

中国轻纺面料花样图集 (七)

THE ALBUM OF CHINA TEXTILE PATTERNS
Vo1. 7

《中国轻纺面料花样图集》编辑委员会编

**The Editorial Board of
the Album of China Textile Patterns**

中国纺织大学出版社
CHINA TEXTILE UNIVERSITY PRESS

内 容 提 要

本书是每年出版的大型系列工具书《中国轻纺面料花样图集》第7辑,共辑录近5000种面料花样,本辑《图集》除保持以往新颖、实用等特色外,还从一个侧面展示了新世纪面料花样的流行趋向和消费者的衣着潮流。

本辑《图集》所载花样按用途分为服装面料、服饰面料和装饰面料三大类。其中服装面料按图案构成分为花卉、几何、动物、综合和定位花等;服饰面料按产品分为领带、方巾、长巾等;装饰面料按用途分为床上用品、装饰用品、广告品、雨伞布等。

本《图集》主要供印花面料花样设计、营销工作人员、各地服装服饰、工艺美术、包装设计工作人员及大专院校相关专业师生参考。

使用本《图集》需要咨询的读者请与本《图集》编委联系。

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前言

《中国轻纺面料花样图集》(以下简称《图集》)自1996年第一辑出版以来,已出版六辑,每年一辑,她以“全面、时尚、流行、导向、实用”为特色,一直深受全国印染、服装界和国外同行的欢迎。它不仅便于从事纺织印染业的花样设计人员和技术人员及时掌握最新面料花样乃至举一反三,设计出更精美的产品,而且也利于商贸公司全面了解当今面料花样的流行趋向,及时组织生产及销售。新年伊始,第七辑又和大家见面了。

本辑《图集》是我们从上万种面料花样中选其最优、最具畅销优势者编辑而成,在本辑《图集》中,我们共选入近5000种新颖花样,按内容分为服装面料类、服饰面料类及装饰面料类,与前几期相比,装饰面料花样比重进一步增加,每幅图案继续采用了布边效果,突出真实感,在图案下方标有编号,含义如下:

1008	LXF	H	6	H6YTA1B	1:2 (或1100mm × 900mm)
序号	操作码	年份代码	套色数	文件名	比例 (或长 × 宽)

以上编号主要是为读者提供进一步查阅该花样的有关工艺资料及计算机远程花样传输、异地协同设计之用。从事花样设计的读者可利用网络,按上述编号查阅本中心存储的数万种花样,拓展思路,寻找灵感,或按照自己的意图进行各种花样间的串换、旋转、缩放及调色等设计编辑工作,开发新花色,提高花样设计质量,对从事印花面料贸易工作的读者,通过按编号查阅资料,可直接决定有关贸易业务,或按照用户要求修改设计,增强设计针对性,提高设计成功率。



公司全景图

本辑《图集》所载花样,均由本中心开发并拥有自主知识产权的“金昌EX6000印花

CAD 系统”制作，由于这一系统是完全按市场需求而开发的，具有适用性好、功能完善、可靠性高、简单易学等特点，目前已成为市场上应用最广泛的印花 CAD 系统之一，国内市场占有率达 50% 以上。现除有 1000 余套系统在全国各地运行外，另有百余套系统出口韩国及东南亚，成为我国自行开发能进入国际市场为数不多的系统之一。由于系统在国内外的需求量与日俱增，因而本《图集》也日益风行各地纺织市场。



金昌印花 CAD 分色工作室

短短几年时间，《图集》的编辑单位，绍兴县轻纺科技中心有限公司得到了强劲的发展，公司目前总建筑面积已达到 42000 平方米，现有计算机工作站 120 余台，现有职工 216 个，其中技术人员占 80%，强大的研发力量、先进的工作装备与现代化的智能化科技开发大楼提供的创业环境奠定了企业扎实的发展基础。目前金昌印花分色软件、JC（金昌）系列激光成像机、JC（金昌）系列数控印花激光制网机等等已遍及大江南北，“金昌”的牌子已响彻海内外。

