传统，爱厂如爱家，视厂如命，坚决同各种干扰、破坏生产的行为作斗争，使本企业在动乱的夹缝中得以生存。

1976年10月，粉碎了“四人帮”反革命集团，我们厂伴随着国家命运的好转进入了新的历史时期。仅用了几年的时间，就扩建了厂房、更新了设备，培养了一支有文化、有朝气的青年工人队伍，使企业的产量和质量开始直线上升。1980年，我们厂生产的五磅彩花铁壳水瓶在全国同行业中率先获得国家银质奖，荆江牌热水瓶的质量在国内同行业中开始冲向领先地位。

中共十一届三中全会召开之后，改革、开放的政策给企业带来了蓬勃生机。在大力发展社会主义商品经济的新形势下，我们厂通过各种渠道引进技术、引进人才，用国际标准抓生产、上管理，不仅开发出一大批新产品，而且再度提高了产品质量。到1989年底，我们厂已经能够生产荆江牌冰瓶、热水瓶、保温饭盒和保温杯共31个磅别、215个品种、2290种花色；有9个产品荣获省级以上优质产品称号，其中5磅彩花铁壳于1984年再次获得国家银质奖。荆江牌产品的品种和质量在国内同行业中保持着领先地位。特别是近年来推出气压热水瓶，仿不锈钢、仿瓷、仿景泰蓝、仿皮革热水瓶和咖啡壶等新产品后，使本厂在全国同行业中进一步形成自己的产品特色和优势。

我们厂从1957年内迁到现在，已经发生了翻天覆地的变化，总占地面积12.9万平方米，生产建筑面积5.5万平

方米；现有固定资产原值 1975 万元；拥有生产设备 913 台（套）和 9 条专业生产线；年生产能力 1000 万个，成为我国保温瓶行业中的重点骨干企业。除全国各地有 273 个网点销售我们的产品外，本企业还在珠海特区与有关单位合资开办了珠沙工贸开发公司，在全国同行业中率先自营出口自己生产的“荆江牌”系列产品。目前，荆江牌产品已经远销到 107 个国家和地区，并且逐步销往欧、美的发达国家，被客商广泛誉为“荆江之花”。32 年来，本企业已出口各式各样的热水瓶 6000 万个，创汇 7000 万美元。

现在，我们厂已经跨入国家二级企业的行列，正在向一级企业的目标迈进。在企业日趋兴旺之时，我们不会忘记第一批创业者——184 名从上海内迁的工人。他们在昔日的荒冢上建立起厂房，在口吹人拉的条件下开始“荆江牌”的生产，为我们厂的产品起飞打下了基础。我们也不会忘记与全厂职工心连心的好干部——蔡赓英、辜振云……。他们严于律己，勇于开拓，在风云变幻中依靠群众、排除干扰，始终不渝地抓管理、上产品，为企业发展生产力立下了汗马功劳。我们永远不会忘记那些与企业同患难、共荣辱的劳动模范、企业标兵——冯两灿、刘圣初、余光珍……以及所有的工程技术人员。他们几十年如一日，勤勤恳恳，任劳任怨地工作在第一线，为“荆江之花”更添异彩作出了巨大的贡献。《荆江之花》的作者们，以自己在企业亲历、亲见和亲闻的一一点一滴，一人一事，具体而翔实地记述了我们厂组建、改造、引进、发展的坎坷历程；生动地再现了“三代水瓶人”创业、开拓、拼搏、奉献的精神风貌。这不仅是一本厂史资料，而且是一本世世代代对干部、职工进行自力更生、艰苦奋斗传统

教育的好教材。我们一定要使自力更生、艰苦奋斗的好传统在我们厂发扬光大。

最后，借《荆江之花》出版之际，我谨向负责编辑这本书的市政协文史资料委员会及其办公室的全体同志，和参加撰写、整理、编辑的全体人员表示衷心的感谢！

Preface

When expanding the spirit of self-reliance and plain living and hard struggle of the Chinese working class through out nation vigorously, the Culture and History Reference Committee of the Shashi Municipality Committee of the C. P. P. C. C. has edited and published "A Flower of Jing Jiang", the history of the Shashi Vacuum Bottle Factory. All cadres, staff and workers of our factory feel glad to publish the history of development of our factory.

Back of the past, our factory really walked a extraordinary course.

After china basically completed the socialist transformation, our party lead the people of various nationalities in the whole country, and change over to all-round of extensive socialist construction. at the beginning of 1956, according to the instruction of the central committee of Communist Party of China adjusting the industry pattern and support inland construction further more. Shanghai municipality ecided to migrate four thermos factories-Shuanggong, Yidaxiang, Yajin Yongda to Shashi. Shashi municipality immediately. send the working team to Shanghai in charge of the moval. Therefrom, the preparations for the setting up of the thermos factory of shashi began.

After one year, newly factory building stand up by the

bank of Jingjiang River. The workers of four thermos factories of Shanghai remove to Shashi gradually. the hard pioneering work began from them.

In sep. 23. 1958. Shashi thermos factory cut the ribbon and went into operation in astir with jubilant crowds. The first thermos of "Jing jiang" comes out! Henceforth, ended the history of blank in thermos production in all the inland cities in southwest, northwest of China.

as soon as Shashi thermos factory was come into being, it began suffer all sorts of difficulties like our nation's fate in 1958. Throughout the country the movement of "great leap forward" In 1966, the cultural Revolution broke out. Our party, country and people suffer the heaviest setback and losses.

In the face of difficulties and setback. The difficulties and setback didn't scare our cadres and workers. They united as one, rouse themselves for vigorous efforts to make country prosperous. The thermos factory comes out from the difficulties brought by "great leap forward". The most cadres, workers of the thermos factory carried forward the glorious tradition of the working class of China. They love factory like their homes, cherish factory like their lives. They struggle firmly the acts of various interfere and sabotage production. Thus, Our factory made live in the upheaval crevice.

On oct. 1976. The "gang of four" counter revolutionary clique was crushed Shashi thermos factory has entered a new stage of history like our nation's fate, only a few years, they en-