公司的研究、开发领域已延伸至整个纺织印染生产链。国内首创、获六项国家专利的数控印花激光制网机的开发成功，掀起了印花制网工艺的革命，为提高印花面料



激光制网中心车间

质量提供了重要的技术支撑。

“数控印花激光制网机”是筛网印花中，用印花 CAD 软件将图案处理后由计算机直接控制高频激光器一次性自动完成印花网版制作，取代传统手工操作，大幅度提高花版质量，简化制网工艺的一种技术设备，它拓展和深化了计算机在纺织印染领域中

的辅助制造功能和应用,是用现代电子、激光等高新技术改造纺织品印染后整理薄弱环节的重点工程之一。它使制网工序从37道缩减到7道,制网速度大大提高,它不需要胶片和蜡、墨等到中间介质,也不用曝光、显影、水洗等后续工序;用它制作的印花网版,精细度、套版准确度、花形层次等都有显著提高。同时能降低成本,节约资源,减少环境污染。

公司在研项目“差别化纤维面料技术开发”是国家经贸委技术创新重点工程,我们主要是通过纺织面料创新设计中试基地来完成,现已进入实施阶段。“纺织面料创新设计中试基地”的建设旨在通过引进先进的纺织印染测试仪器,小试、中试生产设备,利用科技中心拥有的“技术支撑、信息服务、人才培养”三大体系,运用高新技术、先进工艺,将新技术和新成果通过基地的小试、中试,成熟后推向市场,迅速扩散,转化为现实生产力,完成纺织面料的创新设计,彻底改变目前科研成果与市场脱节、面料开发与市场脱节的现状。

为了使企业再上一个台阶,公司已完成了ISO9001、ISO14001质量环境管理体系认证,现正积极进行二次创业,调整产品结构,扩大企业规模;制订名牌战略,争创企业名牌;加大新产品开发,提高产品科技含量;进一步拓展国内外市场,争取成为轻纺科技开发应用、咨询服务业的领头兵。

回顾本中心的发展,我们从1994年底的三个工作站发展到目前的综合性大型纺织科技公司,我们在技术创新、机制创新上的做法被新闻界称为“金昌模式”而广为传播,企业也相继被评为国家重点高新技术企业、浙江省高新技术企业、浙江省十强软件企业、全国纺织工业CAD咨询推广服务分中心、国家CAD应用示范企业及浙江省CAD/CAM开发研究中心。我们将一如既往地向日纺织业及相关行业提供多元化、综合性技术服务,其中包括编好每年一辑的《图集》,为我国纺织工业在21世纪更大发展而不懈努力。

《中国轻纺面料花样图集》编辑委员会

2002年1月

RESUME

This volume is the seventh of the series of *the Album of China Textile Patterns* published annually. It provides almost 5000 fine and popular fabric patterns. It is very useful for the development of printing fabrics' market in the new century.

There are three kinds of patterns in this volume: patterns for clothing fabrics, decorative fabrics and ornament fabrics. The patterns of clothing fabrics are classified by ramage, geometric, animal, abstract, composite and positional flower patterns. The patterns of ornament fabrics are classified by necktie, square scarf, long scarf and slipper face. The patterns of decorative fabrics are classified by beddings, advertisement, umbrella etc.

This volume can provide rich references for pattern designing, color matching, the selection and manufacture of fabrics, anticipation and decision-making of marketing.

If you have any suggestions and comments, please feel free to contact the Editorial Board of *the Album of China Textile Patterns*.

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INTRODUCTION

Since the first volume of *The Album of China Textile Patterns*(here after name The Album)published in 1996, every year we publish one volume. The Album with comprehensive, fashion, prevalence, leading and useful characteristics.They are warmly welcomed by printing and dying, clothing kingdom.Not only can they make things convenient for technical persons engaged in textile printing and dying to grasp latest fabric patterns, and create exquisite patterns, but also contribute commerce firm to comprehensive understand today’s fabric patterns fashion treading and to organize manufacturing and sales in time.In the beginning of the new year,the seventh volume of The Album is published.

This Album is edited by the most outstading and the best-selling patterns selected from nearly 10 thousand fabric patterns. In this Album, we selected almost 5000 new patterns. They are classified into three types:clothing fabric, apparel fabrics and decorative fabrics, according to the contents. Compared with the previous Album, decorative fabric patterns are increased, every pattern adapts cloth-edge effect, shows its sense of reality. Under the pattern, marked codes. Its meaning as following:

1008	LXF	H	6	H6YTA1B	1:2(or 1100mm × 900mm)
Code No	Operato No.	Year	Color Sets	File Name	Ratio (or length × width)

These codes mainly offer readers for look up technical data of patterns and send patterns through computer even long-distance.The reader who design pattern can use the code to search tens of thousands patterns through network, extending train of thought, finding inspiration,what’s more,you can edit, rotate zoom and design these patterns for developing new patterns and improving quality



Panorama of Company

of patterns. Readers who do the business of printing fabric can decide their business,revise design-ing, promote,accuracy of designing and improve the probability of success of designing by the code.

All the patterns listed in this volume were designed with “Jinchang EX6000 printing CAD system” which were researched by the Center and all rights are reserved. Because of the characteristics of wide applicability, perfect function, high reliability and easy to grasp. “Jinchang EX6000 Printing CAD System” is one of the widest used textile printing CAD systems, occupy 50 percent of the domestic market.

“Jinchang EX6000 Printing CAD System” is one of the few systems which has its own copyright and enter international market. By now, the center exported over 100 copies to South Korea and Southeast Asia countries besides about 1000 copies running all over the country. For the increasing demand of the system at home and abroad, the Album of China Textile Pattern enjoys more and more popularity, *the Album of China Textile Patterns* has been sold to developed textile markets all over the world.

In these year, Shaoxing Textile Science & Technology Co., Ltd. as the editor of the Album has got powerful development. Now it has 4200 square meters' structure areas, more than 120 computer-work-stations, and 216 staff. Among them, technical persons occupy 80 percents. Strong researching and invention power, advanced work equipment and modern intellect building have established the base for the Center's sturdy developing. At present, jinchang Printing CAD & color separation software, Jinchang Laser Film Output Machine and Jinchang Direct Screen Engraving are covered over many cities, and “Jinchang” is resound through home and abroad.



**Workshop of Jinchang
Printing CAD Technology Center**



Laser Screen Center

At the same time, the research and exploit-fields of the Center has extended to the whole textile printing and dyeing product-chain. Num-control Direct Screen Engraving is initiated in our country and set off printing and make film revolution, offering technical support for improve quality of printing fabric.

Number Control Printing Laser Engraving Machine is the one that during screen-net printing, use Printing CAD to handle patterns, then through computer direct control high-frequency Laser vessel automatic finish printing halftones making at one time, instead of traditional manual operation. It rapidly increases the halftones' quality and simplifies engrave workmanship.

This machine extends and pursues computer's assist making function and use in textile printing and dying field. It is one of the major projects which uses modern election、Laser, and such advanced technology to transform the finishing weak link after textile products were printed and dyed. Reducing the process of making film from 37 to 7, and increasing the speed of making. It need no exposition, developing, bathing and some medium material such as film, wax and ink, On the other hand, it is good for raising in printed circuit fine-scale, cover accuracy, printing levels, etc. And also can cut down costs, economize on resources and reduce environmental pollution.

Difference Fibre Fabric technology is a major and technical innovation project of National Economic and Trade Committee. Mainly will be finished through our Textile Fabric Innovation Design Trail Base, now we are carrying out. The purpose of Textile Fabric Innovation Design Trail Base's construction will through applying advanced textile printing and dying test machine, small or medium test the manufacture equipment, making use of the Center's three system: "Technology support、Information service、Talents train", profound technology and advanced workmanship, pushes new technology and result to markets after small or medium test in the Base. Then spread quickly and turn to real produce-power, finish the innovation design of textile fabrics, change today's scientific research disjoint with markets, and fabric initiation disjoint with markets thoroughly.

In order to put the enterprise to a higher step, we have passed ISO9001 & ISO14001. The center is carrying on its second creation: adjusting its products' structure, extending its scope and creating its famous brand; increasing new products' research and improving products' scientific contents; continue extending its home and international market. The Center is trying to become one of the ancestors in textile science and technology service industry.

Looking back to the development of the Center, it grows from 3 workstations at the end of 1994 to a comprehensive larger scale textile hi-tech company. It is called "Jinchang Mode" by the journalism circle, the center was awarded as National Major, New and Hi-tech Enterprise, Zhejiang Province New and Hi-tech Enterprise, Zhejiang Province "The Top Ten" Software Enterprise, National Textile Industry CAD Consultation & Promotion Branch Service Center, National CAD Application Model Enterprise and Zhejiang Province CAD/CAM Development and research Center. Shaoxing Textile Science & Technology Center Co., Ltd. will devote itself to the further development of China textile industry in 21st century, including provide various technology service and try its best to edit every volume of the Album.

The Editorial Board of
the Album of China Textile Patterns
January, 2002

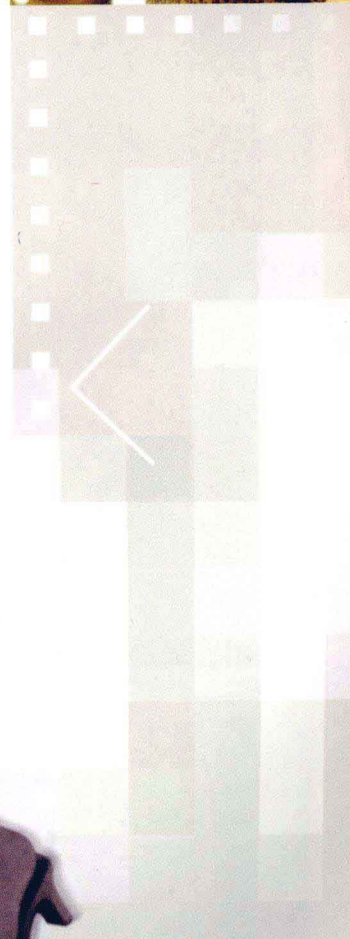
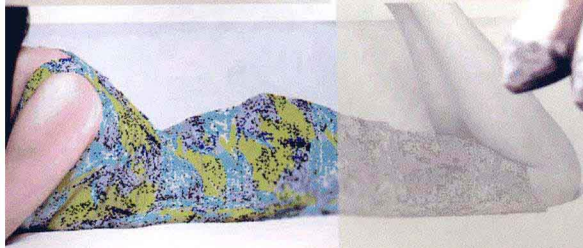
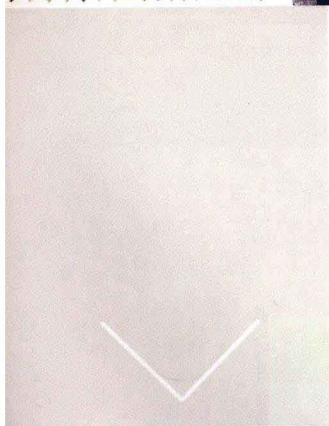
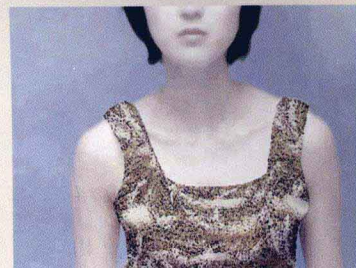
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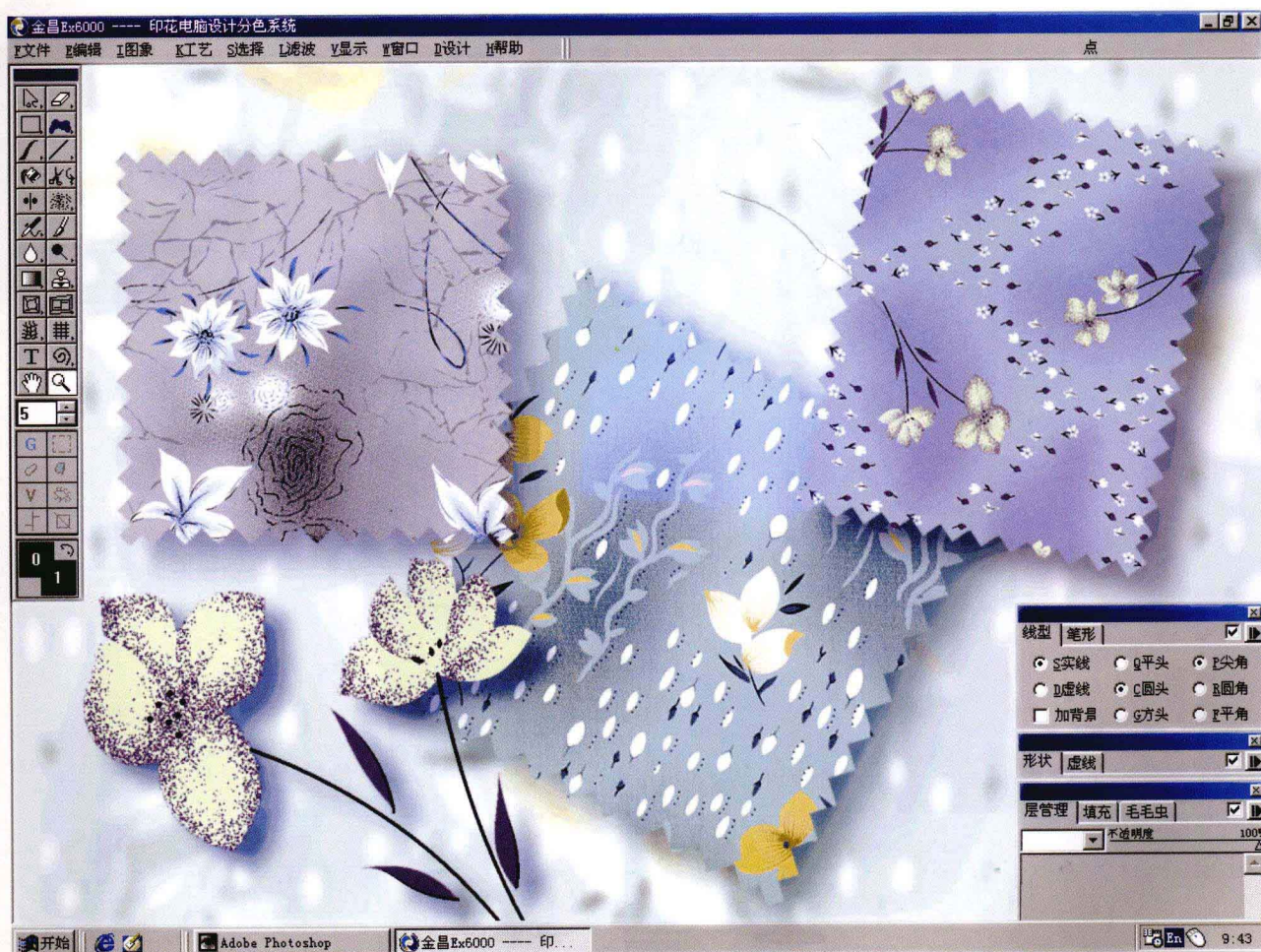
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1. 服装面料类 Clothing Fabrics



1.1 花卉图案 Ramage





MSB2\H4FX4JL (1:3 Y)
0001

0002 TTF\H5SY3QA (1:4 Y)

0003 CJF\H5FX2SA (1:4 Y)

SYH\H3XJ6MA (1:3 Y)
0005

0004 FJY\G6PGCLD (1:3 Y)